

INSTALLATION GUIDE

DI 005 EN L

LPG-TRONIC

Described in EC-type examination certificate N°: LNE-13621

L	2020/10/12	Corrections on the electrical wiring of the LYNX version	DSM	MV
K	2019/12/10	Connectivity [PJA129], Drawings update	DSM	MV
J	2019/02/26	Configuration of the RCT4 switches, New FORM DOC, Drawings update	DSM/CHR	SR
I	2018/06/11	Functional changes for ASKW	CHR	FDS
Issue	Date	Nature of modifications	Written by	Approved by

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1. GENERAL RECOMMENDATIONS

IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE, PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

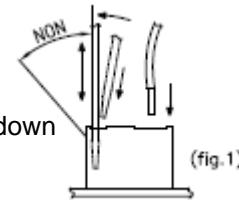
1.1. MECANICAL RECOMMENDATIONS

- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Take care to place the equipment in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).
- ⇒ Take care to position properly the equipment; the display must be readable without any difficulty.
- ⇒ Apply a tightening torque suitable with size and material of the fixation element except particular specifications mentioned on the presentation drawing or in the installation guides.
- ⇒ Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for 'carriage of dangerous goods of road' - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.
- ⇒ Respect cables and corrugated conduit radii of curvature.
- ⇒ Leave enough flexibility to wires in order to avoid any risk of stripping.
- ⇒ Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).
- ⇒  See § INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.

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1.2. ELECTRICAL RECOMMENDATIONS

- ⇒ According to the ATEX directive or any other regulations in force in the country of destination, the safety protection level of the equipment must agree with the installation area (potentially explosive atmospheres).
- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Connect the supply of the equipment downstream cut-out, on the power supply reserved to the measured distribution.
- ⇒ Put a delayed protection of 5A upstream the 24VDC supply to protect equipment in case of reverse polarity or overcurrent.
- ⇒ Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for 'carriage of dangerous goods by road' - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Take care not to damage the terminals of the different electronic boards while wiring.
 - Screw terminals: do not damage the screw heads of the terminals.
 - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
 - Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
 - Use flat screwdriver 0.4x2.5 (see fig.1).
 - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
 - Do not exceed the upright position when the screwdriver is down in order not to block the spring.
 - Insert or remove the wire and remove the screwdriver.
- ⇒ Pass the power supply cores (24VDC truck) through the ferrites by carrying out a loop (ALMA supply).
- ⇒ Do not use wires of section higher than 1.5mm².
- ⇒ Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).
- ⇒ Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.
- ⇒ Whenever possible, perform a wired test, after wiring and before powering.
- ⇒ Whenever possible, respect the locations of the cables specified in the installation guide.
- ⇒ Equipment must be connected to the frame ground (external ground connection).
- ⇒ Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipment).
Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss...).
- ⇒ Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.



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- ⇒ Respect a homogeneous wire color code.
- ⇒ Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No3 on 'ON' and the 7 others on 'OFF'.
- ⇒ Current of the electrical devices:

Electrical devices	Supply voltage	Minimum current	Maximum current
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
PRINTER	24VDC +/-10%	0.1 A	5.5 A (switch-on)

- ⇒ Color code according to DIN 47100.
- ⇒ Code for designation of colours according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
Blanc	Bc		WH	White	Bianco	Blanco	Weiß
Marron	Mr		BN	Brown	Marrone	Marrón	Braun
Vert	Vt		GN	Green	Verde	Verde	Grün
Jaune	Jn		YE	Yellow	Giallo	Amarillo	Gelb
Gris	Gr		GY	Grey	Grigio	Gris	Grau
Rose	Rs		PK	Pink	Rosa	Rosa	Lila
Bleu	Bl		BU	Blue	Blu	Azul	Blau
Rouge	Rg		RD	Red	Rosso	Rojo	Rot
Noir	Nr		BK	Black	Nero	Negro	Schwarz
Violet	Vi		VL	Violet	Viola	Violeta	Violett
Orange	Or		OG	Orange	Arancio	Naranja	Orange
Vert/Jaune	V/J		GNYE	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

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1.3. PNEUMATIC RECOMMENDATIONS

- ⇒ Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.
- ⇒ The air supply pressure to the inlet of the equipment must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.
- ⇒ Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.
- ⇒ Use colored pneumatic pipes to ease maintenance operation.
- ⇒ In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.
- ⇒ The use of muffler is not allowed under any circumstances (fouling, frost...). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area ($L = 100 \text{ mm min.}$).
- ⇒ Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Unités	Bar	PSI	Pascal	kg/cm ²
1 Bar =	1	14,5	100 000 (1×10^5)	1,0197
1 PSI =	0,069	1	6894,5	0,07031
1 Pascal =	1×10^{-5}	$14,5 \times 10^{-5}$	1	$1,0197 \times 10^{-5}$
1 kg/cm ² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch (livre par pouce carré)

1 bar = 100 kPa = 0,1 MPa (1 MPa = 10 bar)

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2. GENERAL PRESENTATION

2.1. USE ACCORDING TO MID CERTIFICATE

The LPG TRONIC measuring system is covered by the EU type examination certificate N° LNE-13621.

Refer to this certificate for any precision about its installation.

For the sealing plan, see Annex to EU type examination certificate N° LNE-13621.

2.2. SPECIAL CONDITIONS FOR INSTALLATION IN ANY CASES

- ⇒ Safety valves may be incorporated in the ALMA LPG-TRONIC measuring system. If they are located downstream of the turbine meter, they must open to the atmosphere or be connected to the receiving tank. In no case may safety valves located upstream of the turbine meter be connected to the valves located downstream by pipes that bypass the turbine meter.
- ⇒ To prevent any hydraulic connection of bottle under pressure, the purge below the gas separator must finish on a smooth stiff pipe, without threading nor join, and which is not take down.

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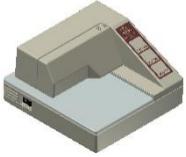
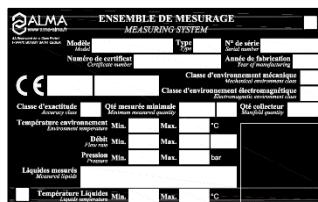
3. PART LIST

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA				
Item	Equipment	Designation	Qty	Option*
1		CALCULATOR INDICATOR MICROCOMPT+ LPG TRONIC WITH Bluetooth CONNECTION	1	●
		Wi-Fi CONNECTION (As an alternative to Bluetooth)		
		RFID SUPERVISOR KEY		
2		GPL TRONIC CONTROL BOX (Provided with RS232-serial link and power supply for printer)	1	●
3	3.a 	METERING LINE GPL-BALC (Gas separator – ADRIANE turbine meter DN50-30 – differential valve)	1	
	3.b 	ADRIANE TURBINE METER DN50-30 BALC		

Non-contractual pictures

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EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA

Item	Equipment	Designation	Qty	Option*
4	4a 	PRINTER TMU-295 (Printer – printer holder – cable 5 or 10m)	1	
4	4b 	CONVERTER 24VDC/24VDC 2.1A 50W Provided if there is no control box (With RS232 serial link wire and 24VDC power supply for printer)	1	●
5		REMOTE CONTROL RCT4	1	●
6		Pt100 TEMPERATURE SENSOR – CT1001-Pe (Supplied with thermowell)	1	
7		2-ANTENNA BOX GSM AND GPS	1	●
8		KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE (Plate and sealing device)	1	●

Non-contractual pictures

Option*: equipment sold as an option by ALMA, it must be installed on the measuring system if required by the certificate.

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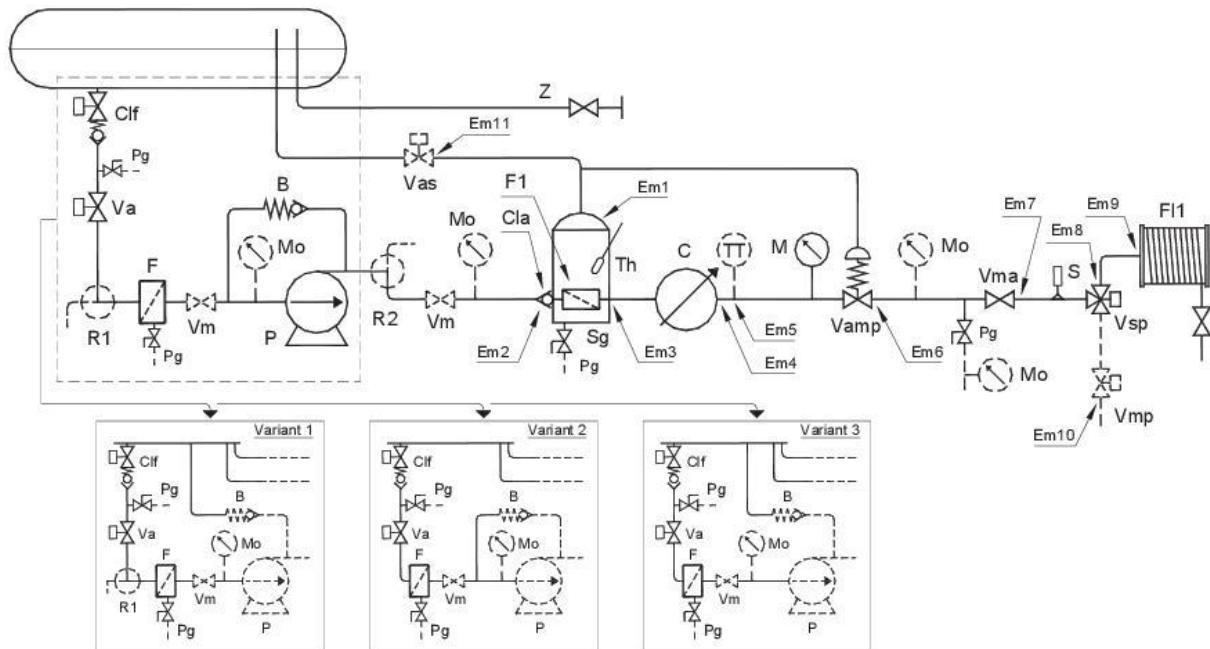
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4. INSTALLATION AND SEALING DRAWING OF THE LPG-TRONIC



Legend:

- Clf: Foot valve
- Pg: Line purge in the atmosphere (can be collected between them)
- Va: Control valve allowing liquid to flow.
- R1: Two-way cock for deliveries with meter and for draining or filling tank without meter. This device is optional and may be replaced by a direct connection.
- F: Filter
- Vm: Operation valve (optional).
- B: Adjustable bypass connected to tank
- M0: Manometer (optional)
- P: Pump
- R2: Three-way cock (optional) for direct delivery without meter.
- Cla: Non-return valve fitted to block comprising filter and gas separator
- F1: Filter fitted to gas separator
- Sg: Gas separator, connected to gaseous phase of tank. If a safety valve (Vas) is fitted to this device, it must be placed between the tank and the diversion from the pressure control valve (Vamp).
- Vas: Automatic safety valve (optional)
- Th: Thermometer. The thermometer must be located close to the meter, either in the gas separator or at the meter inlet or outlet.
- C: Meter
- TT: Pt100 temperature sensor (optional).
- Vamp: Pressure control valve, regulated to maintain pressure at least 1 bar higher than saturated vapour pressure in the tank
- M: Manometer
- S: Valve of thermal expansion
- Vma: Operation valve
- VSP: Three ways faucet allowing a delivery by two ways of distribution
- FI1: Full hose
- Z: Gaseous phase piping, to be used only for filling vehicle tank or for draining tank when measuring system is verified.

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5. CALCULATOR-INDICATOR MICROCOMPT+

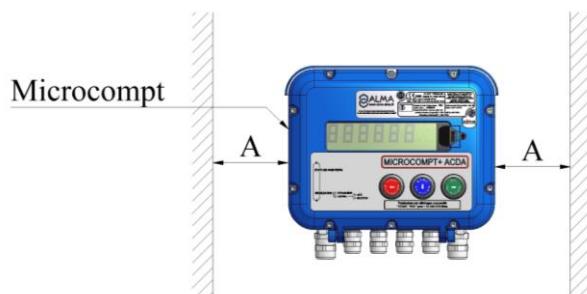


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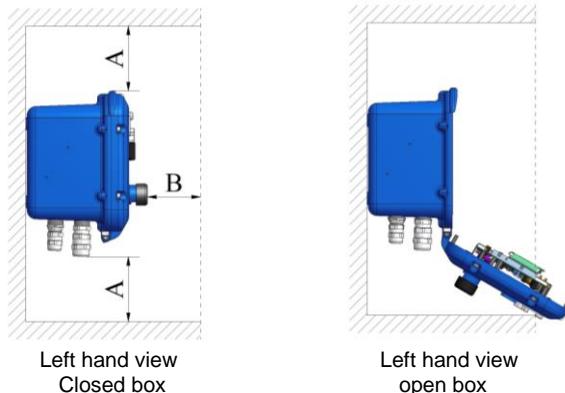
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5.1. INSTALLATION RECOMMENDATIONS CALCULATOR-INDICATOR MICROCOMPT+

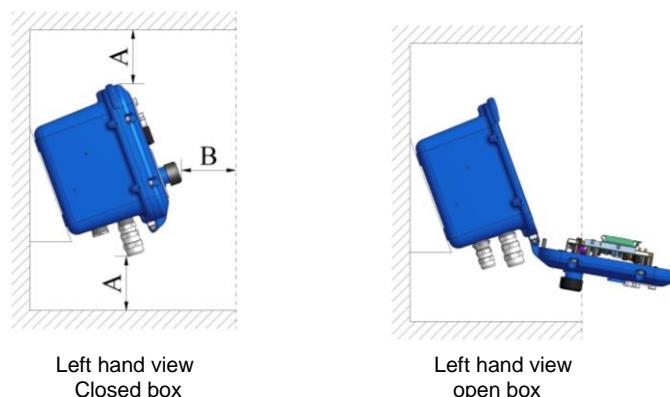
- Fasten the box with 4 M6 screws (holder suitable for vibrations and designed to support the MICROCOMPT). On the box: 4 M6 blind holes tapped length=12 over 185x132).
- Leave an open space around the box in order:
 - o To facilitate maintenance operation.
 - o To prevent any pressing on pushbuttons and on the glass.
- The space between the front face of the box and the cabinet door shall be sufficient.
- Dimensions: A > 100mm and B > 60mm



- SOLUTION 1: straight box if it's a breast height.



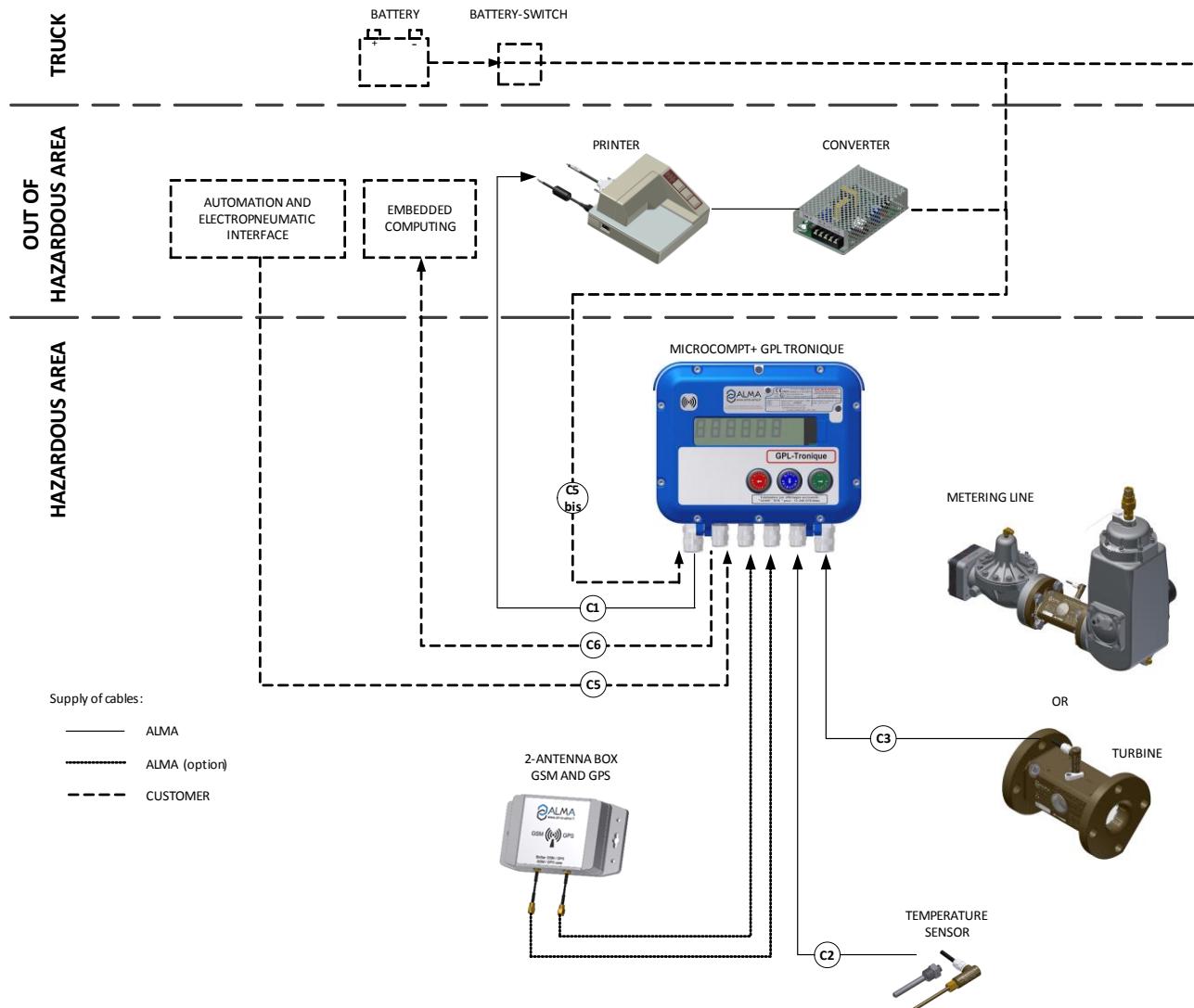
- SOLUTION 2: 20° angle if it's not at breast height.



REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

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5.2. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+: BASIC VERSION



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Terminal assignment of the MICROCOMPT+ power supply board basic version

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+

POWER SUPPLY BOARD

Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation	
		No.	CG*	Alma	Type						
	PRINTER	C1	1/2"NPT	●	ADR 4x0.34 sh.	Rx	Bc	1	Tx	Connect the shielding	
						Tx	Mr	2	Rx		
						OV	Vt	3	0V		
						RX	Bc	6	Tx		
	EMBEDDED COMPUTING	C6			3x0.34 sh.	Tx	Mr	7	Rx	GPS/GSM/ EC	
						OV	Vt	8	0V		
						12V	Jn	11	12V		
						V1	Mr	12	V1		
	TURBINE TRANSMITTER	C3	1/2"NPT		ADR 4x0.34 sh.	V2	Vt	13	V2	TURBINE INPUT	
						0V	Bc	14	0V		
						Bat (+)	1	25	24VDC		
						Bat (-)	2	26	0V		
	INTERMEDIATE STOP				7X1	Interm. Stop	5	49	24VDC	INTERM. STOP	Free contact from the vehicle automatic process
						Measur. end	6	50	24VDC	MEASURING END	
						HF	3	74	24VDC	HIGH SPEED	
						Author.	4	75	24VDC	AUTHOR. CHANNEL 1	
	AUTORISATION CHANNEL 1				ADR 3x0.6 sh.	Author.	7	63	24VDC	AUTHOR. CHANNEL 2	Connect the 24VDC-output in series with the vehicle automatic process
						+	Jn	33	+	Pt100	
						-	Bc	34	-		
						-	Vt	35	-		
	Pt100 TEMPERATURE PROBE	C2	1/2"NPT		ADR 3x0.6 sh.						Connect the shielding

*Refer to the Cable Glands Installation Instruction

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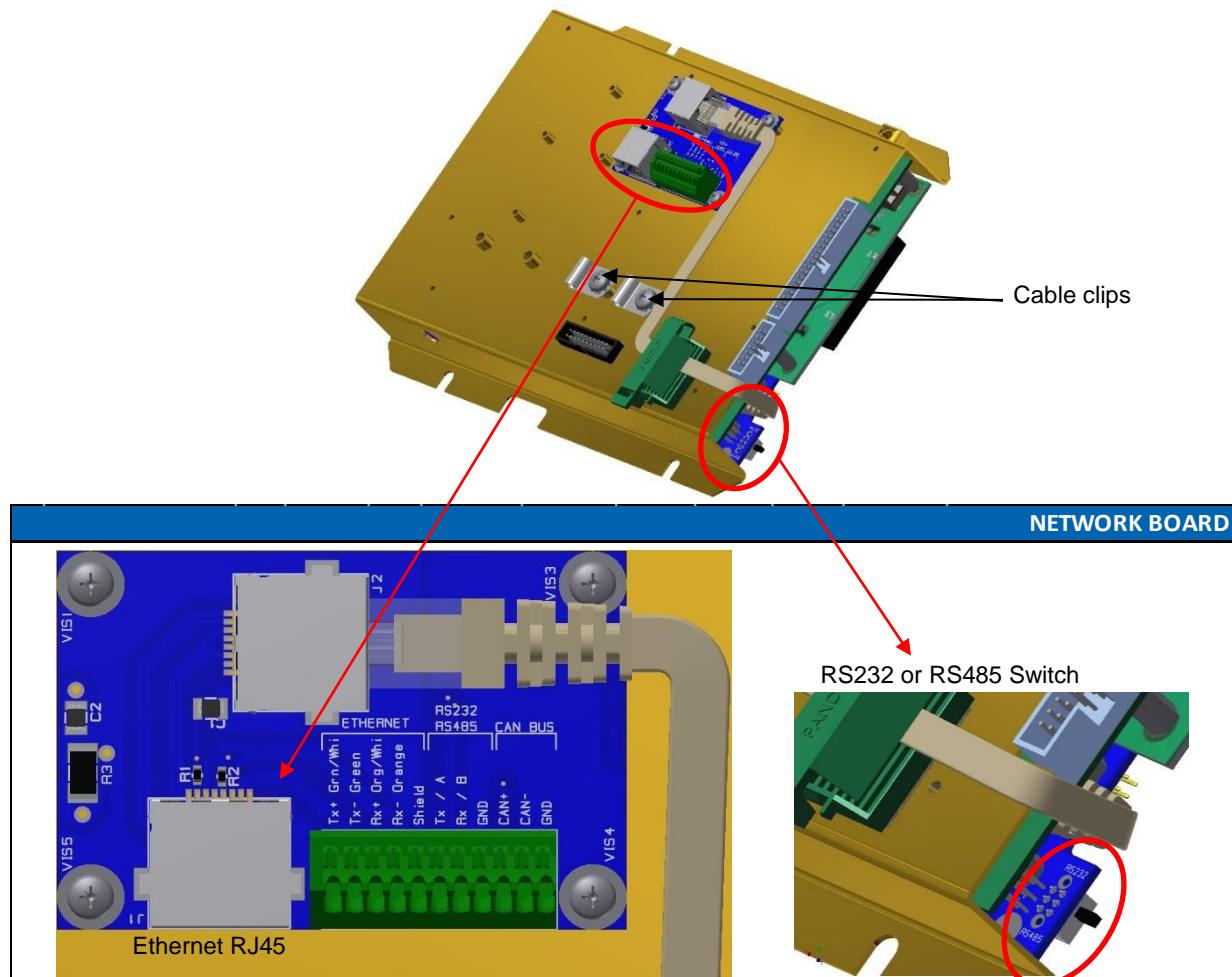
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Connection of the network board – Ethernet, RS232/485, CANBus

Connection to the Ethernet network:

- With the RJ45 connector according to the EIA/TIA-568 standard
- Or with the screw-terminal: see details in the table below.



The diagram shows a top-down view of the Network Board. A red circle highlights the Ethernet port (RJ45) at the top left. Another red circle highlights the RS232 or RS485 switch component located on the right side of the board. Labels "Cable clips" point to the metal clips used to secure the cables to the board.

NETWORK CONNECTION TYPE						NETWORK BOARD					
Option	Connection	Cable (for information)				Function	Color or No.	Color	Function	Observation	
		No.	CG*	Alma	Type						
	ETHERNET NETWORK							Vt/Bc	Tx+		
								Vt	Tx-		
								Or/Bc	Rx+		Ethernet
								Or	Rx-		
								Sh			
	RS232 or RS485							Tx/A		RS232 or RS485	Depending on the switch configuration See above
								Rx/B			
								GND			
	CANbus NETWORK							CAN+			
								CAN-			
								GND			

*Refer to the Cable Glands Installation Instructions

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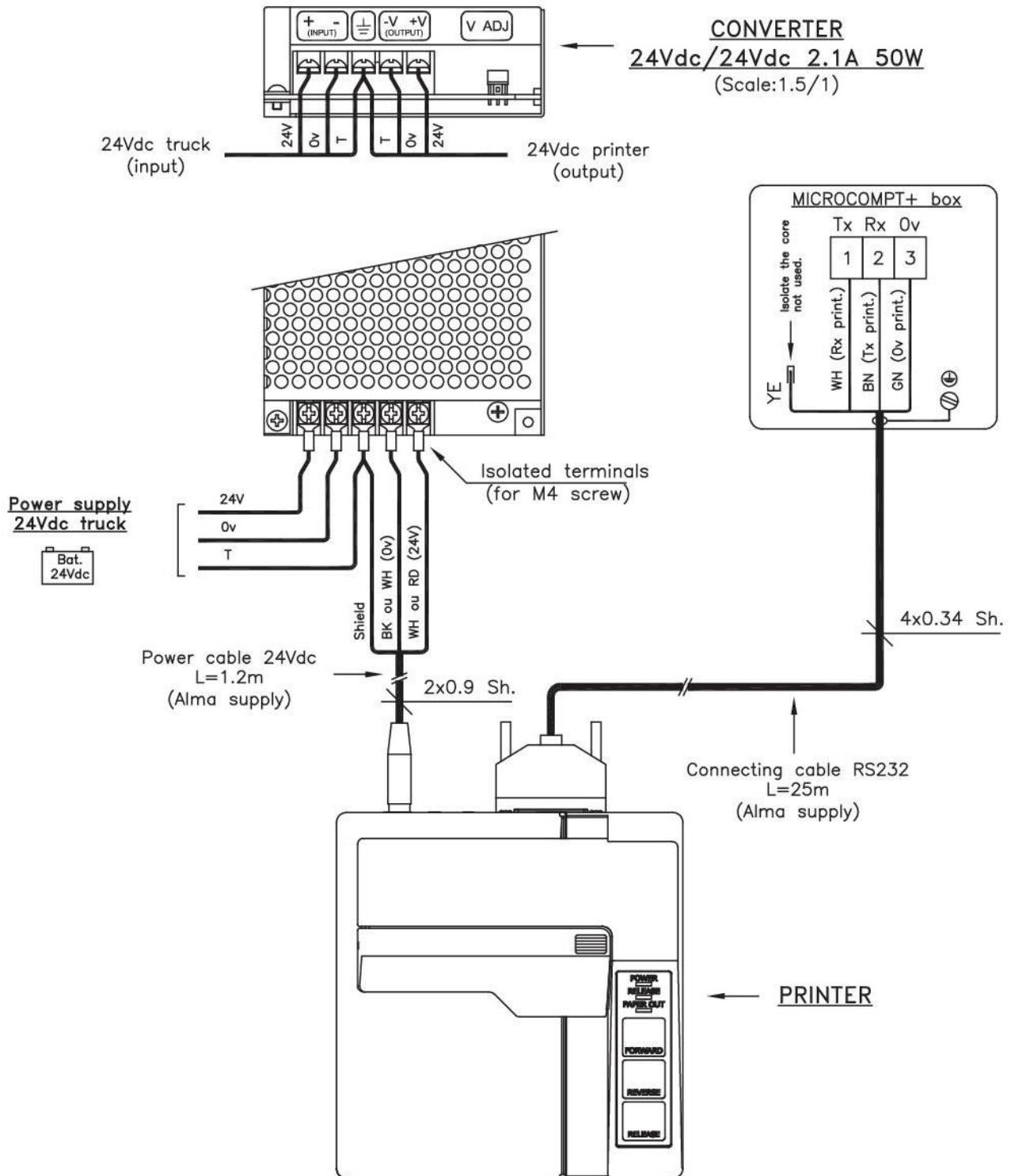
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Angle: degree (° ° °)
Temperature: °C

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Wiring diagram of the 24Vdc/24Vdc converter for printer



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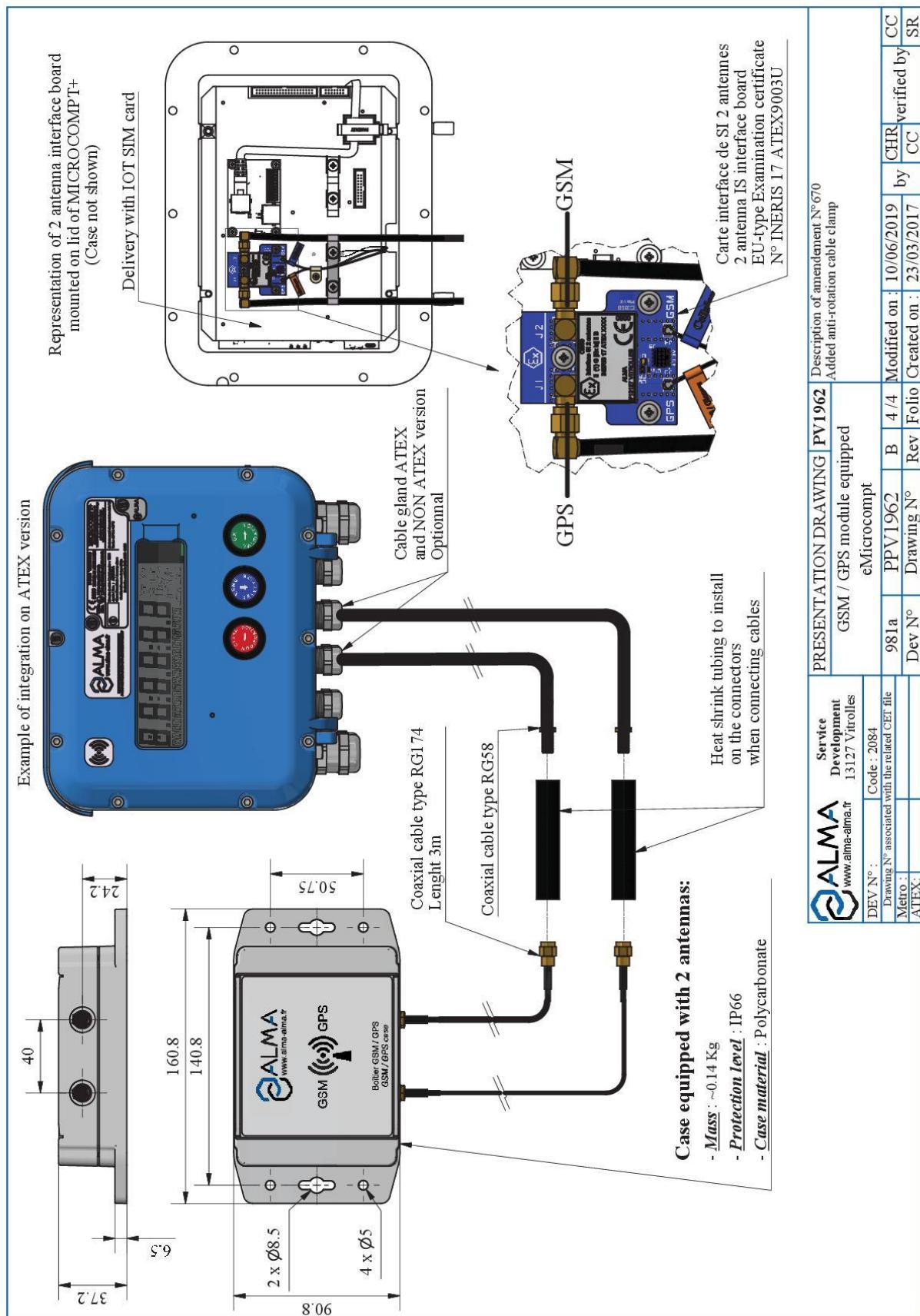
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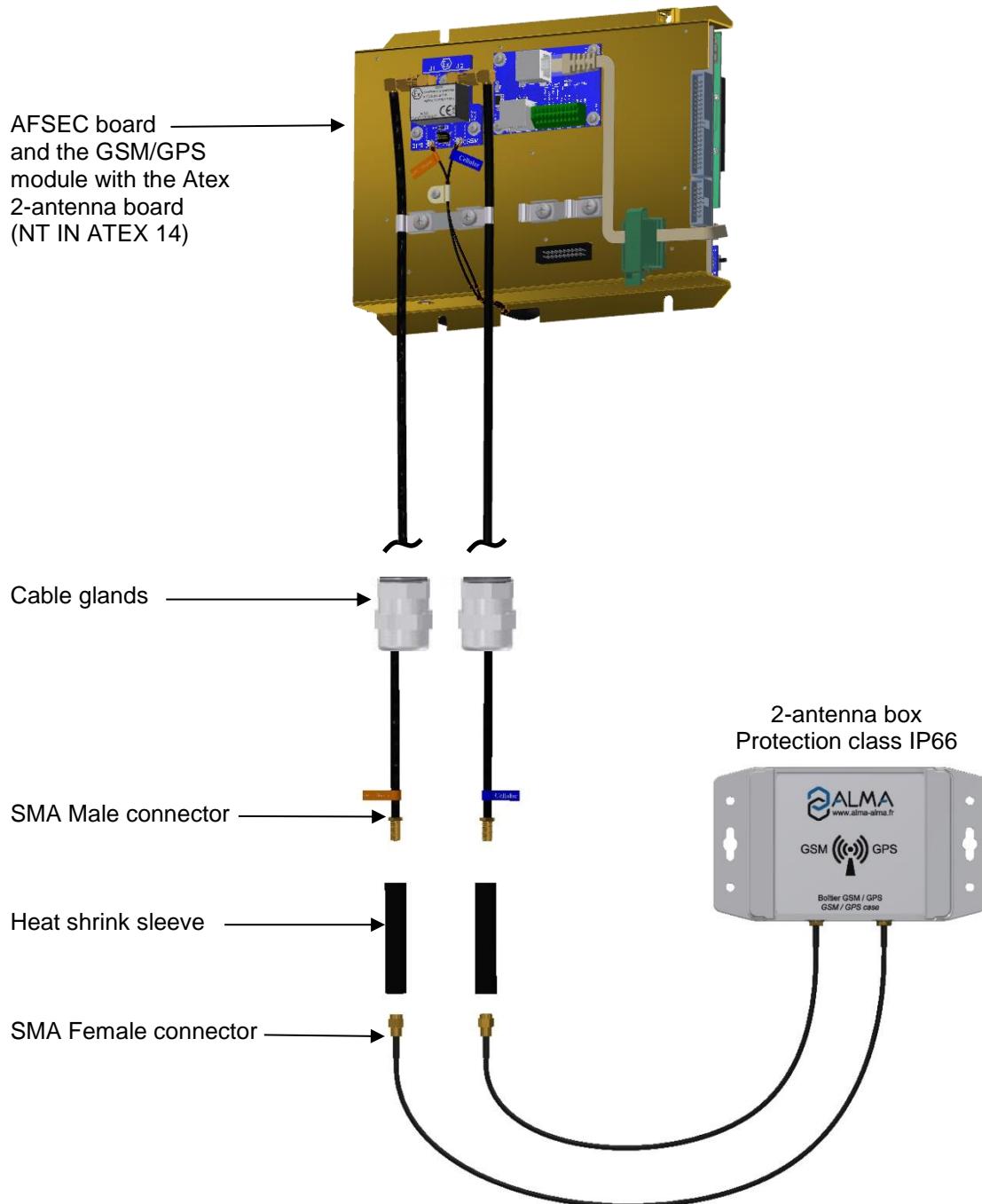
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5.3. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX



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Mounting and wiring of the GSM and GPS antennas



The 2-antenna board is supplied with a micro-SIM card mounted as follows:



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Mounting of the GSM/GPS cables into the cable glands

ALMA connects the GSM and GPS antenna to the MICROCOMPT+ (2-antenna board).



At the outlet of the MICROCOMPT+ box, you must pass both cables through cable glands. In case of an ATEX MICROCOMPT+, cable glands must be ATEX.



**RECOMMENDED CABLE GLANDS
(FOR INFORMATION ONLY)**

Into the MICROCOMPT+, adjust the cable length to easily open and close the cover. Make sure to prevent damage to the cable.

Tighten both cable glands.

Wiring of the 2-antenna box to the MICROCOMPT+

Fasten the box. You must install it in an area free of metallic cover to have a good reception and broadcasting of signal. You can install the box in a horizontal or vertical position.

Put each coaxial cable through the heat shrink sleeve.

Plug the RG58⁽¹⁾ cable from the MICROCOMPT+ with the RG174⁽²⁾ cable from the antenna box and tighten them. Isolate the male/female SMA connectors with the supplied heat shrink sleeve (both antennas in the box are the same, cables don't have to be labelled).

Position and heat up the sleeve on the connectors to prevent corrosion and humidity.



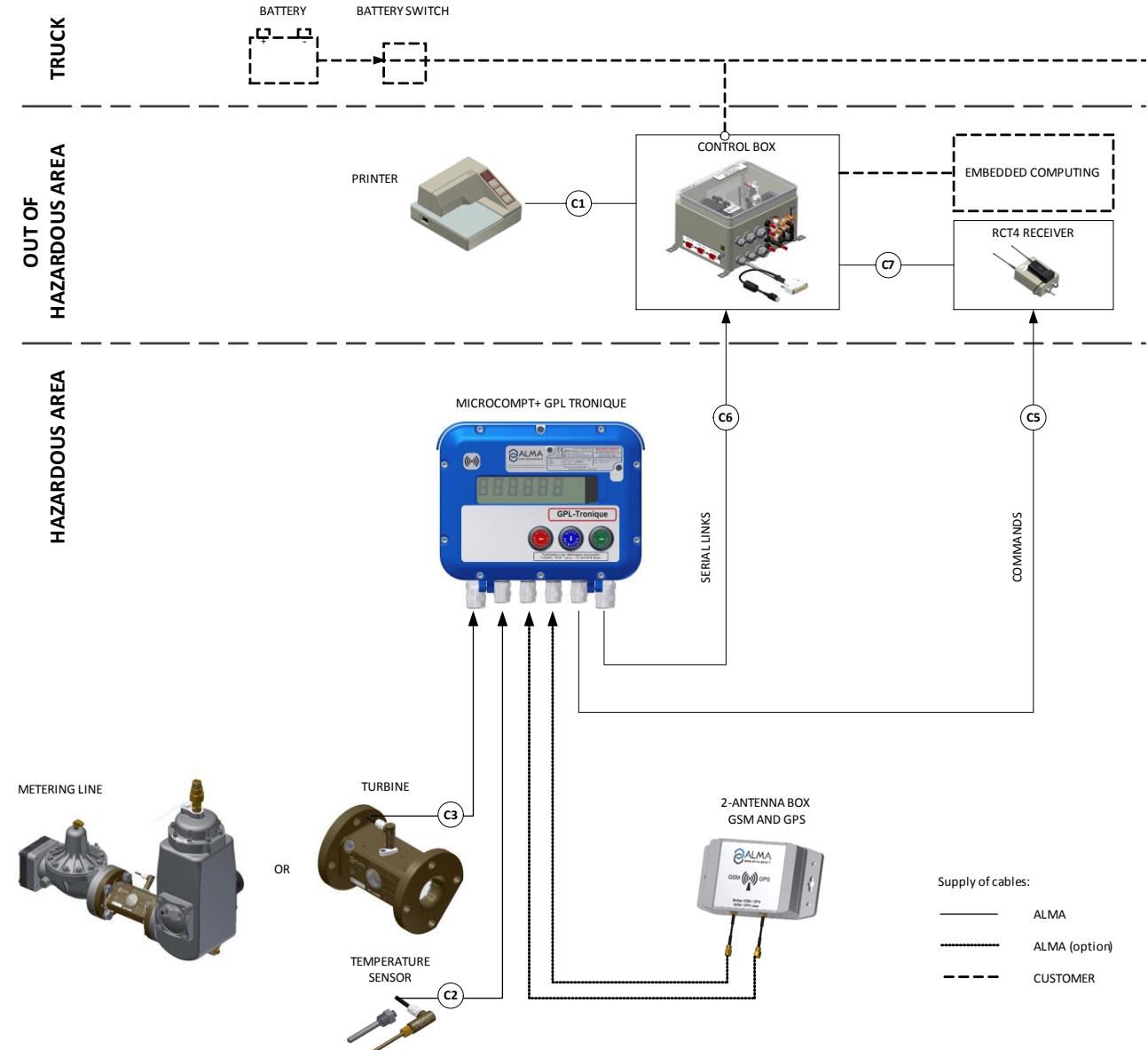
WARNING: The cables of this box can be **neither shortened nor extended**

⁽¹⁾ RG58: Semi-rigid coaxial cable, 5mm diameter

⁽²⁾ RG174: Flexible coaxial cable, 2.7mm diameter

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5.4. ELECTRICAL WIRING WITH CONTROL BOX AND RCT4 REMOTE CONTROL



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Terminal assignment of the MICROCOMPT+ power supply board RCT4 version

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+

POWER SUPPLY BOARD

Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation
		No.	CG*	Alma	Type					
CONTROL BOX serial links	C6	●	ADR 12x0.34 sh.			Rx	Vt	1	Tx	PRINTER
						Tx	Jn	2	Rx	
						0V	Nr	3	0V	
						Rx	Bl	4	Tx	
						Tx	Rg/Bl	5	Rx	RS232 EC + RC
						RS485+	Bc	9	RS485+	
						RS485-	Rs	10	RS485-	
						Pulses output +	Rg	22	S	PULSES OUTPUT
						Pulses output -	Gr	24	0V	
						Mesur. End	Vi	53	24VDC	MEASURING END
						PTO control	Mr	58	PTO	PTO CONTROL
TURBINE TRANSMITTER	C3	1/2"NPT	●	ADR 4x0.34 sh.		12V	Jn	11	12V	TURBINE INPUT
						V1	Mr	12	V1	
						V2	Vt	13	V2	
						0V	Bc	14	0V	
RECEIVER RCT4 Commands	C5	●	12G1			24VDC	1	25	24VDC	POWER SUPPLY 24VDC
						0V	2	26	0V	
						HS	3	74	24VDC	HIGH SPEED
						Author.	4	75	24VDC	AUTHOR.
						Interm. stop	5	49	24VDC	INTERM. STOP
						Measuring end	6	50	24VDC	Measuring end
Pt1000 TEMPERATURE PROBE	C2	1/2"NPT	●	ADR 3x0.6 sh.		+	Jn	33	+	Pt100
						-	Bc	34	-	
						-	Vt	35	-	

*Refer to the Cable Glands Installation Instruction

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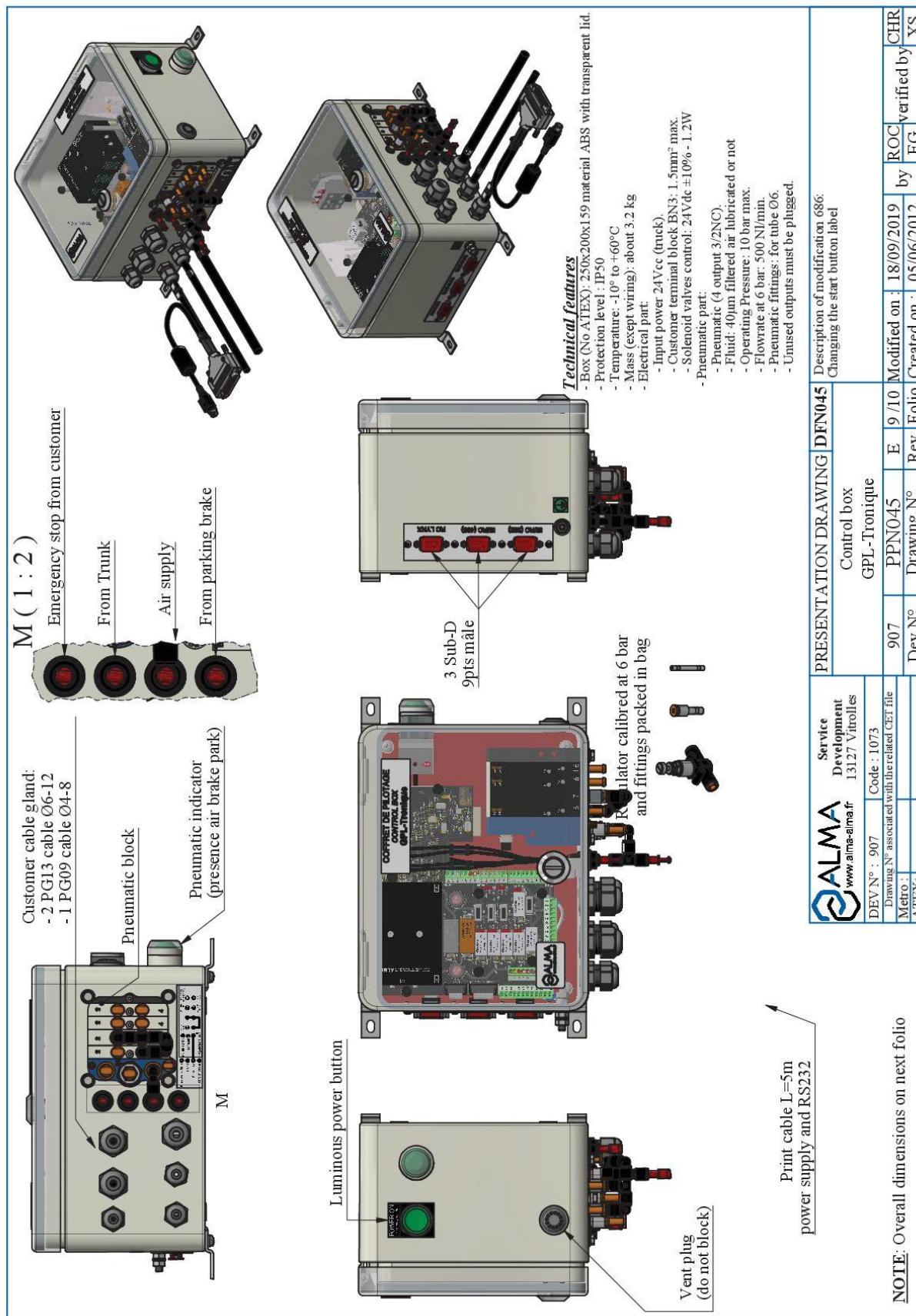
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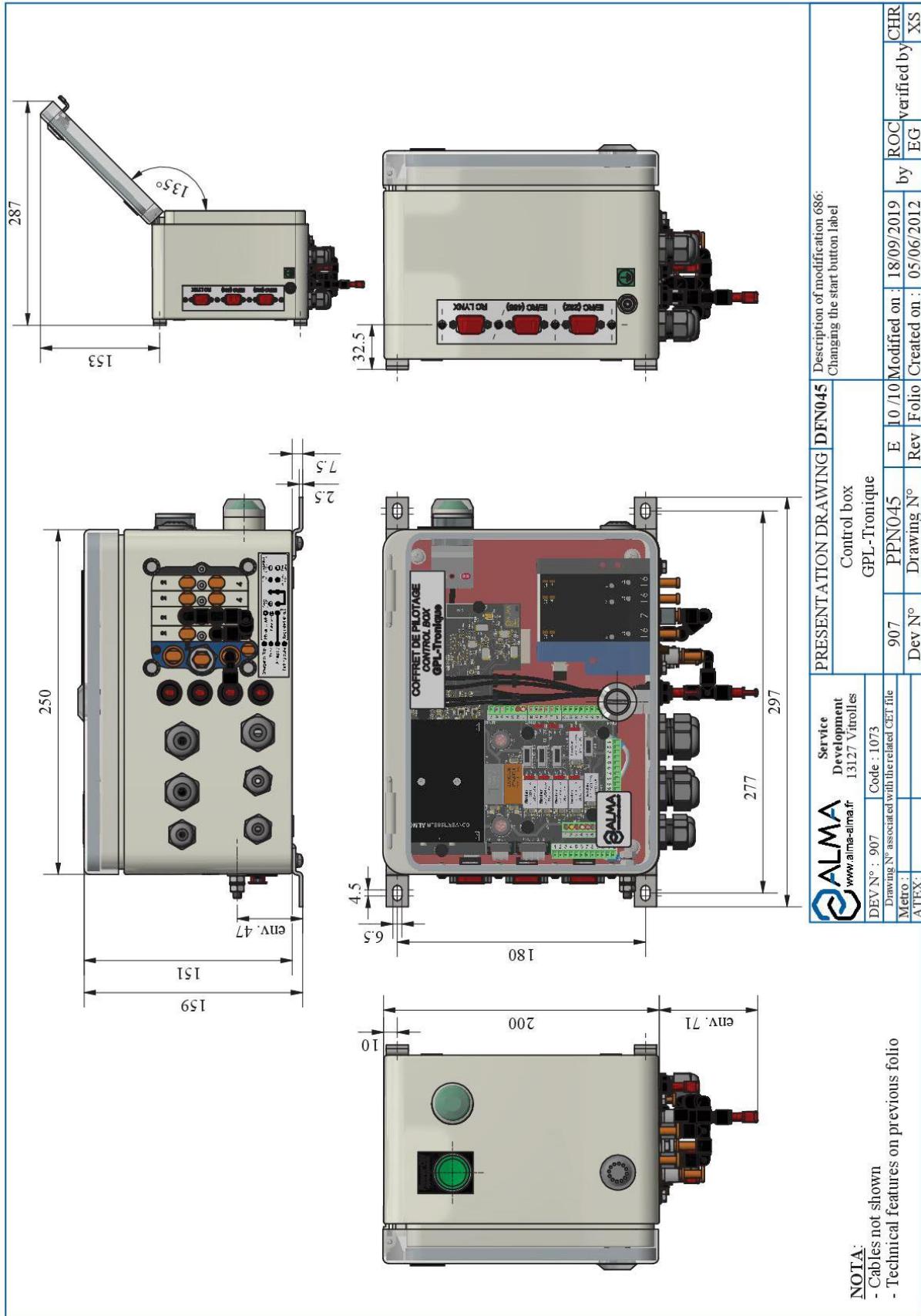
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Control box LPG-TRONIC



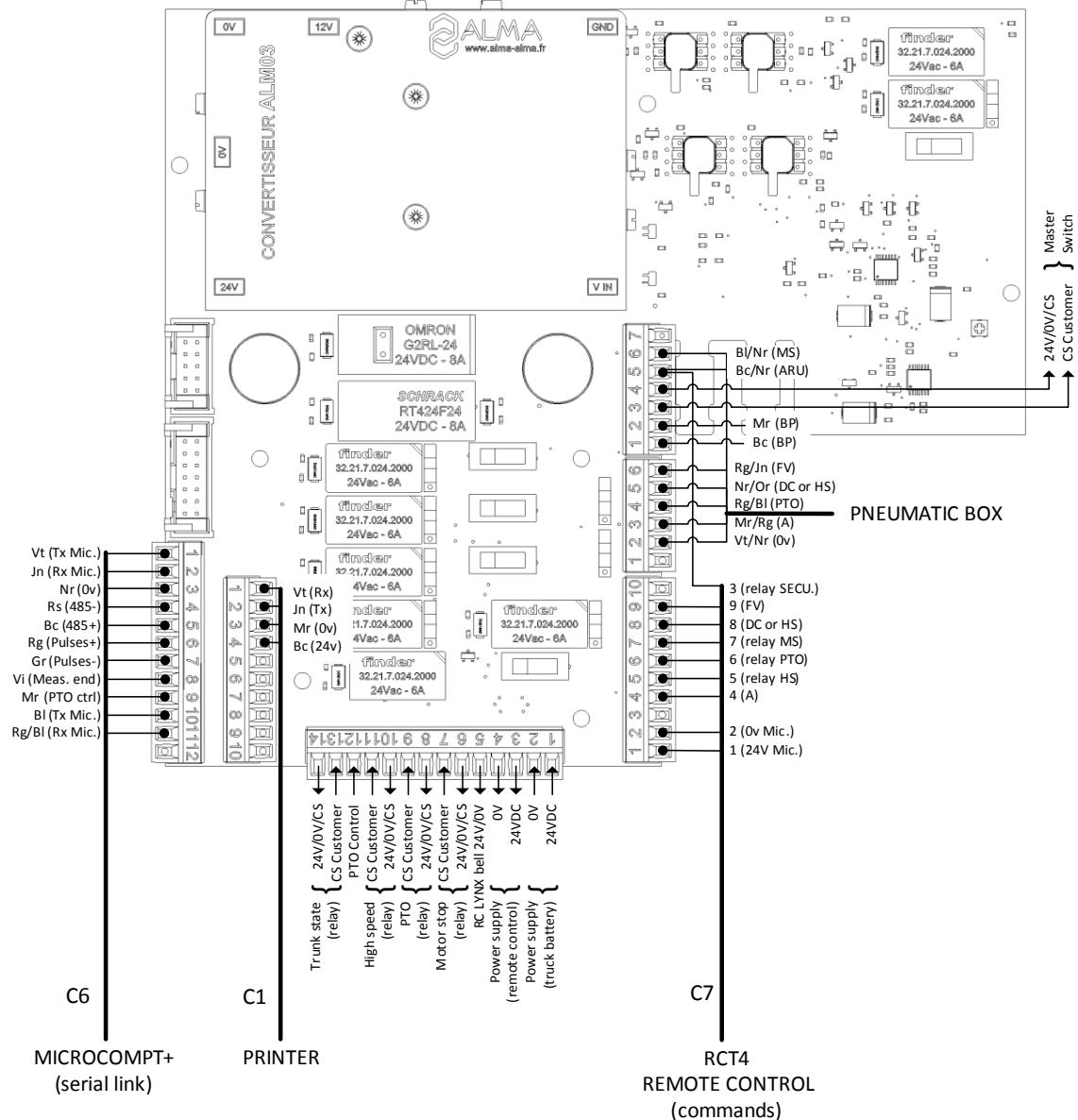
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Electrical wiring control box RCT4 version

Wiring diagram of the control box RCT4 version:



Configuration of switches:

PTO (Power take off), Motor stop (AR MOT), High speed (GD. VIT.), RC LYNX, Truck trunk (COFFRE), Master Switch (M. SW), SW9 and SW13:

		
Linear switching element for relays NC or NO contact	Three-position switch for common contact of the relay: 1 → 24VDC 2 → GND (0V) 3 → CS (Free contact)	SW9 → DEBR. (Declutching) or GD. VIT. (H. speed) for semi trailer SW13 → 24V for PTO or AUTOR for semi trailer

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TERMINAL ASSIGNMENT OF THE CONTROL BOX RCT4 VERSION



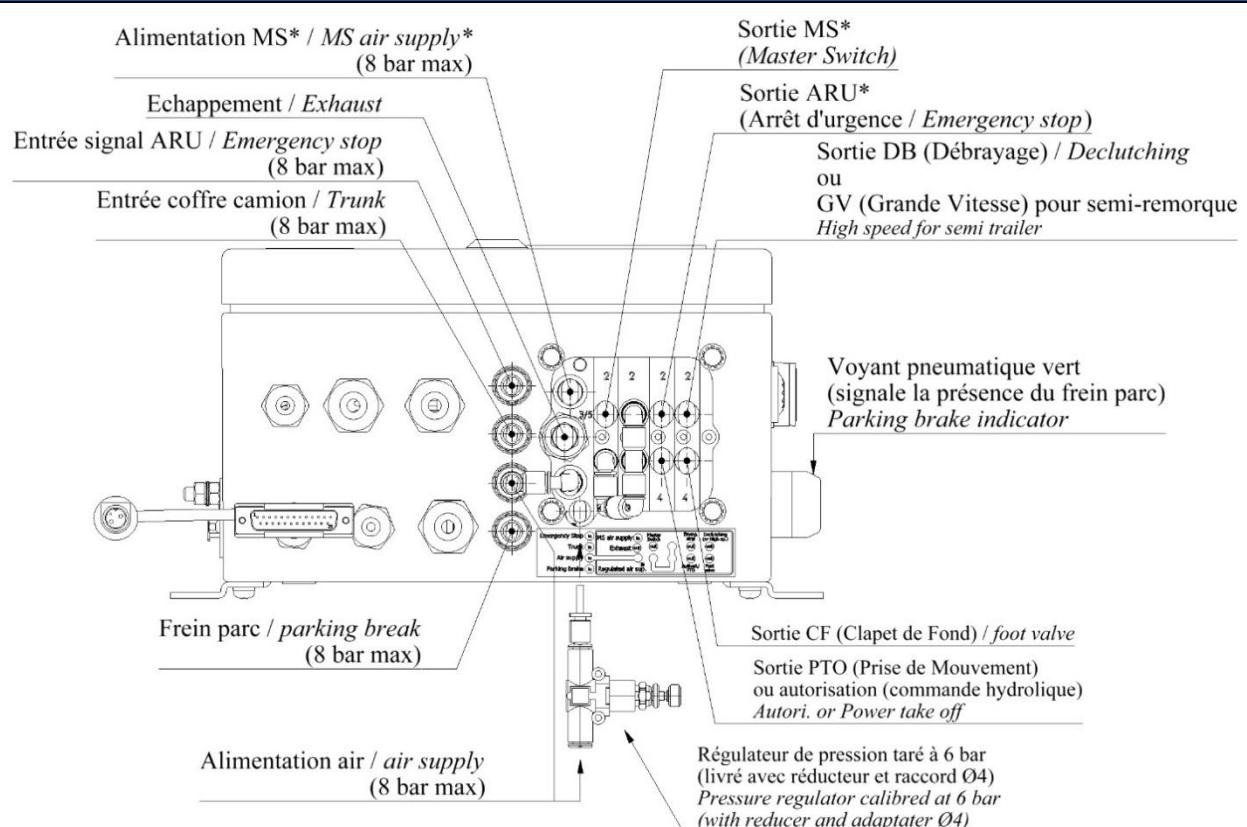
EQUIPMENT CONNECTED TO THE CONTROL BOX										
Option	Equipement	Cable for information)			Function	Colour or No.	Block	Terminal	Function	Observation
		N°	CG*	Alma						
MICROCOMPT+ Serial links	C6	12x0.34 sh	●	2x1	Tx	Vt	BN1	1	Rx	PRINTER
					Rx	Jn		2	Tx	
					0V	Nr		3	0V	
					RS485 -	Rs		4	RS485	EC + RC
					RS485 +	Bc		5		
					Tx	Bl		10	RS232	EC + RC
					Rx	Rg/Bl		11		
PRINTER	C1	●	2x1	●	Rx	Vt	BN2	1	Rx	PRINTER
					Tx	Jn		2	Tx	
					0V	Mr		3	0V	
					24VDC	Bc		4	24VDC	
POWER SUPPLY					24VDC		BN3 - Bornier client	1	24VDC	POWER SUPPLY
					0V			2	0V	
RC LYNX BELL								5	-	
								6	24VDC/0V/CS	MOTOR STOP
MOTOR STOP								7	CS	
								8	24VDC/0V/CS	PTO
PTO								9	CS	
								10	24VDC/0V/CS	HIGH SPEED
HIGH SPEED								11	CS	
								12	-	
TRUCK TRUNK								13	CS	TRUCK TRUNK
								14	24VDC/0V/CS	
RECEIVER RCT4	C7	●	●	●	24VDC	10	BN3	3	24VDC	SUPPLY CARD AND CRADDLE
					0V	11		4	0V	
					24VDC	1	BN4	1	24VDC	MICROCOMPT + POWER SUPPLY
					0V	2		2	0V	
					Author.	4		4	EV 3/2NC	AUTHOR.
					HS	5		5	RELAY	
					PTO	6		6	EV 3/2NC	
					Stop	7		7	RELAY	
					DC	8		8	EV 3/2NC	
					FV	9		9	EV 3/2NC	
					Security	3	BN5	5	RELAY	SECURITY
					V/J					Safety request

*Refer to the Cable Glands Installation Instructions

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Pneumatic wiring control box RCT4 version

PNEUMATIC INPUT/OUTPUT ASSIGNMENT OF THE CONTROL BOX



Label	Input	Output	Function	Observation
Air supply	X		Main supply of the control box + detector for pressure drop	Pressure >1 bar: green warning light Pressure <1 bar: orange warning light. Disable the security management for trunk, pressure drop and customer ARU
	X		Secondary supply of the control box	The 6 bar-calibrated regulator, the 6/4 reducer and the Ø4 coupling are packed in a bag inside the control box
Air from parking brake	X		Air from parking brake	
Exhaust	X		Exhaust	Put a tube L=100mm min. (no muffler)
Emergency stop*	X		Pneumatic emergency stop	
Declutching	X		Declutching actuator (or High speed)	With pneumatic declutching
Footvalve	X		Footvalve opening	
Power take off PTO or Authorisation		X	Power take off or Authorisation	Power take off: leave the plug in place and don't connect any tube in case of electrical control Authorisation: hydraulic control
ARU Emergency stop input	X		Detection of emergency stop requests	ARU are connected in series in a positive safety loop
Trunk	X		Detection of back trunk openings	No air=trunk opened
MS*		X	Timed Master switch	When using the MS pneumatic output
Supply MS*	X		Master switch air supply	When using the MS pneumatic output

*Unused ports must be plugged.

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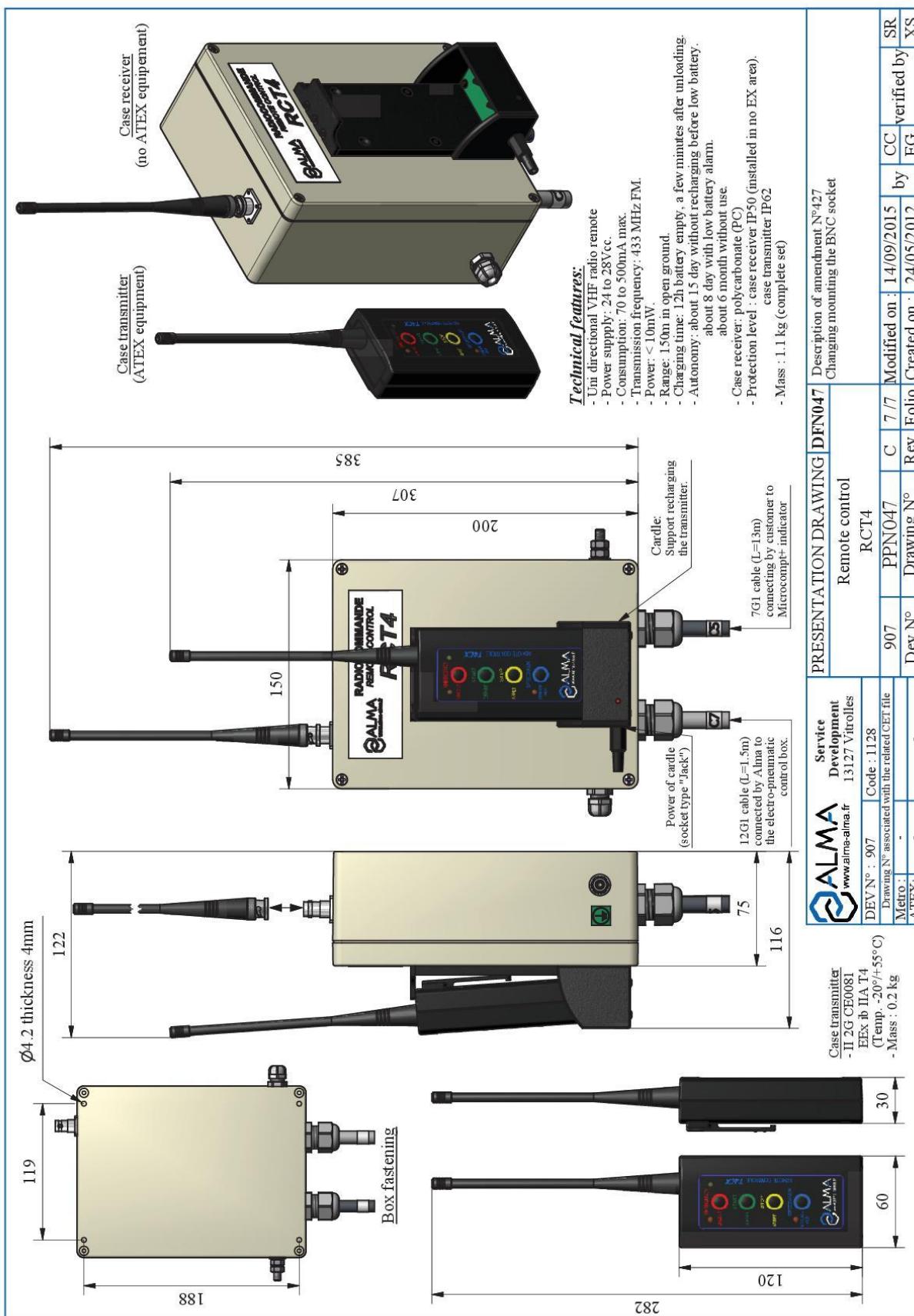
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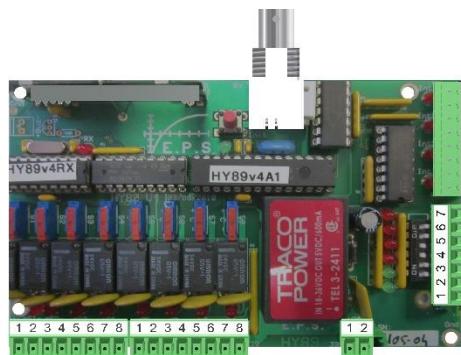
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Remote control RCT4

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Electrical wiring RCT4 remote control receiver**TERMINAL ASSIGNMENT OF THE RCT4 RECEIVER**

EQUIPMENT CONNECTED TO THE RCT4 RECEIVER						RCT4 RECEIVER TERMINAL BLOCK					
Option	Equipment	Cable for information)				Function	Colour or No.	Block	Terminal	Function	Observation
		No.	CG*	Alma	Type						
	MICROCOMPT+ Commands	C5	12G1			24VDC	1	BN1	1	24VDC	MICROCOMPT+ POWER SUPPLY
						0V	2		2	0V	
						IN1 (A)	4		5		AUTHORISATION
						HS	3		5		HIGH SPEED
						Author.	4		4		AUTHORISATION
						Interm. stop	5	J4	3		INTERMEDIATE STOP
						Measur. end	6		2		MEASURING END
	CONTROL BOX Commands	C7	●	12G1		Fuse	1	BN1	1		MICROCOMPT+ POWER SUPPLY
							2		2		
						EV AU	3	J2	5		SAFETY REQUEST
						EV Author.	4		4		AUTHORISATION
						Relay HS	5	J4	7		HIGH SPEED
						EV PTO	6		5		POWER TAKE OFF
						Relay MS	7	J2	3		MOTOR STOP
						EV DC	8		1		DECLUTCHING
						EV FV	9		3		FOOTVALVE
						24VDC	10	J3	1	24VDC	SUPPLY RC CARD AND CRADLE
						0V	11		2	0V	
								V/J			

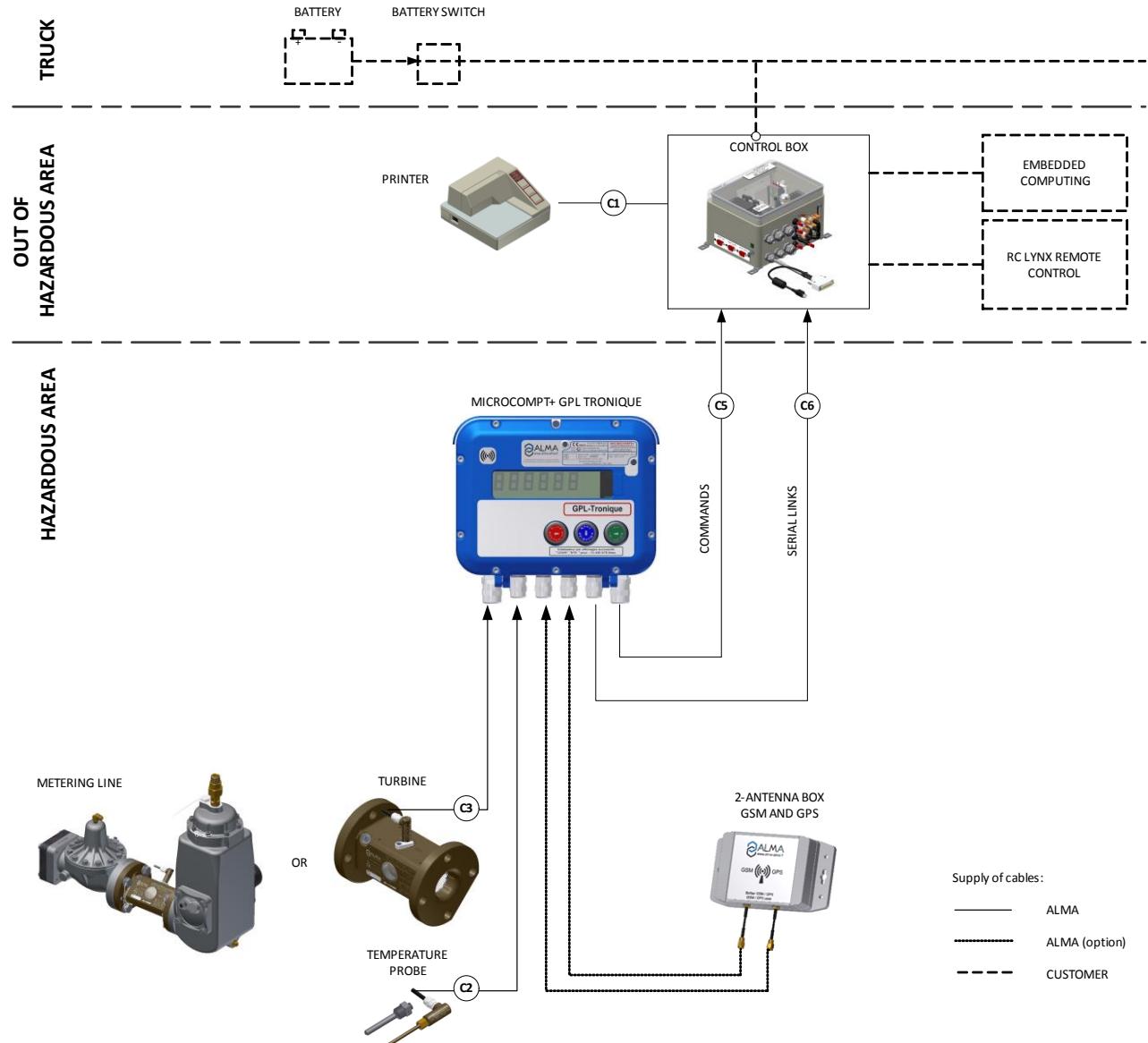
*Refer to the Cable Glands Installation Instructions

Configuration of switches:

	Switches position Default configuration 6 → OFF 5 → OFF 4 → ON 3 → OFF 2 → OFF 1 → OFF	Terminal J4: Enable or disable the function with switches 7 → IN4 PTO (ON=pulse 3 seconds) 6 → IN3 Parking brake 5 → IN2 High speed authorization Alma 4 → IN1 Anti-fraud Alma 3 → OUT2 Intermediate stop Alma 2 → OUT1 End of delivery Alma 1 → Ground
--	---	--

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5.5. ELECTRICAL WIRING WITH CONTROL BOX AND RC LYNX REMOTE CONTROL



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Terminal assignment of the MICROCOMPT+ power supply board RC LYNX version

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+

POWER SUPPLY BOARD

Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation
		No.	CG*	Alma	Type					
CONTROL BOX serial links	C6	●	ADR 12x0.34 sh.			Rx	Vt	1	Tx	PRINTER
						Tx	Jn	2	Rx	
						0V	Nr	3	0V	
						Bl		4	Tx	
						Rg/Bl		5	Rx	
						RS485 +	Bc	9	+	RS485 EC + RC
						RS485 -	Rs	10	-	
						Pulses output +	Rg	22	S	PULSES OUTPUT
						Pulses output -	Gr	24	0V	
						Mesur. End	Vi	50	24VDC	
TURBINE TRANSMITTER	C3	1/2"NPT	ADR 4x0.34 sh.			PTO control	Mr	58	PTO	MEASURING END PTO CONTROL
						12V	Jn	11	12V	
						V1	Mr	12	V1	
						V2	Vt	13	V2	
						0V	Bc	14	0V	
CONTROL BOX commands	C5	●	12G1			24VDC	1	25	24VDC	POWER SUPPLY 24VDC
						0V	2	26	0V	
						Security	3	72	24VDC	SECURITY
						Author.	4	75	24VDC	AUTHOR.
						HS	5	73	24VDC	High speed
						PTO	6	61	24VDC	Power take off
						Stop	7	62	24VDC	Motor stop
						DC	8	76	24VDC	Declutching (for High speed)
						FV	9	64	24VDC	Footvalve
						+/-	Jn	33	+	
Pt100 TEMPERATURE PROBE	C2	1/2"NPT	●	ADR 3x0.6 sh.		-	Bc	34	-	Pt100
						-	Vt	35	-	
						-		71	0V	Connect 71to80
						-		80	0V	Connect 71to80

*Refer to the Cable Glands Installation Instruction

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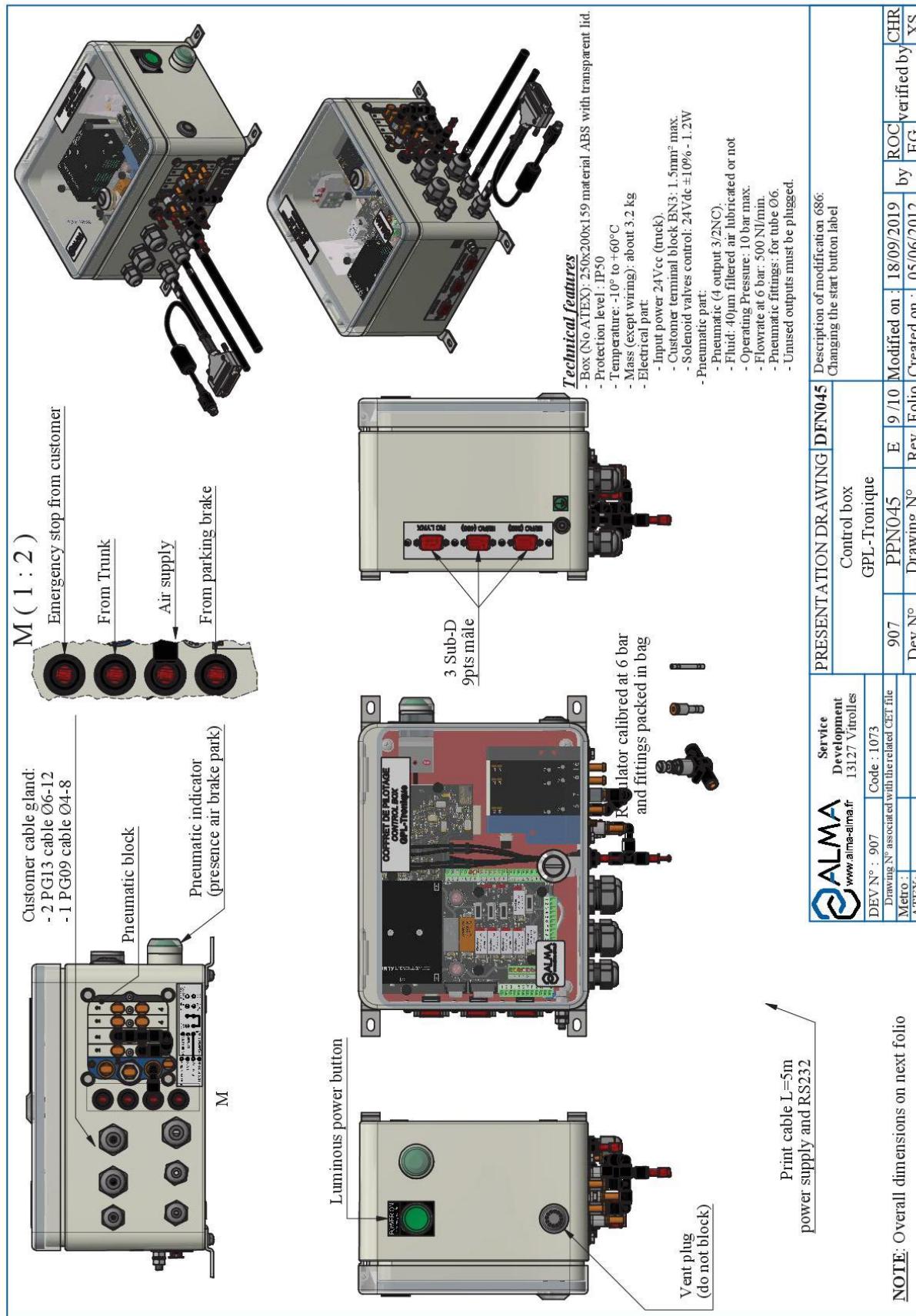
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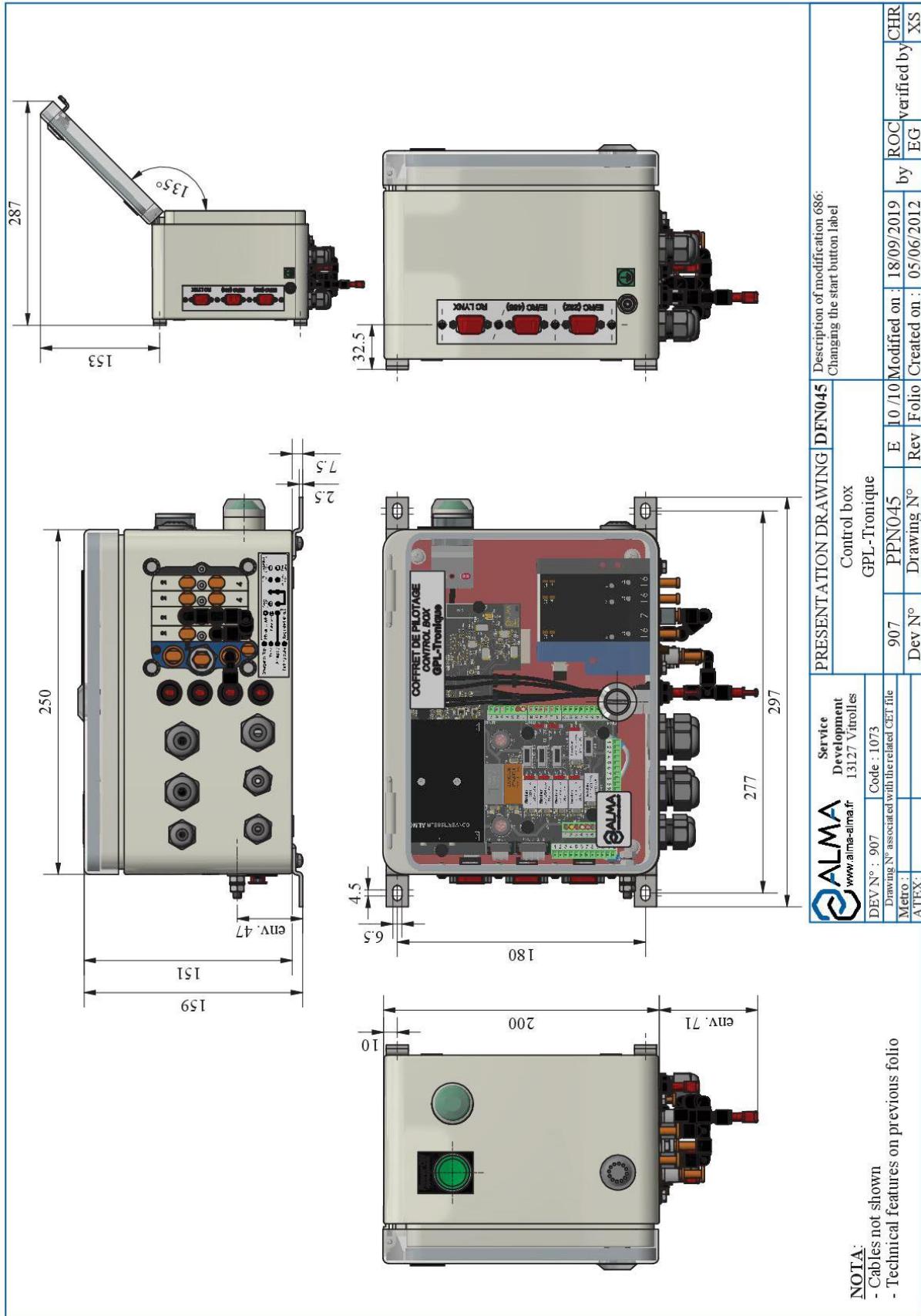
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Control box LPG-TRONIC



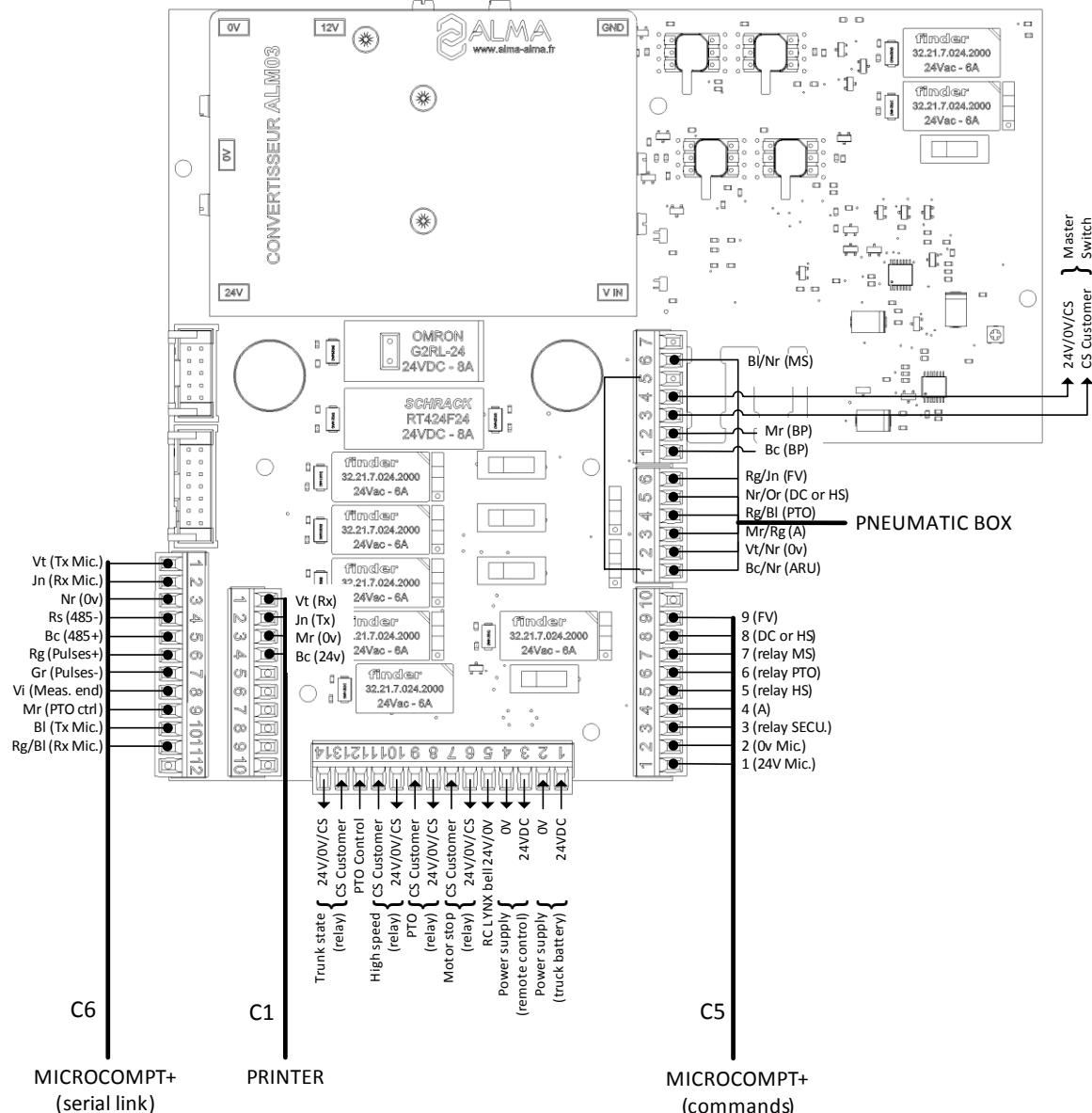
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Electrical wiring control box RC LYNX version

Wiring diagram of the control box RC LYNX version:



Configuration of switches:

PTO (Power take off), Motor stop (AR MOT), High speed (GD. VIT.), RC LYNX, Truck trunk (COFFRE), Master Switch (M. SW), SW9 and SW13:

Linear switching element for relays NC or NO contact	Three-position switch for common contact of the relay: 1 → 24VDC 2 → GND (0V) 3 → CS (Free contact)	SW9 → DEBR. (Declutching) or GD. VIT. (H. speed) for semi-trailer SW13 → 24V for PTO or AUTOR for semi-trailer

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Angle: degree (° ° °)
Temperature: °C

TERMINAL ASSIGNMENT OF THE CONTROL BOX RC LYNX VERSION



EQUIPMENT CONNECTED TO THE CONTROL BOX						CONTROL BOX TERMINAL BLOCKS				
Option	Equipement	Cable for information)			Function	Colour or No.	Block	Terminal	Function	Observation
		N°	CG*	Alma						
MICROCOMPT+ Serial links	C6	12x0.34 sh	●	2x1	Tx	Vt	BN1	1	Rx	PRINTER
					Rx	Jn		2	Tx	
					0V	Nr		3	0V	
					RS485 -	Rs		4	RS485	EC + RC RS485 serial link Embedded computing (EC) Remote control (RC)
					RS485 +	Bc		5	EC + RC	
					Recop +	Rg		6	Recop +	RECOPIE
					Recop -	Gr		7	Recop -	
					Measur. end	Vi		8	MEASURING END	
					PTO	Mr		9	PTO CONTROL	
					Tx	Bl		10	RS232	RS232 serial link Embedded computing (EC) Remote control (RC)
					Rx	Rg/Bl		11	EC + RC	
PRINTER	C1	●	2x1		Rx	Vt	BN2	1	Rx	PRINTER
					Tx	Jn		2	Tx	
					0V	Mr		3	0V	
					24VDC	Bc		4	24VDC	
POWER SUPPLY					24VDC		BN3 - Borne client	1	24VDC	POWER SUPPLY (after battery switch and protected by a fuse)
					0V			2	0V	
POWER SUPPLY REMOTE CONTROL					24VDC		BN3 - Borne client	3	24VDC	POWER SUPPLY RC
					0V			4	0V	
RC LYNX BELL							BN3 - Borne client	5	-	
								6	24VDC/0V/CS	MOTOR STOP
MOTOR STOP							BN3 - Borne client	7	CS	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact
								8	24VDC/0V/CS	PTO
PTO							BN3 - Borne client	9	CS	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact
								10	24VDC/0V/CS	HIGH SPEED
HIGH SPEED							BN3 - Borne client	11	CS	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact
								12	-	
PTO CONTROL							BN3 - Borne client	13	CS	TRUCK TRUNK
								14	24VDC/0V/CS	TRUCK TRUNK
MICROCOMPT+ Commands	C5	12G1	●	2x1	24MC	1	BN4	1	24VDC	MICROCOMPT+ POWER SUPPLY
					0MC	2		2	0V	
					Security	3		3	RELAY	SECURITY
					Author.	4		4	EV 3/2NC	AUTHOR.
					HS	5		5	RELAY	High speed
					PTO	6		6	EV 3/2NC	Power take off
					Stop	7		7	RELAY	Motor Stop
					DC	8		8	EV 3/2NC	Declutching (or High Speed)
					FV	9		9	EV 3/2NC	Footvalve
					V/J					
					ARU	Bc/Nr	BN5	1		Relier 1(BN5) à 5 (BN6)
					M.SW	-		5		

*Refer to the Cable Glands Installation Instructions

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LPG-TRONIC

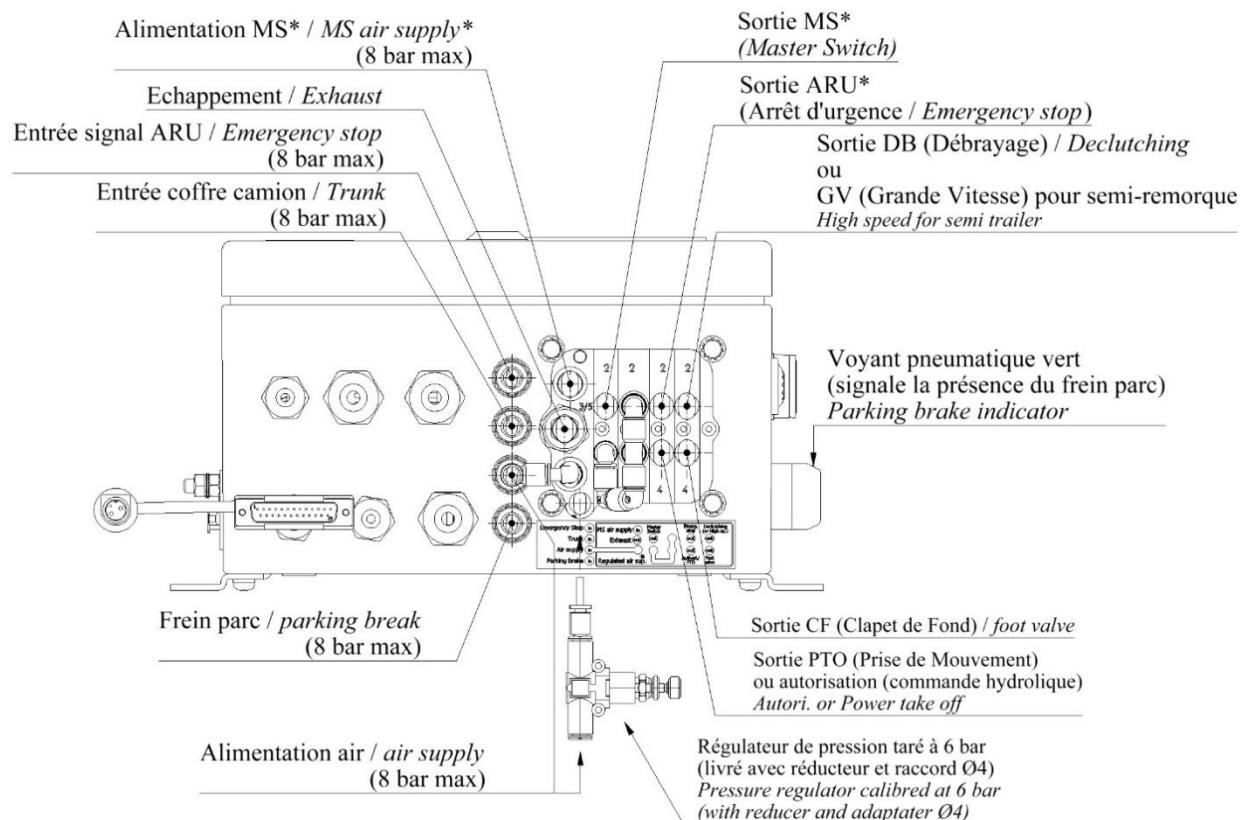
Units of measure:
Length: mm
Angle: degree (° ° °)
Temperature: °C

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Pneumatic wiring control box RC LYNX version

PNEUMATIC INPUT/OUTPUT ASSIGNMENT OF THE CONTROL BOX

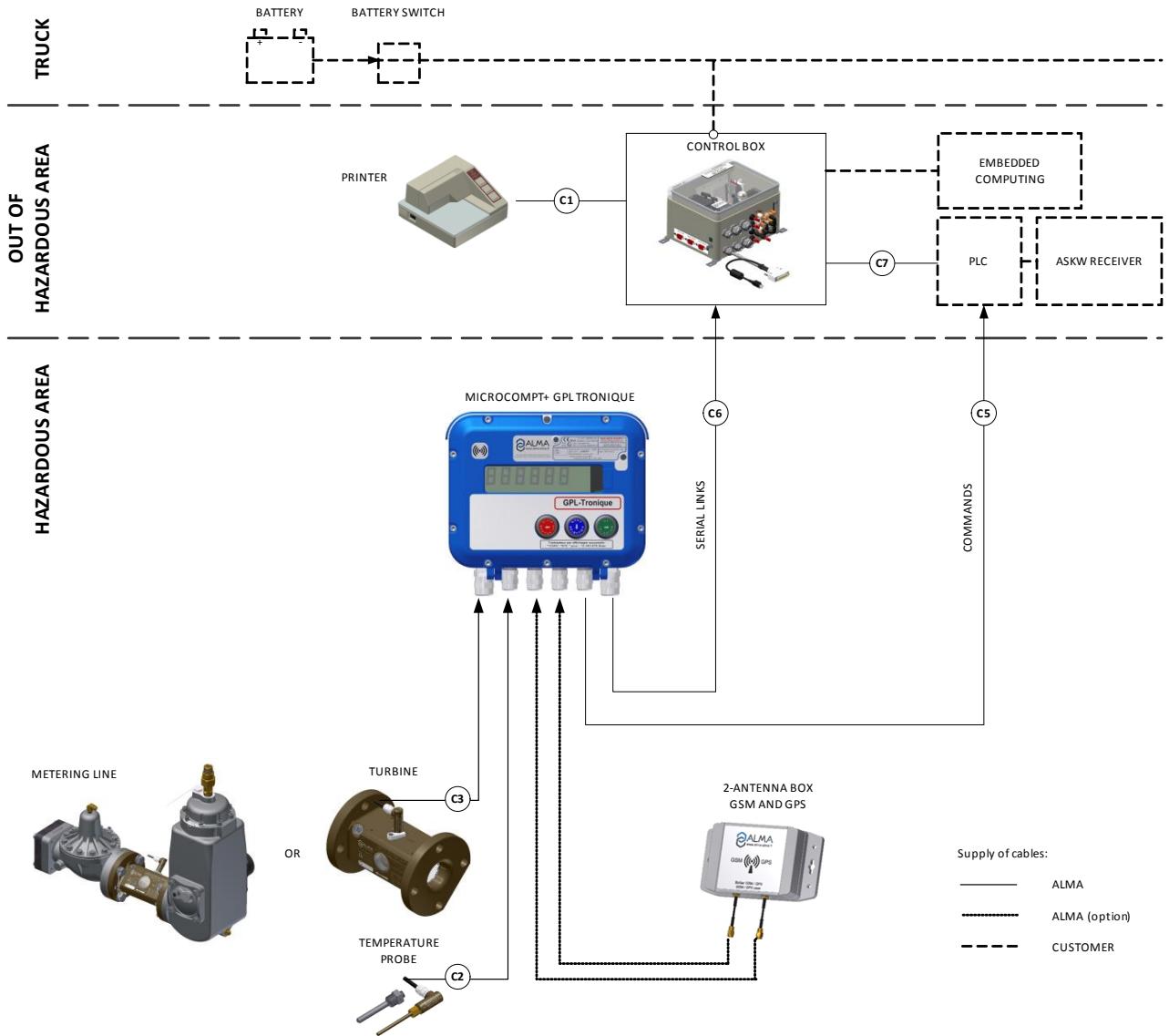


Label	Input	Output	Function	Observation
Air supply	X		Main supply of the control box + detector for pressure drop	Pressure >1 bar: green warning light Pressure <1 bar: orange warning light. Disable the security management for trunk, pressure drop and customer ARU
	X		Secondary supply of the control box	The 6 bar-calibrated regulator, the 6/4 reducer and the Ø4 coupling are packed in a bag inside the control box
Air from parking brake	X		Air from parking brake	
Exhaust		X	Exhaust	Put a tube L=100mm min. (no muffler)
Emergency stop*	X		Pneumatic emergency stop	
Declutching	X		Declutching actuator (or High speed)	With pneumatic declutching
Footvalve	X		Footvalve opening	
Power take off PTO or Authorisation		X	Power take off or Authorisation	Power take off: leave the plug in place and don't connect any tube in case of electrical control Authorisation: hydraulic control
ARU Emergency stop input	X		Detection of emergency stop requests	ARU are connected in series in a positive safety loop
Trunk	X		Detection of back trunk openings	No air=trunk opened
MS*	X		Timed Master switch	When using the MS pneumatic output
Supply MS*	X		Master switch air supply	When using the MS pneumatic output

*Unused ports must be plugged.

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5.6. ELECTRICAL WIRING WITH CONTROL BOX AND ASKW REMOTE CONTROL



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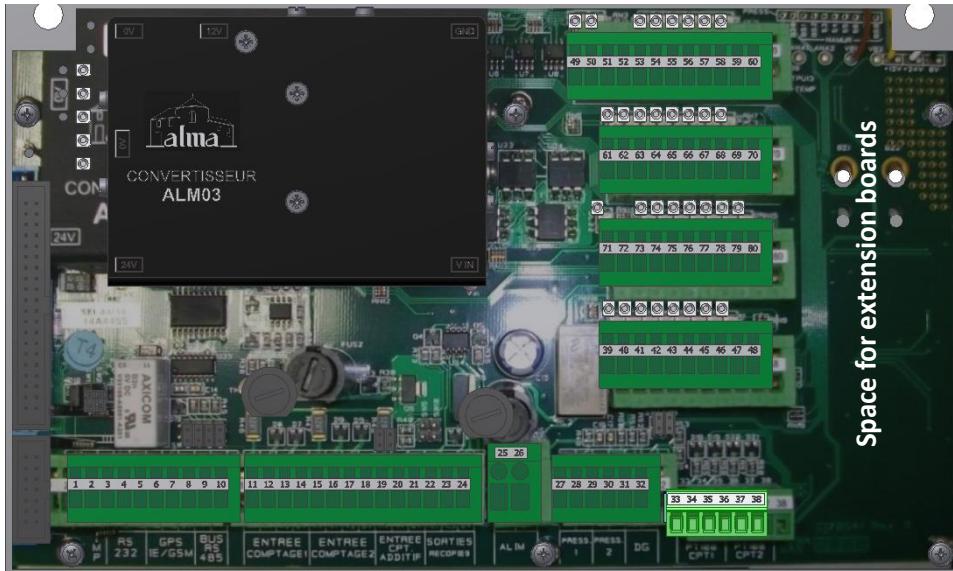
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Terminal assignment of the MICROCOMPT+ power supply board ASKW version

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+

POWER SUPPLY BOARD

Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation
		No.	CG*	Alma	Type					
CONTROL BOX serial links	●	C6	●	ADR 12x0.34 sh.		Rx	Vt	1	Tx	PRINTER
						Tx	Jn	2	Rx	
						0V	Nr	3	0V	
						Rx	Bl	4	Tx	RS232 EC + RC
						Tx	Rg/Bl	5	Rx	
						RS485 +	Bc	9	RS485+	RS485 EC + RC
						RS485 -	Rs	10	RS485-	
						Pulses output +	Rg	22	S	PULSES OUTPUT
						Pulses output -	Gr	24	0V	
						Mesur. End	Vi	53	24VDC	MEASURING END
TURBINE TRANSMITTER	●	C3	1/2"NPT	●	ADR 4x0.34 sh.	PTO control	Mr	58	PTO	PTO CONTROL
						12V	Jn	11	12V	TURBINE INPUT
						V1	Mr	12	V1	
						V2	Vt	13	V2	
						0V	Bc	14	0V	
RECEIVER ASKW (PLC) Commands	●	C5		●	12G1	24VDC	1	25	24VDC	POWER SUPPLY 24VDC
						0V	2	26	0V	High speed
						HS	3	74	24VDC	
						Author.	4	75	24VDC	AUTHOR.
						Intermediate stop	5	49	24VDC	INTERM. STOP
						Measuring end	6	50	24VDC	Measuring end
Pt1000 TEMPERATURE PROBE	●	C2	1/2"NPT		ADR 3x0.6 sh.	+	Jn	33	+	Pt100 Connect the shielding
						-	Bc	34	-	
						-	Vt	35	-	

*Refer to the Cable Glands Installation Instruction

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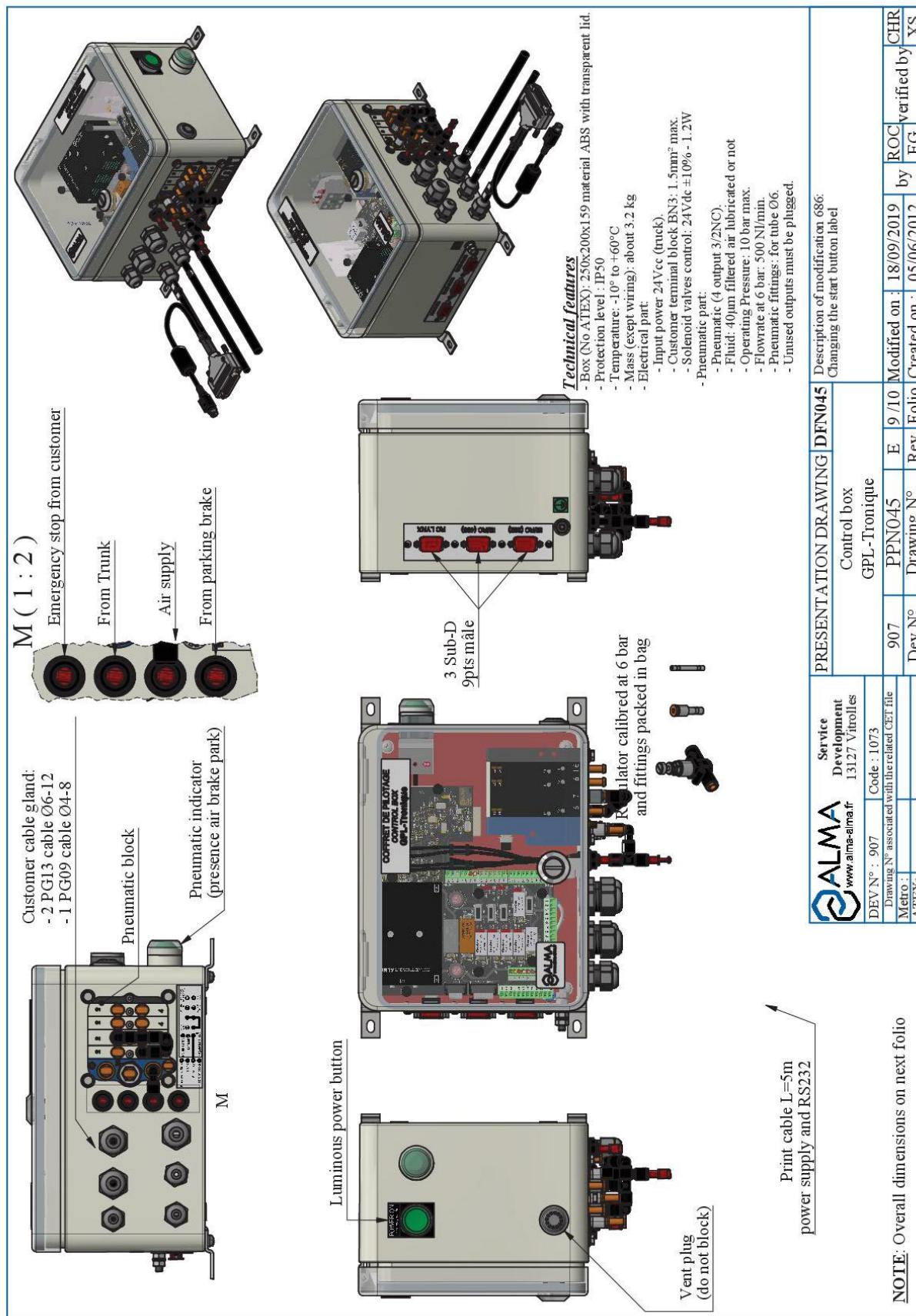
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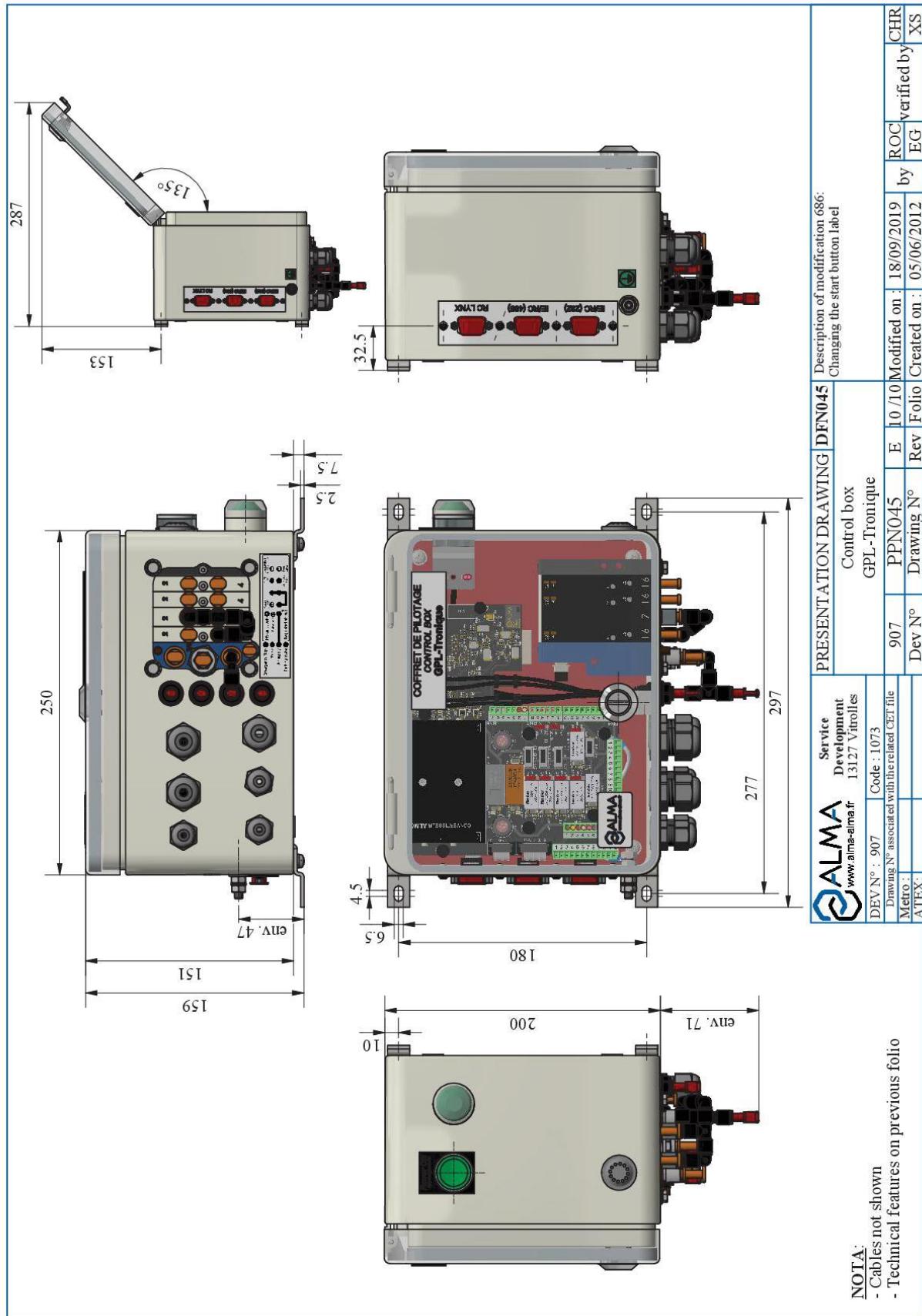
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Control box LPG-TRONIC



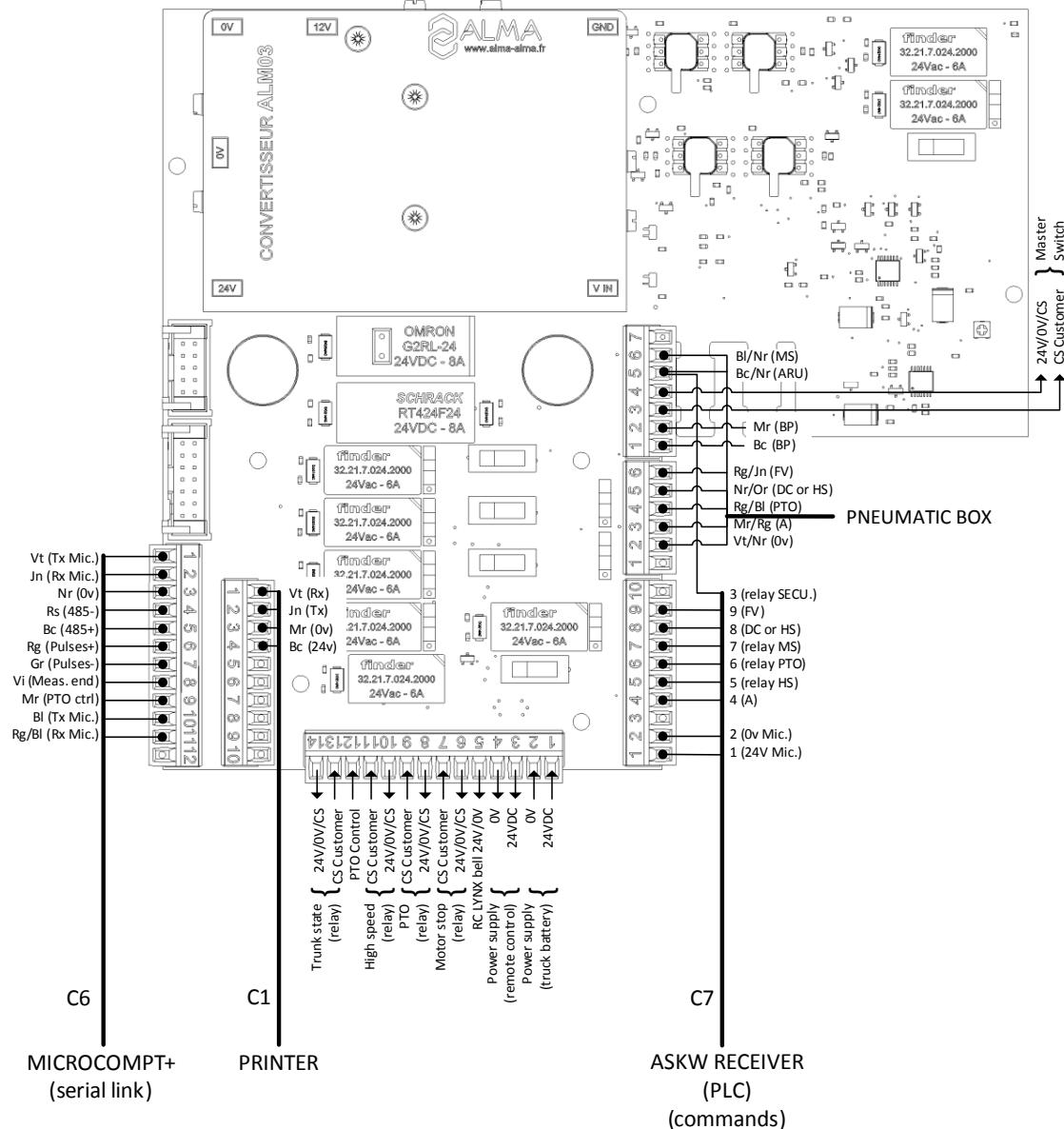
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Electrical wiring control box ASKW version

Wiring diagram of the control box ASKW version:



Configuration of switches:

PTO (Power take off), Motor stop (AR MOT), High speed (GD. VIT.), RC LYNX, Truck trunk (COFFRE), Master Switch (M. SW), SW9 and SW13:

AR MOT 32.21.7.024.2000 24Vac - 6A	24V GND CS	DEBR, GD. VIT., AUTOR, SWS, 24V
Linear switching element for relays NC or NO contact	Three-position switch for common contact of the relay: 1 → 24VDC 2 → GND (0V) 3 → CS (Free contact)	SW9 → DEBR. (Declutching) or GD. VIT. (H. speed) for semi trailer SW13 → 24V for PTO or AUTOR for semi trailer

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TERMINAL ASSIGNMENT OF THE CONTROL BOX ASKW VERSION



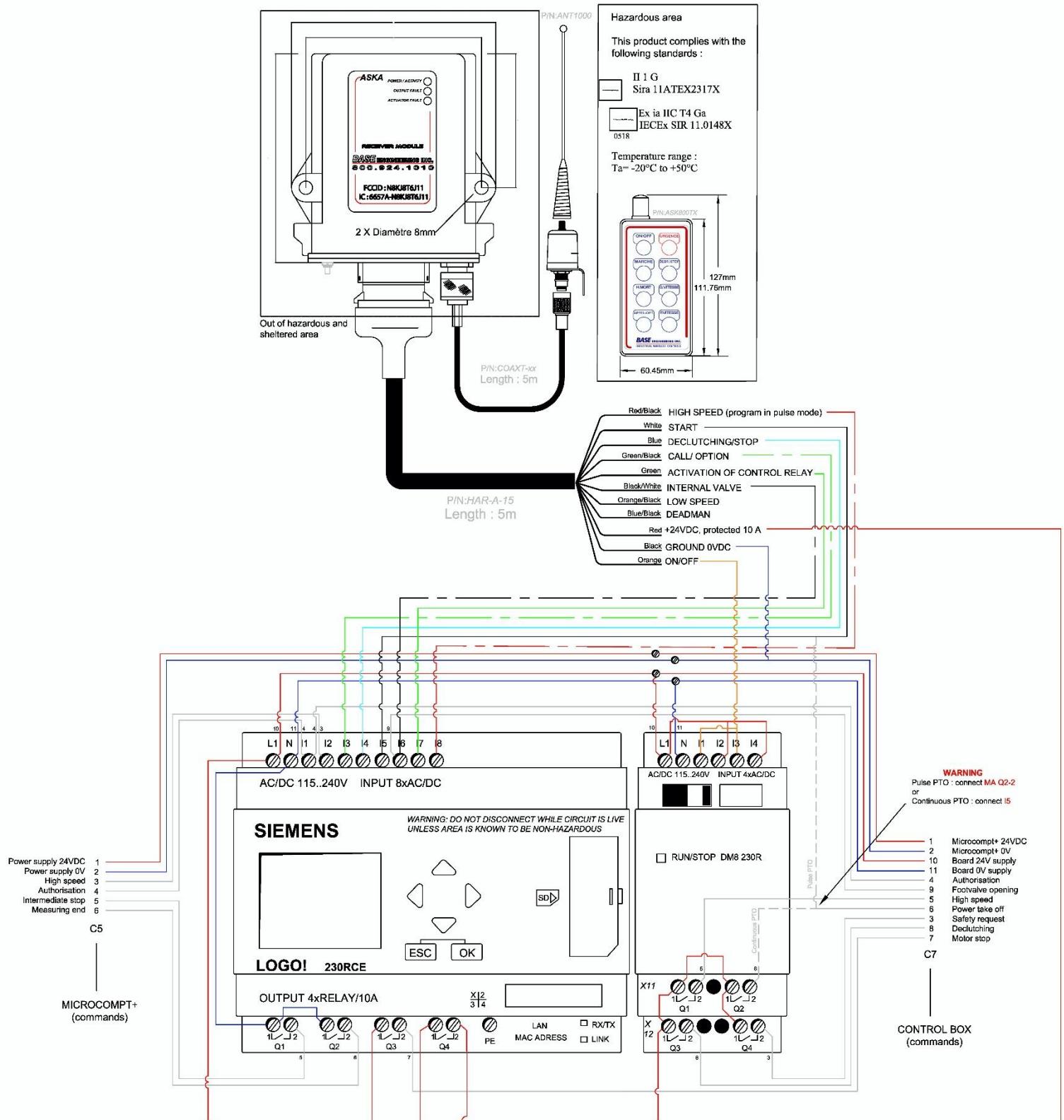
EQUIPMENT CONNECTED TO THE CONTROL BOX							CONTROL BOX TERMINAL BLOCKS					
Option	Equipement	Cable for information)				Function	Colour or No.	Block	Terminal	Function	Observation	
		N°	CG*	Alma	Type							
MICROCOMPT+ Serial links	C6	12x0.34 sh	●	2x1	Tx	Vt	BN1	1	Rx	PRINTER		
					Rx	Jn		2	Tx			
					0V	Nr		3	0V			
					RS485 -	Rs		4	RS485	EC + RC	RS485 serial link Embedded computing (EC) Remote control (RC)	
					RS485 +	Bc		5				
					Tx	Bl		10	RS232		RS232 serial link Embedded computing (EC) Remote control (RC)	
					Rx	Rg/Bl		11				
PRINTER	C1	●	2x1		Rx	Vt	BN2	1	Rx	PRINTER		
					Tx	Jn		2	Tx			
					0V	Mr		3	0V			
					24VDC	Bc		4	24VDC			
POWER SUPPLY					24VDC		BN3 - Bornier client	1	24VDC	POWER SUPPLY	24VDC truck battery (after battery switch and protected by a fuse)	
POWER SUPPLY					0V			2	0V			
REMOTE CONTROL					24VDC			3	24VDC	POWER SUPPLY RC		
RC LYNX BELL					0V			4	0V			
MOTOR STOP								5	-	-		
PTO								6	24VDC/0V/CS	MOTOR STOP	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact	
								7	CS			
HIGH SPEED								8	24VDC/0V/CS	PTO	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact	
PTO CONTROL								9	CS			
TRUCK TRUNK								10	24VDC/0V/CS	HIGH SPEED	Relay (Configuration 24V, 0V or Free contact) Only used with configuration Free contact	
								11	CS			
								12	-	-		
								13	CS	TRUCK TRUNK	Relay Only used with configuration Free contact	
								14	24VDC/0V/CS			
RECEIVER ASKW (PLC)	C7	●	12G1	●	24VDC	10	BN3	3	24VDC	POWER SUPPLY RC	MICROCOMPT+ Fuse	
					0V	11		4	0V			
					24VDC	1		1	24VDC			
					0V	2		2	0V			
					Author.	4	BN4	4	EV 3/2NC	AUTHOR.	Authorisation	
					HS	5		5	RELAY	HS	High speed	
					PTO	6		6	EV 3/2NC	PTO	Power take off	
					Stop	7		7	RELAY	MS	Motor Stop	
					DC	8	BN6	8	EV 3/2NC	DC	Declutching (or High Speed)	
					FV	9		9	EV 3/2NC	FV	Footvalve	
					Security	3		5	RELAY	SECURITY	Safety request	
					V/J							

**Refer to the Cable Glands Installation Instructions*

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Electrical wiring ASKW remote control receiver/PLC

Wiring diagram ASKW receiver/PLC:



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TERMINAL ASSIGNMENT OF THE ASKW RECEIVER (PLC)											
EQUIPMENT CONNECTED TO THE ASKW						TERMINAL BLOCK OF THE PLC FOR ASKW					
Option	Equipement	Cable (for information)			Function	Colour or No.	Block	Terminal	Function		Observation
		N°	CG*	Alma	Type						
	MICROCOMPT+ Commands	C5	12G1		24VDC	1	C7	1	24VDC		Connect to C7
					0V	2	C7	2	0V		Connect to C7
					HS	3		I2	HS		High speed
					Author.	4		I1	AUTHOR.		Authorisation
					Interm. Stop	5	Q1	2	INTERMEDIATE STOP		Intermediate stop
					Measur. End	6	Q2	2	MEASURING END		Measuring end
					EV Emergency	3	MAQ4	2	SAFETY REQUESTT		Emergency stop
					EV Author.	4		I1	AUTHOR.		Authorisation
					Relay HS	5	MAQ1	2	HS		High speed
					EV PTO	6	MAQ2	I5	CONTINUOUS Power take off		
					Relay MS	7	Q3	2	PTO		PULSE Power take off
					EV DC	8	MAQ3	2	MS		Motor Stop
					EV FV	9		I6	DC		Declutching
	CONTROL BOX Commands	C7	12G1		24VDC	10	MAQ4	1	FV		Footvalve
							MAQ1	1	L1		
							MAQ2	1	1		
							MAQ3	1	24VDC		BOARD 24V-SUPPLY
							MAQ4	1	1		
							MAQ1	1	L1		
							MAQ2	1	N		
							MAQ3	1	1		
							MAQ4	1	0V		
					0V	11	MA	I2	0V		
					Parking brake		MA	I4	24VDC		Parking brake
							MA		Present: +24VDC		Absent: No authorisation

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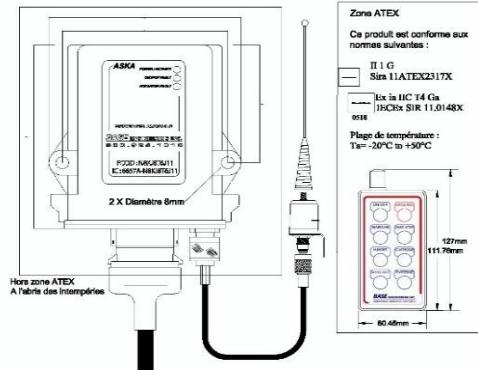


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TERMINAL ASSIGNMENT OF THE ASKW RECEIVER (REMOTE CONTROL)


EQUIPMENT CONNECTED TO THE ASKW					ASKW REMOTE CONTROL CABLE			
Option	Equipement	Cable (for information)			Terminal	Block	Cable	Observation
		N°	CG*	Alma				
ASKW PLC		I3			Vt/Nr		CALL/OPTION	
		I4			Bl		DECLUTCHING/STO P	
		I5			Bc		START	Power take off
		I6			Nr/Bc		INTERNAL VALVE	
		I7			Vt		ACTIVATION OF CONTROL-RELAY	
		I8			Rg/Nr		HIGH SPEED	Program in pulse mode
		2	Q4		Rg		24VDC	Protected 10A
		I1		M A	Or		ON/OFF	
		I3						
MICROCOMPT+	C5	●			2		Nr	GROUND 0V
CONTROL BOX	C7	●			2			

*Refer to the Cable Glands Installation Instructions

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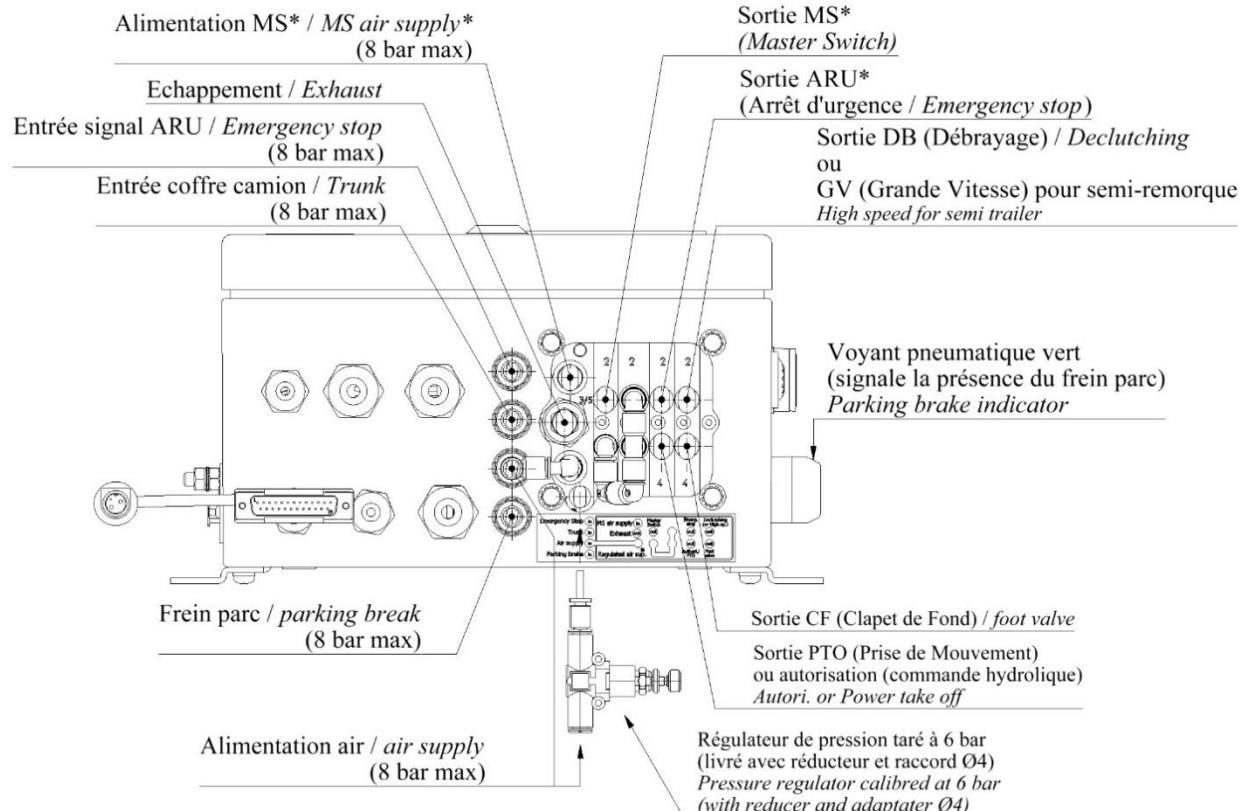
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Pneumatic wiring control box ASKW version**PNEUMATIC INPUT/OUTPUT ASSIGNMENT OF THE CONTROL BOX**

Label	Input	Output	Function	Observation
Air supply	X		Main supply of the control box + detector for pressure drop	Pressure >1 bar: green warning light Pressure <1 bar: orange warning light. Disable the security management for trunk, pressure drop and customer ARU
	X		Secondary supply of the control box	The 6 bar-calibrated regulator, the 6/4 reducer and the Ø4 coupling are packed in a bag inside the control box
Air from parking brake	X		Air from parking brake	
Exhaust	X		Exhaust	Put a tube L=100mm min. (no muffler)
Emergency stop*	X		Pneumatic emergency stop	
Declutching	X		Declutching actuator (or High speed)	With pneumatic declutching
Footvalve	X		Footvalve opening	
Power take off PTO or Authorisation		X	Power take off or Authorisation	Power take off: leave the plug in place and don't connect any tube in case of electrical control Authorisation: hydraulic control
ARU Emergency stop input	X		Detection of emergency stop requests	ARU are connected in series in a positive safety loop
Trunk	X		Detection of back trunk openings	No air=trunk opened
MS*		X	Timed Master switch	When using the MS pneumatic output
Supply MS*	X		Master switch air supply	When using the MS pneumatic output

*Unused ports must be plugged.

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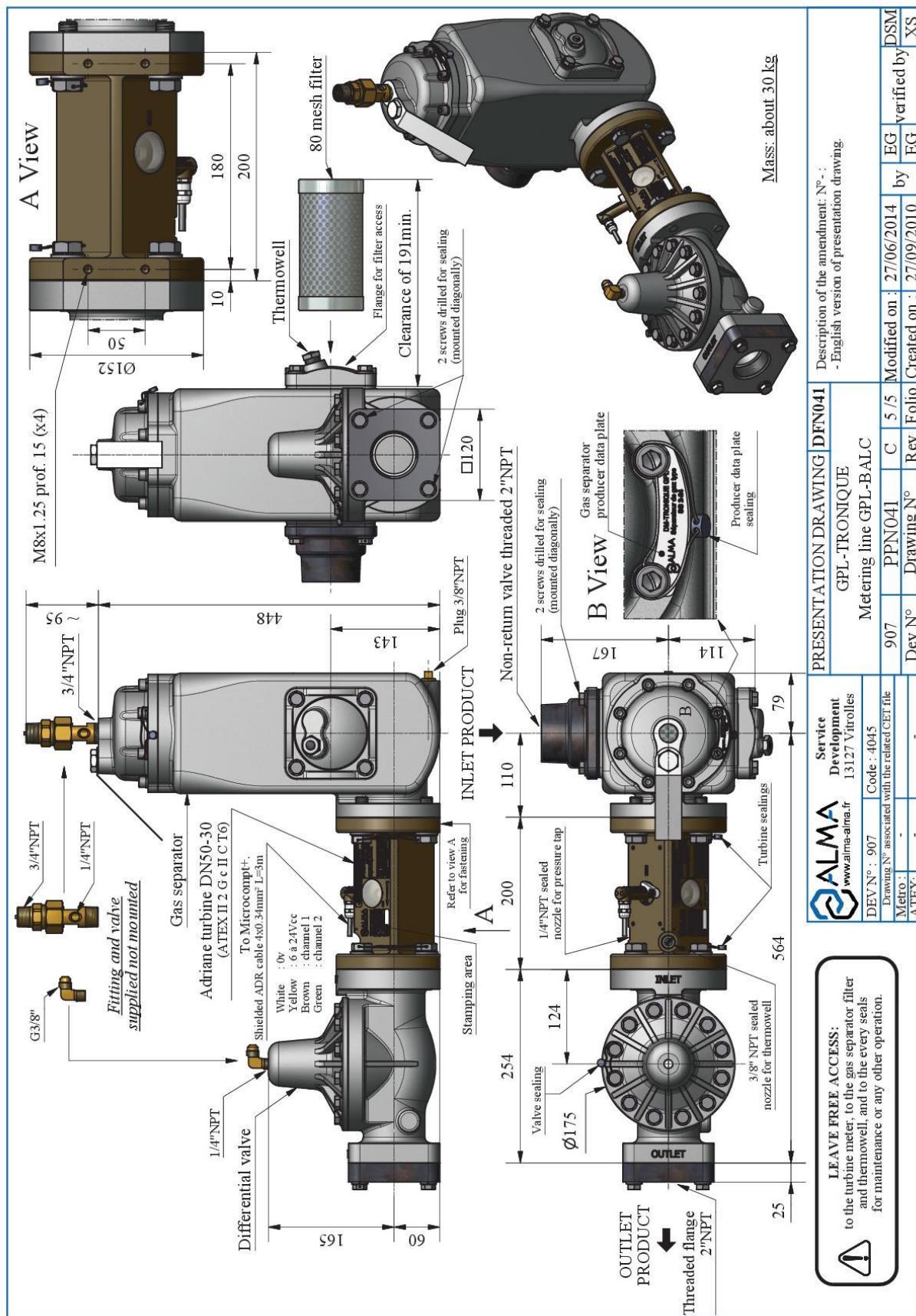

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6. METERING LINE GPL-BALC

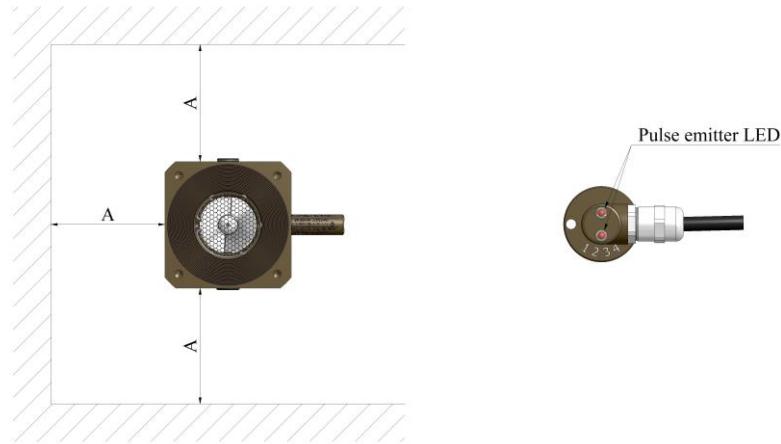


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6.1. INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER

- The identification plate and the led of the pulse emitter(s) shall be visible and accessible.
- The turbine must be installed with respect to the flow direction.
- Put sealing rings each other sides between the turbine and the backflanges.
- Leave an open space all around the turbine in order to ease maintenance.
- Install a 400 μ filter (mini) on the pipe upstream from the turbine meter.
- After installation or during the commissioning period, if the new or modified pipes have not been perfectly cleaned or pickled and passivated, the turbine should be protected by a honeycomb sieve – max. 1mm mesh. It must be placed between two flanges upstream from the turbine.
- Dimensions: A > 100mm.



- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



For accuracy class 0.5 and 1.0 measuring systems, the pipes and equipment upstream or downstream the turbine meter must have the same nominal diameter as the meter on a length at least equal to 10 times this diameter upstream and 5 times this diameter downstream.

These lengths can be straight or bent.

It is mandatory that no flowrate adjustment device (e.g. a variable-opening valve) is located upstream at a distance less than 10 times the nominal diameter of the meter: Do not create derivation circuits with sample or bypass, specially make sure that no nozzle is present on this pipe.

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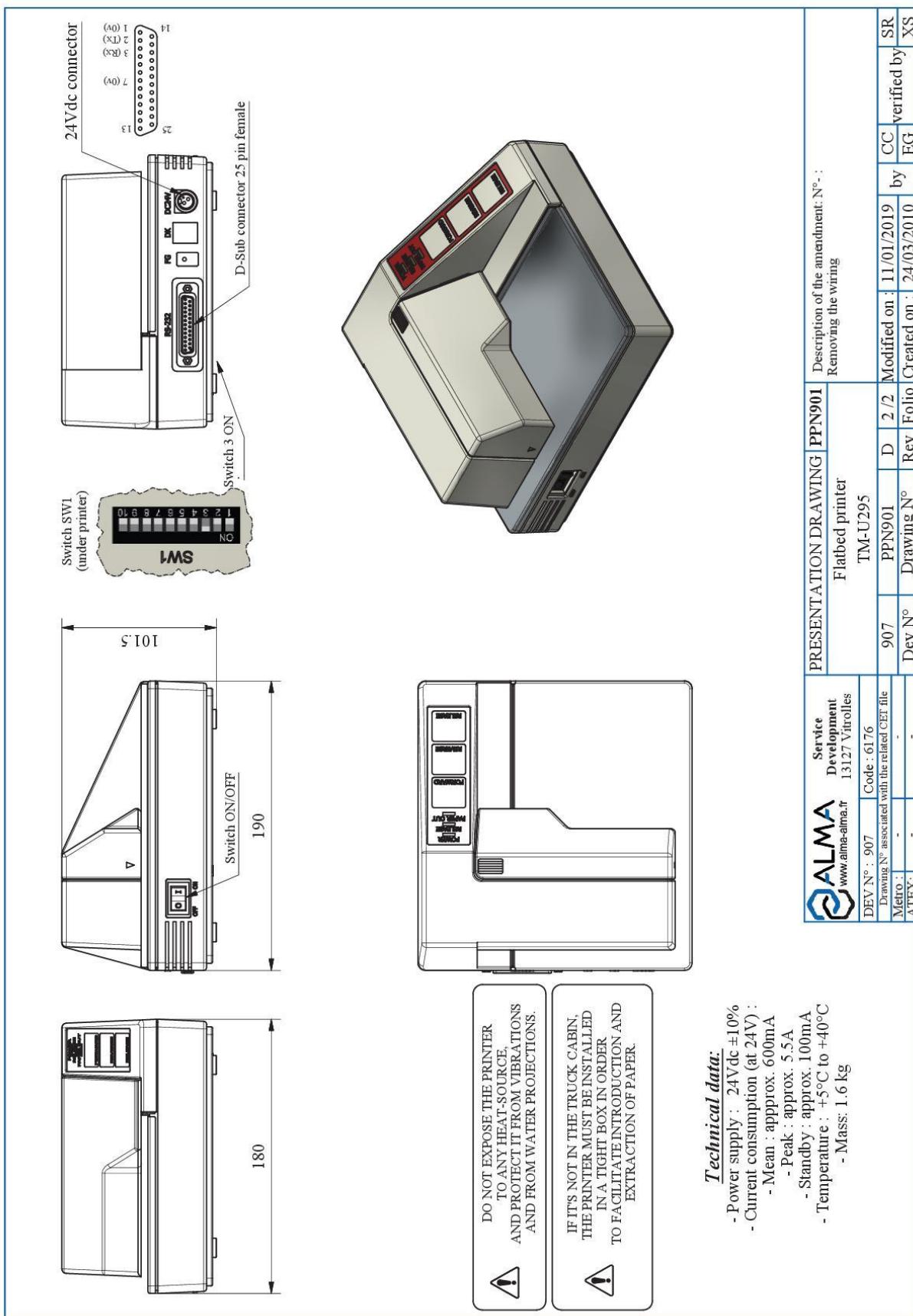
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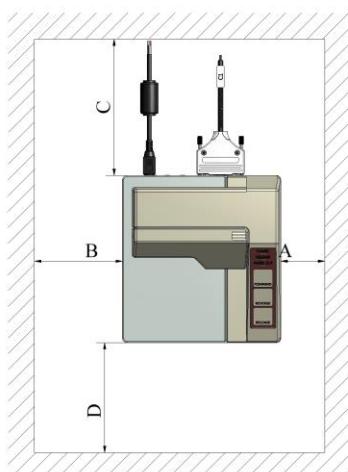
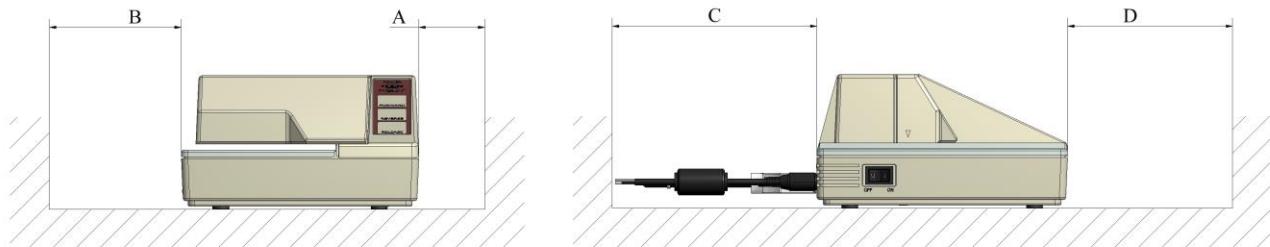
7. PRINTER



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7.1. INSTALLATION RECOMMENDATIONS PRINTER

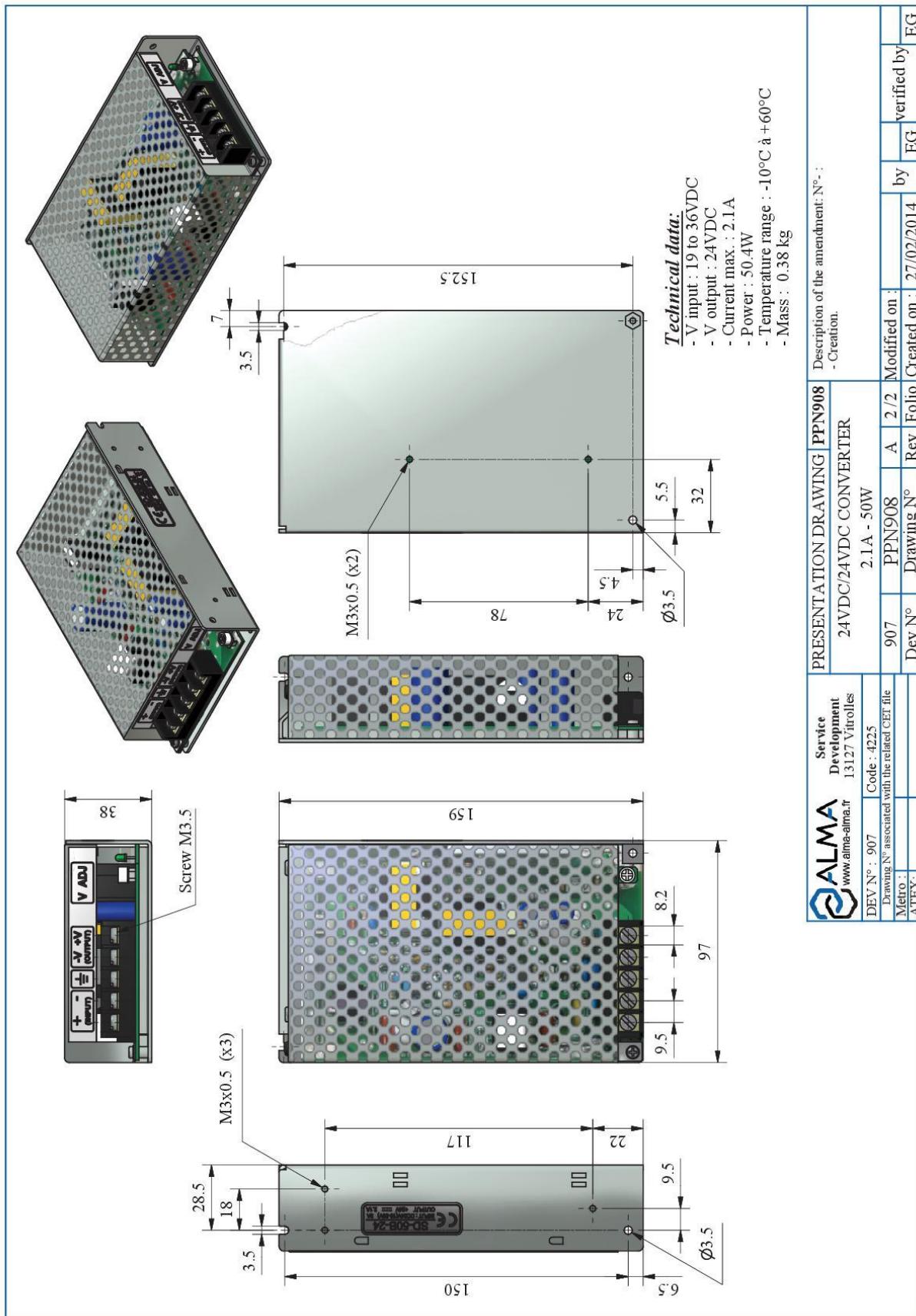
- The printer must be installed in a tight box and be laid out so as not to obstruct the introduction/extraction of sheet of paper (Dimension D).
- Do not store anything above the printer.
- Leave an open space all around the printer to ease maintenance.
- Dimensions: A ≥ 50mm, B ≥ 100mm, C ≥ 120mm.



DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE.
PROTECT IT FROM VIBRATIONS AND WATER PROJECTIONS.

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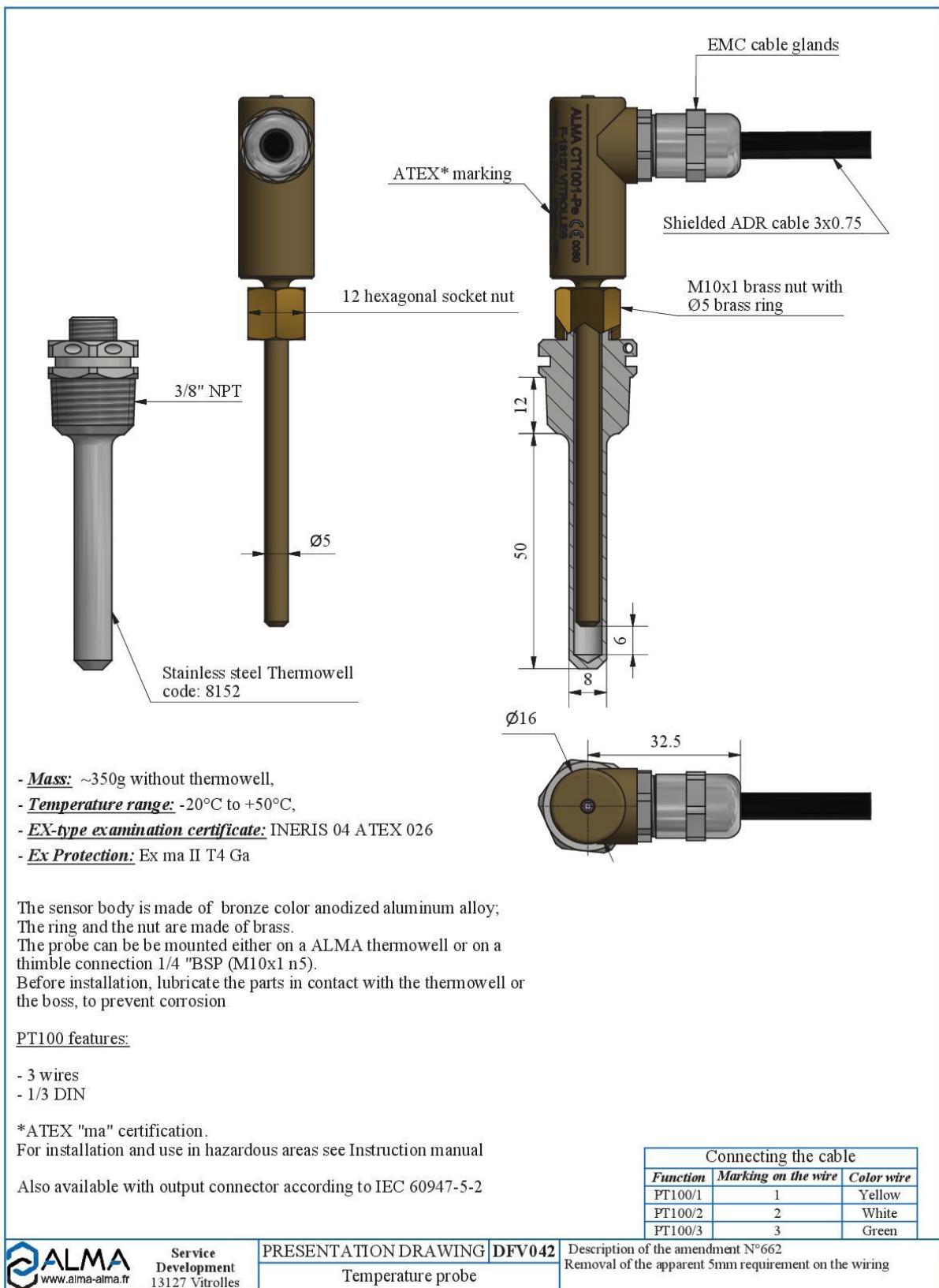
8. CONVERTER 24VDC/24VDC 2.1A 50W



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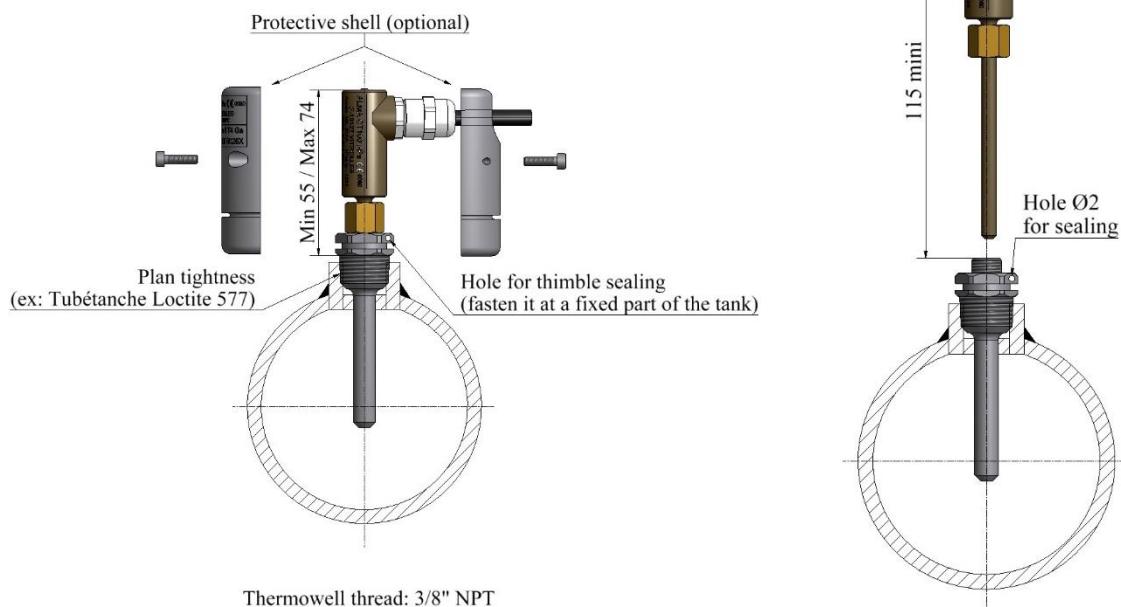
9. TEMPERATURE PROBE Pt100 – CT1001



ALMA www.alma-alma.fr Service Development 13127 Vitrolles DEV N° : 949d Code : 8151 Drawing N° associated with the related CET file Metro : ATEX :	PRESENTATION DRAWING			DFV042	Description of the amendment N°662 Removal of the apparent 5mm requirement on the wiring				
	Temperature probe CT1001-Pe								
	949d	PPV042	L	5 / 6	Modified on :	29/03/2019	by	CHR	verified by CC
	Dev N°	Drawing N°	Rev	Folio	Created on :	13/09/2003	by	BM	verified by BM

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9.1. INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE



REFER TO INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT AND AVAILABLE ON ALMA WEBSITE)

INSTALLATION OF THE TEMPERATURE SENSOR ON THE ALMA TURBINE METER:



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

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INSTALLATION GUIDE DI 005 ENL LPG-TRONIC

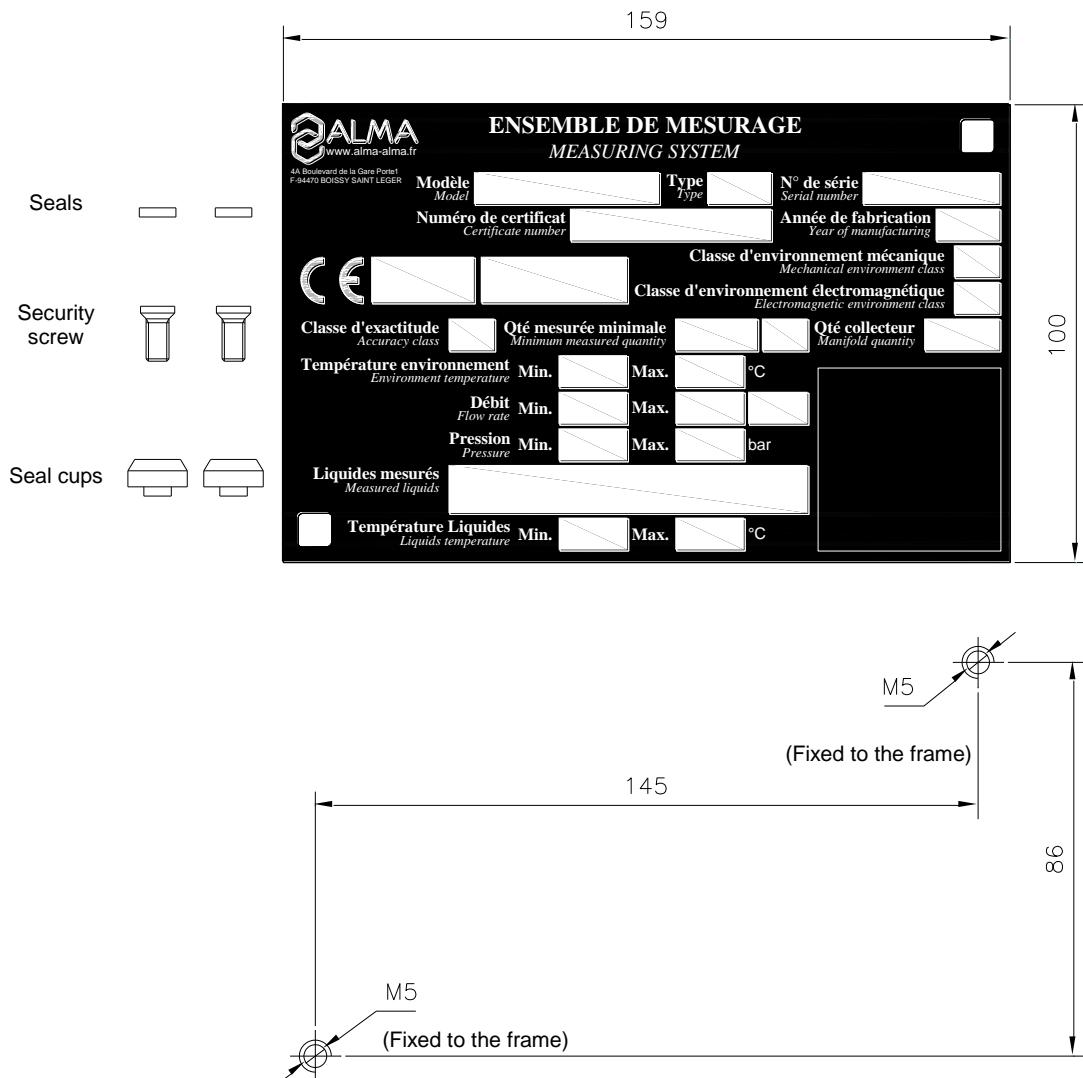
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Units of measure:
Length: mm
Angle: degree (° ° °)
Temperature: °C

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10. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE

The identification plate shall be clearly installed, near the associated indicator device, and of easy access in order to be able to read features and to stamp the regulatory marks.



The security screws of the cups (provided by ALMA) must be screwed in the tap of the frame (do not use removable nuts).

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