INSTALLATION GUIDE

DI 025 EN D

DUAL TRONIQUE

Issue	Date	Nature of modifications	Written by	Approved by
D	2025/06/05	Adding additive counting	ITB	NC
C	2023/01/12	Modification of the cables wired to the MICROCOMPT+ Modification of the pneumatic diagram proportionnal control/High flow control of the by-pass	TABTI-BENHARI	NC
B	2021/05/19	Modification of the I/O for 2-hoses configuration. New CPR3000 pressure sensor. Update of drawings	DSM	FDS
A	2021/02/22	Creation *[PJV179]*	DSM	FDS

CONTENTS

1. GENERAL RECOMMENDATIONS

IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE, PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

1.1. MECANICAL RECOMMENDATIONS

⇨ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).

⇨ Take care to place the equipment in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).

⇨ Take care to position properly the equipment. The display must be readable without any difficulty.

⇨ Apply a tightening torque suitable with size and material of the fixation element except specifications mentioned on the presentation drawing or in the installation guides.

⇨ Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for "carriage of dangerous goods of road" - hydrocarbons, LPG … - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).

⇨ Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.

⇨ Respect cables and corrugated conduit radii of curvature.

⇨ Leave enough flexibility to wires in order to avoid any risk of stripping.

⇨ Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).

⇨ See § INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.

1.2. ELECTRICAL RECOMMENDATIONS

⇨ According to the ATEX directive or any other regulations in force in the country of destination, the safety protection level of the equipment must agree with the installation area.

⇨ Respect the recommendations of the instruction manual specifying the installation, use and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).

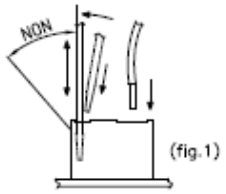
⇨ Connect the supply of the equipment downstream cut-out, on the power supply reserved to the measured distribution.

⇨ Put a delayed protection of 5A upstream the 24VDC supply to protect equipment in case of reverse polarity or overcurrent.

⇨ Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for "carriage of dangerous goods by road" - hydrocarbons, LPG … - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).

⇨ Make sure not to damage the terminals of the different electronic boards while wiring.

- Screw terminals: do not damage the screw heads of the terminals.
  - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
- Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
  - Use flat screwdriver 0.4x2.5 (see fig.1).
  - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
  - Do not exceed the upright position when the screwdriver is do in order not to block the spring.
  - Insert or remove the wire and remove the screwdriver.



⇨ Pass the power supply cores (24VDC truck) through the ferrites by carrying out a loop (ALMA supply).

⇨ Do not use wires of section higher than 1.5mm².

⇨ Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).

⇨ Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.

⇨ Whenever possible, perform a wired test, after wiring and before powering.

⇨ Whenever possible, respect the locations of the cables specified in the installation guide.

⇨ Equipment must be connected to the frame ground (external ground connection).

⇨ Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipment).

Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss…).

⇨ Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.

⇨ Respect a homogeneous wire color code.

⇨ For the Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No3 on 'ON' and the 7 others on 'OFF'.

⇨ Current of the electrical devices:

Electrical devices	Supply voltage	Minimum current	Maximum current
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
PRINTER	24VDC +/-10%	0.1 A	5.5 A (switch-on)

⇨ Color code according to DIN 47100.

⇨ Code for designation of colors according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
White	**Bc**		**WH**	White	Bianco	Blanco	Weiß
Marron	**Mr**		**BN**	Brown	Marrone	Marrón	Braun
Vert	**Vt**		**GN**	Green	Verde	Verde	Grün
Jaune	**Jn**		**YE**	Yellow	Giallo	Amarillo	Gelb
Gris	**Gr**		**GY**	Grey	Grigio	Gris	Grau
Rose	**Rs**		**PK**	Pink	Rosa	Rosa	Lila
Bleu	**Bl**		**BU**	Blue	Blu	Azul	Blau
Rouge	**Rg**		**RD**	Red	Rosso	Rojo	Rot
Noir	**Nr**		**BK**	Black	Nero	Negro	Schwarz
Violet	**Vi**		**VL**	Violet	Viola	Violeta	Violett
Orange	**Or**		**OG**	Orange	Arancio	Naranja	Orange
Vert/Jaune	**V/J**		**GNYE**	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

1.3. PNEUMATIC RECOMMENDATIONS

⇨ Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.

⇨ The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.

⇨ The air supply pressure to the inlet of the equipment must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.

⇨ The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.

⇨ Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.

⇨ Use colored pneumatic pipes to ease maintenance operation.

⇨ In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.

⇨ The use of muffler is not allowed under any circumstances (fouling, frost…). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area (L = 100 mm min.).

⇨ Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Units	**Bar**	**PSI**	**Pascal**	**kg/cm²**
1 Bar =	1	14,5	100 000 ($1x10^5$)	1,0197
1 PSI =	0.069	1	6894,5	0,07031
1 Pascal =	$1x10^{-5}$	$14,5x10^{-5}$	1	$1,0197x10^{-5}$
1 kg/cm² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch
1 bar = 100 kPa = 0.1 MPa (1 MPa = 10 bar)

2. GENERAL PRESENTATION

The DUAL TRONIQUE is a system that can manage one or two measuring systems based on a single calculator-indicator MICROCOMPT+.

These measuring systems are fitted on a road tanker. The maximum number of compartments is 9 with a single measuring system. It measures liquids other than water.

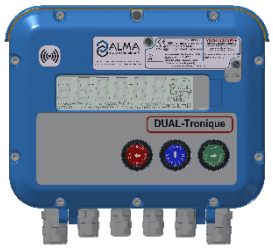
They are:

⇨ Certified type (see the relevant EC-type or EU-type examination certificate)

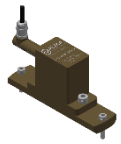
⇨ Of same model or of different models

They are called EMA and EMB within this document.

3. PART LIST

EQUIPMENT SUPPLIED BY ALMA				
Item	**Equipment**	**Designation**	**Qty**	**Option***
1		**CALCULATOR INDICATOR MICROCOMPT+ DUAL WITH Bluetooth CONNECTION** NON ATEX or ATEX version	1	
		Wi-Fi CONNECTION (As an alternative to Bluetooth)		•
		**RFID SUPERVISOR KEY**		
2		**PRINTER TMU-295** (Printer – power supply cable – serial link cable 10m)	1	
3		**CONVERTER 24VDC/24VDC 2.1A 50W** (Printer power supply 24VDC) (Supplied by Alma or Customer)	1	•

Non-contractual pictures

EQUIPMENT SUPPLIED BY ALMA				
Item	**Equipment**	**Designation**	**Qty**	**Option***
4		**2H00 KIT FOR SATAM VOLUMETRIC METER 24m³/h, 48m³/h** (Depending on configuration)	**Type and number of measuring device: see the table below**	
		**ADRIANE TURBINE METER DN50-50 or DN80-80** (Depending on configuration)		
		**ADRIANE TURBINE METER DN80-80 373 PN16 Adblue®** (Depending on configuration) (Only for Ad blue®)		
		**ELECTROMAGNETIC METER PD340** **C51-40 or C63-80** (Depending on configuration) (Supplied with connection kit and 2 screws for sealing)		

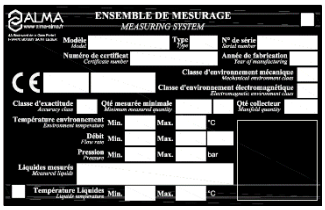
Non-contractual pictures

Type and number of measuring device according to the type of measuring system			Measuring system 1 (EMA)		
			CMA Tronique or TURBO-Tronique		PD-meter
			TC50 / TC80	EM50 / EM60	
Measuring system 2 (EMB)	CMA Tronique or TURBO-Tronique	TC50 / TC80	2 turbine meters*	1 electromagnetic meter 1 turbine meter*	1 2H00-kit 1 turbine meter*
		EM50 / EM60	1 turbine meter* 1 electromagnetic meter	2 electromagnetic meters	1 2h00-kit 1 electromagnetic meter
	PD-meter		1 turbine meter* 1 2H00-kit	1 electromagnetic meter 1 2H00-kit	2 2H00-kits

* Specific turbine meter for Ad-Blue®

EQUIPMENT SUPPLIED BY ALMA				
Item	**Equipment**	**Designation**	**Qty**	**Option***
5		**CONNECTION KIT ADRIANE DN50 or DN80** (Depending on configuration) (Supplied with pre-drilled screws for sealing)	**1 or 2**	●
6		**NON-RETURN VALVE KIT DN50 or DN80** (Depending on configuration)	**1 or 2**	●
7		**SIGHTGLASS KIT DN50 or DN80** (Depending on configuration) (Supplied with pre-drilled screws for sealing)	**1 or 2**	●
8		**NC/NO SOLENOID VALVES KIT** NON ATEX or ATEX version	**1 or 2**	●
10		**RELATIVE PRESSURE SENSOR – CPR3000** NON ATEX or ATEX version (Supplied with hydraulic shock absorber)	**1 or 2**	●
10		**Pt100 TEMPERATURE PROBE – CT1001-Pe ATEX** (Supplied with thermowell)	**1 or 2**	●

Non-contractual pictures

EQUIPMENT SUPPLIED BY ALMA				
Item	**Equipment**	**Designation**	**Qty**	**Option***
11		**2-ANTENNA BOX GSM AND GPS**	**1**	●
12		**KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE** (Plate and sealing device)	**1 or 2**	●
13		**SAMOA ADDITIVE COUNTING**	**1**	●
14		**VEGASWING CAPTOR**	**1**	●

Option*: equipment sold as an option by ALMA. It must be installed on the measuring system if required by the certificate.

4. CALCULATOR-INDICATOR MICROCOMPT+ DUAL

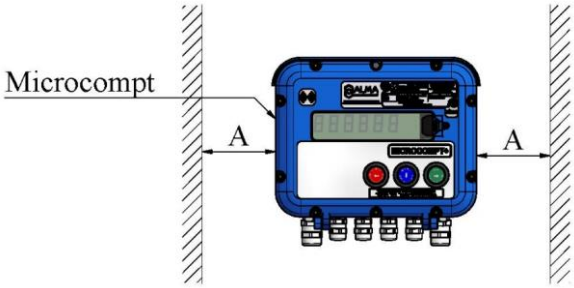
4.1. CALCULATOR-INDICATOR MICROCOMPT+ NON ATEX

4.2. CALCULATOR-INDICATOR MICROCOMPT+ ATEX

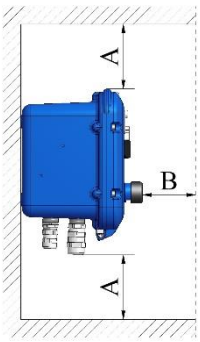
Document available on website alma-alma.fr

4.3. INSTALLATION RECOMMENDATIONS CALCULATOR-INDICATOR MICROCOMPT+

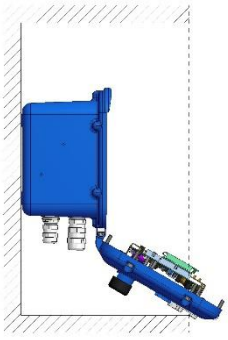
- Fasten the box with 4 M6 screws (holder suitable for vibrations and designed to support the MICROCOMPT). On the box: 4 M6 blind holes tapped length=12 over 185x132).
- Leave an open space around the box in order:
  - To facilitate maintenance operation.
  - To prevent any pressing on pushbuttons and on the glass.
- The space between the front face of the box and the cabinet door shall be sufficient.
- Dimensions: A > 100mm and B > 60mm



- SOLUTION 1: straight box if it's at ground level.

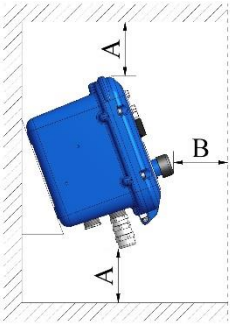


Left hand view
Closed box



Left hand view
open box

- SOLUTION 2: 20° angle if it's not at ground level.

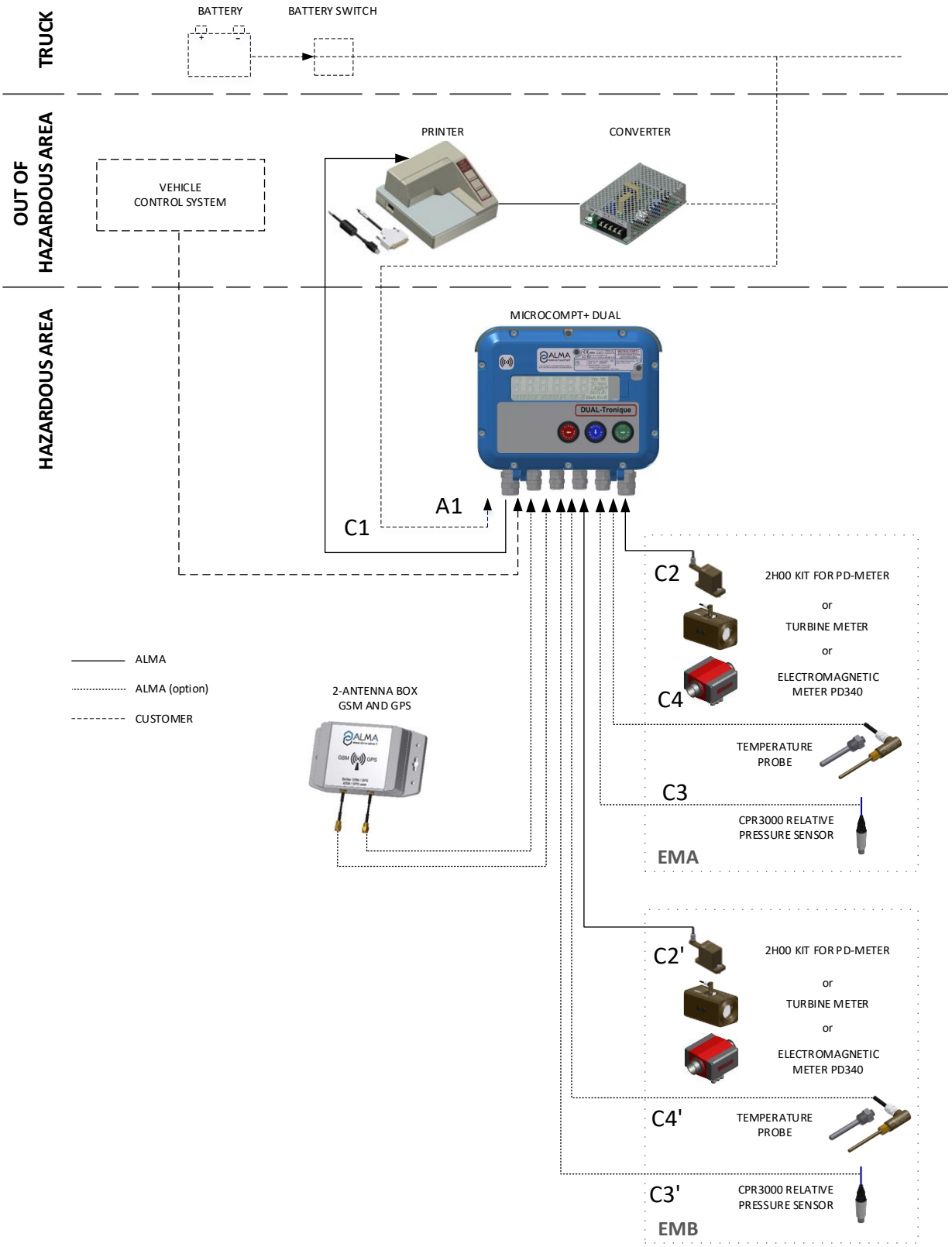


Left hand view
Closed box

Left hand view
open box

REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

4.4. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+

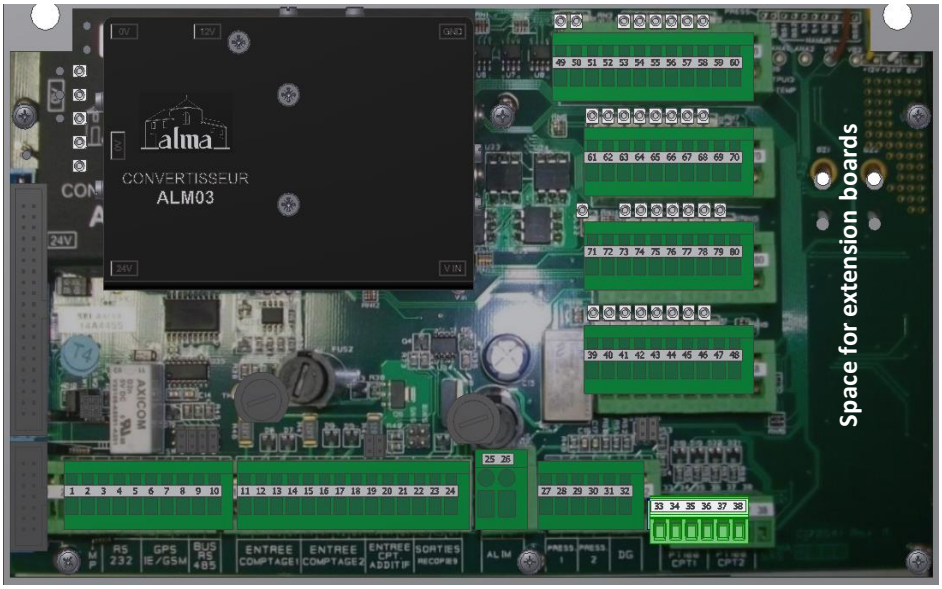


Terminal assignment of the power supply board

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNEMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	PRINTER	C1	1/2"NPT	●	ADR 4x0.34 sh.	Rx Printer	Bc	1	Tx	Printer	Connect the shielding
						Tx Printer	Mr	2	Rx		
						0V	Vt	3	0V		
●	EMBEDDED COMPUTING		1/2"NPT		3x0.34 sh	0V		3	0V	RS232	Connect the shielding. ALMA or FTL Light Protocol
						Rx IE		4	Tx		
						Tx IE		5	Rx		
●	DSPGI DEVICE					Rx	Vt	6	Tx	DSPGI	Gauging system for product identification
						Tx	Bc	7	Rx		
						Ground	Nr	8	Ground		
	EMA METERING	C2	1/2"NPT	●	ADR 4x0.34 sh.	12V	Jn	11	12V	EMA Product metering input	Connect the shielding
						V1	Mr	12	V1		
						V2	Vt	13	V2		
						0V	Bc	14	0V		
	EMB METERING	C2'	1/2"NPT	●	ADR 4x0.34 sh.	12V	Jn	15	12V	EMB Product metering input	Connect the shielding
						V1	Mr	16	V1		
						V2	Vt	17	V2		
						0V	Bc	18	0V		
	ADDITIVE METERING OR INJECTOR 1 FEEDBACK CONTROL							19	12V	Additive metering or Injector 1 feedback ctrl	
								20	V1		
								21	0V		

**Refer to the Cable Glands installation instructions*

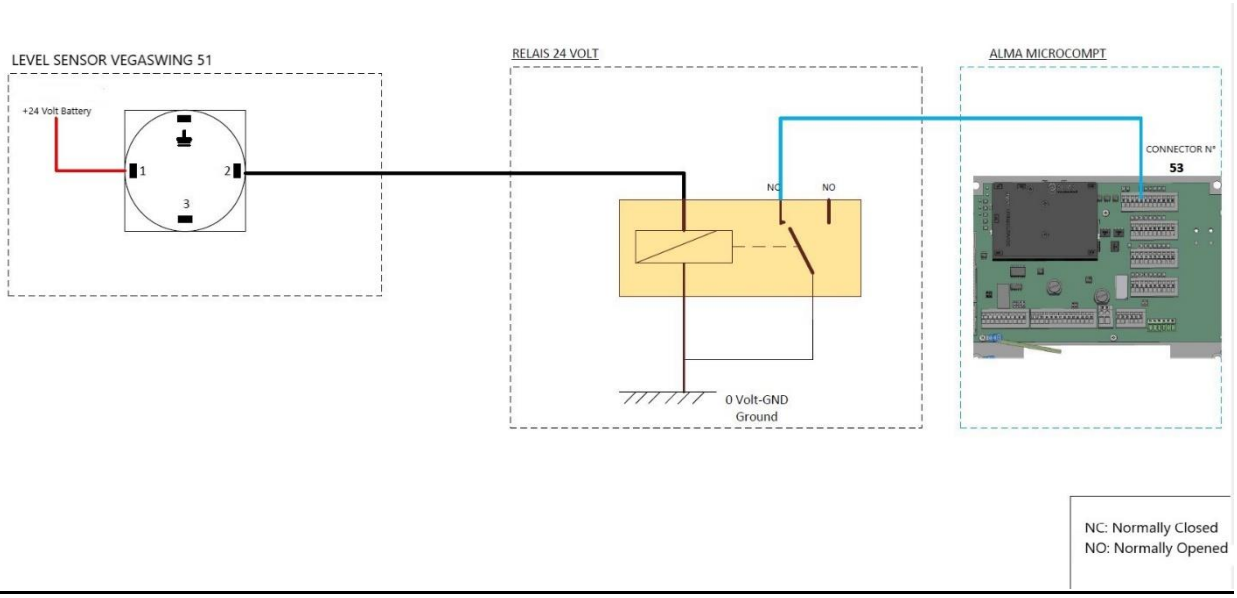
EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	PULSES OUTPUT		1/2"NPT			PO EMA		22	EMA Pulses output	Pulses output	Control system / Display Put SW9 and SW10 to have a 0-24V signal
						PO EMB		23	EMB Pulses output		
						0V		24	0V		
	DUAL 2-HOSES MOTOR CONTROL		1/2"NPT			Start Mot.		22	Start motor	Motor control	*DUAL 2-HOSES*
						Stop Mot.		23	Stop motor		
						0V		24	0V		
	SUPPLY 24VDC	A1	1/2"NPT		2x1	Bat. (+)	1	25	24VDC	Power supply	24VDC truck battery (after battery switch and protected by a fuse)
						Bat. (-)	2	26	0V		
•	EMA RELATIVE PRESSURE SENSOR CPR3000 (NON ATEX)	C3	1/2"NPT	●	2x0.34 sh.	+	Mr	27	+	EMA Pressure	Connect the shielding
						-	Bl	28	-		
•	EMB RELATIVE PRESSURE SENSOR CPR3000 (NON ATEX)	C3'	1/2"NPT	●	2x0.34 sh.	+	Mr	29	+	EMB Pressure	Connect the shielding
						-	Bl	30	-		
•	EMA TEMPERATURE PROBE	C4	1/2"NPT	●	ADR 3x0.6 sh	+	Jn	33	+	EMA Pt100	Connect the shielding
						-	Bc	34	-		
						-	Vt	35	-		
•	EMB TEMPERATURE PROBE	C4'	1/2"NPT	●	ADR 3x0.6 sh	+	Jn	36	+	EMB Pt100	Connect the shielding
						-	Bc	37	-		
						-	Vt	38	-		
	MANIFOLD FLAP, PRODUCT RETURN and-or INJECTOR 2 CONTROL				4 to 7x1	See tables	1	39	24VDC	See tables	Maximum number of compartments:9, Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
							2	40			
							3	41			
							4	42			
							5	43			
							6	44			
							7	45			
•	REEL CONTROL				1x1			46	24VDC		Powered output for reel control
•	RC-HEATING OIL RECEIVER				1x1	Start/Stop	1	49	Start/Stop	RC-Oil_1	
					1x1	LF/HF	2	50	Low/High flow	RC-Oil_2	
	DISTRIBUTION WAY EMA/EMB and-or PUMPED COUNTED-NOT COUNTED				3x1	EMA/EMB	1	51	0V	Manual valve on EMA or EMB	Open circuit=EMA Open circuit=EMB
						PC/PNC	2	52	0V	Pumped counted/ not counted	Closed circuit=Pumped counted (end position)
						0V	3	59	0V	0V (GND)	
	INJECTOR 1 LEVEL CONTROL				1x1	Ctrl INJ1		53		Injector 1 low level control	
	INJECTOR 2 LEVEL CONTROL				1x1	Ctrl INJ2		54		Injector 2 low level control	
	OVERFILL PROBE CONTROL				1x1	Ctrl AD truck		55		Truck overfill probe control	Wiring according to the relevant extension board (5 fils or 2 fils)

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	POWER-TAKE-OFF CONTROL				1x1	PTO control		58		PTO control	Power-take-off engaged (EMA or EMB or EMA+EMB)
	FOOTVALVE CONTROL				1x1	Footvale		64	24VDC	Footvalve	24VDC = opening (EMA or EMA+EMB with manuel transmission)
	PRODUCT RETURN CONTROL				3 to 6x1	PR1	1	65	24VDC	Return_1	Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
						PR2	2	66		Return_2	
						PR3	3	67		Return_3	
						Drain		68		Drain control	
	ADDITIVE 1							71			
								72	NO free contact	Additive command	Closed contact=additivation (Output: NO free potential relay)
								70	0V	0V (GND)	
	EMB LOW FLOW or EMB EXHAUST (NO) or EMA HOSE 2							63	24VDC	Control EMB LF or EMB NO or EMA H2	Outputs Field Effect Transistor 24V 5W max.: applicable to any 24VDC-output (from 61 to 69 and from 73 to 79)
	EMA HIGH FLOW or EMA INPUT (NC)							74	24VDC	Control EMA HF ou EMA NC	
	EMB HIGH FLOW or EMB INPUT (NC) or EMA HOSE 1							75	24VDC	Control EMB HF or EMB NC or EMA H1	
	EMA LOW FLOW or EMA EXHAUST (NO)							79	24VDC	Control EMA LF or EMA NO	
								80	0V	0V (GND)	
	EMA and-or EMB POWER-TAKE-OFF					PTO	1	61	24VDC	PTO EMA and-or EMB	
	STOP MOTOR					Stop Mot.	2	62	24VDC	Stop motor	
	DUAL 2-HOSES EMA HOSE 2					EMA H2	2	62	24VDC	EMA Hose 2	*DUAL 2-HOSES*
	ACCELERATION MOTOR					Acc. Mot.	3	73	24VDC	Motor acceleration	
	EMA and-or EMB DECLUTCHING or EMB FOOTVALVE					EMA and-or EMB Declut. EMB Footvalve	4	76	24VDC	EMA and-or EMB Declutching EMB Footvalve	Manual transmission Automatic transmission
	START MOTOR					Start Mot.	5	77	24VDC	Start motor	
	DUAL 2-HOSES EMA HOSE 1					EMA H1	5	77	24VDC	EMA Hose 1	*DUAL 2-HOSES*
	MANIFOLD VENT VALVE CONTROL				1x1	Vent valve		78	24VDC	Vent valve control	24VDC=opening

SOME EXTENSION BOARDS MAY BE SET ON TO THE POWER SUPPLY BOARD

**Refer to the Cable Glands Installation Instructions*

Additive part (optional)



								POWER SUPPLY BOARD			
Option	Equipments	Cable (for information)				Function	Colour or N°	Terminal	Function		Observation
		N°	CG*	Alma	Type						
	ADDITIVE COUNTING or RETURN CONTROL					"A" gauge		20	V1		
	CONTROL ADDITIVE 1					Alim 24CC		71	Contact dry NO	Control additive 1	Contact closed= additivation (Potential-free NO relay output)
						CTRL IN+24V		72			
						"IN"		70	0V	0V (GND)	
						"COM"					

Pre-wiring factory (internal connection) :

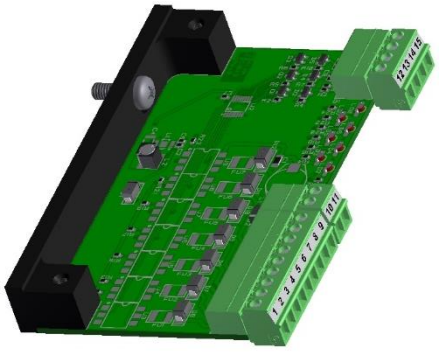
								POWER SUPPLY BOARD			
Option	Equipments	Cable (for information)				Function	Colour or N°	Terminal	Function		Observation
		N°	CG*	Alma	Type						
	4-RELAY EXPANSION CARD					Ctrl engine		22	Dém. Engine	To 4-relay expansion card	(Open collector output)
								23	Stop Engine		(Open collector output)

NOTE: Assignments table according to the number of flaps, product returns and depending on the presence or not of a second additive injector:

				Terminal number (PF) Power supply board V1 REV11									
Nb of Flaps	Nb of Returns	Addit. #1	Addit. #2	45 (PF14)	44 (PF13)	43 (PF12)	42 (PF11)	41 (PF10)	40 (PF9)	39 (PF8)	67 (PF6)	66 (PF5)	65 (PF4)
0	0-9	ON	ON/OFF	Addit #2	9th Return	8th Return	7th Return	6th Return	5th Return	4th Return	3rd Return	2nd Return	1st Return
1-5	0-5	ON	OFF	5th Return	4th Return	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	3rd Return	2nd Return	1st Return
1-5	6-9	ON	OFF	9th Return	8th Return	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	PLEXMI (1st to 7th Return)		
1-5	0-4	ON	ON	Addit #2	4th Return	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	3rd Return	2nd Return	1st Return
1-5	5-8	ON	ON	Addit #2	8th Return	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	PLEXMI (1st to 7th Return)		
1-5	9	ON	ON	Addit #2		9th Return	8th Return	PLEXMI (1st to 5th Flap)			PLEXMI (1st to 7th Return)		
6	0-4	ON	OFF	4th Return	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	3rd Return	2nd Return	1st Return
6	5-8	ON	OFF	8th Return	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	PLEXMI (1st to 7th Return)		
6	9	ON	OFF			9th Return	8th Return	PLEXMI (1st to 6th Flap)			PLEXMI (1st to 7th Return)		
6	0-3	ON	ON	Addit #2	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	3rd Return	2nd Return	1st Return
6	4-7	ON	ON	Addit #2	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	PLEXMI (1st to 7th Return)		
6	8-9	ON	ON	Addit #2		9th Return	8th Return	PLEXMI (1st to 6th Flap)			PLEXMI (1st to 7th Return)		
7	0-3	ON	OFF	7th Flap	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	3rd Return	2nd Return	1st Return
7	4-7	ON	OFF	7th Flap	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	PLEXMI (1st to 7th Return)		
7	8-9	ON	OFF			9th Return	8th Return	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		
7	0-2	ON	ON	Addit #2	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	7th Flap	2nd Return	1st Return
7	3-6	ON	ON	Addit #2	6th Return	5th Return	4th Return	PLEXMI (1st to 7th Flap)			3rd Return	2nd Return	1st Return
7	7-9	ON	ON	Addit #2		9th Return	8th Return	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		
8	0-2	ON	OFF	7th Flap	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	8th Flap	2nd Return	1st Return
8	3-6	ON	OFF	6th Return	5th Return	4th Return	8th Flap	PLEXMI (1st to 7th Flap)			3rd Return	2nd Return	1st Return
8	7-9	ON	OFF		9th Return	8th Return	8th Flap	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		
8	0-1	ON	ON	Addit #2	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	8th Flap	7th Flap	1st Return
8	2-5	ON	ON	Addit #2	5th Return	4th Return	8th Flap	PLEXMI (1st to 7th Flap)			3rd Return	2nd Return	1st Return
8	6-9	ON	ON	Addit #2	9th Return	8th Return	8th Flap	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		
9	0-1	ON	OFF	7th Flap	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	9th Flap	8th Flap	1st Return
9	2-5	ON	OFF	5th Return	4th Return	9th Flap	8th Flap	PLEXMI (1st to 7th Flap)			3rd Return	2nd Return	1st Return
9	6-9	ON	OFF	9th Return	8th Return	9th Flap	8th Flap	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		
9	0	ON	ON	Addit #2	6th Flap	5th Flap	4th Flap	3rd Flap	2nd Flap	1st Flap	9th Flap	8th Flap	7th Flap
9	1-4	ON	ON	Addit #2	4th Return	9th Flap	8th Flap	PLEXMI (1st to 7th Flap)			3rd Return	2nd Return	1st Return
9	5-8	ON	ON	Addit #2	8th Return	9th Flap	8th Flap	PLEXMI (1st to 7th Flap)			PLEXMI (1st to 7th Return)		

If both PLEXMI electronic boards are useful, PLEXMI 1 is fixed to the MICROCOMPT+ frame and PLEXMI 2 (ret#1-ret#7) has to be installed in a 24VDC-supplied independent box.

Connection of plexmi electronic boards for manifold flaps and product returns



Multiplexing table:

MULTIPLEXING TABLE									
Input 1 (12)	Input 2 (13)	Input 3 (14)	Output 1 (1)	Output 2 (2)	Output 3 (3)	Output 4 (4)	Output 5 (5)	Output 6 (6)	Output 7 (7)
0	0	0	0	0	0	0	0	0	0
24V	0	0	**24V**	0	0	0	0	0	0
0	**24V**	0	0	**24V**	0	0	0	0	0
24V	**24V**	0	0	0	**24V**	0	0	0	0
0	0	**24V**	0	0	0	**24V**	0	0	0
24V	0	**24V**	0	0	0	0	**24V**	0	0
0	**24V**	**24V**	0	0	0	0	0	**24V**	0
24V	**24V**	**24V**	0	0	0	0	0	0	**24V**

PLEXMI board connection table for manifold flaps:

							PLEXMI ELECTRONIC BOARD								MICROCOMPT+			
CONNECTED EQUIPMENT							OUTPUTS				INPUTS				POWER SUPPLY BOARD			
Option	Equipment	Cable (for information) No	CG*	Alma	Type	Function	Colour or No	Termin	Function		Observation	Observation	Function		Termin	Termin	Function		Observation
						Flap#1	1	1	Outputs 24VDC (24VDC = opened flap)	Flap#1	500 mA max	Multiplexing** for flap#1 to flap#7	Input 1	0-24 V	12	39	Outputs 24VDC (24VDC = opened flap) outputs FET 24V 5W max	Flap#1 to Flap#7	
						Flap#2	2	2		Flap#2			Input 2		13	40			
						Flap#3	3	3		Flap#3			Input 3		14	41			
					4 to 7x1	Flap#4	4	4		Flap#4									
						Flap#5	5	5		Flap#5									
•	MANIFOLD FLAP CONTROL					Flap#6	6	6		Flap#6									
						Flap#7	7	7		Flap#7									
													SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+	
								8	0V	GND				0V	11	S4	0V (black)		
					1x1	0V		9	0V	GND			GND	0V	15	47	0V		

*Refer to the Cable Glands installation instructions
**Refer to the multiplexing table

PLEXMI board connection table for product returns:

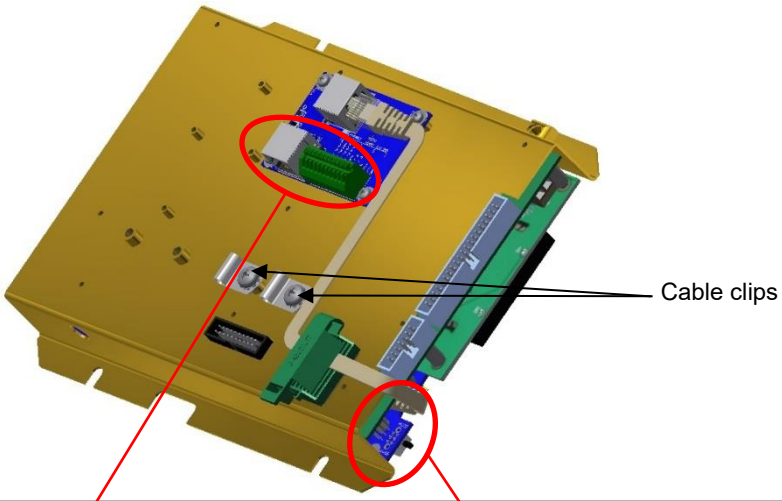
								PLEXMIELECTRONIC BOARD							MICROCOMPT+			
CONNECTED EQUIPMENT								OUTPUTS			INPUTS				POWER SUPPLY BOARD			
Option	Equipment	Cable (for information)				Function	Colour or No	Termin	Function		Observation	Observation	Function		Termin	Termin	Function	Observation
		No	CG*	Alma	Type													
●	PRODUCT RETURN CONTROL				4 to 7x1	Return#1	1	1	Outputs 24VDC (24VDC = opened return)	Return#1	500 mA max	Multiplexing** from return#1 to return#7	Input 1	0-24 V	12	65	24VDC = authorisation	Product return compartment 1 to 7	Output FET 24V 5W max
						Return#2	2	2		Return#2			Input 2		13	66			
						Return#3	3	3		Return#3			Input 3		14	67			
						Return#4	4	4		Return#4									
						Return#5	5	5		Return#5									
						Return#6	6	6		Return#6									
						Return#7	7	7		Return#7									
													SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+	
								8	0V	GND				0V	11	S4	0V (black)		
					1x1	0V		9	0V	GND			GND	0V	15	47	0V		

*Refer to the Cable Glands installation instructions

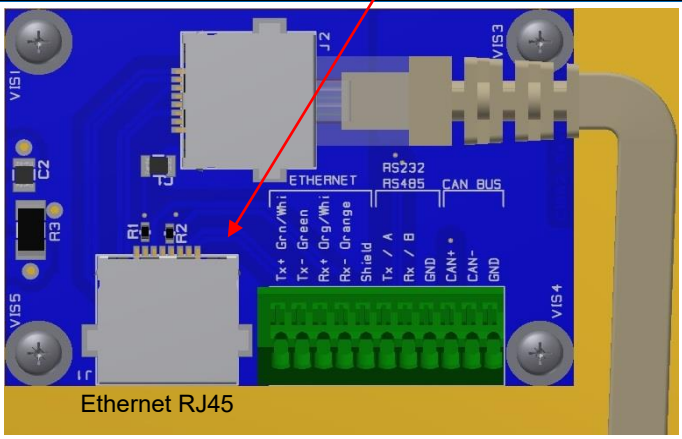
**Refer to the multiplexing table

Connection of the network board – Ethernet, RS232/485, CANBus

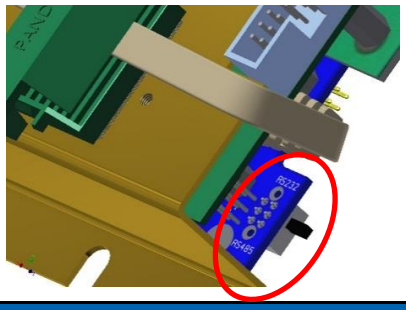
Connection to the Ethernet network:
- With the RJ45 connector according to the EIA/TIA-568 standard
- Or with the screw-terminal: see details in the table below.



NETWORK BOARD



RS232 or RS485 Switch

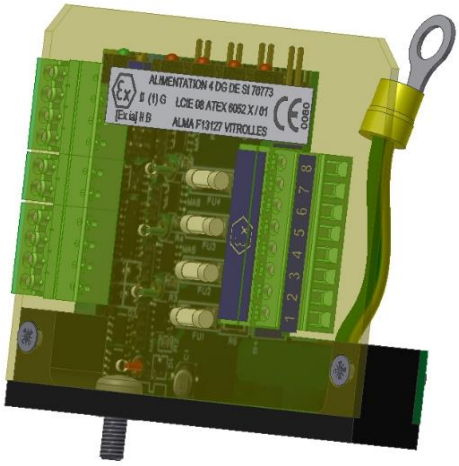


NETWORK CONNECTION TYPE								NETWORK BOARD			
Option	Connection	Cable (for information) No.	CG*	Alma	Type	Function	Coulor or No.	Coulor	Function		Observation
	ETHERNET NETWORK							Vt/Bc	Tx+	Ethernet	Or connection with RJ45 according to EIA/TIA-568
								Vt	Tx-		
								Or/Bc	Rx+		
								Or	Rx-		
									Sh		
	RS232 or RS485								Tx / A	RS232 or RS485	Depending on the switch configuration See above
									Rx / B		
									GND		
	CANBus NETWORK								CAN+	CANBus	
									CAN-		
									GND		

**Refer to the Cable Glands Installation Instructions*

Terminal assignment of the extension board 4DG (IS)

EXTENSION BOARD 4DG (IS)

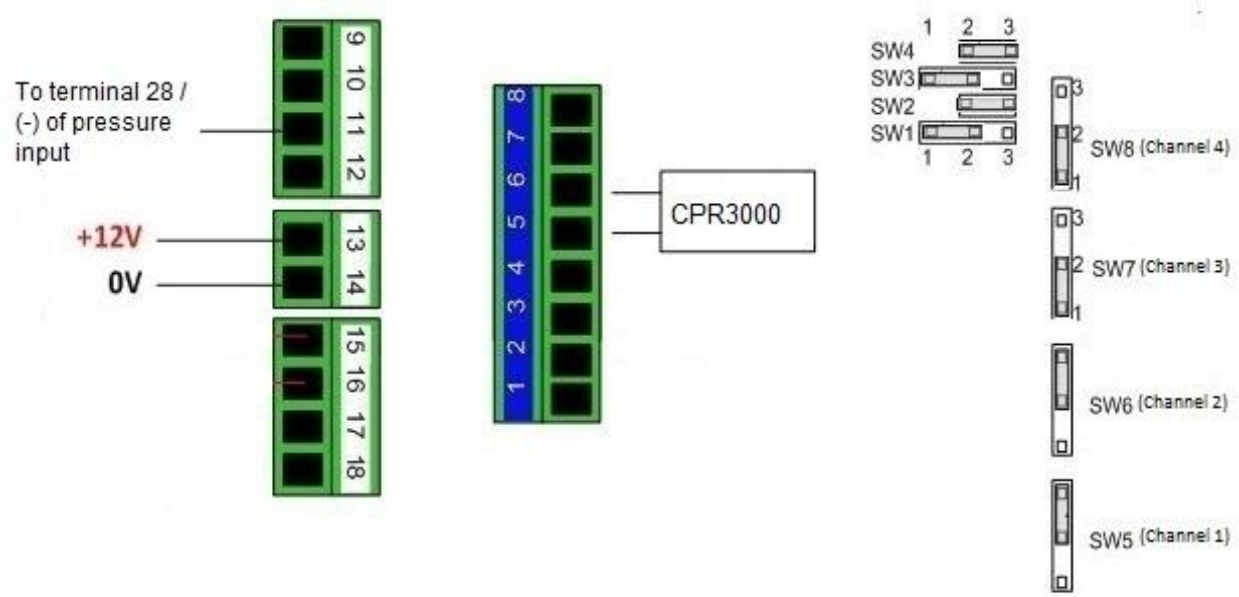


NT IN ATEX 506 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD 4DG (IS)			
Option	Equipment	Cable (for information) No.	CG*	Alma	Type	Function	Colour or No.	Terminal	Function		Observation
•	RELATIVE PRESSURE SENSOR CPR3000 (ATEX)	C3			ADR 4x0.34 sh.	PRESSURE	Bc	5	+	Pressure	
							Mr	6	-		

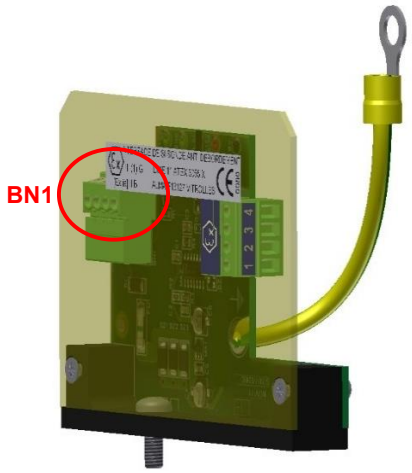
**Refer to the Cable Glands Installation Instructions*

Jumper configuration on the extension board 4DG:



Terminal assignment of the extension board “sonde AD” 5 wires (IS)

EXTENSION BOARD SONDE AD 5 wires (IS)

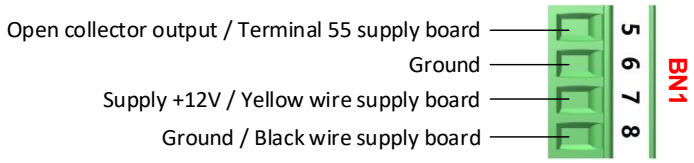


NT IN ATEX 510 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD SONDE AD (IS)			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
•	OVERFILL PREVENTION PROBE	C7			*[6x1]*	Common	*[Nr]*	1	-	Overfill prevention probes	*[If cable are supplied by ALMA]*
						Supply	*[Rg]*	2	+		
						From probe	*[Or]*	3	From probe		
						To probe	*[Jn]*	4	To probe		

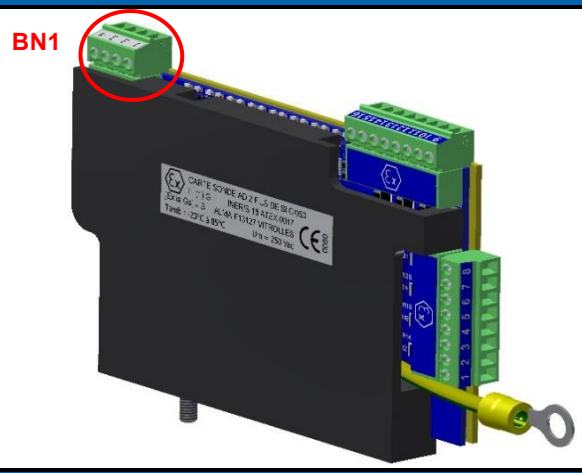
**Refer to the Cable Glands Installation Instructions*

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):



Terminal assignment of the extension board “sonde AD” 2 wires (IS)

EXTENSION BOARD SONDE AD 2 wires (IS)



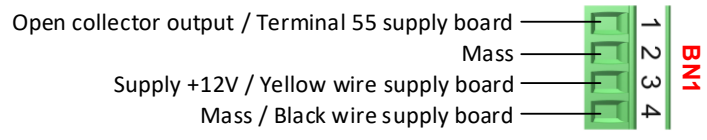
NT IN ATEX 15

EQUIPMENT CONNECTED TO THE MICROCOMPT+							EXTENSION BOARD SONDE AD (IS)				
Option	Equipment	Cable (for information) No.	CG*	Alma	Type	Function	Terminal	Function		Colour	Observation
•	OVERFILL PREVENTION PROBE 1					Supply	1	Supply +	SIGNAL PROBE 1	Mr	
						Common	2	Common		Bc	
•	OVERFILL PREVENTION PROBE 2					Supply	3	Supply +	SIGNAL PROBE 2	Rg	
						Common	4	Common		Bc	
•	OVERFILL PREVENTION PROBE 3					Supply	5	Supply +	SIGNAL PROBE 3	Or	
						Common	6	Common		Bc	
•	OVERFILL PREVENTION PROBE 4					Supply	7	Supply +	SIGNAL PROBE 4	Jn	
						Common	8	Common		Bc	
•	OVERFILL PREVENTION PROBE 5					Supply	9	Supply +	SIGNAL PROBE 5	Vt	
						Common	10	Common		Bc	
•	OVERFILL PREVENTION PROBE 6					Supply	11	Supply +	SIGNAL PROBE 6	Bl	
						Common	12	Common		Bc	
•	OVERFILL PREVENTION PROBE 7					Supply	13	Supply +	SIGNAL PROBE 7	Vi	
						Common	14	Common		Bc	
•	OVERFILL PREVENTION PROBE 8					Supply	15	Supply +	SIGNAL PROBE 8	Gr	
						Common	16	Common		Bc	

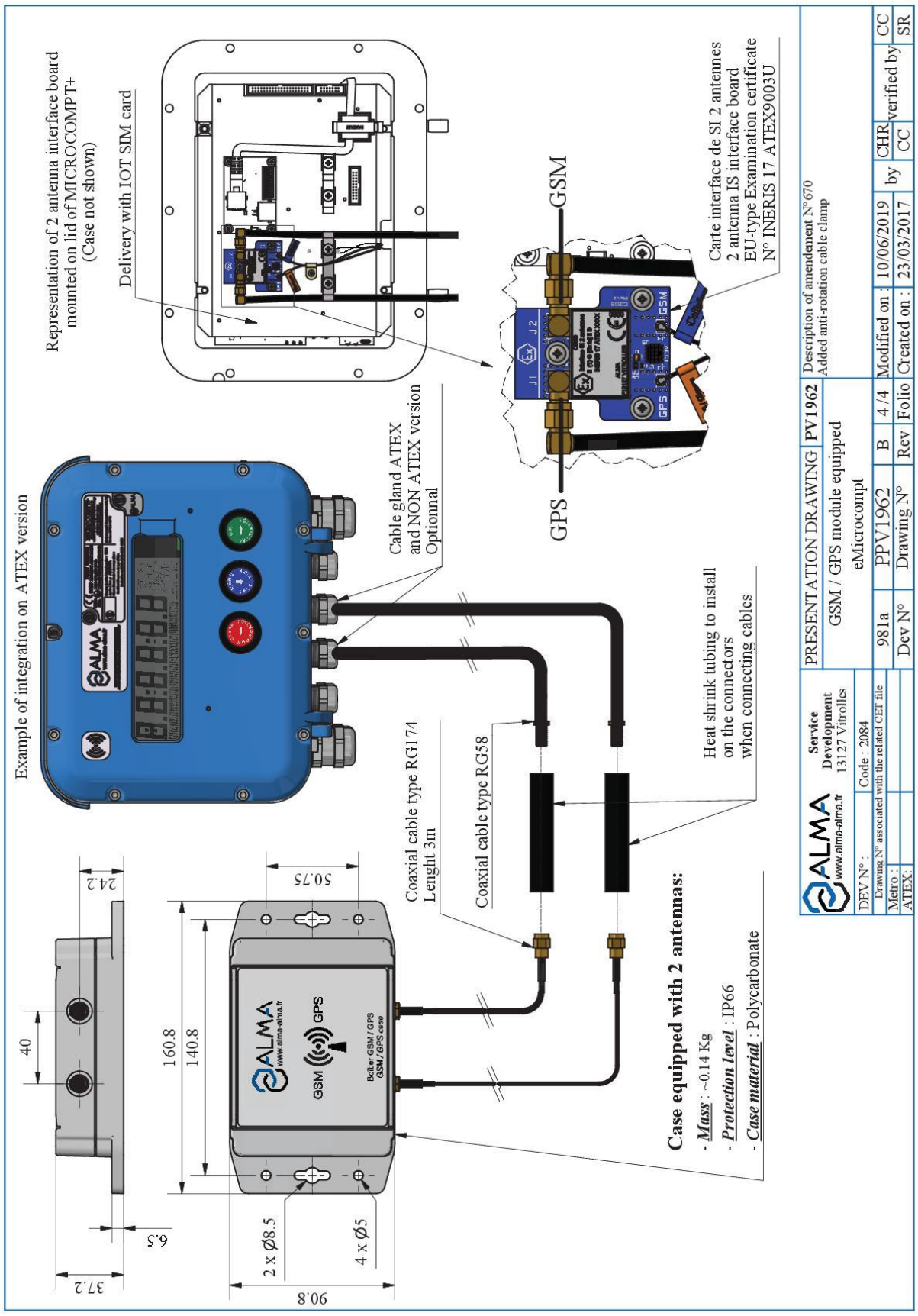
**Refer to the Cable Glands Installation Instructions*

- This extension board only works with two-wire optic overfill prevention probes.
- A Dummy device is a two-wire dry probe simulator. Channels that are not connected to overfill prevention probes must be connected to a Dummy device. None of the 8 channels must be open.
- Do not install the Dummy into the MICROCOMPT housing.
- If the MICROCOMPT is off, the probes and the Dummy device shall be electrically isolated.

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):

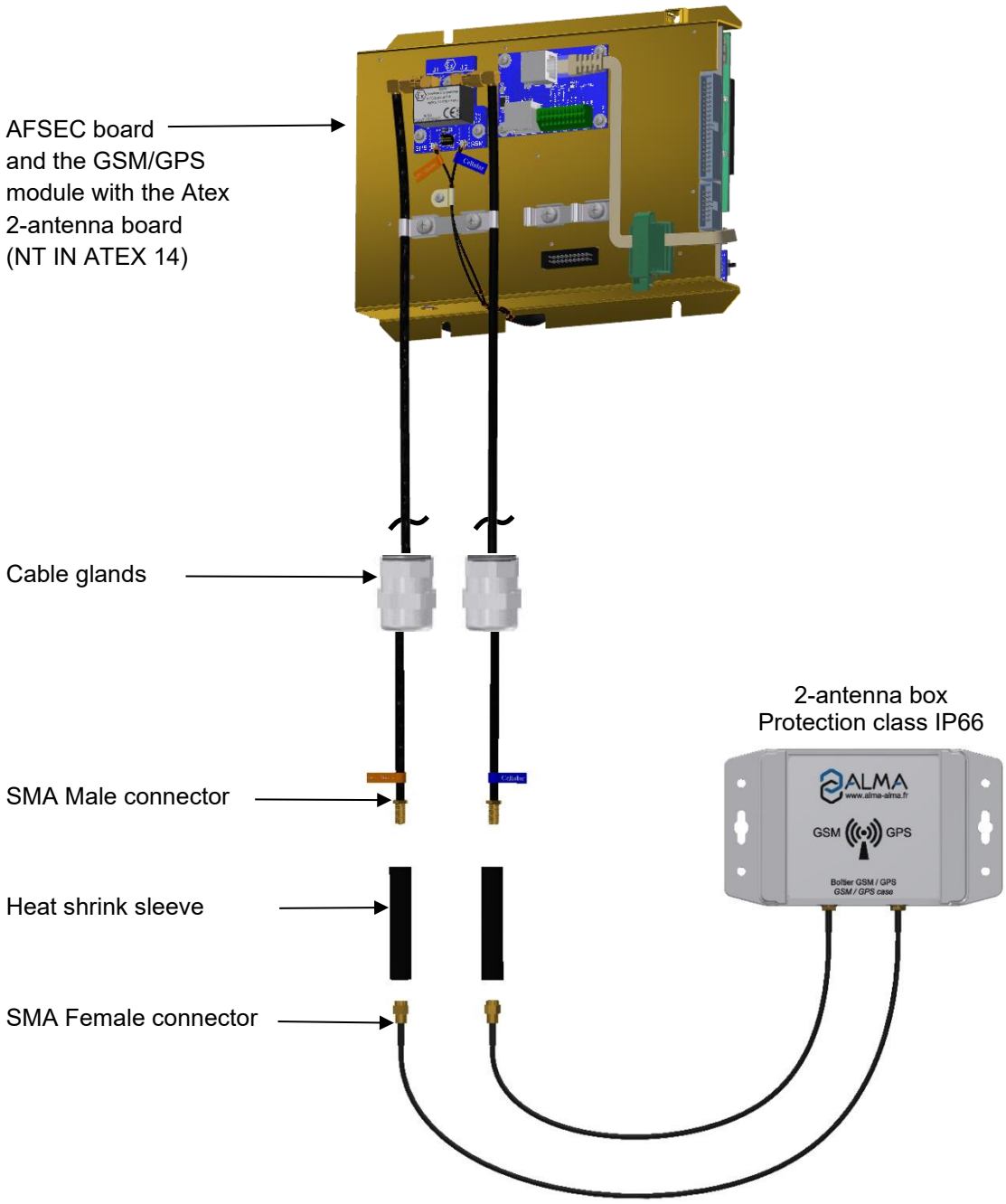


4.5. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX

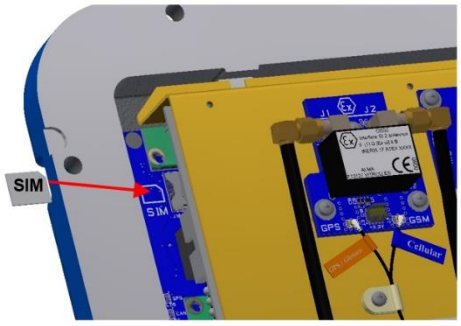


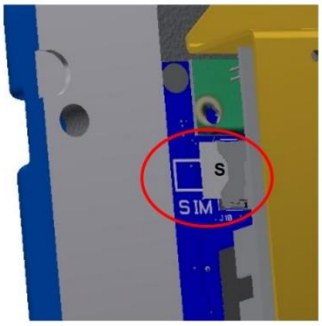
Document available on website alma-alma.fr

Mounting and wiring of the GSM and GPS antennas



The 2-antenna board is supplied with a micro-SD card mounted as follows:





Mounting of the GSM/GPS cables into the cable glands

ALMA connects the GSM and GPS antenna to the MICROCOMPT+ (2-antenna board).

At the outlet of the MICROCOMPT+ box, you must pass both cables through cable glands. In case of an ATEX MICROCOMPT+, cable glands must be ATEX.

Into the MICROCOMPT+, adjust the cable length to easily open and close the cover. Make sure to prevent damage to the cable.

Tighten both cable glands.

Wiring of the 2-antenna box to the MICROCOMPT+

Fasten the box. You must install it in an area free of metallic cover to have a good reception and broadcasting of signal. You can install the box in a horizontal or vertical position.

Put each coaxial cable through the heat shrink sleeve.

Plug the RG58(1) cable from the MICROCOMPT+ with the RG174(2) cable from the antenna box and tighten them. Isolate the male/female SMA connectors with the supplied heat shrink sleeve (both antennas in the box are the same, cables don't have to be labelled).

Position and heat up the sleeve on the connectors to prevent corrosion and humidity.

WARNING: The cables of this box can be **neither shortened nor extended**

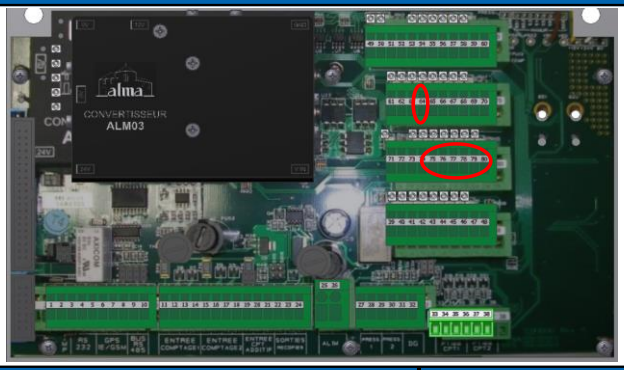
(1) RG58: Semi-rigid coaxial cable, 5mm diameter

(2) RG174: Flexible coaxial cable, 2.7mm diameter

4.6. ELECTRICAL WIRING SPOOL VALVE CONTROL

Terminal assignment of the power supply board

POWER SUPPLY BOARD

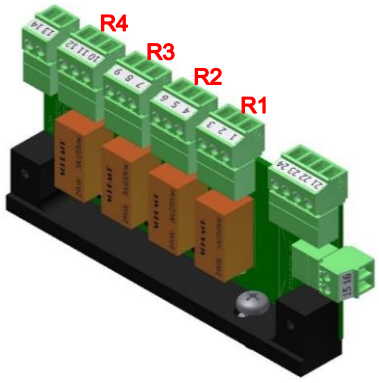


EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information) No.	CG*	Alma	Type	Function	Colour or No.	Terminal	Function		Observation
	SPOOL VALVE CONTROL					EMB Authorization		63	EV Author.	Spool valve	
						EMA High flow		74	EV HF		
						EMB High flow		75	EV HF		
						EMA Authorization		79	EV Author.		

Refer to the Cable Glands installation instructions

Terminal assignment of the relay extension board

RELAY EXTENSION BOARD (used to control a minimum 5W spool valve)



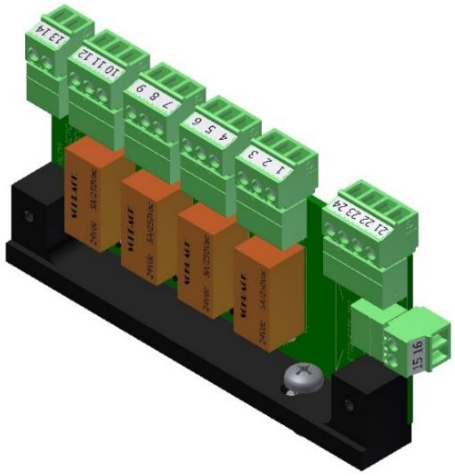
EQUIPEMENT CONNECTED TO THE MICROCOMPT+								RELAY EXTENSION BOARD			
Option	Equipement	Cable (for information) No.	CG*	Alma	Type	Function	Colour or No.	Terminal	Function		Observation
	EMA AUTHORIZATION SOLENOID VALVE					EMA Author.		1	NC free contact	Relay R1	Hydraulic control of hydraulic pump
								2	0V/24VDC		
								3	NO free contact		
	EMA HIGH FLOW SOLENOID VALVE					EMA High flow		4	NC free contact	Relay R2	High flow control of hydraulic pump
								5	0V/24VDC		
								6	NO free contact		
	EMB AUTHORIZATION SOLENOID VALVE					EMB Author.		1	NC free contact	Relay R3	Hydraulic control of hydraulic pump
								2	0V/24VDC		
								3	NO free contact		
	EMB HIGH FLOW SOLENOID VALVE					EMB High flow		4	NC free contact	Relay R4	High flow control of hydraulic pump
								5	0V/24VDC		
								6	NO free contact		

Refer to the Cable Glands Installation Instructions

4.7. SPECIFIC 2-HOSES CONNECTION

Terminal assignment of the relay extension board

RELAY EXTENSION BOARD (used to control a minimum 5W spool valve)



EQUIPEMENT CONNECTED TO THE MICROCOMPT+								RELAY EXTENSION BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
•	DRIVER' CAB CONTROL		3x1			Start engine		1	NC	Start engine	Dry contact
								2	Common		
								3	NO		
			3x1			Stop engine		4	NC	Stop engine	Dry contact
								5	Common		
								6	NO		

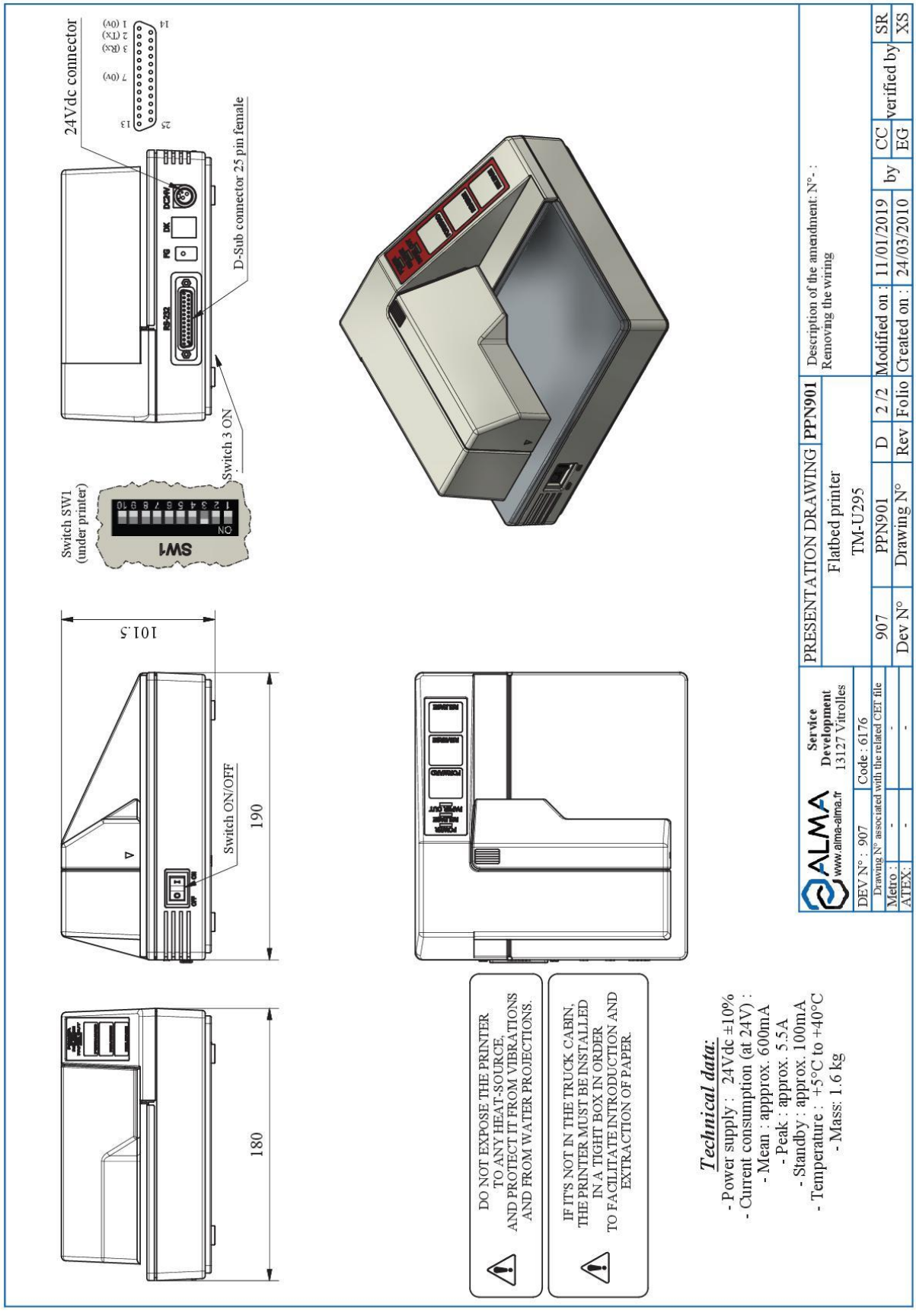
**Refer to the Cable Glands Installation Instructions*

Factory pre-wiring:

INTERFACE POWER SUPPLY BOARD								EXTENSION BOARD 4-RELAIS			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	POWER SUPPLY					Supply	BI	15	24VDC	Supply	
						Mass	N	16	0V		
	MOTOR CONTROL					Engine control	22	21		Engine control	
							23	22			

On the extension board 4-relays, cut the diodes D3 and D4 off.

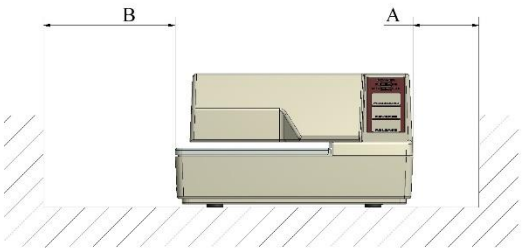
5. PRINTER

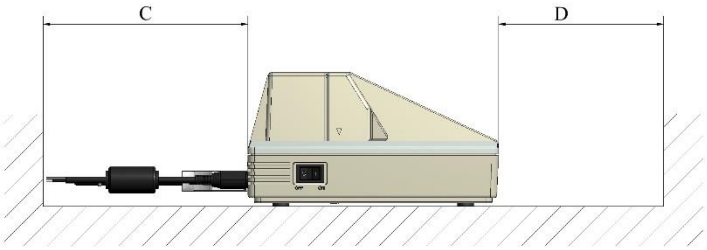


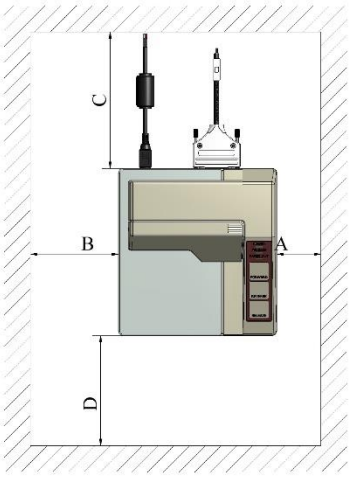
Document available on website alma-alma.fr

5.1. INSTALLATION RECOMMENDATIONS PRINTER

- The printer must be installed in a tight box and be laid out so as not to obstruct the introduction/extraction of sheet of paper (Dimension D).
- Do not store anything above the printer.
- Leave an open space all around the printer to ease maintenance.
- Dimensions: A ≥ 50mm, B ≥ 100mm, C ≥ 120mm.







DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE.
PROTECT IT FROM VIBRATIONS AND WATER PROJECTIONS.

5.2. ELECTRICAL WIRING PRINTER

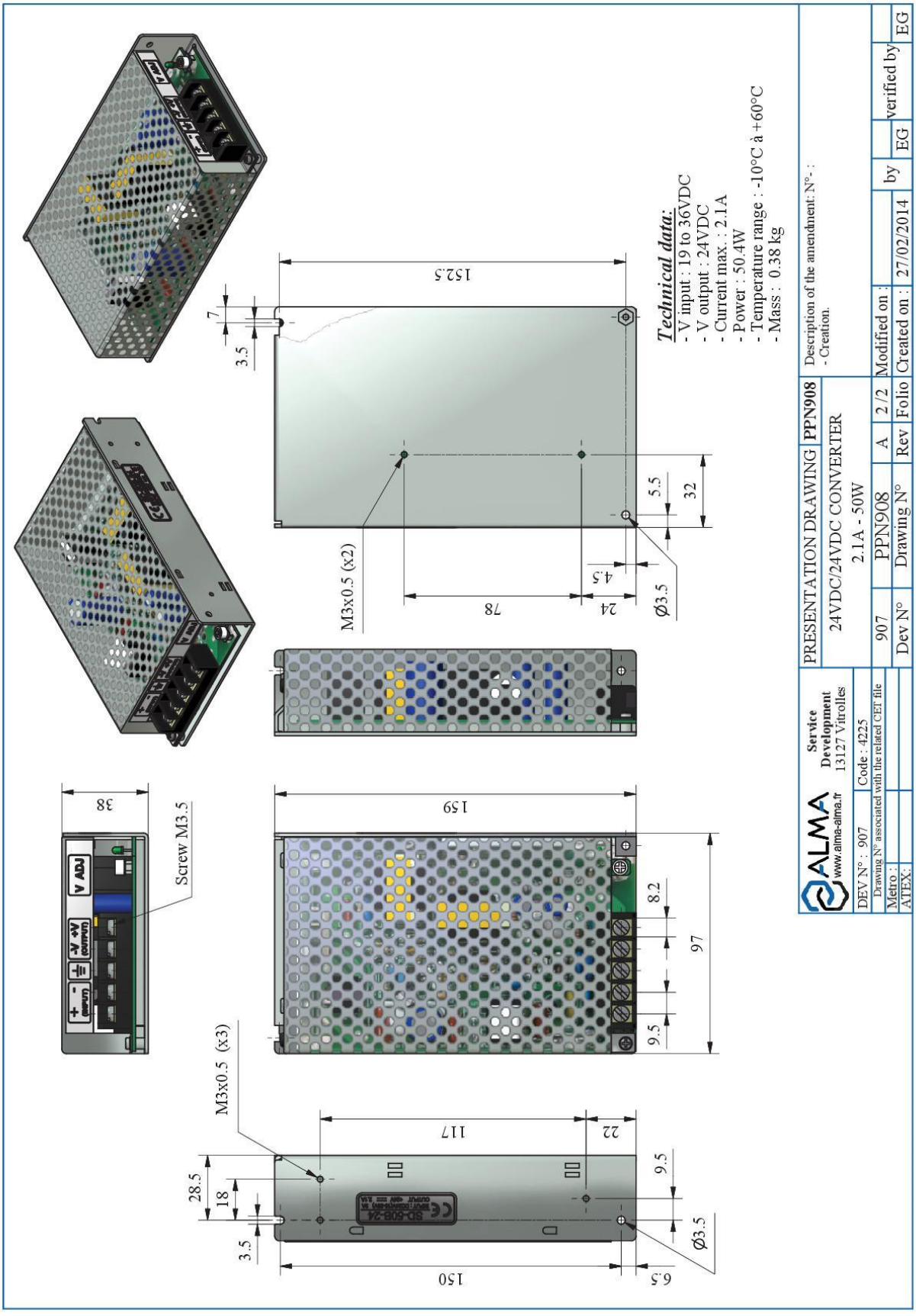
Power supply cable

PRINTER SUPPLY CABLE						
						
CONVERTER 220VAC/24VCC					**PRINTER**	
Option	**Equipment**	**Function**	**Colour**		**Function**	**Observation**
•	CONVERTER 220VCC/24VDC	24VDC	Bc	Red-coated (Rg)	PRINTER SUPPLY	Cable: 2x9mm2 External diameter: 5mm Length : 1,50m
		0V	Nr	White-coated (Bc)		
		Shielding	Braid			

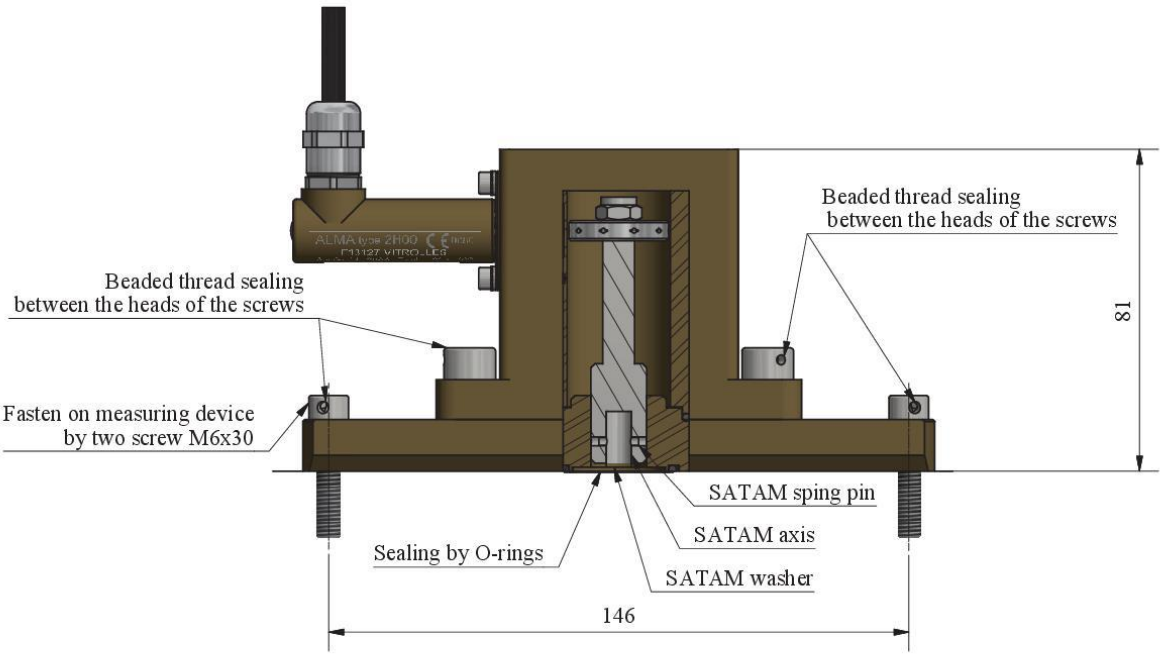
Serial link cable

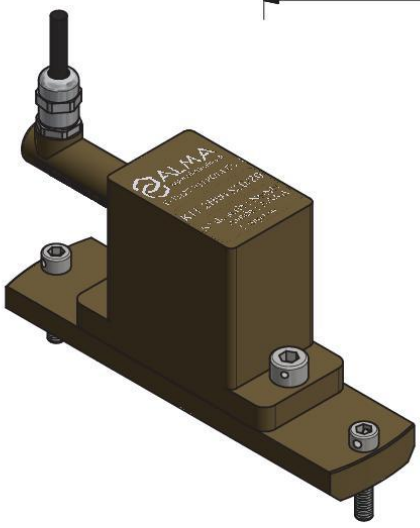
PRINTER SERIAL LINK CABLE												
												
								PRINTER				
Option	**Equipment**	**Cable (for information)**				**Function**	**Colour or No.**	**Colour**	**Function**		**Observation**
		No.	**CG***	**Alma**	**Type**						
					ADR 4x0.34 sh.			**Bc**	Rx	PRINTER SERIAL LINK	External diameter: 5.4mm Length: 10m or 25m
								Mr	Tx		
								Vt	0V		
								Jn	Not used		
								Braid	Shielding		

6. CONVERTER 24VDC/24VDC 2.1A 50W



7. 2H00 KIT FOR SATAM PD-METER 24m³/h, 48m³/h





Mounting on SATAM ZC17-24 and 48 meters
The assembly uses the following SATAM parts:
- Axis : P358603 (D=6.35, L=36),
- Sping pin : M26241 (D=2, L=10),
- Washer : P359481 (D=23, d=7, Ep=1),

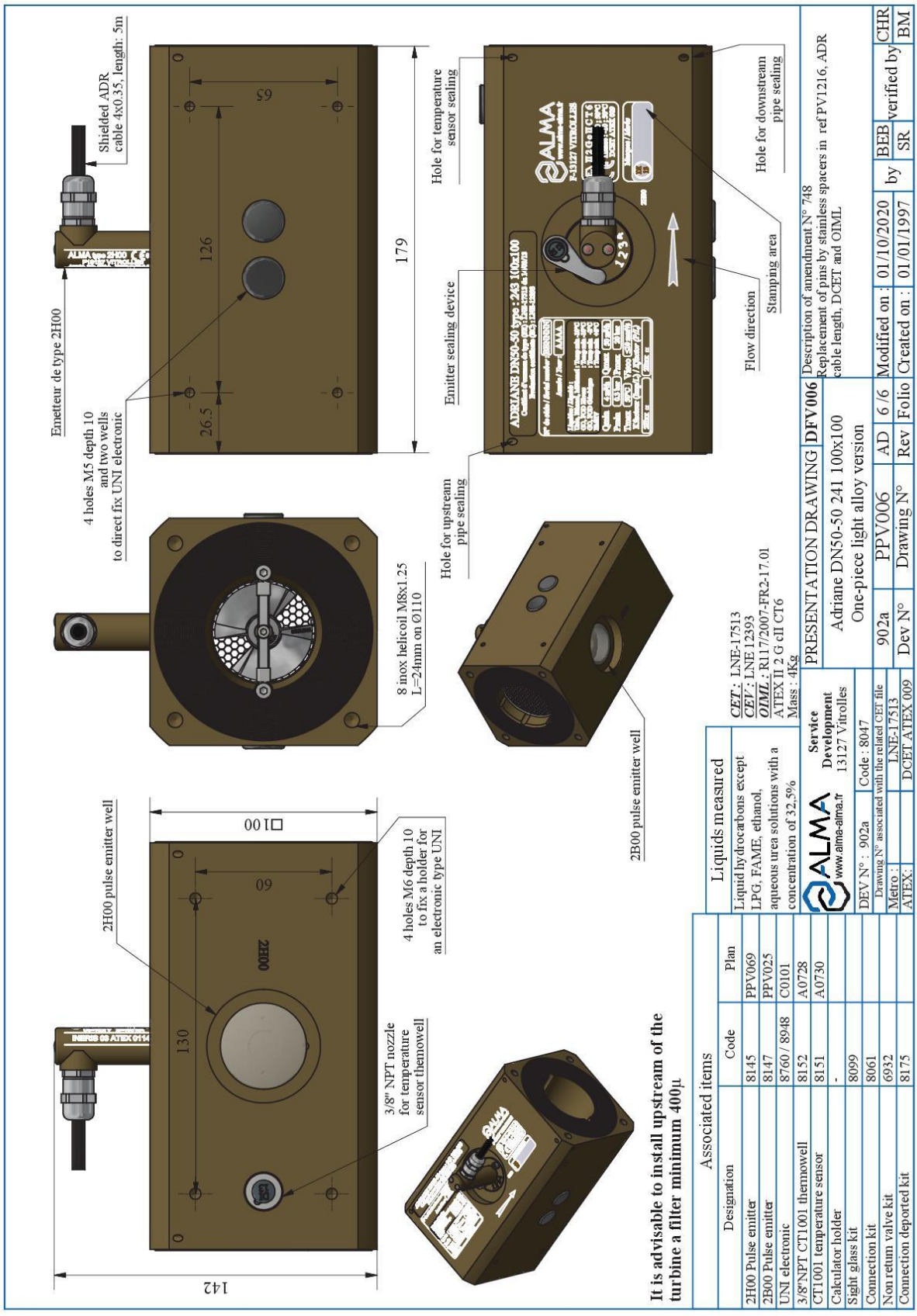
Anodized aluminum body
Stainless steel screws
Viton O-ring

5 pulses per rotation

ALMA www.alma-alma.fr Service Development 13127 Vitrolles		PRESENTATION DRAWING	DFV043			Description of amendment N°					
DEV N° : 904c	Code : 8064	2H00 For Volutronique									
Drawing N° associated with the related CET file		904c	PPV043	I	4 /4	Modified on :		by		verified by	
Metro :		Dev N°	Drawing N°	Rev	Folio	Created on :	07/01/2020		CC		SR
ATEX:											

8. ADRIANE TURBINE METER

8.1. ADRIANE TURBINE METER DN50-50 243 100x100



Associated items

Designation	Code	Plan
2H00 Pulse emitter	8145	PPV069
2B00 Pulse emitter	8147	PPV025
UNI electronic	8760 / 8948	C0101
3/8"NPT CT1001 thermowell	8152	A0728
CT1001 temperature sensor	8151	A0730
Calculator holder	-	
Sight glass kit	8099	
Connection kit	8061	
Non return valve kit	6932	
Connection deported kit	8175	

Liquids measured

Liquid hydrocarbons except LPG, FAME, ethanol, aqueous urea solutions with a concentration of 32.5%	
DEV N° : 902a	Code : 8047
Drawing N° associated with the related CET file	
Metro :	LNE-17513
ATEX:	DCET ATEX 009

ALMA www.alma-alma.fr
Service Development
13127 Vitrolles

CET : LNE-17513
CEE : LNE 12393
OIML : R117/2007-FR2-17.01
ATEX II 2 G cIl CT6
Mass : 4Kg

PRESENTATION DRAWING | DFV006 | AD 6 /6

Adriane DN50-50 241 100x100
One-piece light alloy version

902a | PPV006

Dev N°	Drawing N°	Rev	Folio
Created on : 01/01/1997			
Modified on : 01/10/2020			

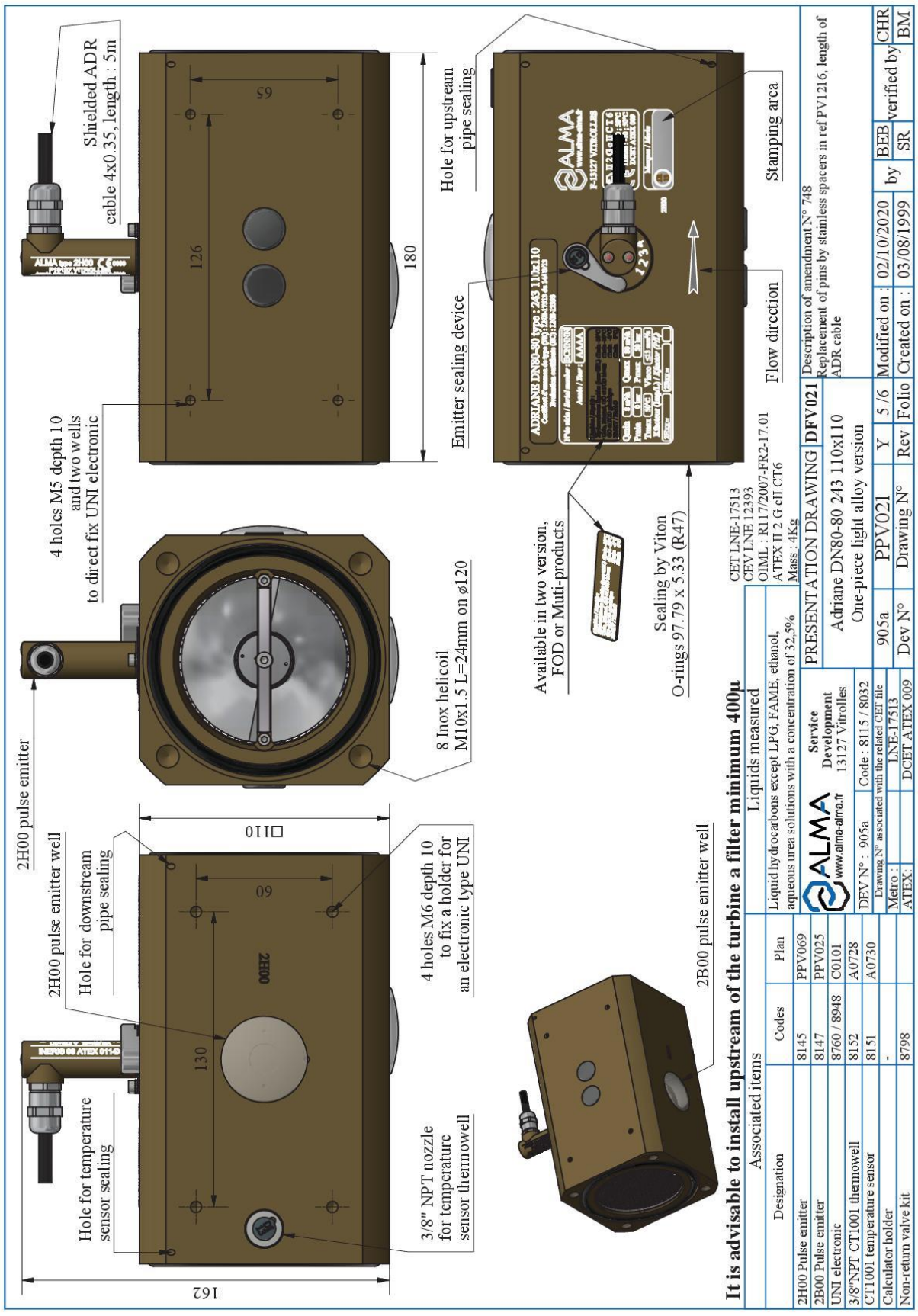
Description of amendment N° 748
Replacement of pins by stainless spacers in ref PV1216, ADR cable length, DCET and OIML

by	BEB
	SR

verified by	CHR
	BM

Document available on website alma-alma.fr

8.2. ADRIANE TURBINE METER DN80-80 243 110x110



It is advisable to install upstream of the turbine a filter minimum 400µ

Associated items

Designation	Codes	Plan
2H00 Pulse emitter	8145	PPV069
2B00 Pulse emitter	8147	PPV025
UNI electronic	8760 / 8948	C0101
3/8"NPT CT1001 thermowell	8152	A0728
CT1001 temperature sensor	8151	A0730
Calculator holder	-	
Non-return valve kit	8798	

Liquids measured

Liquid hydrocarbons except LPG, FAME, ethanol, aqueous urea solutions with a concentration of 32,5%

CET LNE-17513
CEV LNE 12393
OIML : R117/2007-FR2-17.01
ATEX II 2 G cII CT6
Mass : 4Kg

ALMA
www.alma-alma.fr

Service Development
13127 Vitrolles

DEV N° : 905a | Code : 8115 / 8032
Drawing N° associated with the related CET file
Metro : LNE-17513
ATEX : DCET ATEX 009

PRESENTATION DRAWING | DFV021

Adriane DN80-80 243 110x110
One-piece light alloy version

905a | PPV021 | Y | 5 /6

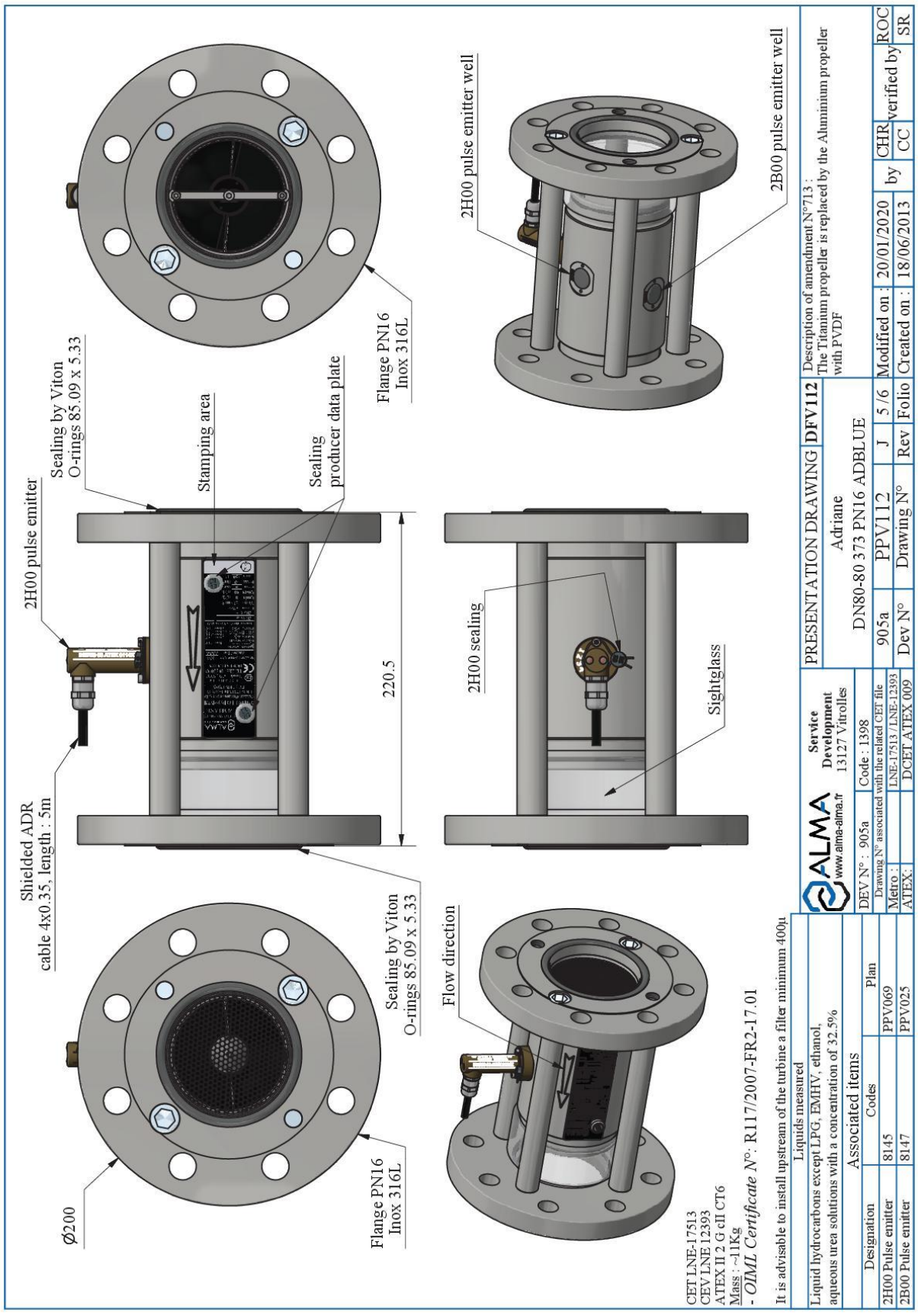
Rev	Folio
Dev N°	Drawing N°

Description of amendment N° 748
Replacement of pins by stainless spacers in ref PV1216, length of ADR cable

Modified on :	02/10/2020	by	BEB	verified by	CHR
Created on :	03/08/1999		SR		BM

Document available on website alma-alma.fr

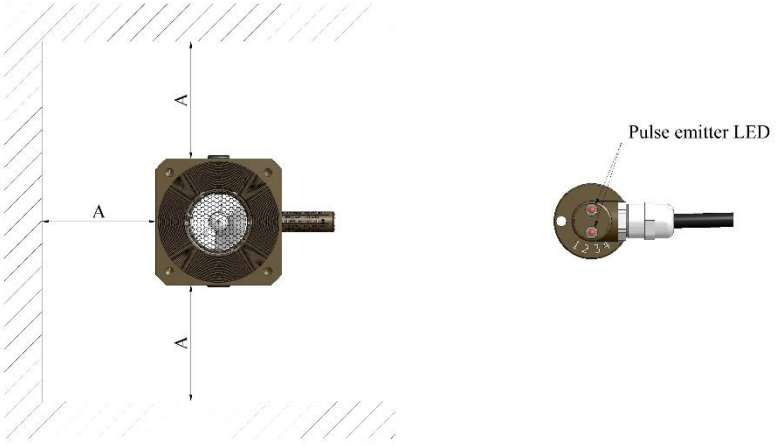
8.3. ADRIANE TURBINE METER DN80-80 373 PN16 Ad blue®



Document available on website alma-alma.fr

8.4. INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER

- The identification plate and the led of the pulse emitter(s) shall be visible and accessible.
- The turbine must be installed with respect to the flow direction.
- Put sealing rings each other sides between the turbine and the backflanges.
- Leave an open space all around the turbine in order to ease maintenance.
- Install a 400µ filter (mini) on the pipe upstream from the turbine meter.
- After installation or during the commissioning period, if the new or modified pipes have not been perfectly cleaned or pickled and passivated, the turbine should be protected by a honeycomb sieve – max. 1mm mesh. It must be placed between two flanges upstream from the turbine.
- Dimensions: A > 100mm.



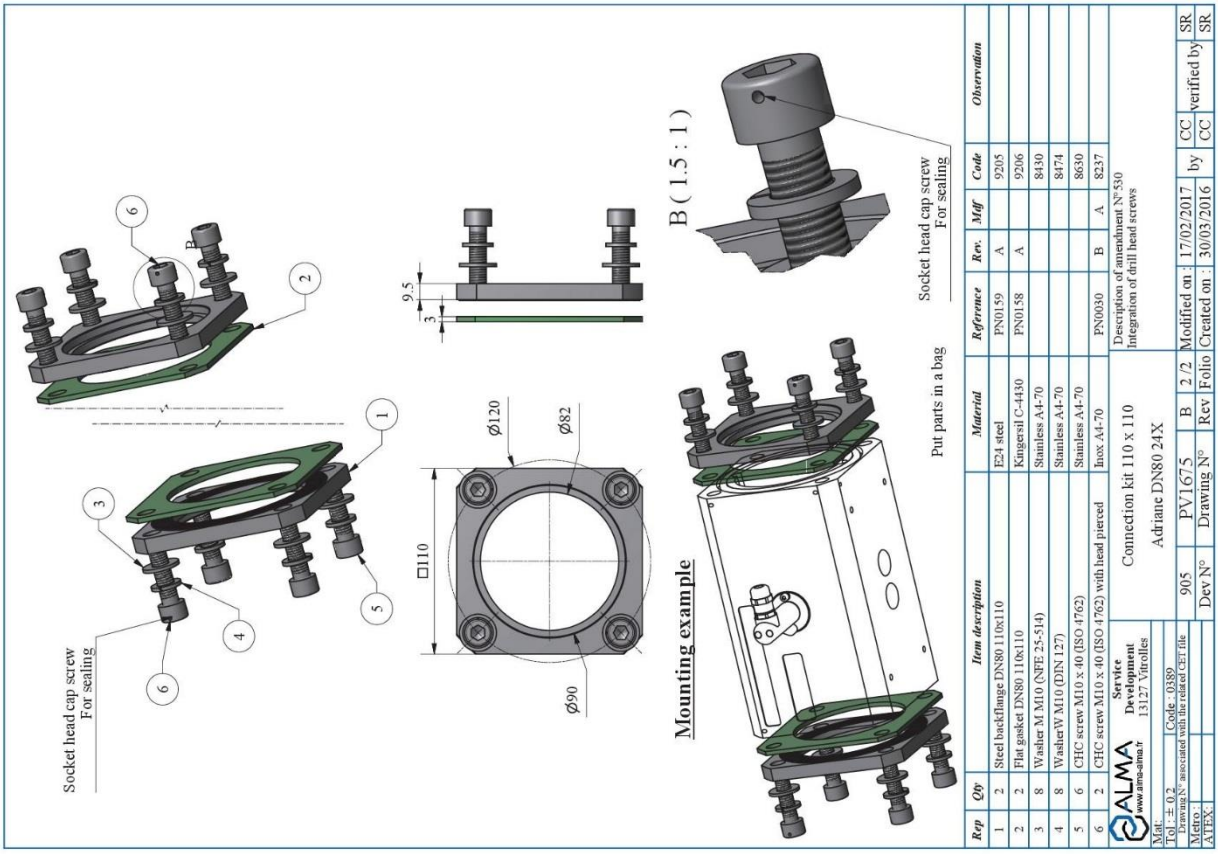
- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices

For accuracy class 0.5 and 1.0 measuring systems, the pipes and equipment upstream or downstream the turbine meter must have the same nominal diameter as the meter on a length at least equal to 10 times this diameter upstream and 5 times this diameter downstream.

These lengths can be straight or bent.

It is mandatory that no flowrate adjustment device (e.g. a variable-opening valve) is located upstream at a distance less than 10 times the nominal diameter of the meter. Do not create derivation circuits with sample or bypass, specially make sure that no nozzle is present on this pipe.

8.5. CONNECTION KIT ADRIANE DN50 OR DN80



Rep	Qty	Item description	Material	Reference	Rev.	Mfg	Code	Observation
1	2	Steel backflange DN80 110x110	E24 steel	PN0159	A		9205	
2	2	Flat gasket DN80 110x110	Klingersil C-4430	PN0158	A		9206	
3	8	Washer M M10 (NFE 25-514)	Stainless A4-70				8430	
4	8	WasherW M10 (DIN 127)	Stainless A4-70				8474	
5	6	CHC screw M10 x 40 (ISO 4762)	Stainless A4-70				8630	
6	2	CHC screw M10 x 40 (ISO 4762) with head pierced	Inox A4-70	PN0030	B	A	8237	

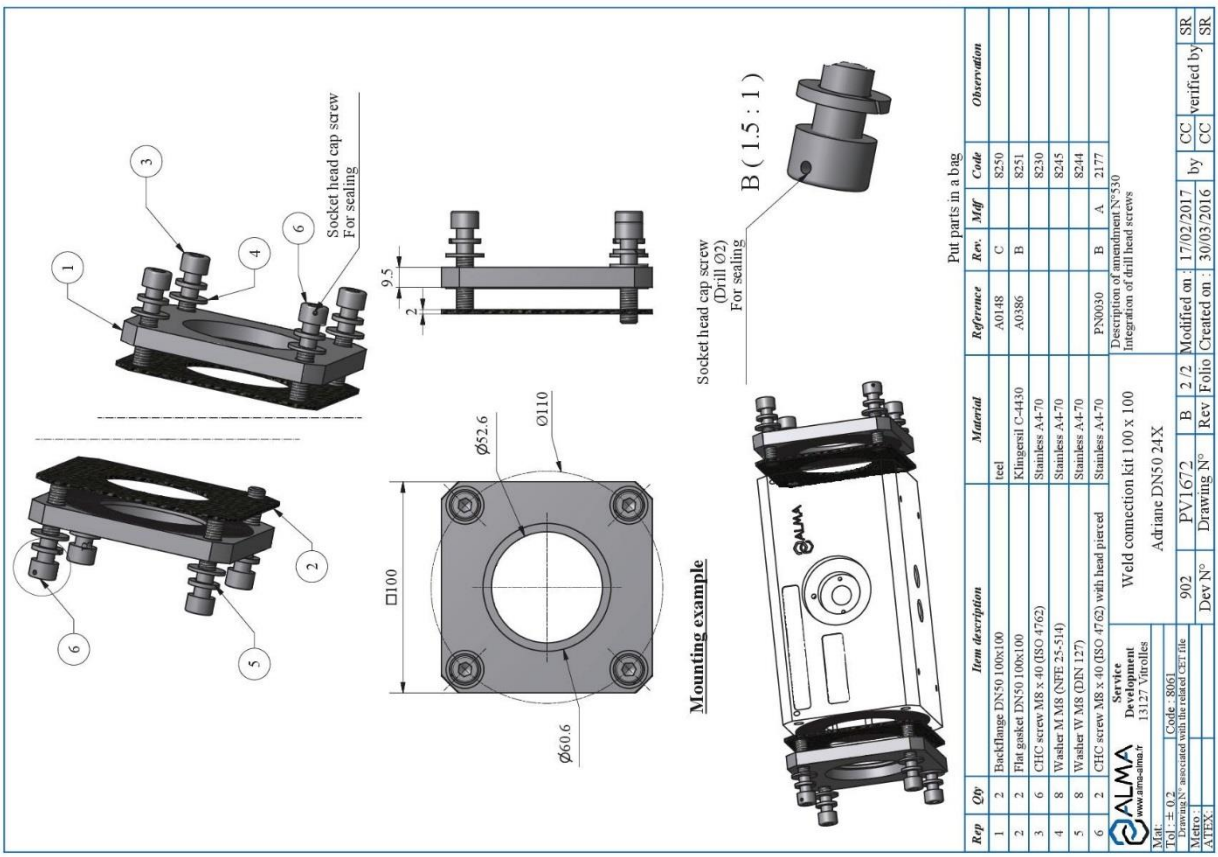
ALMA www.alma-alma.fr — Service Development 13127 Vitrolles — Code - 0389

Connection kit 110 x 110
Adriane DN80 24X

Description of amendment N°530
Integration of drill head screws

Mat: | Tol: ± 0.2 | Drawing N° associated with the related CEF file | Metro: | ATEX:

905 | PV1675 | B | 2/2 | Modified on : 17/02/2017 | by | CC | verified by | SR
Dev N° | Drawing N° | Rev | Folio | Created on : 30/03/2016 | CC | SR



Rep	Qty	Item description	Material	Reference	Rev.	Mfg	Code	Observation
1	2	Backflange DN50 100x100	teel	A0148	C		8250	
2	2	Flat gasket DN50 100x100	Klingersil C-4430	A0386	B		8251	
3	6	CHC screw M8 x 40 (ISO 4762)	Stainless A4-70				8230	
4	8	Washer M M8 (NFE 25-514)	Stainless A4-70				8245	
5	8	Washer W M8 (DIN 127)	Stainless A4-70				8244	
6	2	CHC screw M8 x 40 (ISO 4762) with head pierced	Stainless A4-70	PN0030	B	A	2177	

ALMA www.alma-alma.fr — Service Development 13127 Vitrolles — Code - 8061

Weld connection kit 100 x 100
Adriane DN50 24X

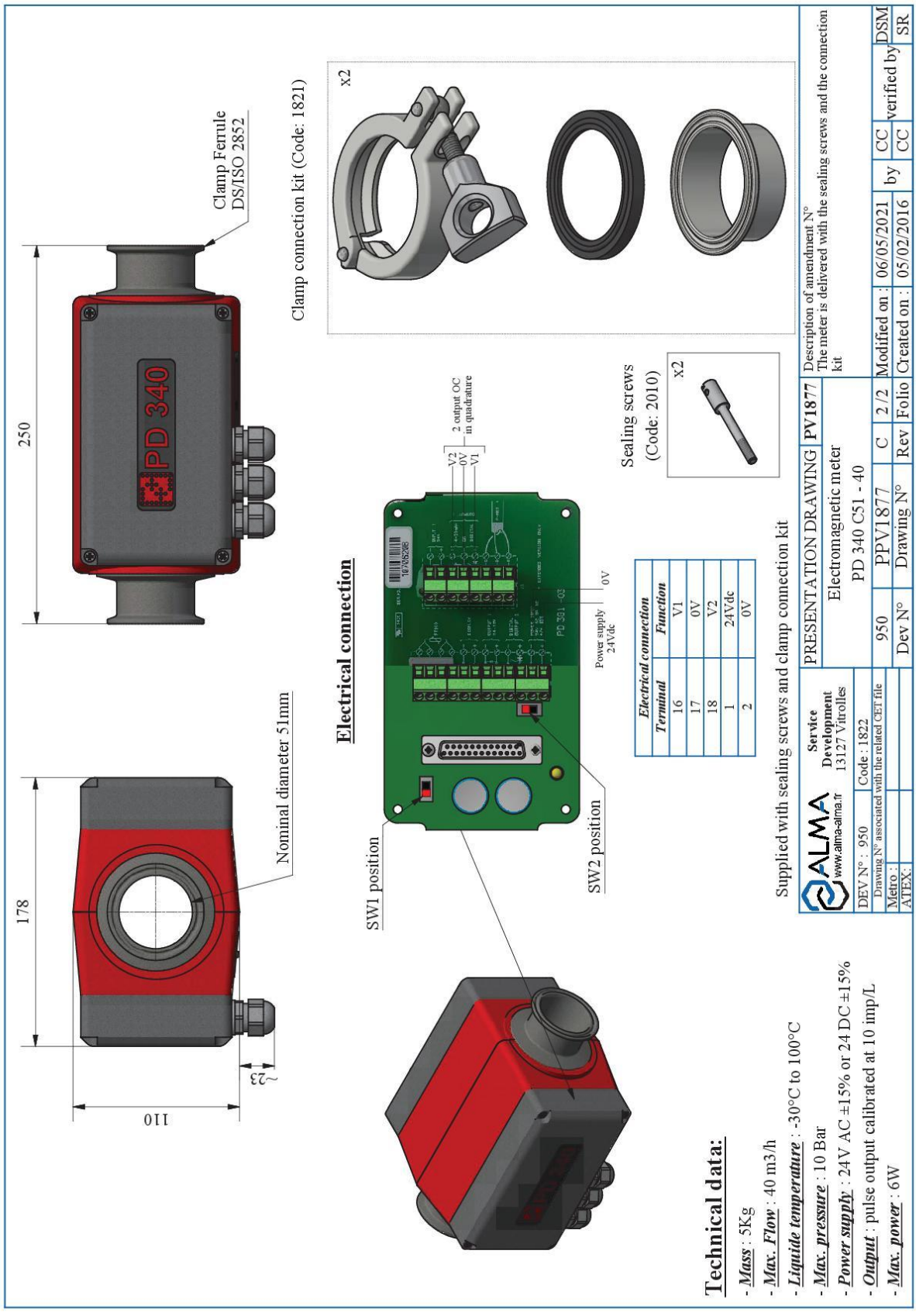
Description of amendment N°530
Integration of drill head screws

Mat: | Tol: ± 0.2 | Drawing N° associated with the related CEF file | Metro: | ATEX:

902 | PV1672 | B | 2/2 | Modified on : 17/02/2017 | by | CC | verified by | SR
Dev N° | Drawing N° | Rev | Folio | Created on : 30/03/2016 | CC | SR

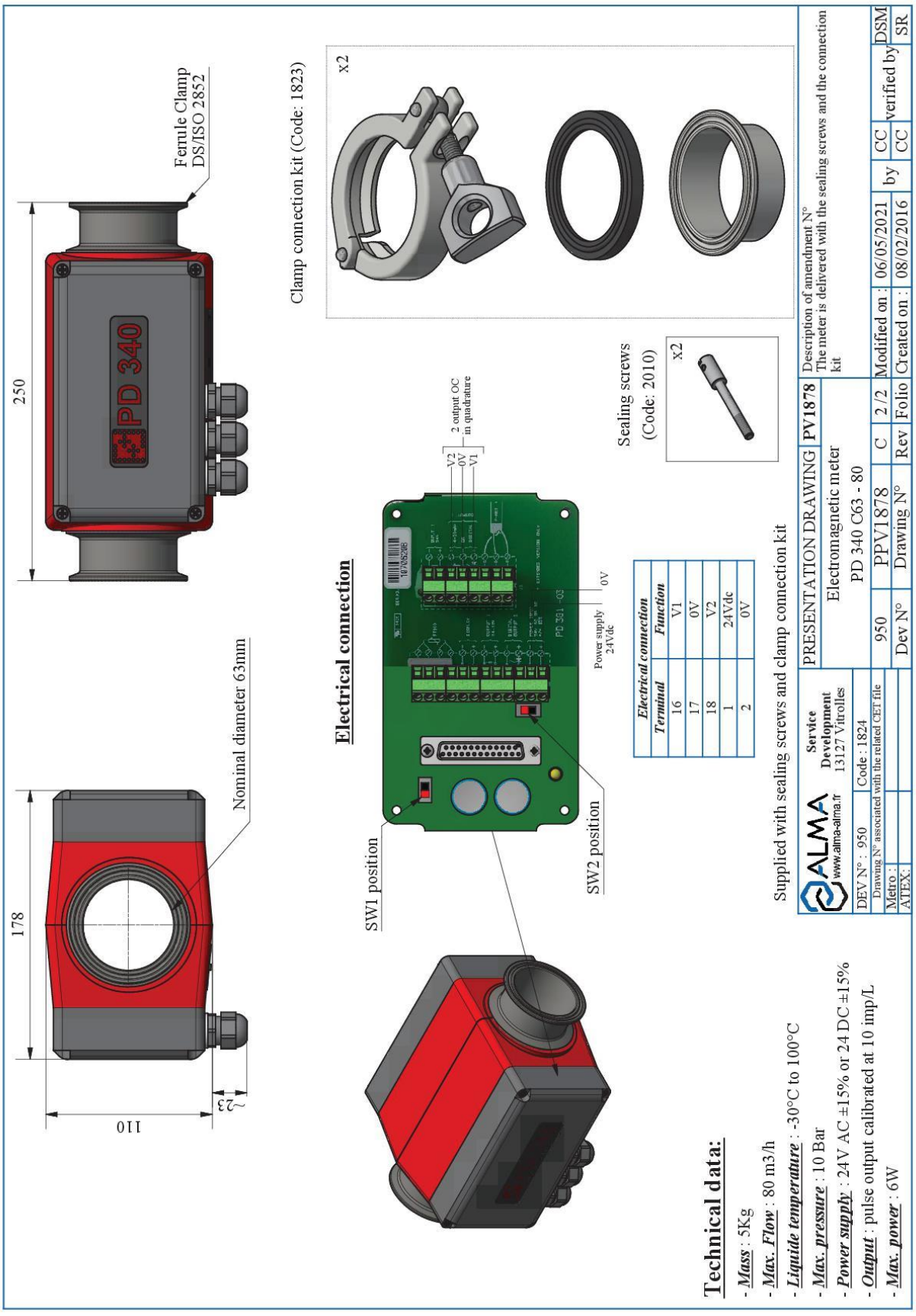
9. ELECTROMAGNETIC METER PD340

9.1. ELECTROMAGNETIC METER PD340 C51-40



Document available on website alma-alma.fr

9.2. ELECTROMAGNETIC METER PD340 C63-80

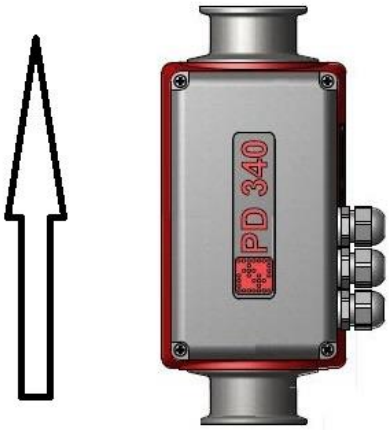


9.3. INSTALLATION RECOMMENDATIONS ELECTROMAGNETIC METER PD340

⚠ To function properly, the PD340 electromagnetic meter must be filled with liquid ; otherwise pulses are automatically generated.
To ensure a correct filling, ALMA recommends the installation of a sightglass nearby the meter.

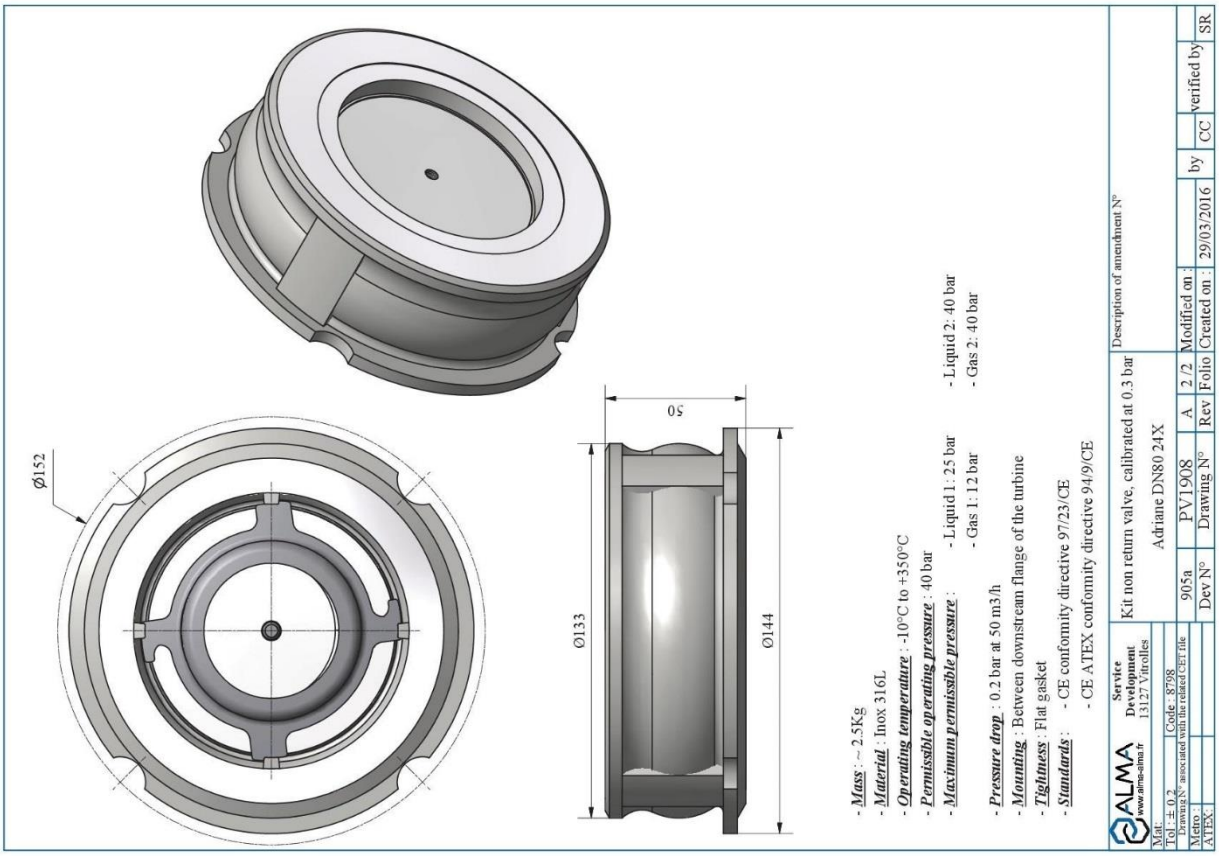
- Turn the meter so that the identification plate is visible and accessible. The meter must be laid flat with horizontal pipe, and cable glands pointing downwards:

(Or optionally: the meter can be installed with vertical pipe with upward flow)



- Leave an open space all around the meter in order to ease wiring, maintenance and verification.
- In the unique situation using very hot products with large flowrate, the meter must be installed between straight pipe sections which length is at least equal to 3 times the nominal diameter of the meter. This is aimed at avoiding cavitation problems.

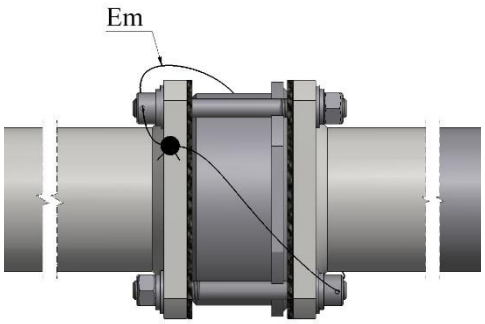
10. NON-RETURN VALVE KIT DN50 OR DN80



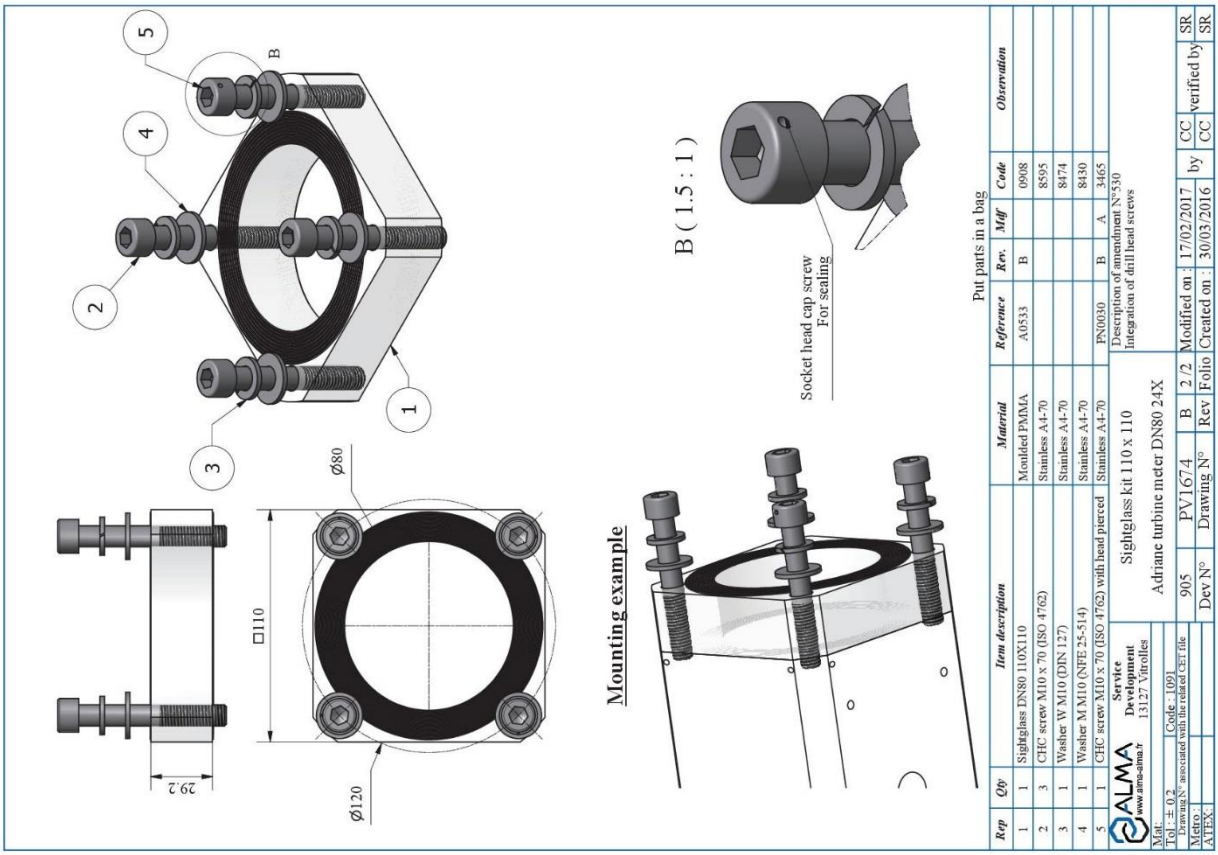
Document available on website alma-alma.fr

10.1. INSTALLATION RECOMMENDATIONS NON-RETURN VALVE KIT DN50 OR DN80

- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



11. SIGHTGLASS KIT DN50 OR DN80



Rep	Qty	Item description	Material	Reference	Rev.	Mfg	Code	Observation
1	1	Sightglass DN80 110X110	Moulded PMMA	A0533	B		0908	
2	3	CHC screw M10 x 70 (ISO 4762)	Stainless A4-70				8595	
3	1	Washer W M10 (DIN 127)	Stainless A4-70				8474	
4	1	Washer M M10 (NFE 25-514)	Stainless A4-70				8430	
5	1	CHC screw M10 x 70 (ISO 4762) with head pierced	Stainless A4-70	PN0030	B	A	3465	

Put parts in a bag

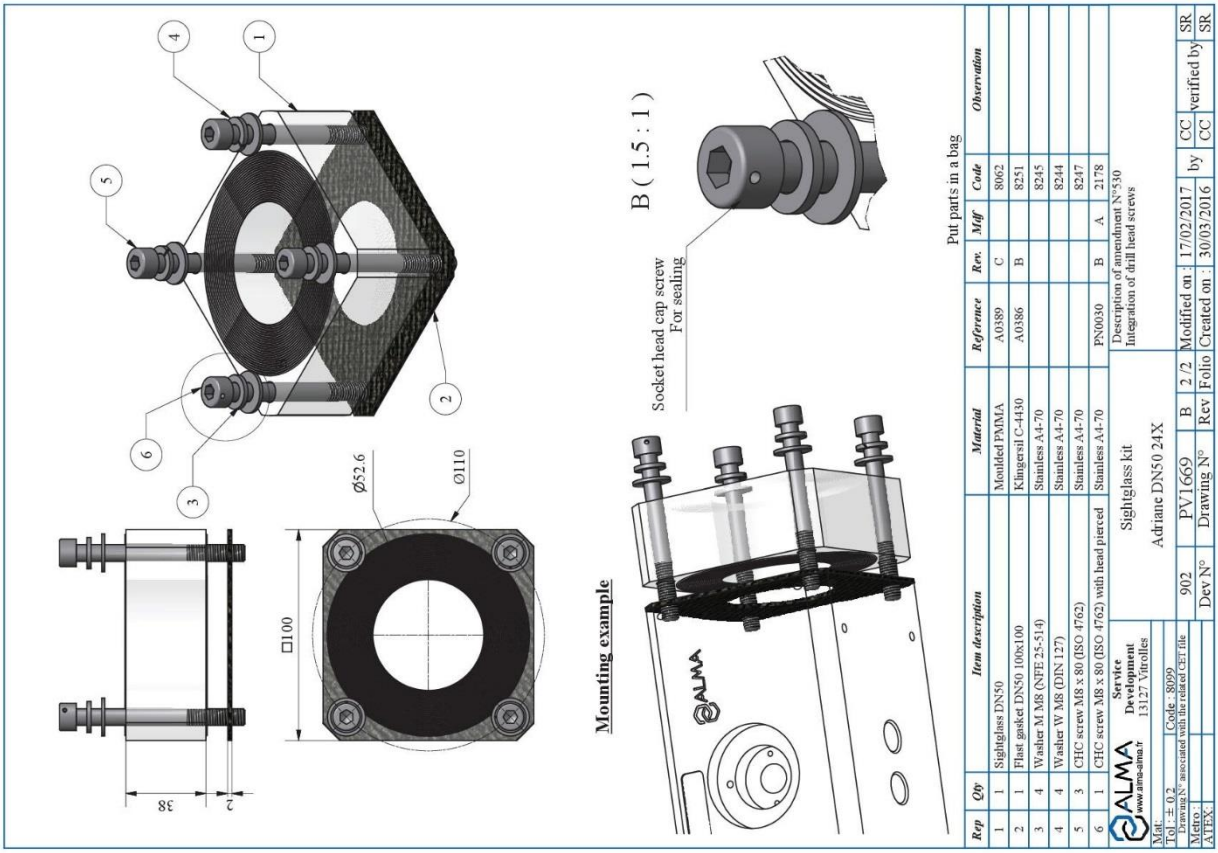
ALMA Service Development 13127 Vitrolles www.alma-alma.fr

Sightglass kit 110 x 110
Adriane turbine meter DN80 24X

Description of amendment N°530
Integration of drill head screws

Mat: | Tol : ± 0.2 | Code - 109] | Drawing N° associated with the related CET file | Metro | ATEX

905 | PV1674 | B | 2/2 | Modified on : 17/02/2017 | by | CC | verified by | SR
Dev N° | Drawing N° | Rev | Folio | Created on : 30/03/2016 | CC | SR



Rep	Qty	Item description	Material	Reference	Rev.	Mfg	Code	Observation
1	1	Sightglass DN50	Moulded PMMA	A0389	C		8062	
2	1	Flat gasket DN50 100x100	Klingersil C-4430	A0386	B		8251	
3	4	Washer M M8 (NFE 25-514)	Stainless A4-70				8245	
4	4	Washer W M8 (DIN 127)	Stainless A4-70				8244	
5	3	CHC screw M8 x 80 (ISO 4762)	Stainless A4-70				8247	
6	1	CHC screw M8 x 80 (ISO 4762) with head pierced	Stainless A4-70	PN0030	B	A	2178	

Put parts in a bag

ALMA Service Development 13127 Vitrolles www.alma-alma.fr

Sightglass kit
Adriane DN50 24X

Description of amendment N°530
Integration of drill head screws

Mat: | Tol : ± 0.2 | Code - 8099 | Drawing N° associated with the related CET file | Metro | ATEX

902 | PV1669 | B | 2/2 | Modified on : 17/02/2017 | by | CC | verified by | SR
Dev N° | Drawing N° | Rev | Folio | Created on : 30/03/2016 | CC | SR

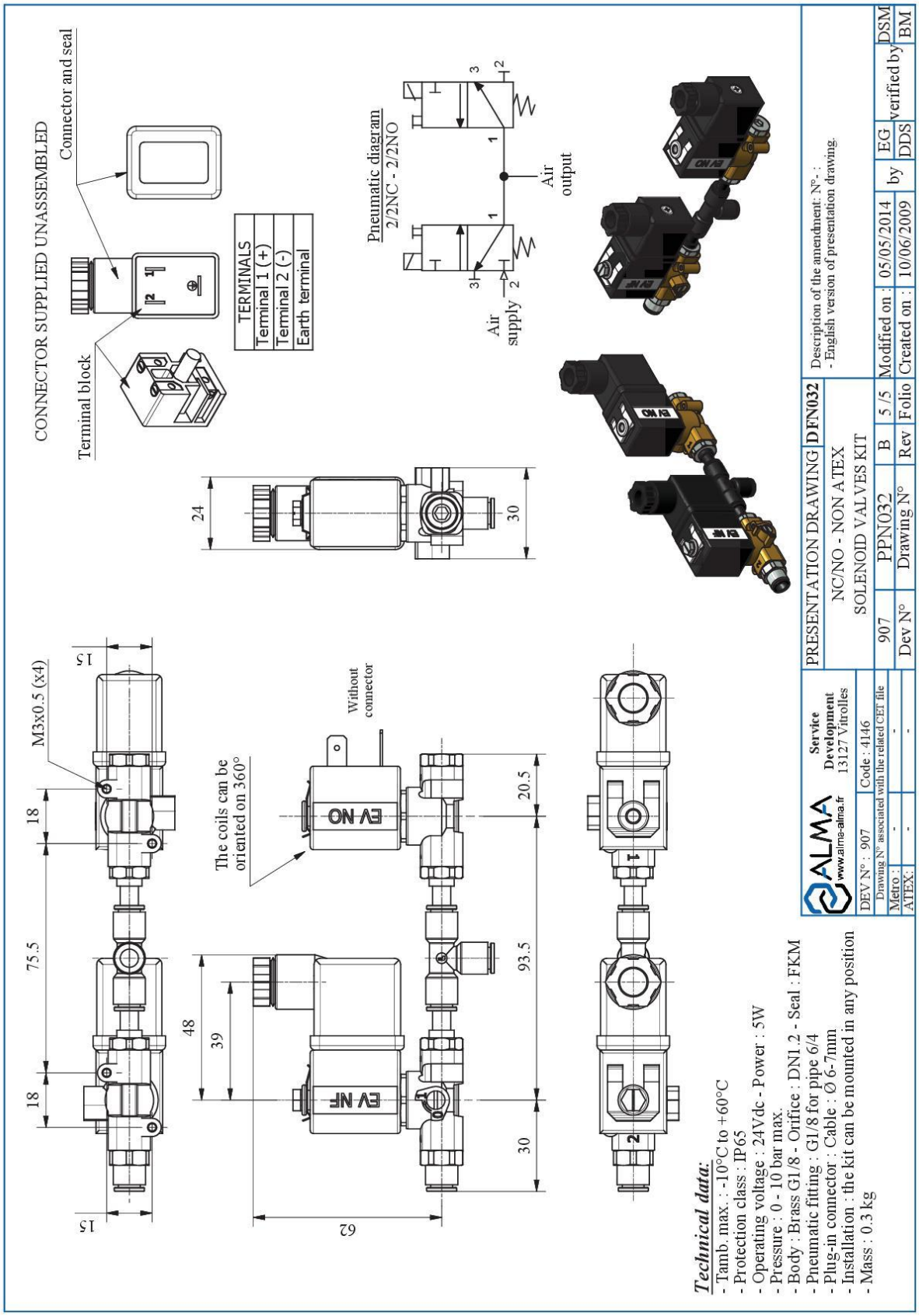
Document available on website alma-alma.fr

11.1. INSTALLATION RECOMMENDATIONS SIGHTGLASS KIT DN50 OR DN80

- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices

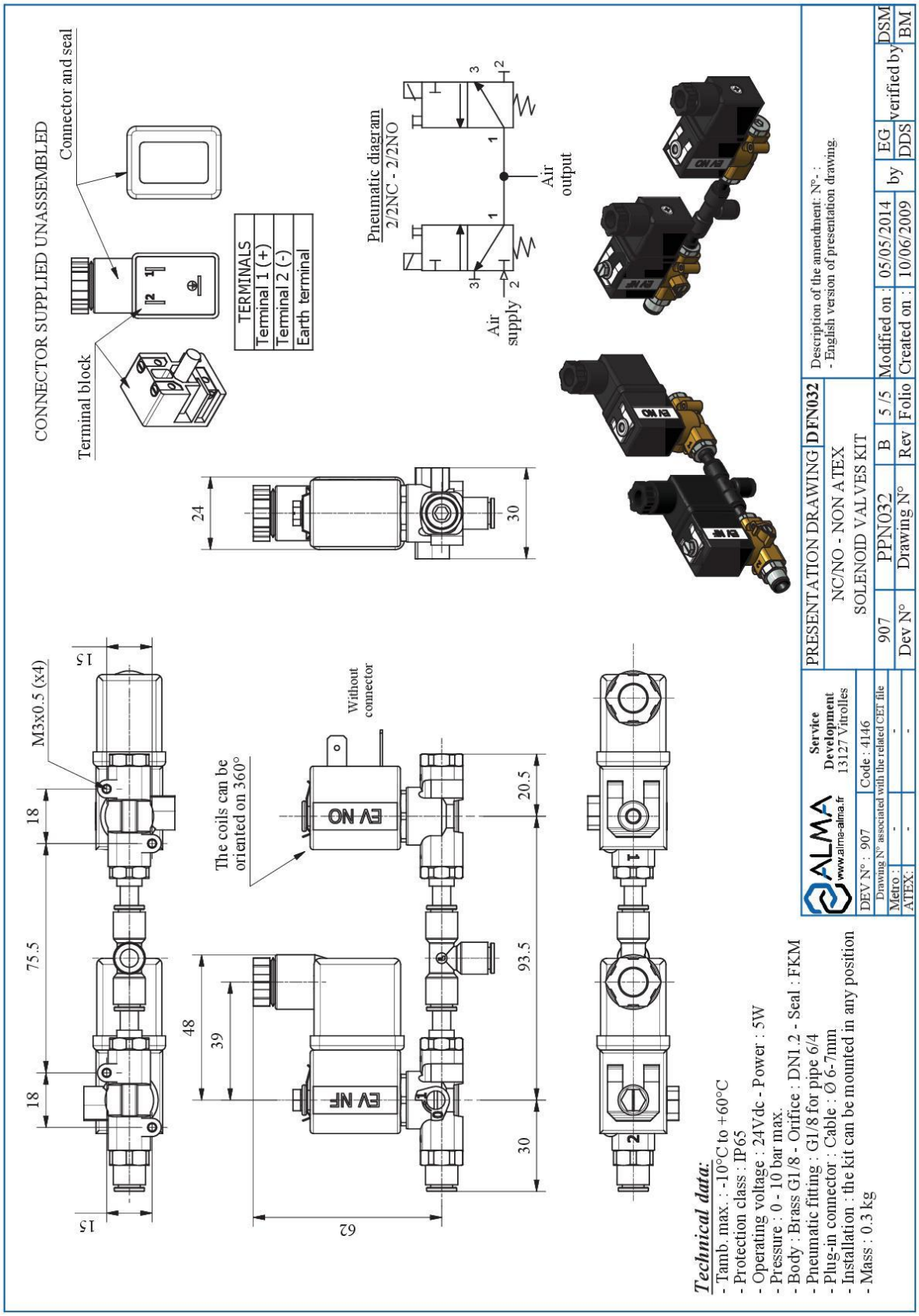
12. CONTROL OF THE PUMP

12.1. NC/NO SOLENOID VALVES KIT NON ATEX



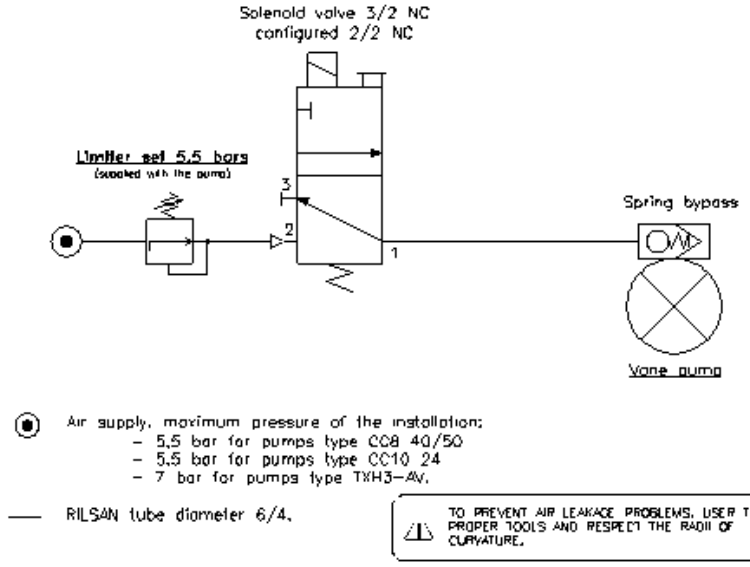
Document available on website alma-alma.fr

12.2. NC/NO SOLENOID VALVES KIT ATEX

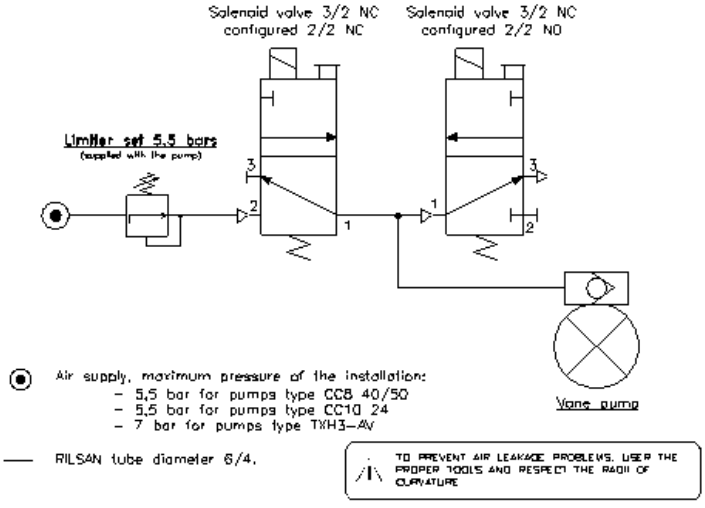


Document available on website alma-alma.fr

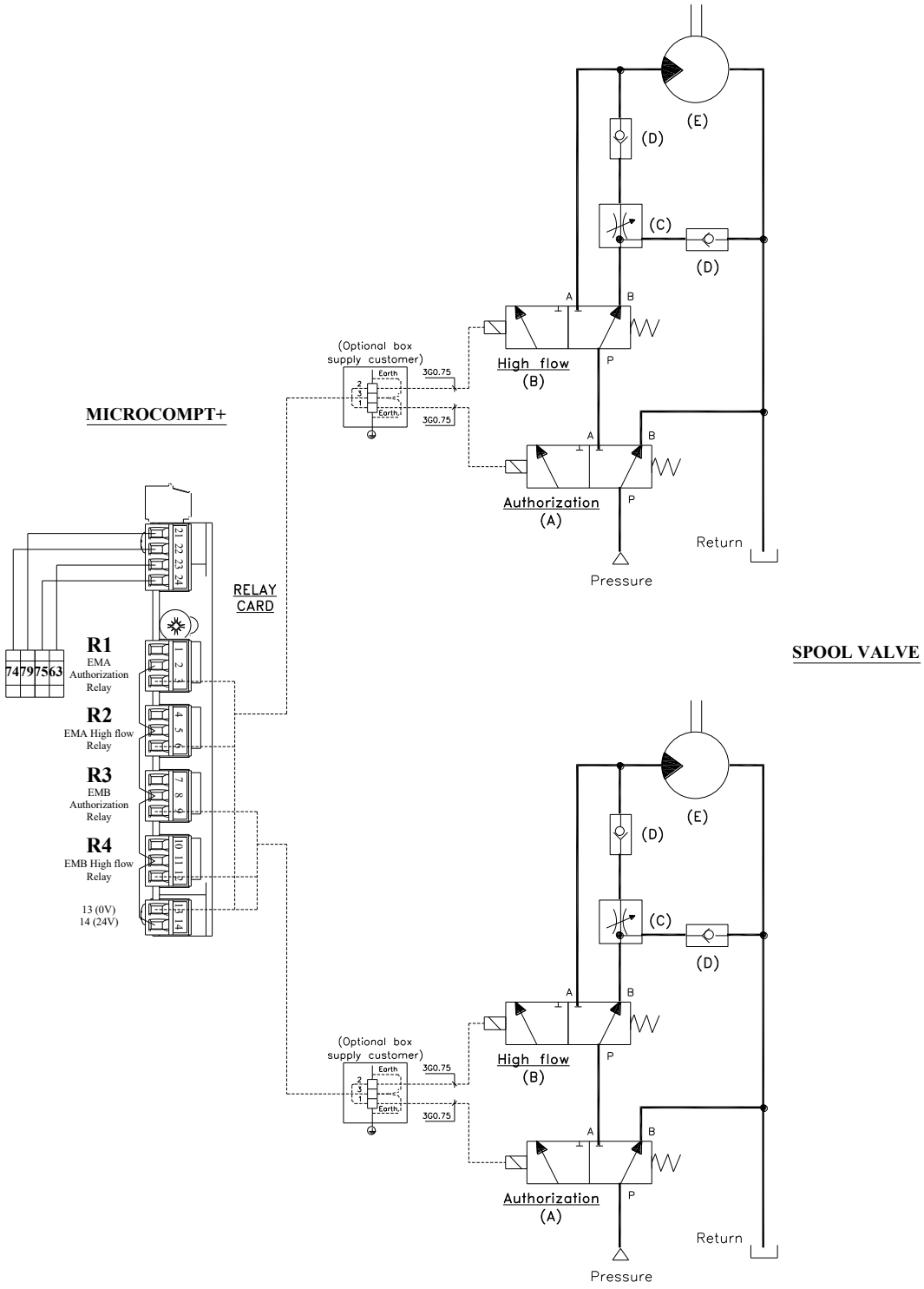
12.3. PNEUMATIC DIAGRAM PROPORTIONAL CONTROL OF THE BY-PASS



12.4. PNEUMATIC DIAGRAM HIGH FLOW CONTROL OF THE BY-PASS



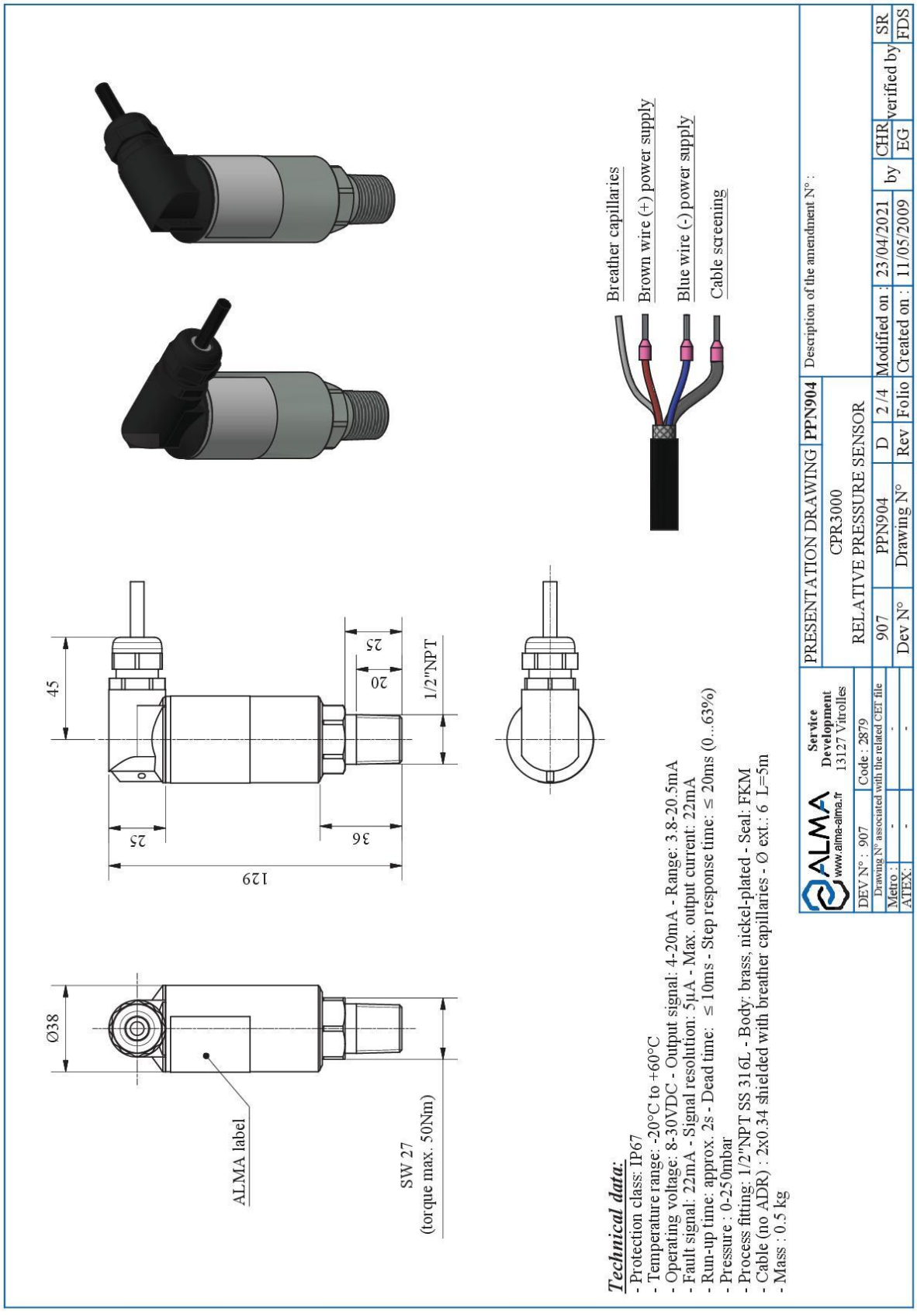
12.5. HYDRAULIC SPOOL VALVE CONTROL DIAGRAM



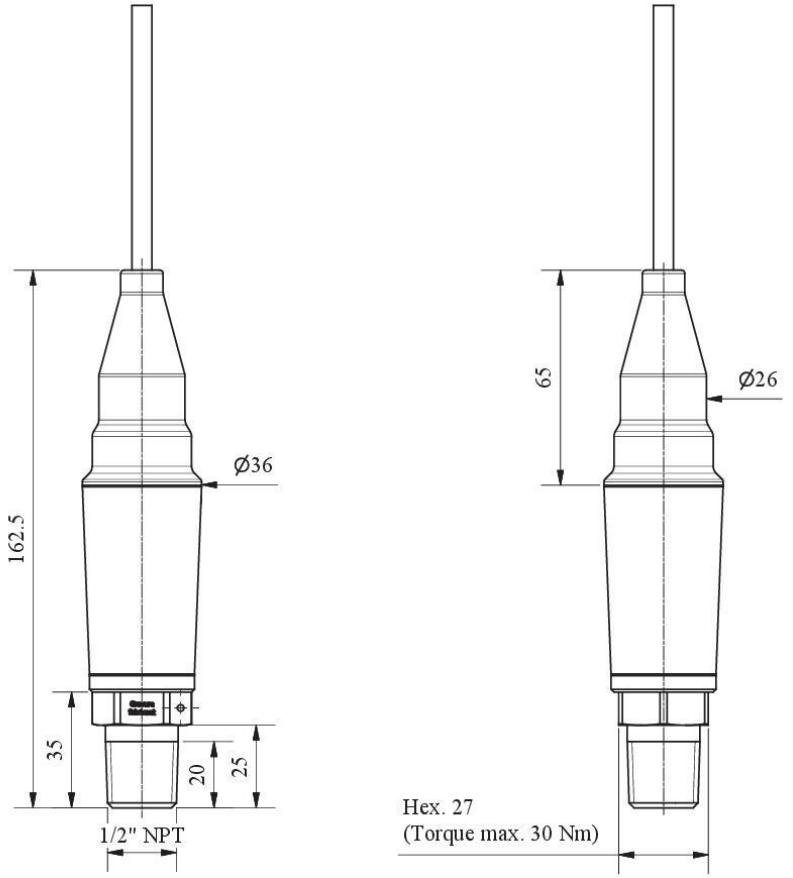
(A): AUTHORIZATION solenoid valve (not supplied by ALMA)
(B): HIGH FLOW solenoid valve (not supplied by ALMA)
(C): Flow regulator (not supplied by ALMA)
(D): Non return valve (not supplied by ALMA)
(E): Hydraulic motor (not supplied by ALMA)

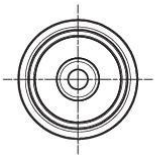
13. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX OR ATEX

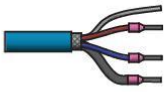
13.1. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX



13.2. RELATIVE PRESSURE TRANSMITTER CPR3000 ATEX







Carctéristiques techniques:

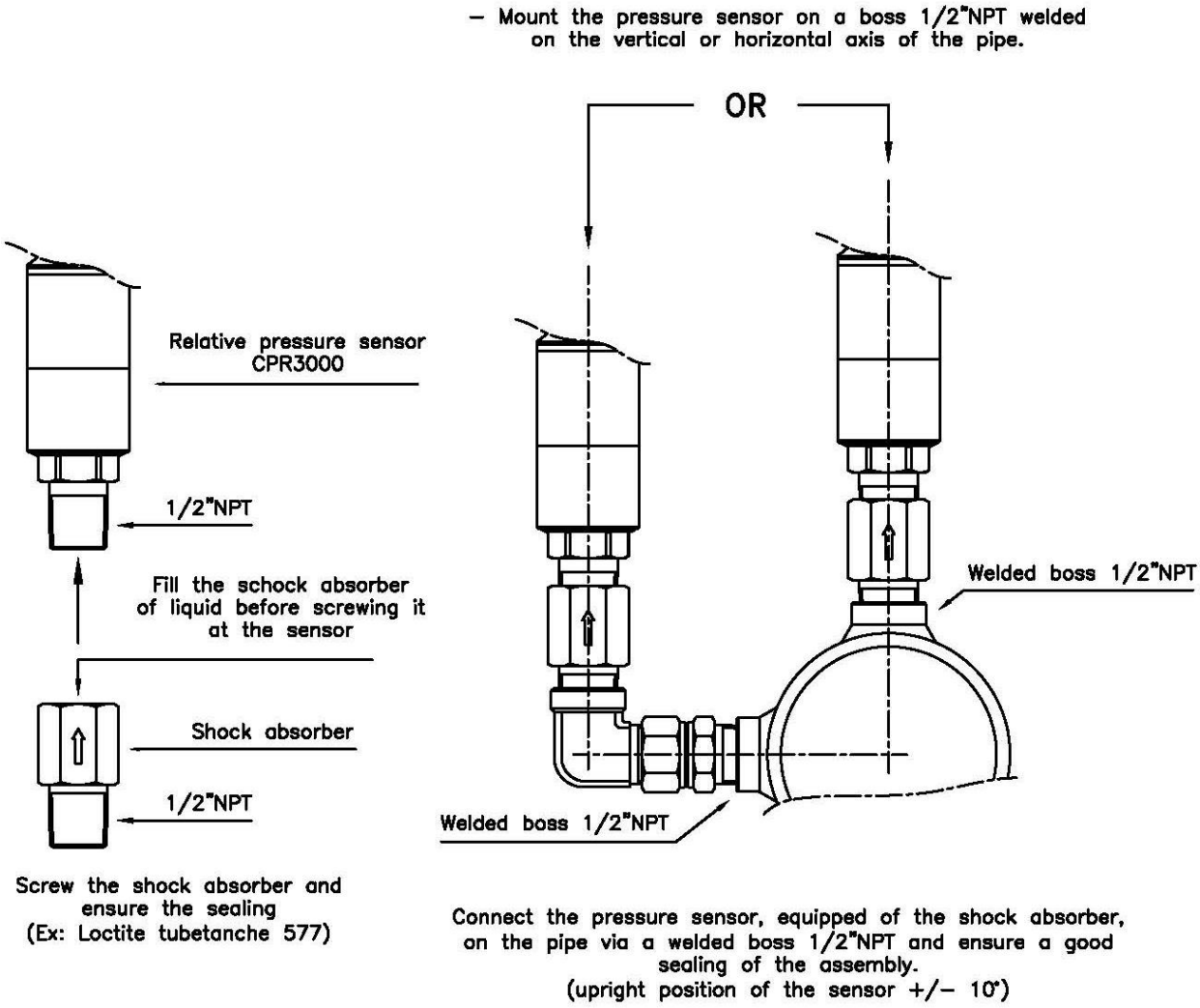
- Ex Protection : II 1 G Ex ia IIC T4 Ga
- Protection class : IP68
- Temperature range : -40°C to +70°C
- Operating voltage : 12-35 VCC - Output signal : 4-20 mA - Range : 3.8-20.5 mA
- Fault signal : ≤ 3.6 mA ≥ 21 mA - Signal resolution : 5 µA - Max. output current : 21.5 mA
- Run-up time : ≤ 2 s - Dead time : ≤ 2 ms - Step response time : ≤ 6 ms (0...63%)
- Pressure : -0.5 bar to +0.5 bar
- Process fitting : 1/2"NPT SS 316L
- Cable : 2x0.34 shielded with breather cappillaries
  Ø ext. : 6 mm L=5 m in conformity with ISO 6722-1 2011/cor01 2012 (5.17/5.22)
- Mass : 0.6 kg

ALMA www.alma-alma.fr Service Development 13127 Vitrolles		PRESENTATION DRAWING	PPN904			Description de la modification N° :					
DEV N° : 907	Code : 3147	CPR3000 ATEX RELATIVE PRESSURE SENSOR									
Drawing N° associated with the related CET file		907	PPN904	D	4 /4	Modified on :	23/04/2021	by	CHR	verified by	SR
Metro : -	-	Dev N°	Drawing N°	Rev	Folio	Created on :	11/05/2009		EG		FDS
ATEX: -	-										

13.3. INSTALLATION RECOMMENDATIONS CPR3000

Mounting of the CPR3000 pressure sensor:

Install the CPR3000 pressure sensor in the upright position

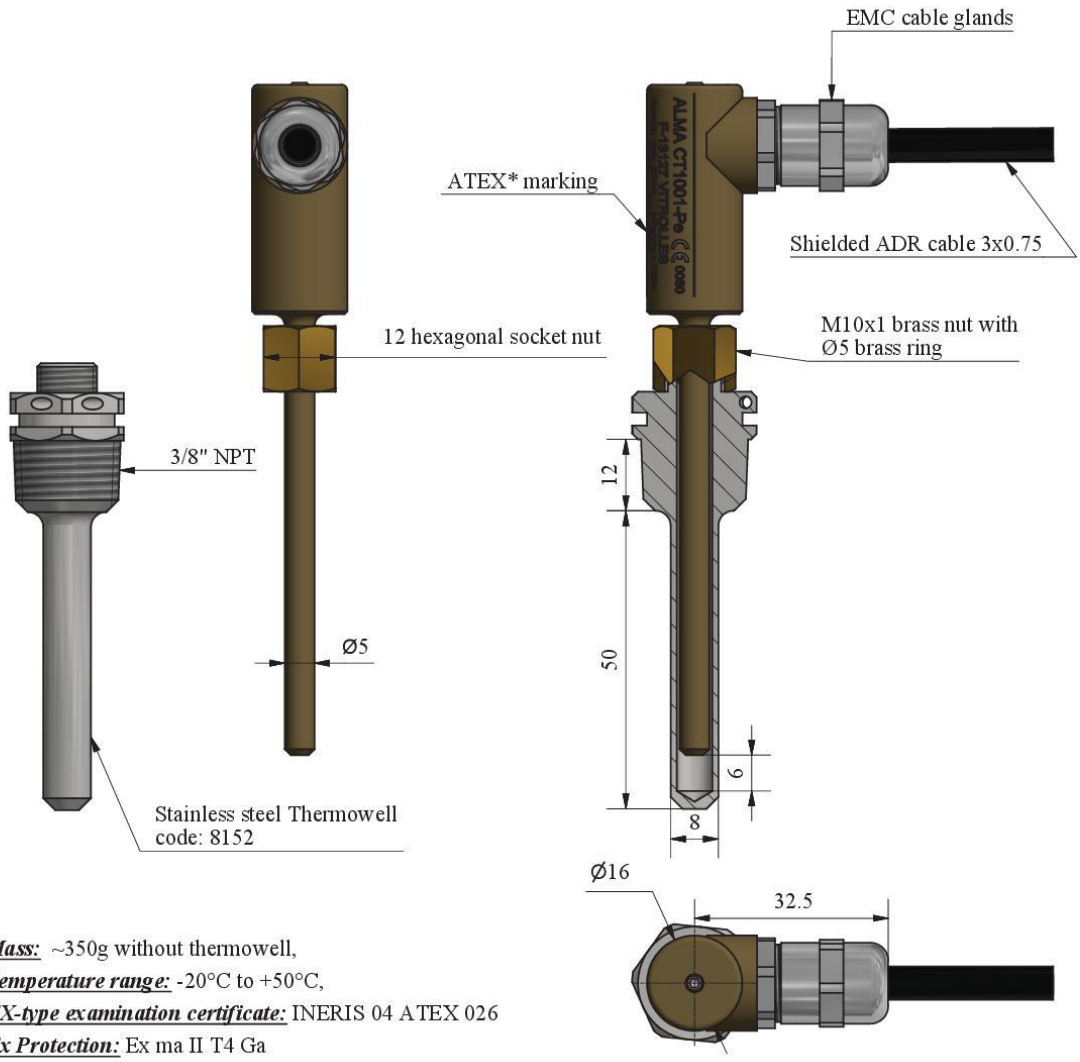


DISTANCE BETWEEN THE PRESSURE SENSOR AND THE SUCTION FLANGE OF THE PUMP MUST BE AT LEAST 200mm.

Sealing of the pressure transmitter CPR3000:

The CPR3000 relative pressure sensor must be sealed with a beaded wire on the pipe. To achieve this sealing, no modification on the CPR3000 sensor is allowed (welding, drilling or any other modification is forbidden).

14. TEMPERATURE PROBE Pt100 – CT1001 ATEX



- ***Mass:*** ~350g without thermowell,
- ***Temperature range:*** -20°C to +50°C,
- ***EX-type examination certificate:*** INERIS 04 ATEX 026
- ***Ex Protection:*** Ex ma II T4 Ga

The sensor body is made of bronze color anodized aluminum alloy;
The ring and the nut are made of brass.
The probe can be be mounted either on a ALMA thermowell or on a thimble connection 1/4 "BSP (M10x1 n5).
Before installation, lubricate the parts in contact with the thermowell or the boss, to prevent corrosion

PT100 features:

- 3 wires
- 1/3 DIN

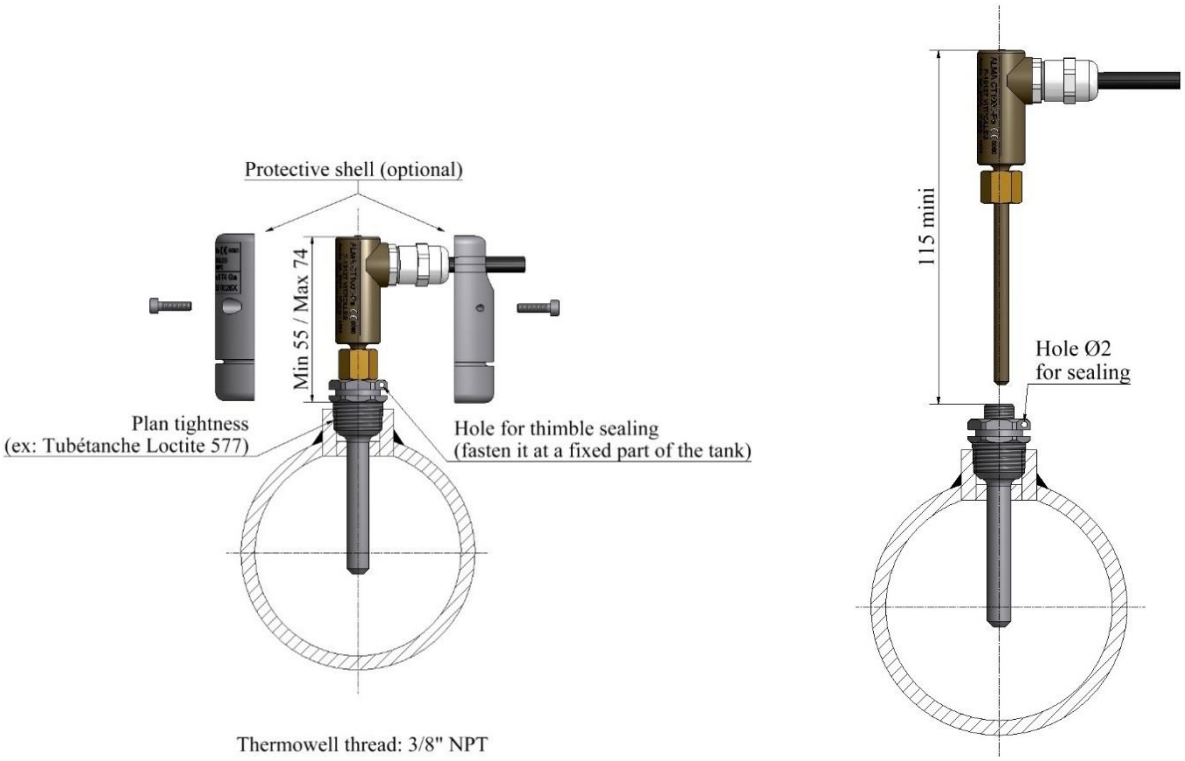
*ATEX "ma" certification.
For installation and use in hazardous areas see Instruction manual

Also available with output connector according to IEC 60947-5-2

Connecting the cable		
Function	***Marking on the wire***	***Color wire***
PT100/1	1	Yellow
PT100/2	2	White
PT100/3	3	Green

ALMA www.alma-alma.fr Service Development 13127 Vitrolles		PRESENTATION DRAWING	DFV042			Description of the amendment N°662 Removal of the apparent 5mm requirement on the wiring					
DEV N° : 949d	Code : 8151	Temperature probe CT1001-Pe									
Drawing N° associated with the related CET file		949d	PPV042	L	5 /6	Modified on :	29/03/2019	by	CHR	verified by	CC
Metro :		Dev N°	Drawing N°	Rev	Folio	Created on :	13/09/2003		BM		BM
ATEX:	INERIS 04 ATEX 0026										

14.1. INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE



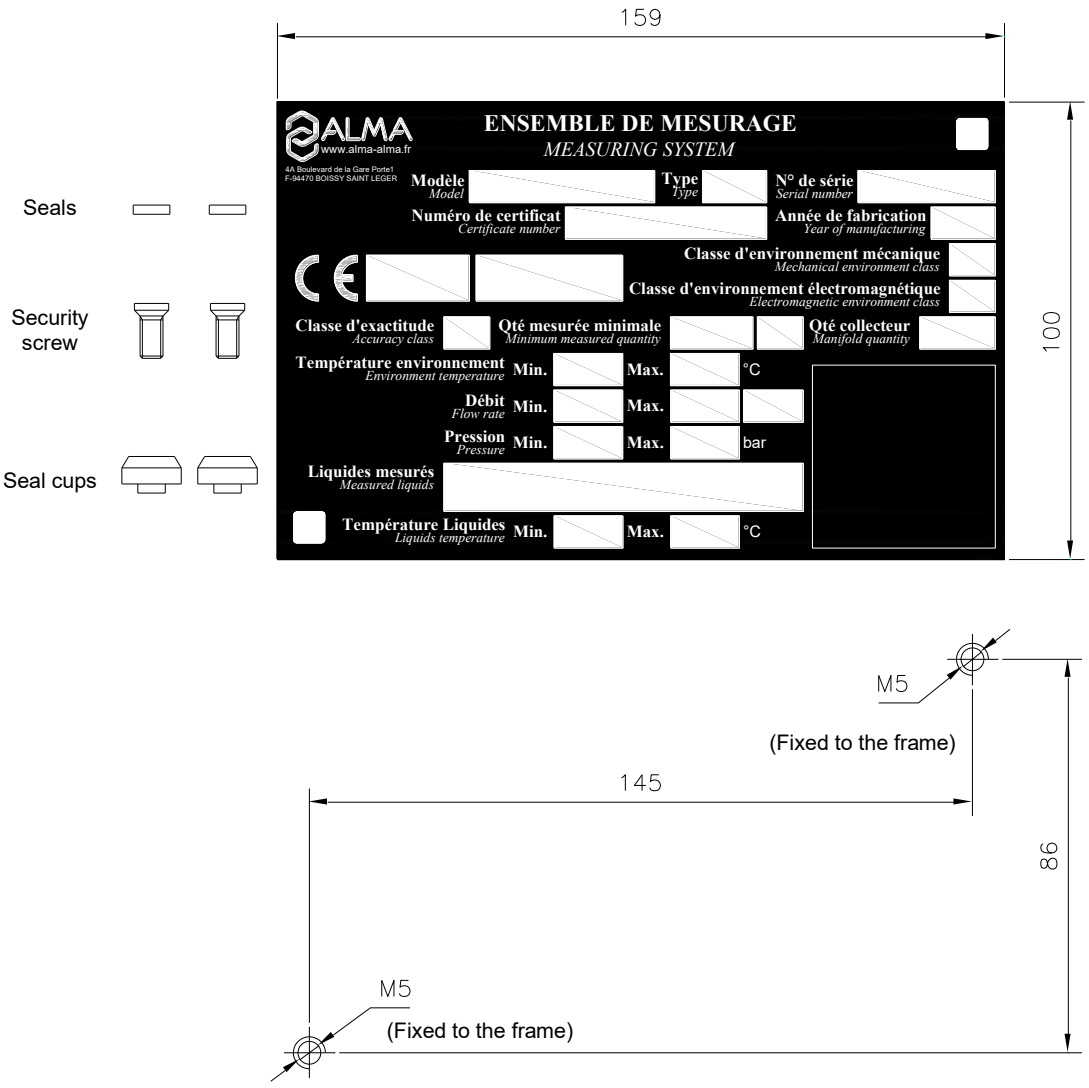
REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

INSTALLATION OF THE TEMPERATURE SENSOR

ON THE ALMA TURBINE METER:

15. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE

The identification plate shall be clearly installed, near the associated indicator device, and of easy access in order to be able to read features and to stamp the regulatory marks.



The security screws of the cups (provided by ALMA) must be screwed in the tap of the frame (do not use removable nuts).