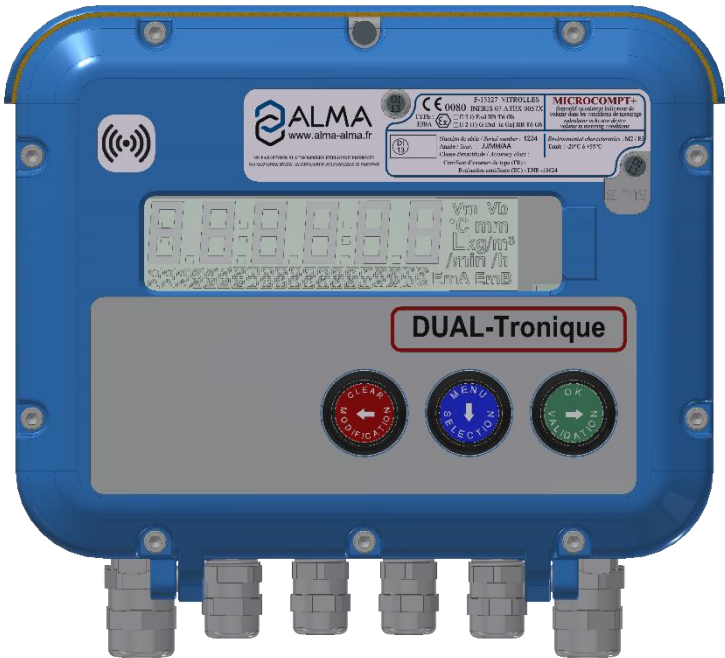


INSTALLATION GUIDE

DI 025 EN B
DUAL TRONIQUE



B	2021/05/19	Modification of the I/O for 2-hoses configuration. New CPR3000 pressure sensor. Update of drawings	DSM	FDS
A	2021/02/22	Creation [PJV179]	DSM	FDS
Issue	Date	Nature of modifications	Written by	Approved by

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1. GENERAL RECOMMENDATIONS

**IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE,
PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.**

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

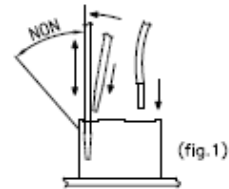
1.1. MECANICAL RECOMMENDATIONS

- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Take care to place the equipment in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).
- ⇒ Take care to position properly the equipment. The display must be readable without any difficulty.
- ⇒ Apply a tightening torque suitable with size and material of the fixation element except particular specifications mentioned on the presentation drawing or in the installation guides.
- ⇒ Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for "carriage of dangerous goods of road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.
- ⇒ Respect cables and corrugated conduit radii of curvature.
- ⇒ Leave enough flexibility to wires in order to avoid any risk of stripping.
- ⇒ Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).
- ⇒  See § INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.

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1.2. ELECTRICAL RECOMMENDATIONS

- ⇒ According to the ATEX directive or any other regulations in force in the country of destination, the safety protection level of the equipment must agree with the installation area (potentially explosive atmospheres).
 - ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
 - ⇒ Connect the supply of the equipment downstream cut-out, on the power supply reserved to the measured distribution.
 - ⇒ Put a delayed protection of 5A upstream the 24VDC supply to protect equipment in case of reverse polarity or overcurrent.
 - ⇒ Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for "carriage of dangerous goods by road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
 - ⇒ Take care not to damage the terminals of the different electronic boards while wiring.
 - Screw terminals: do not damage the screw heads of the terminals.
 - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
 - Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
 - Use flat screwdriver 0.4x2.5 (see fig.1).
 - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
 - Do not exceed the upright position when the screwdriver is do' in order not to block the spring.
 - Insert or remove the wire and remove the screwdriver.
 - ⇒ Pass the power supply cores (24VDC truck) through the ferrites by carrying out a loop (ALMA supply).
 - ⇒ Do not use wires of section higher than 1.5mm².
 - ⇒ Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).
 - ⇒ Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.
 - ⇒ Whenever possible, perform a wired test, after wiring and before powering.
 - ⇒ Whenever possible, respect the locations of the cables specified in the installation guide.
 - ⇒ Equipment must be connected to the frame ground (external ground connection).
 - ⇒ Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipment).
- Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss...).



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- ⇒ Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.
- ⇒ Respect a homogeneous wire color code.
- ⇒ Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No3 on 'ON' and the 7 others on 'OFF'.
- ⇒ Current of the electrical devices:

Electrical devices	Supply voltage	Minimum current	Maximum current
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
PRINTER	24VDC +/-10%	0.1 A	5.5 A (switch-on)

- ⇒ Color code according to DIN 47100.
- ⇒ Code for designation of colours according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
White	Bc		WH	White	Bianco	Blanco	Weiß
Marron	Mr		BN	Brown	Marrone	Marrón	Braun
Vert	Vt		GN	Green	Verde	Verde	Grün
Jaune	Jn		YE	Yellow	Giallo	Amarillo	Gelb
Gris	Gr		GY	Grey	Grigio	Gris	Grau
Rose	Rs		PK	Pink	Rosa	Rosa	Lila
Bleu	Bl		BU	Blue	Blu	Azul	Blau
Rouge	Rg		RD	Red	Rosso	Rojo	Rot
Noir	Nr		BK	Black	Nero	Negro	Schwarz
Violet	Vi		VL	Violet	Viola	Violeta	Violett
Orange	Or		OG	Orange	Arancio	Naranja	Orange
Vert/Jaune	V/J		GNYE	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

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1.3. PNEUMATIC RECOMMENDATIONS

- ⇒ Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.
- ⇒ The air supply pressure to the inlet of the equipment must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.
- ⇒ Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.
- ⇒ Use colored pneumatic pipes to ease maintenance operation.
- ⇒ In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.
- ⇒ The use of muffler is not allowed under any circumstances (fouling, frost...). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area (L = 100 mm min.).
- ⇒ Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Units	Bar	PSI	Pascal	kg/cm ²
1 Bar =	1	14,5	100 000 (1x10 ⁵)	1,0197
1 PSI =	0.069	1	6894,5	0,07031
1 Pascal =	1x10 ⁻⁵	14,5x10 ⁻⁵	1	1,0197x10 ⁻⁵
1 kg/cm ² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch (livre par pouce carré)

1 bar = 100 kPa = 0.1 MPa (1 MPa = 10 bar)

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2. GENERAL PRESENTATION

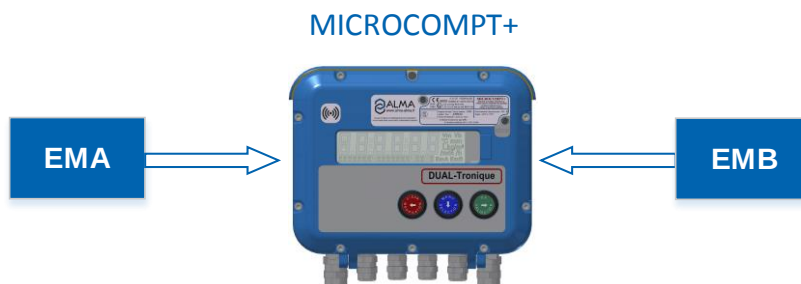
The DUAL TRONIQUE is a system that can manage one or two measuring systems based on a single calculator-indicator MICROCOMPT+.

These measuring systems are fitted on a road tanker. The maximum number of compartments is 9 with a single measuring system and 6 with two measuring systems. It measures liquids other than water.

They are:

- ⇒ Certified type (see the relevant EC-type or EU-type examination certificate)
- ⇒ Of same model or of different models

They are called EMA and EMB within this document.



3. PART LIST

EQUIPMENT SUPPLIED BY ALMA				
Item	Equipment	Designation	Qty	Option*
1		CALCULATOR INDICATOR MICROCOMPT+ DUAL WITH Bluetooth CONNECTION NON ATEX or ATEX version	1	
		Wi-Fi CONNECTION (As an alternative to Bluetooth)		•
		RFID SUPERVISOR KEY		
2		PRINTER TMU-295 (Printer – power supply cable – serial link cable 10m)	1	
3		CONVERTER 24VDC/24VDC 2.1A 50W (Printer power supply 24VDC) (Supplied by Alma or Customer)	1	•

Non-contractual pictures

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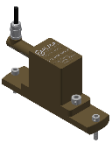
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EQUIPMENT SUPPLIED BY ALMA

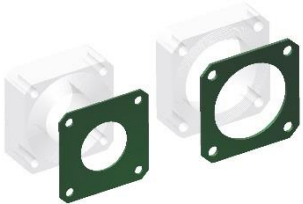
Item	Equipment	Designation	Qty	Option*
4		2H00 KIT FOR SATAM VOLUMETRIC METER 24m³/h, 48m³/h (Depending on configuration)		Type and number of measuring device: see the table below
		ADRIANE TURBINE METER DN50-50 or DN80-80 (Depending on configuration)		
		ADRIANE TURBINE METER DN80-80 373 PN16 Ad blue® (Depending on configuration) (Only for Ad blue®)		
		ELECTROMAGNETIC METER PD340 C51-40 or C63-80 (Depending on configuration) (Supplied with connection kit and 2 screws for sealing)		

Non-contractual pictures

Type and number of measuring device according to the type of measuring system			Measuring system 1 (EMA)		
			CMA Tronique or TURBO-Tronique		PD-meter
			TC50 / TC80	EM50 / EM60	
Measuring system 2 (EMB)	CMA Tronique or TURBO-Tronique	TC50 / TC80	2 turbine meters*	1 electromagnetic meter 1 turbine meter*	1 2H00-kit 1 turbine meter*
		EM50 / EM60	1 turbine meter* 1 electromagnetic meter	2 electromagnetic meters	1 2h00-kit 1 electromagnetic meter
	PD-meter		1 turbine meter* 1 2H00-kit	1 electromagnetic meter 1 2H00-kit	2 2H00-kits

* Specific turbine meter for Ad-Blue®

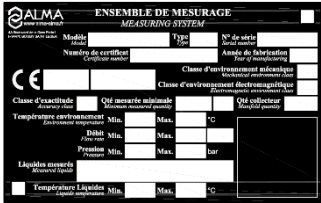
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EQUIPMENT SUPPLIED BY ALMA				
Item	Equipment	Designation	Qty	Option*
5		CONNECTION KIT ADRIANE DN50 or DN80 (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1 or 2	•
6		NON-RETURN VALVE KIT DN50 or DN80 (Depending on configuration)	1 or 2	•
7		SIGHTGLASS KIT DN50 or DN80 (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1 or 2	•
8		NC/NO SOLENOID VALVES KIT NON ATEX or ATEX version	1 or 2	•
10		RELATIVE PRESSURE SENSOR – CPR3000 NON ATEX or ATEX version (Supplied with hydraulic shock absorber)	1 or 2	•
10		Pt100 TEMPERATURE PROBE – CT1001-Pe ATEX (Supplied with thermowell)	1 or 2	•

Non-contractual pictures

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EQUIPMENT SUPPLIED BY ALMA

Item	Equipment	Designation	Qty	Option*
11		2-ANTENNA BOX GSM AND GPS	1	•
12		KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE (Plate and sealing device)	1 or 2	•
Option*: equipment sold as an option by ALMA. It must be installed on the measuring system if required by the certificate.				

Non-contractual pictures

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4.2. CALCULATOR-INDICATOR MICROCOMPT+ ATEX

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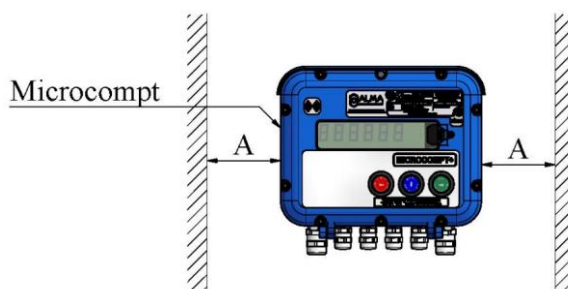
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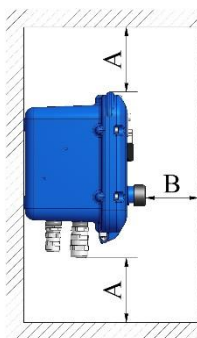
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4.3. INSTALLATION RECOMMENDATIONS CALCULATOR-INDICATOR MICROCOMPT+

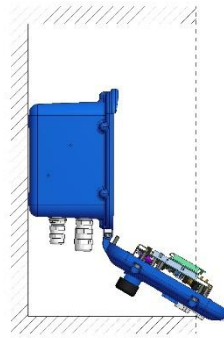
- Fasten the box with 4 M6 screws (holder suitable for vibrations and designed to support the MICROCOMPT). On the box: 4 M6 blind holes tapped length=12 over 185x132).
- Leave an open space around the box in order:
 - o To facilitate maintenance operation.
 - o To prevent any pressing on pushbuttons and on the glass.
- The space between the front face of the box and the cabinet door shall be sufficient.
- Dimensions: $A > 100\text{mm}$ and $B > 60\text{mm}$



- SOLUTION 1: straight box if it's a breast height.

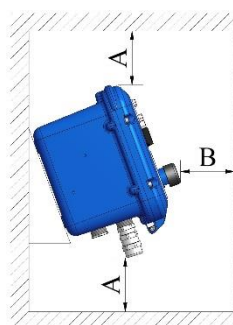


Left hand view
Closed box

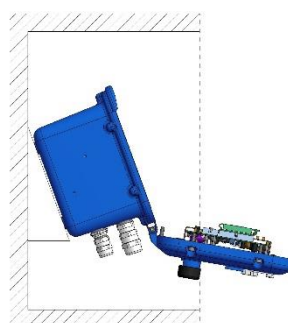


Left hand view
open box

- SOLUTION 2: 20° angle if it's not at breast height.



Left hand view
Closed box



Left hand view
open box

REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

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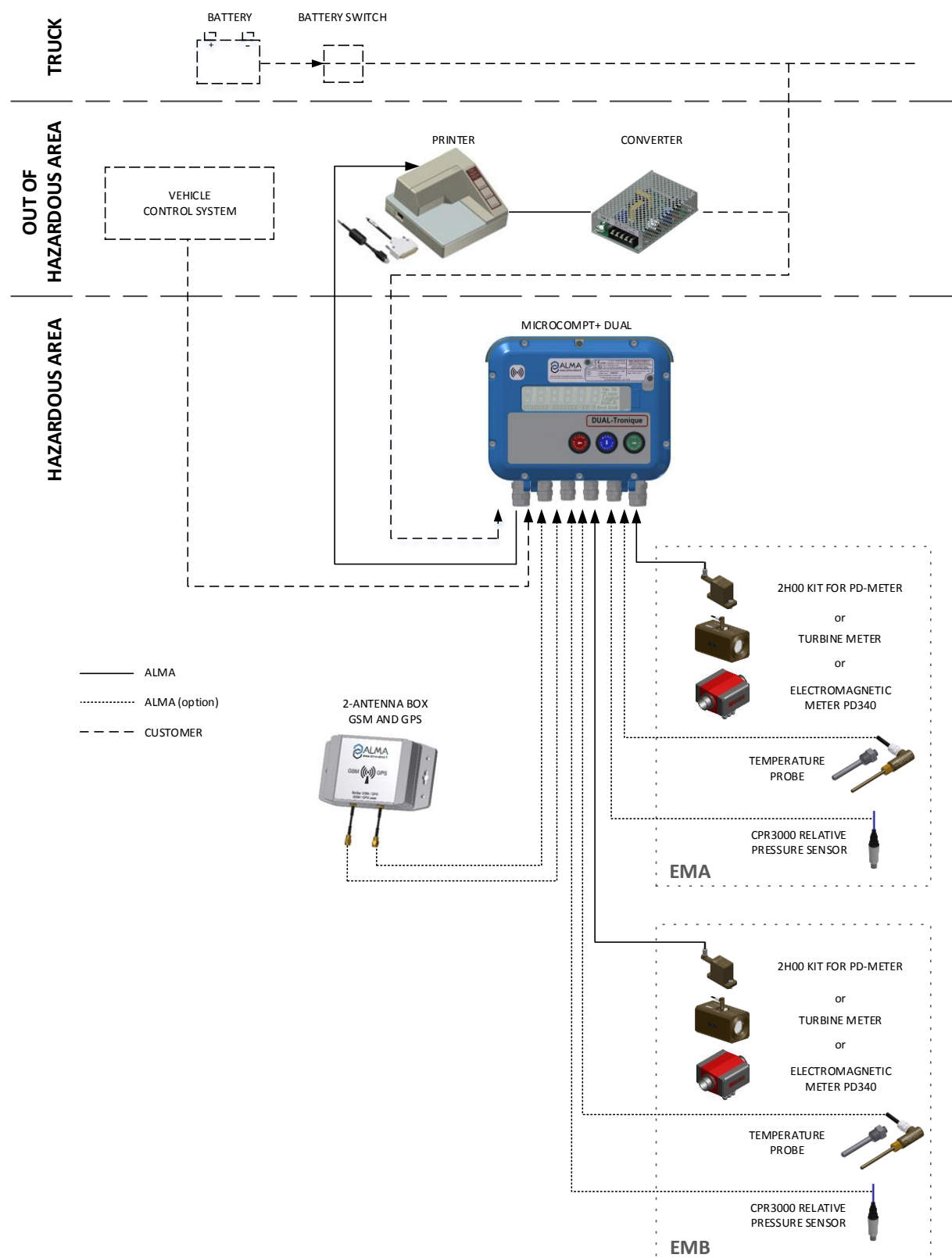
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4.4. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+



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EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	PULSES OUTPUT		1/2"NPT			PO EMA		22	EMA Pulses output	Pulses output	Control system / Display Put SW9 and SW10 to have a 0-24V signal
						PO EMB		23	EMB Pulses output		
						0V		24	0V		
	DUAL 2-HOSES MOTOR CONTROL		1/2"NPT			Start Mot.		22	Start motor	Motor control	DUAL 2-HOSES
						Stop Mot.		23	Stop motor		
						0V		24	0V		
	SUPPLY 24VDC	A1	1/2"NPT		2x1	Bat. (+)	1	25	24VDC	Power supply	24VDC truck battery (after battery switch and protected by a fuse)
						Bat. (-)	2	26	0V		
•	EMA RELATIVE PRESSURE SENSOR CPR3000 (NON ATEX)	C3	1/2"NPT	•	2x0.34 sh.	+	Mr	27	+	EMA Pressure	Connect the shielding
						-	Bl	28	-		
•	EMB RELATIVE PRESSURE SENSOR CPR3000 (NON ATEX)	C3	1/2"NPT	•	2x0.34 sh.	+	Mr	29	+	EMB Pressure	Connect the shielding
						-	Bl	30	-		
•	EMA TEMPERATURE PROBE	C4	1/2"NPT	•	ADR 3x0.6 sh	+	Jn	33	+	EMA Pt100	Connect the shielding
						-	Bc	34	-		
						-	Vt	35	-		
•	EMB TEMPERATURE PROBE	C4	1/2"NPT	•	ADR 3x0.6 sh	+	Jn	36	+	EMB Pt100	Connect the shielding
						-	Bc	37	-		
						-	Vt	38	-		
	MANIFOLD FLAP, PRODUCT RETURN and-or INJECTOR 2 CONTROL				4 to 7x1	See tables	1	39	24VDC	See tables	Maximum number of compartments: 9 with a single EM 6 with both EM Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
							2	40			
							3	41			
							4	42			
							5	43			
							6	44			
							7	45			
•	RC-HEATING OIL RECEIVER				1x1	Start/Stop	1	49	Start/Stop	RC-Oil_1	
					1x1	LF/HF	2	50	Low/High flow	RC-Oil_2	
	DISTRIBUTION WAY EMA/EMB and-or PUMPED COUNTED-NOT COUNTED				3x1	EMA/EMB	1	51	0V	Manual valve on EMA or EMB	Open circuit=EMA Open circuit=EMB
						PC/PNC	2	52	0V	Pumped counted/ not counted	Closed circuit=Pumped counted (end position)
						0V	3	59	0V	0V (GND)	
	INJECTOR 1 LEVEL CONTROL				1x1	Ctrl INJ1		53		Injector 1 low level control	
	INJECTOR 2 LEVEL CONTROL				1x1	Ctrl INJ2		54		Injector 2 low level control	
	OVERFILL PROBE CONTROL				1x1	Ctrl AD truck		55		Truck overfill probe control	Wiring according to the relevant extension board (5 fils or 2 fils)
	INJECTOR 2 FEEDBACK CONTROL				1x1	Ctrl INJ2		56		Injector 2 feedback control	
	CUSTOMER TANK OVERFILL PROBE				1x1	Ctrl AD customer		57		Customer overfill probe control	

*Refer to the Cable Glands Installation Instructions

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EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	POWER-TAKE-OFF CONTROL				1x1	PTO control		58		PTO control	Power-take-off engaged (EMA or EMB or EMA+EMB)
	FOOTVALVE CONTROL				1x1	Footvale		64	24VDC	Footvalve	24VDC = opening (EMA or EMA+EMB with manuel transmission)
	PRODUCT RETURN CONTROL				3 to 6x1	PR1	1	65	24VDC	Return_1	Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
						PR2	2	66		Return_2	
						PR3	3	67		Return_3	
						Drain		68		Drain control	
	INJECTOR 1 CONTROL					Supply		71	NO free contact	Injector 1 control	Closed contact=additivition (Output: NO free potential relay)
						Control		72			
						0V		70	0V	0V (GND)	
	EMB LOW FLOW or EMB EXHAUST (NO) or EMA HOSE 2							63	24VDC	Control EMB LF or EMB NO or EMA H2	Outputs Field Effect Transistor 24V 5W max.: applicable to any 24VDC- output (from 61to 69 and from 73 to 79)
	EMA HIGH FLOW or EMA INPUT (NC)							74	24VDC	Control EMA HF ou EMA NC	
	EMB HIGH FLOW or EMB INPUT (NC) or EMA HOSE 1							75	24VDC	Control EMB HF or EMB NC or EMA H1	
	EMA LOW FLOW or EMA EXHAUST (NO)							79	24VDC	Control EMA LF or EMA NO	
								80	0V	0V (GND)	
	EMA and-or EMB POWER-TAKE-OFF					PTO	1	61	24VDC	PTO EMA and-or EMB	
	STOP MOTOR					Stop Mot.	2	62	24VDC	Stop motor	
	DUAL 2-HOSES EMA HOSE 2					EMA H2	2	62	24VDC	EMA Hose 2	DUAL 2-HOSES
	ACCELERATION MOTOR					Acc. Mot.	3	73	24VDC	Motor acceleration	
	EMA and-or EMB DECLUTCHING or EMB FOOTVALVE					EMA and-or EMB Declut. EMB Footvalve	4	76	24VDC	EMA and-or EMB Declutching EMB Footvalve	Manual transmission Automatic transmission
	START MOTOR					Start Mot.	5	77	24VDC	Start motor	
	DUAL 2-HOSES EMA HOSE 1					EMA H1	5	77	24VDC	EMA Hose 1	DUAL 2-HOSES
	MANIFOLD VENT VALVE CONTROL				1x1	Vent valve		78	24VDC	Vent valve control	24VDC=opening

SOME EXTENSION BOARDS MAY BE SET ON TO THE POWER SUPPLY BOARD

*Refer to the Cable Glands Installation Instructions

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PLEXMI board connection table for manifold flaps:

										PLEXMI ELECTRONIC BOARD										MICROCOMPT+					
CONNECTED EQUIPMENT										OUTPUTS						INPUTS				POWER SUPPLY BOARD					
Option	Equipment	Cable (for information)				Function	Colour or No	Termin	Function		Observation	Observation		Function		Termin	Termin	Function		Observation					
		No	CG*	Alma	Type																				
●	MANIFOLD FLAP CONTROL				4 to 7x1	Flap#1	1	1	Outputs 24VDC (24VDC = opened flap)	Flap#1	500 mA max	Multiplexing** for flap#1 to flap#7	Input 1	0-24 V	12	39	Outputs 24VDC (24VDC = opened flap) outputs FET 24V 5W max	Flap#1 to Flap#7							
						Flap#2	2	2		Flap#2			Input 2		13	40									
						Flap#3	3	3		Flap#3			Input 3		14	41									
						Flap#4	4	4		Flap#4															
						Flap#5	5	5		Flap#5															
						Flap#6	6	6		Flap#6															
						Flap#7	7	7		Flap#7															
														SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+						
															0V	11	S4	0V (black)							
															GND	15	47	0V							

*Refer to the Cable Glands installation instructions

**Refer to the multiplexing table

PLEXMI board connection table for product returns:

CONNECTED EQUIPMENT								PLEXMIELECTRONIC BOARD								MICROCOMPT+						
CONNECTED EQUIPMENT								OUTPUTS				INPUTS				POWER SUPPLY BOARD						
Option	Equipment	Cable (for information)			Function	Colour or No	Termin	Function	Observation	Observation	Function	Termin	Termin	Function		Observation						
		No	CG*	Alma										Type	Function		Observation					
●	PRODUCT RETURN CONTROL				4 to 7x1	Return#1	1	1	Outputs 24VDC (24 VDC = opened return)	Return#1	500 mA max	Multiplexing** from return#1 to return#7	Input 1	0-24 V	12	65	24VDC = authorisation	Product return compartment 1 to 7	Output FET 24V 5W max			
						Return#2	2	2		Return#2			Input 2		13	66						
						Return#3	3	3		Return#3			Input 3		14	67						
						Return#4	4	4		Return#4												
						Return#5	5	5		Return#5												
						Return#6	6	6		Return#6												
						Return#7	7	7		Return#7												
													SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+				
														0V	11	S4	0V (black)					
														GND	15	47	0V					

*Refer to the Cable Glands installation instructions

**Refer to the multiplexing table

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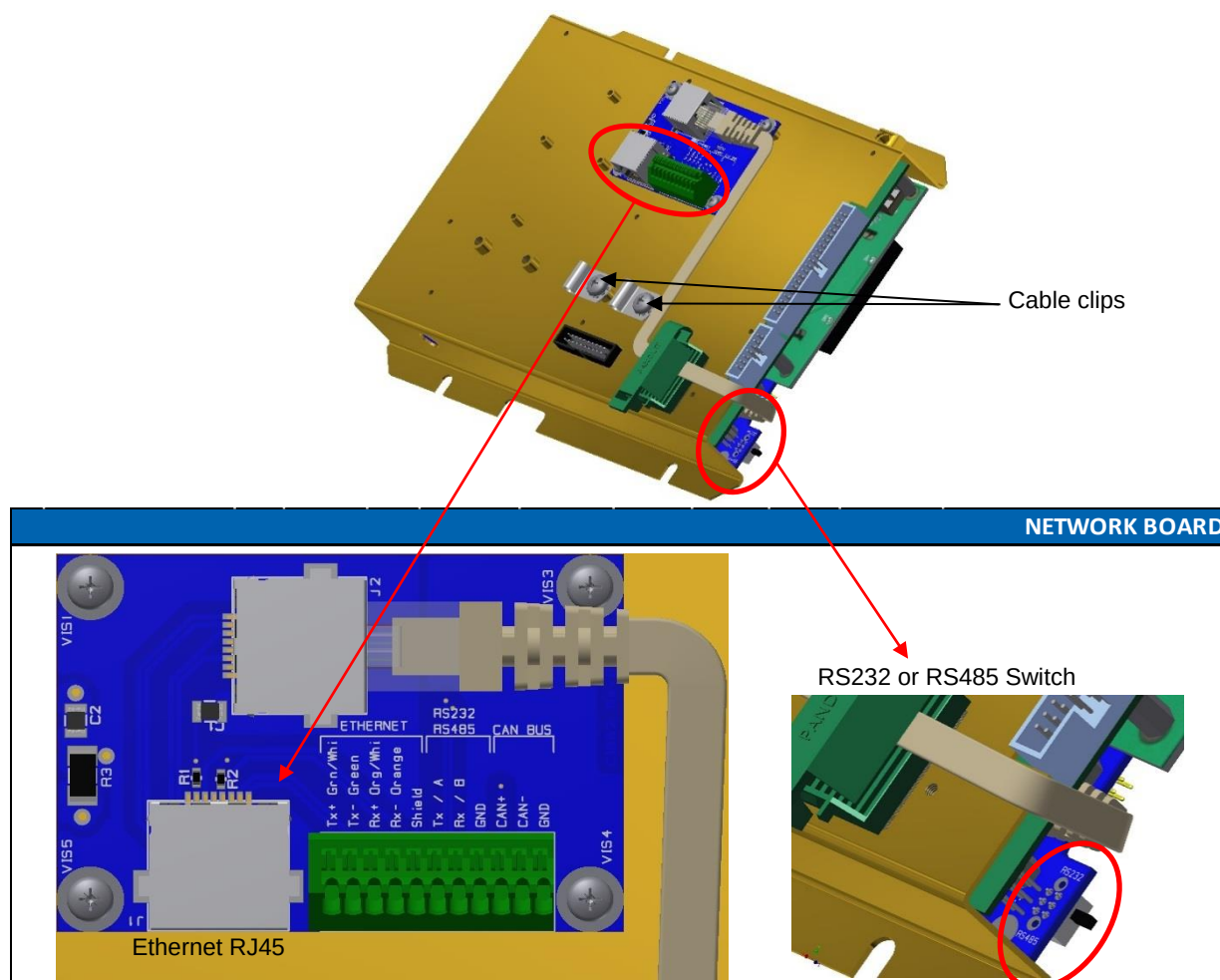
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Connection of the network board – Ethernet, RS232/485, CANBus

Connection to the Ethernet network:

- With the RJ45 connector according to the EIA/TIA-568 standard
- Or with the screw-terminal: see details in the table below.



NETWORK BOARD

Ethernet RJ45

RS232 or RS485 Switch

NETWORK CONNECTION TYPE								NETWORK BOARD			
Option	Connection	Cable (for information)				Function	Coulor or No.	Coulor	Function		Observation
		No.	CG*	Alma	Type						
	ETHERNET NETWORK							Vt/Bc	Tx+	Ethernet	Or connection with RJ45 according to EIA/TIA-568
							Vt	Tx-			
							Or/Bc	Rx+			
							Or	Rx-			
	RS232 or RS485								Sh	RS232 or RS485	Depending on the switch configuration See above
								Tx / A			
								Rx / B			
	CANBus NETWORK								GND	CANBus	
								CAN+			
								CAN-			
									GND		

*Refer to the Cable Glands Installation Instructions

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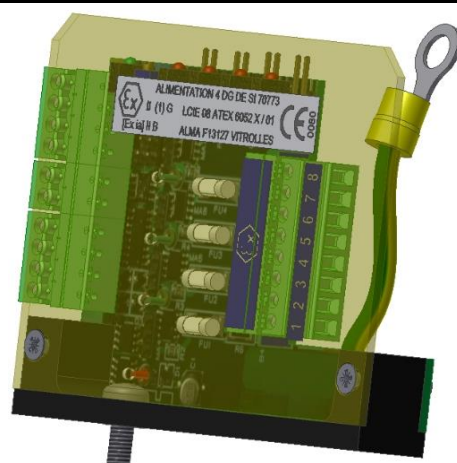
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Terminal assignment of the extension board 4DG (IS)

EXTENSION BOARD 4DG (IS)

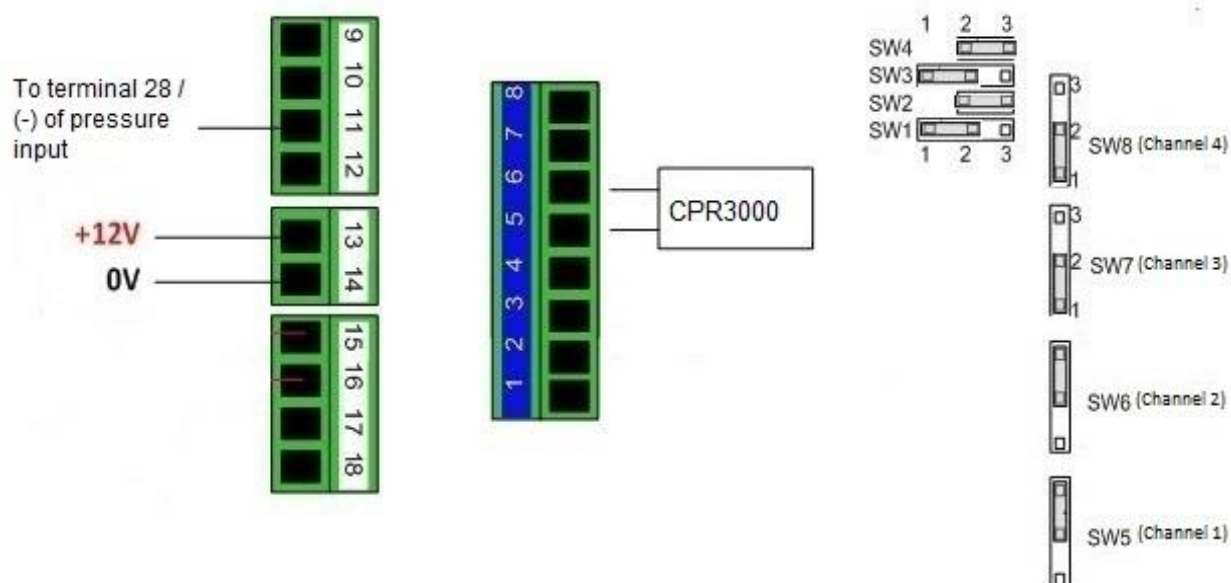


NT IN ATEX 506 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD 4DG (IS)			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
●	RELATIVE PRESSURE SENSOR CPR3000 (ATEX)	C3			ADR 4x0.34 sh.	PRESSURE	Bc	5	+	Pressure	
							Mr	6	-		

*Refer to the Cable Glands Installation Instructions

Jumper configuration on the extension board 4DG:



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Terminal assignment of the extension board “sonde AD” 5 wires (IS)

EXTENSION BOARD SONDE AD 5 wires (IS)

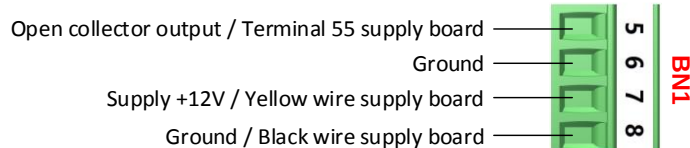
BN1

NT IN ATEX 510 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD SONDE AD (IS)				
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation	
		No.	CG*	Alma	Type							
●	OVERFILL PREVENTION PROBE	C7			[6x1]	Common	[Nr]	5	-	Overfill prevention probes	[If cable are supplied by ALMA]	
						Supply	[Rg]	6	+			
						From probe	[Or]	7	From probe			
						To probe	[Jn]	8	To probe			

*Refer to the Cable Glands Installation Instructions

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):



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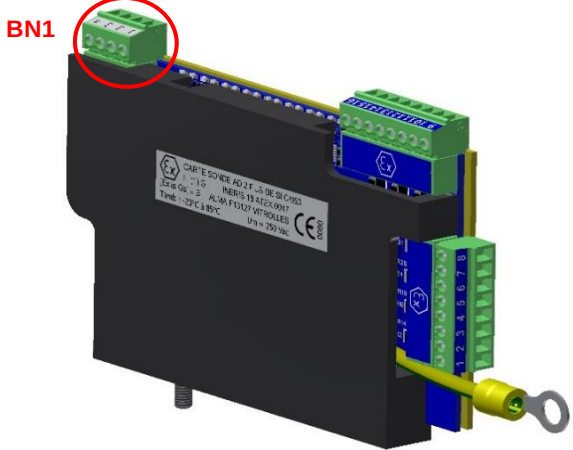
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Terminal assignment of the extension board “sonde AD” 2 wires (IS)

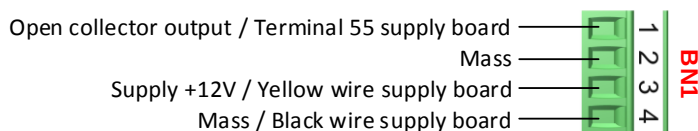
EXTENSION BOARD SONDE AD 2 wires (IS)											
											
EQUIPMENT CONNECTED TO THE MICROCOMPT+						EXTENSION BOARD SONDE AD (IS)					
Option	Equipment	Cable (for information)				Function	Terminal	Function		Colour	Observation
		No.	CG*	Alma	Type						
•	OVERFILL PREVENTION PROBE 1					Supply	1	Supply +	SIGNAL PROBE 1	Mr	
						Common	2	Common		Bc	
•	OVERFILL PREVENTION PROBE 2					Supply	3	Supply +	SIGNAL PROBE 2	Rg	
						Common	4	Common		Bc	
•	OVERFILL PREVENTION PROBE 3					Supply	5	Supply +	SIGNAL PROBE 3	Or	
						Common	6	Common		Bc	
•	OVERFILL PREVENTION PROBE 4					Supply	7	Supply +	SIGNAL PROBE 4	Jn	
						Common	8	Common		Bc	
•	OVERFILL PREVENTION PROBE 5					Supply	9	Supply +	SIGNAL PROBE 5	Vt	
						Common	10	Common		Bc	
•	OVERFILL PREVENTION PROBE 6					Supply	11	Supply +	SIGNAL PROBE 6	Bl	
						Common	12	Common		Bc	
•	OVERFILL PREVENTION PROBE 7					Supply	13	Supply +	SIGNAL PROBE 7	Vi	
						Common	14	Common		Bc	
•	OVERFILL PREVENTION PROBE 8					Supply	15	Supply +	SIGNAL PROBE 8	Gr	
						Common	16	Common		Bc	

*Refer to the Cable Glands Installation Instructions



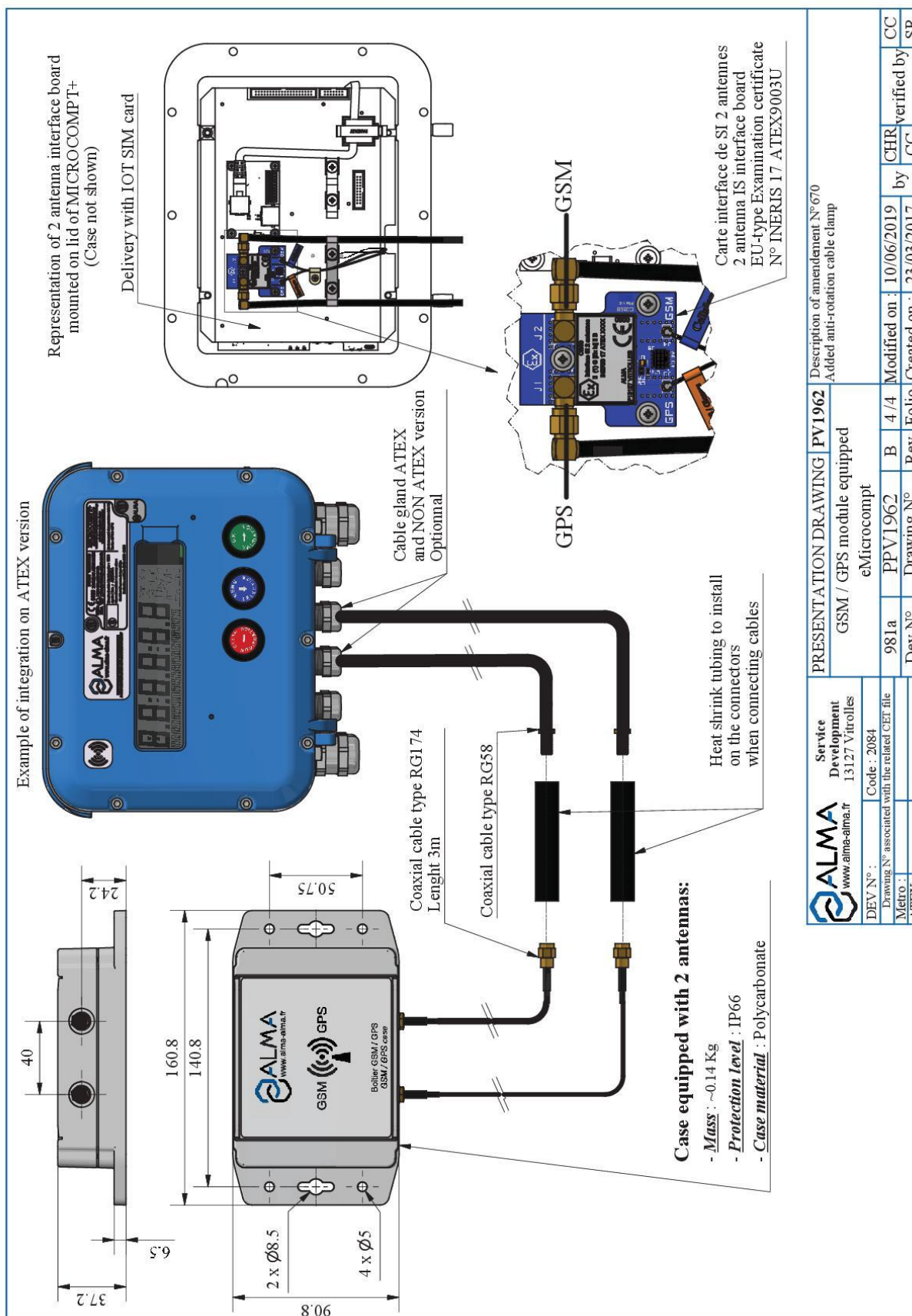
- This extension board only works with two-wire optic overfill prevention probes.
- A Dummy device is a two-wire dry probe simulator. Channels that are not connected to overfill prevention probes must be connected to a Dummy device. None of the 8 channels must be open.
- Do not install the Dummy into the MICROCOMPT housing.
- If the MICROCOMPT is off, the probes and the Dummy device shall be electrically isolated.

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):

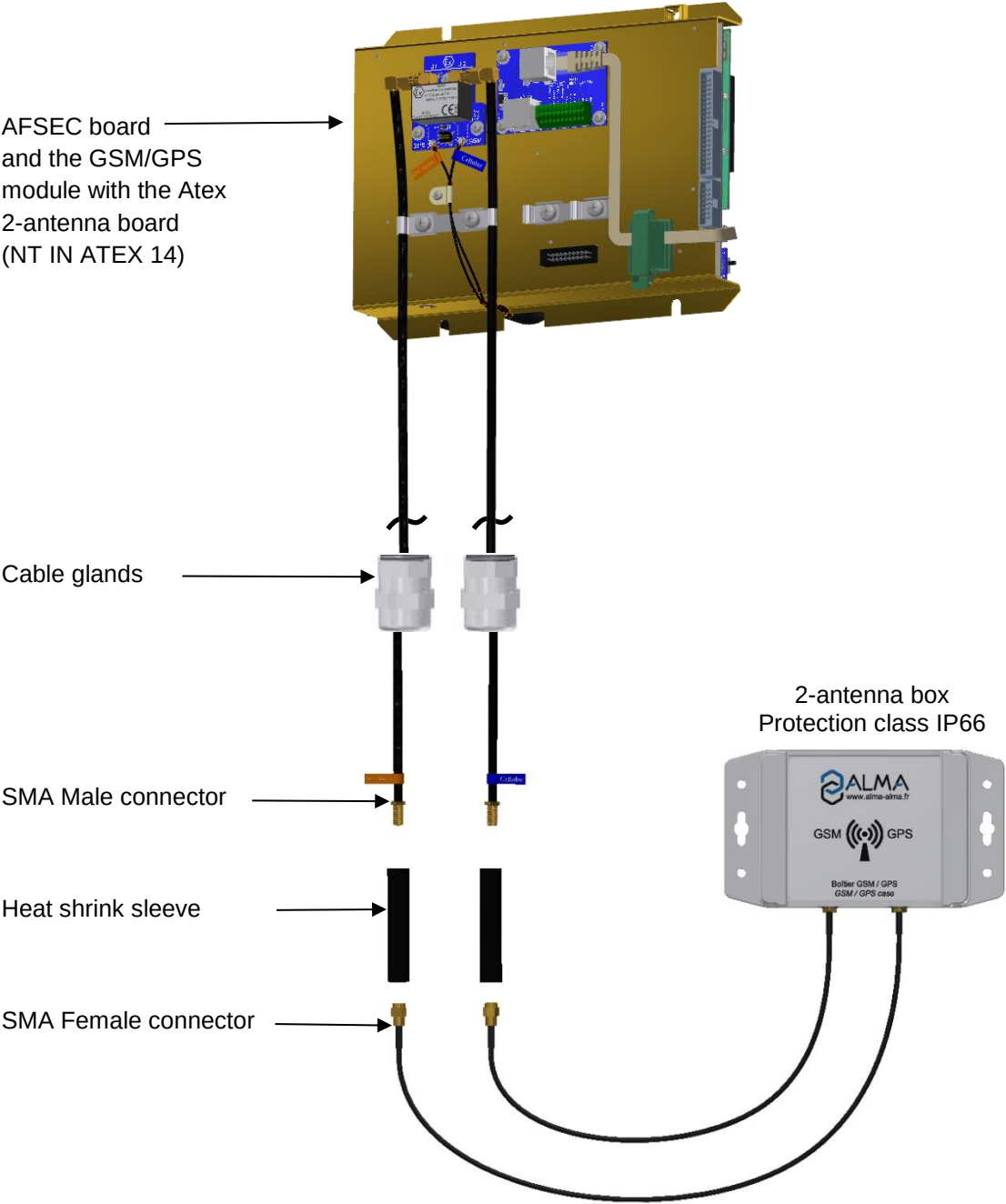


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4.5. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX



Mounting and wiring of the GSM and GPS antennas



The 2-antenna board is supplied with a micro-SD card mounted as follows:



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Mounting of the GSM/GPS cables into the cable glands

ALMA connects the GSM and GPS antenna to the MICROCOMPT+ (2-antenna board).



At the outlet of the MICROCOMPT+ box, you must pass both cables through cable glands. In case of an ATEX MICROCOMPT+, cable glands must be ATEX.



Into the MICROCOMPT+, adjust the cable length to easily open and close the cover. Make sure to prevent damage to the cable.

Tighten both cable glands.

Wiring of the 2-antenna box to the MICROCOMPT+

Fasten the box. You must install it in an area free of metallic cover to have a good reception and broadcasting of signal. You can install the box in a horizontal or vertical position.

Put each coaxial cable through the heat shrink sleeve.

Plug the RG58⁽¹⁾ cable from the MICROCOMPT+ with the RG174⁽²⁾ cable from the antenna box and tighten them. Isolate the male/female SMA connectors with the supplied heat shrink sleeve (both antennas in the box are the same, cables don't have to be labelled).

Position and heat up the sleeve on the connectors to prevent corrosion and humidity.



WARNING: The cables of this box can be **neither shortened nor extended**

⁽¹⁾ RG58: Semi-rigid coaxial cable, 5mm diameter

⁽²⁾ RG174: Flexible coaxial cable, 2.7mm diameter

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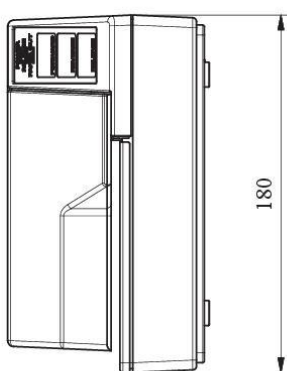
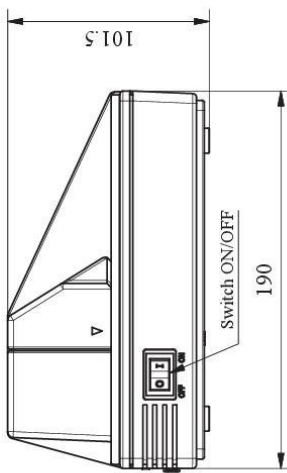
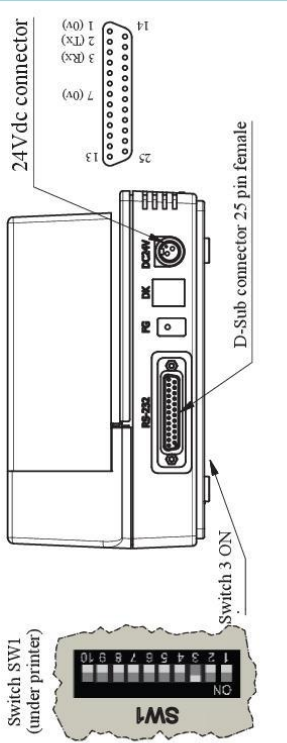
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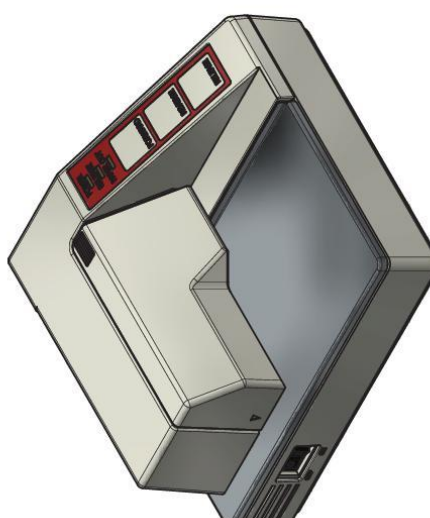
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5. PRINTER



Technical data:

- Power supply : 24Vdc $\pm 10\%$
- Current consumption (at 24V) :
 - Mean : approx. 600mA
 - Peak : approx. 5.5A
- Standby : approx. 100mA
- Temperature : $+5^{\circ}\text{C}$ to $+40^{\circ}\text{C}$
- Mass: 1.6 kg

DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE, AND PROTECT IT FROM VIBRATIONS AND FROM WATER PROJECTIONS.

IF IT'S NOT IN THE TRUCK CABIN, THE PRINTER MUST BE INSTALLED IN A TIGHT BOX IN ORDER TO FACILITATE INTRODUCTION AND EXTRACTION OF PAPER.

Service Development
13127 Vitrolles
www.alma-alma.fr

DEV N° : 907 Code : 6176

Drawing N° associated with the related CEI file

Metro : - ATEX: -

PRESENTATION DRAWING PPN901

Flatbed printer

TM-U295

907 Dev N° Drawing N° Rev Folio

Description of the amendment: N° :
Removing the wiring

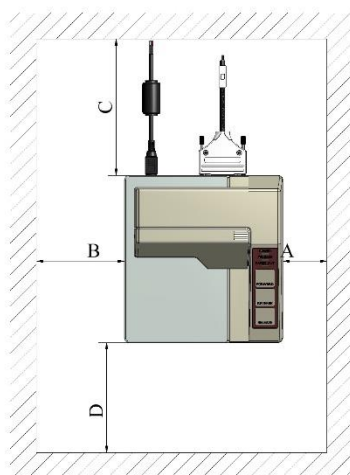
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Created on : 24/03/2010 by EG verified by XS

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5.2. ELECTRICAL WIRING PRINTER

Power supply cable

PRINTER SUPPLY CABLE						
						
CONVERTER 220VAC/24VCC					PRINTER	
Option	Equipment	Function	Colour		Function	Observation
•	CONVERTER 220VCC/24VDC	24VDC	Nr	White- coated (Bc)	PRINTER SUPPLY	Cable: 2x9mm2 External diameter: 5mm Length : 1,50m
		0V	Bc	Red- coated (Rg)		
		Shielding	Braid			

Serial link cable

PRINTER SERIAL LINK CABLE										
										
Option	Equipment	Cable (for information)				Function	Colour or No.	PRINTER		
		No.	CG*	Alma	Type			Colour	Function	Observation
					ADR 4x0.34 sh.			Bc	Rx	PRINTER SERIAL LINK External diameter: 5.4mm Length: 10m or 25m
								Mr	Tx	
								Vt	0V	
								Jn	Not used	
								Braid	Shielding	

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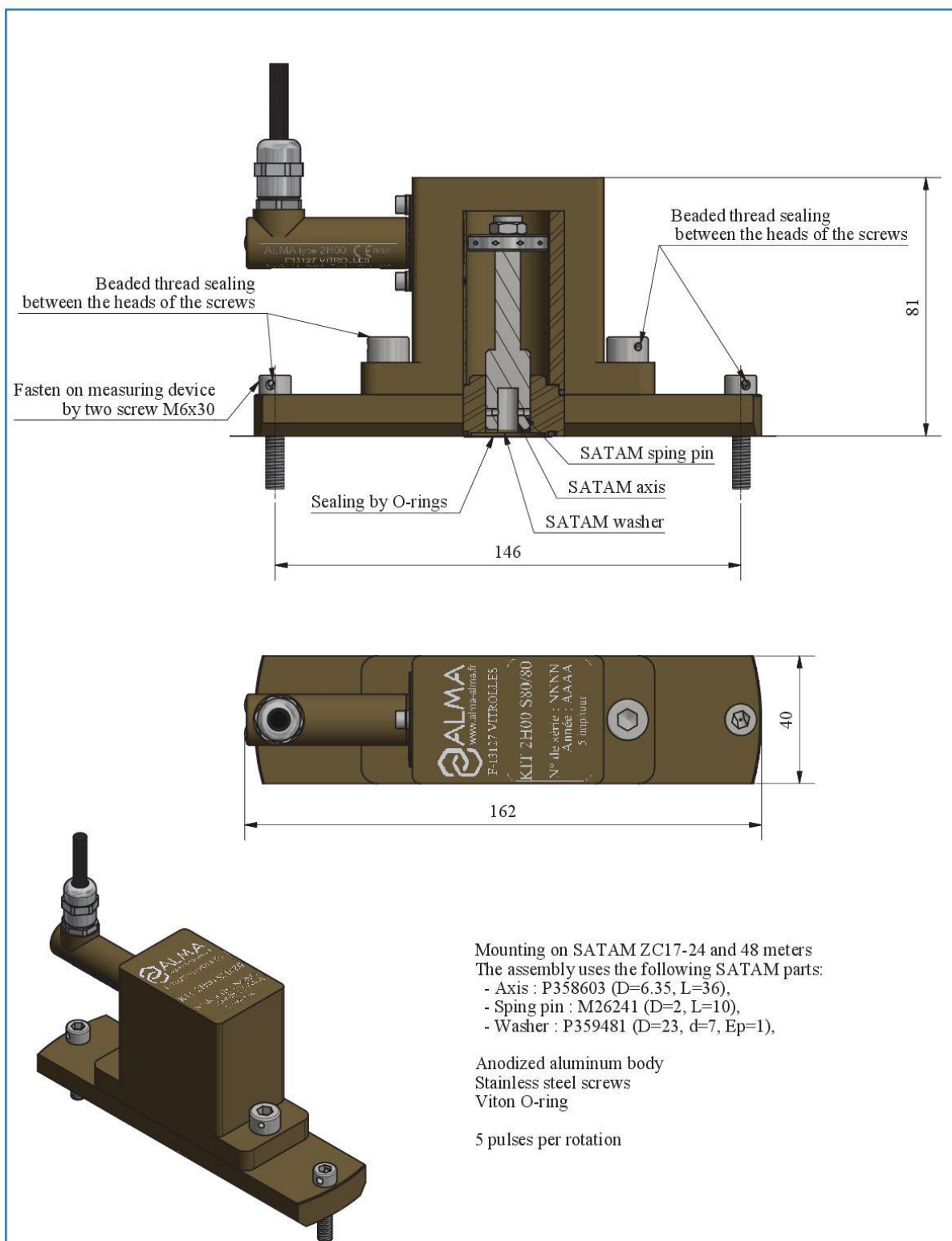
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7. 2H00 KIT FOR SATAM PD-METER 24m³/h, 48m³/h



Mounting on SATAM ZC17-24 and 48 meters
The assembly uses the following SATAM parts:

- Axis : P358603 (D=6.35, L=36),
- Spring pin : M26241 (D=2, L=10),
- Washer : P359481 (D=23, d=7, Ep=1),

Anodized aluminum body
Stainless steel screws
Viton O-ring

5 pulses per rotation

 Service Development 13127 Vitrolles		PRESENTATION DRAWING DFV043				Description of amendment N°			
DEV N° : 904c Code : 8064 Drawing N° associated with the related CET file		2H00 For Volutronique							
Metro :		904c	PPV043	I	4 / 4	Modified on :		by	
ATEX :		Dev N°	Drawing N°	Rev	Folio	Created on :	07/01/2020	CC	verified by
									SR

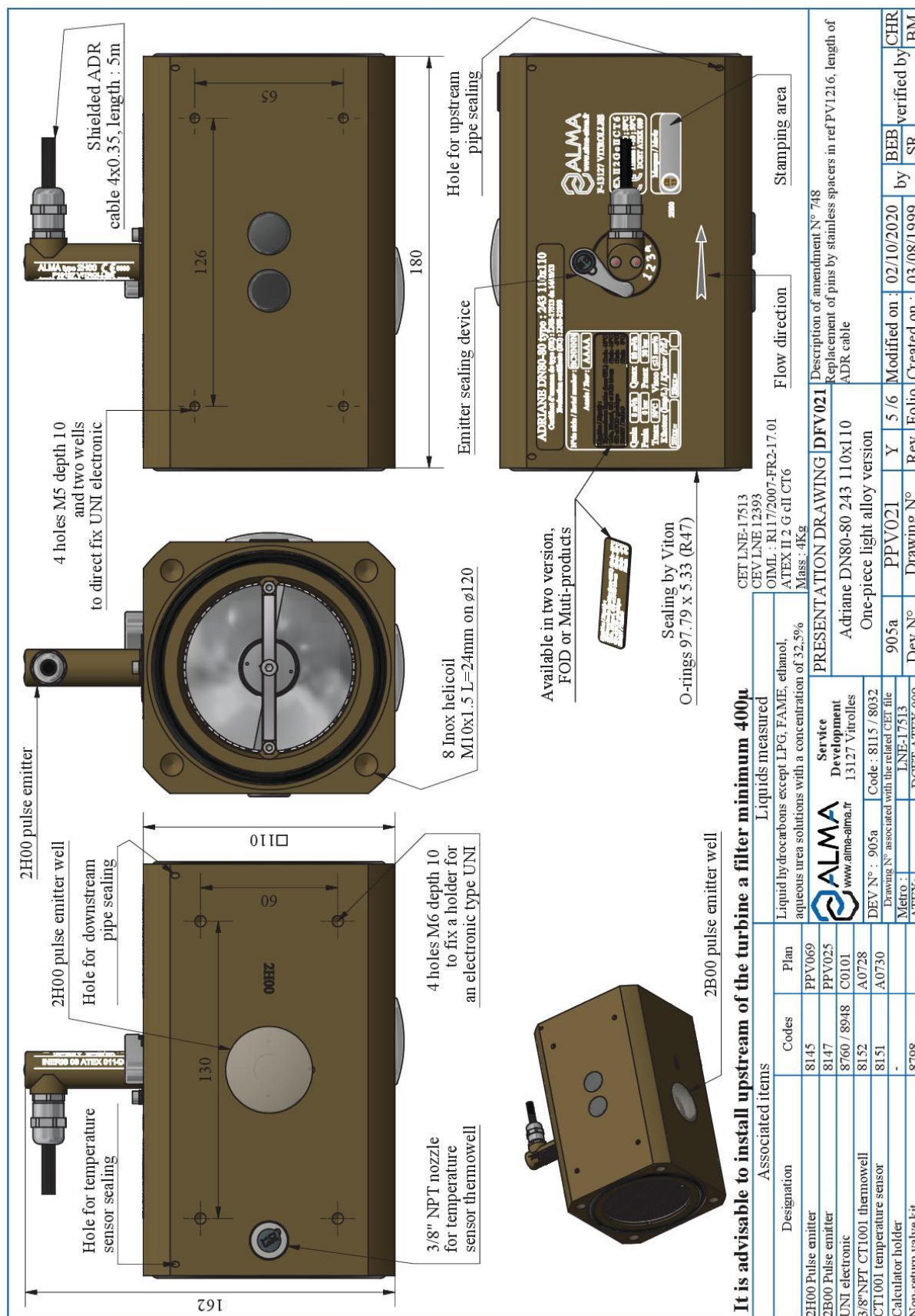
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8.2. ADRIANE TURBINE METER DN80-80 243 110x110

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8.3. ADRIANE TURBINE METER DN80-80 373 PN16 Ad blue®

CET LNE-17513
 CEV LNE 12393
 ATEX II 2 G cII CT6
 Mass : ~11Kg
 - OIML Certificate N°: R117/2007-FR2-17.01

It is advisable to install upstream of the turbine a filter minimum 400µ.

Liquids measured
 Liquid hydrocarbons except LPG, EMHV, ethanol,
 aqueous urea solutions with a concentration of 32.5%

Associated items	
Designation	Codes
2H00 Pulse emitter	8145
2B00 Pulse emitter	8147

Service Development	
13127 Vitrolles	
www.alma-alma.fr	
DEV N° : 905a	Code : 1398
Drawing N° associated with the related CET file	LINE-17513/LNE-12393
Metro :	DOCT ATEX 009

PRESENTATION DRAWING	
Adriane	
DN80-80 373 PN16 ADBL UE	
905a	PPV112
Dev N°	Drawing N°
Rev	Folio
5/6	J
Modified on :	20/01/2020
Created on :	18/06/2013
by	CHR
verified by	ROC
SR	

Description of amendment N°713 :
 The Titanium propeller is replaced by the Aluminium propeller with PVDF

Document available on website alma-alma.fr

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INSTALLATION GUIDE DI 025 EN B DUAL TRONIQUE

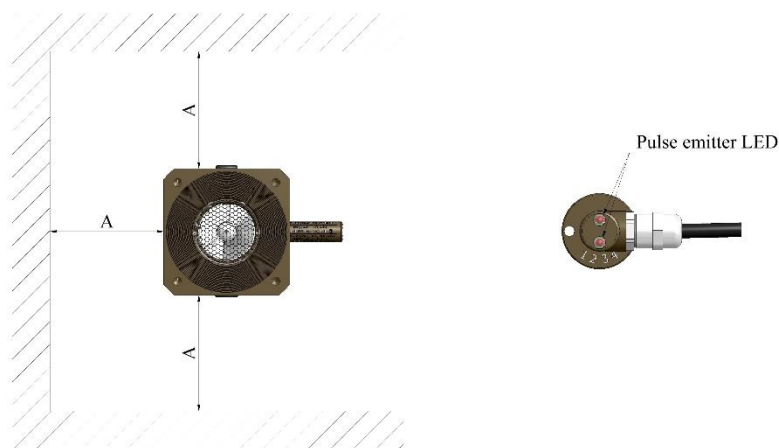
This document is available at www.alma-alma.fr

Units of measure:
 Length: mm
 Angle: degree (° ' ")
 Temperature: °C

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8.4. INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER

- The identification plate and the led of the pulse emitter(s) shall be visible and accessible.
- The turbine must be installed with respect to the flow direction.
- Put sealing rings each other sides between the turbine and the backflanges.
- Leave an open space all around the turbine in order to ease maintenance.
- Install a 400 μ filter (mini) on the pipe upstream from the turbine meter.
- After installation or during the commissioning period, if the new or modified pipes have not been perfectly cleaned or pickled and passivated, the turbine should be protected by a honeycomb sieve – max. 1mm mesh. It must be placed between two flanges upstream from the turbine.
- Dimensions: A > 100mm.



- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



For accuracy class 0.5 and 1.0 measuring systems, the pipes and equipment upstream or downstream the turbine meter must have the same nominal diameter as the meter on a length at least equal to 10 times this diameter upstream and 5 times this diameter downstream.

These lengths can be straight or bent.

It is mandatory that no flowrate adjustment device (e.g. a variable-opening valve) is located upstream at a distance less than 10 times the nominal diameter of the meter. Do not create derivation circuits with sample or bypass, specially make sure that no nozzle is present on this pipe.

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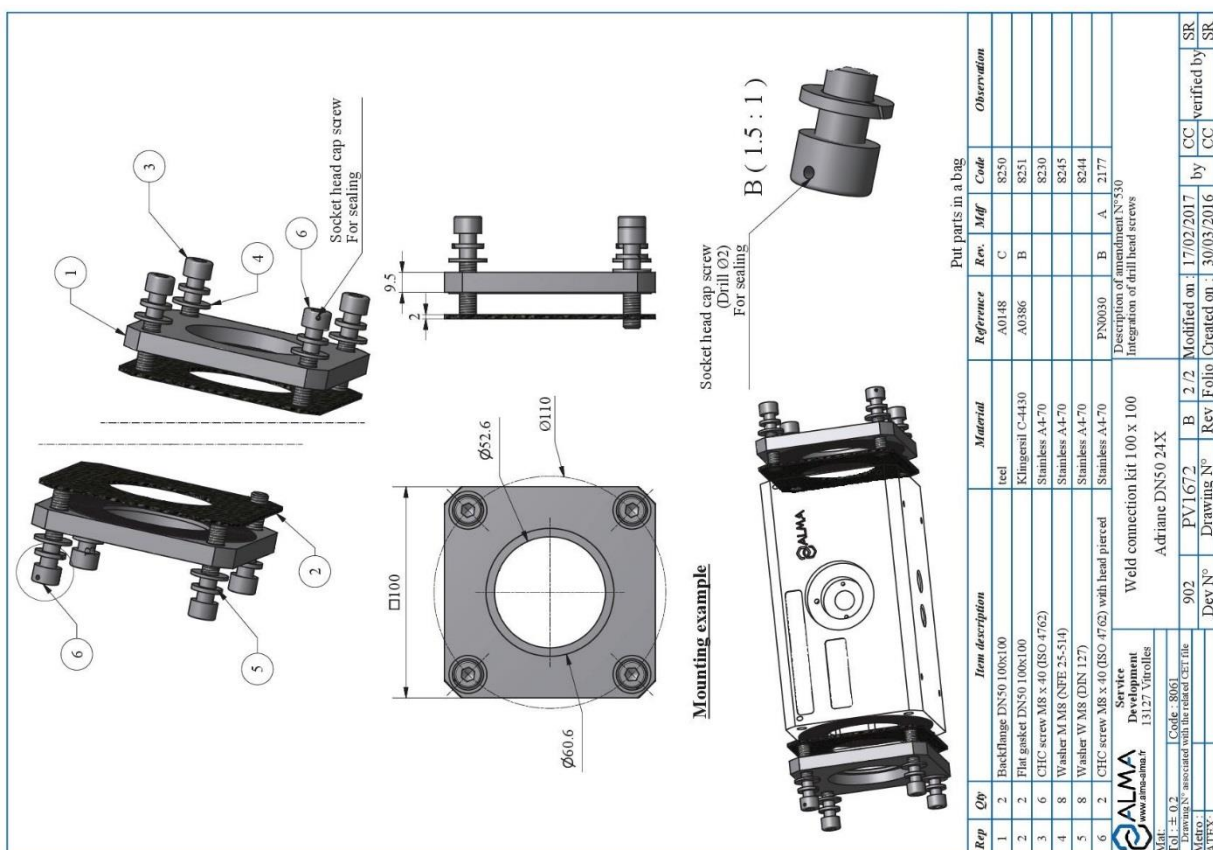
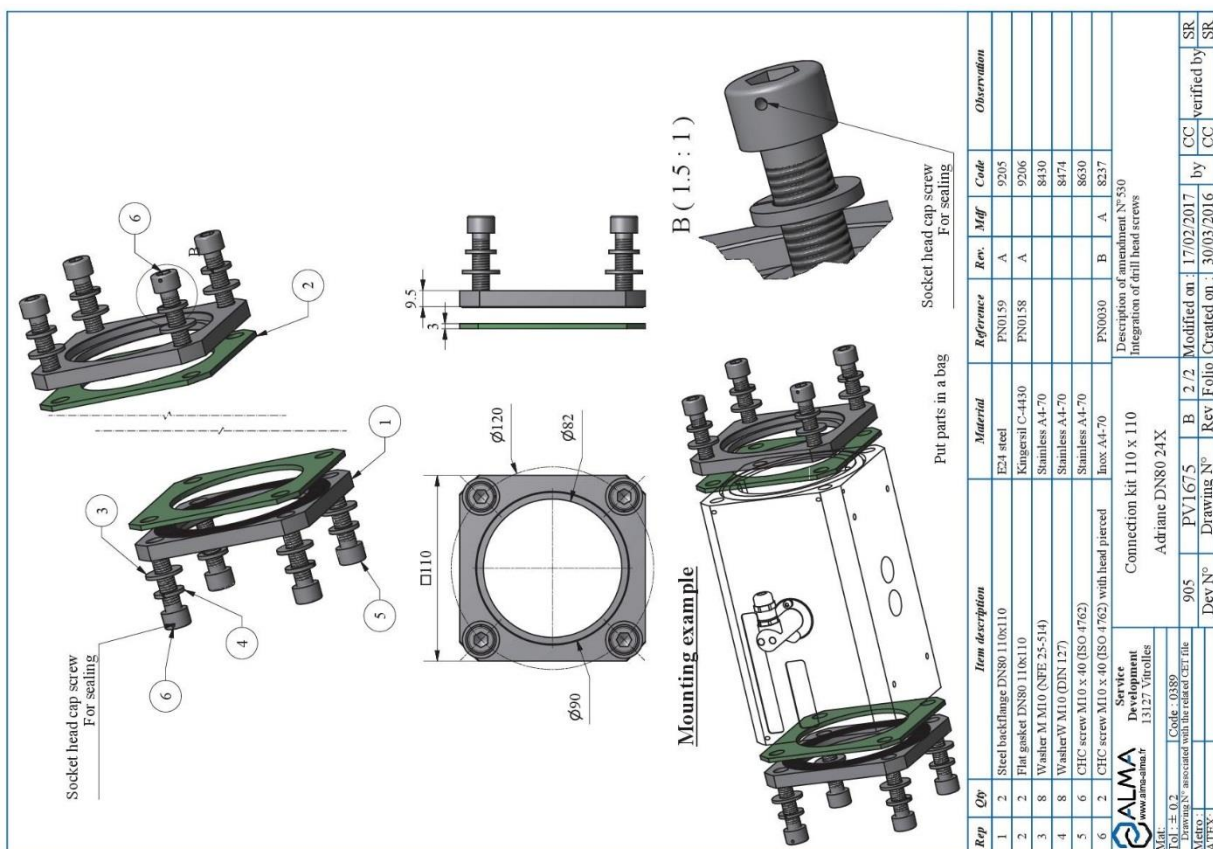
INSTALLATION GUIDE DI 025 EN B DUAL TRONIQUE

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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

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8.5. CONNECTION KIT ADRIANE DN50 OR DN80



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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C



9.2. ELECTROMAGNETIC METER PD340 C63-80

Technical data:

- **Mass** : 5Kg
- **Max. Flow** : 80 m³/h
- **Liquide temperature** : -30°C to 100°C
- **Max. pressure** : 10 Bar
- **Power supply** : 24V AC $\pm 15\%$ or 24 DC $\pm 15\%$
- **Output** : pulse output calibrated at 10 imp/L
- **Max. power** : 6W

Electrical connection

Terminal	Function
16	V1
17	0V
18	V2
1	24Vdc
2	0V

Clamp connection kit (Code: 1823)

Supplied with sealing screws and clamp connection kit

PRESENTATION DRAWING **PV1878**
Electromagnetic meter
PD 340 C63 - 80

Service Development
www.alma-dima.fr
13127 Vitrolles

DEV N° : 950 Code : 1824
Drawing N° associated with the related CET file

Metro :
DEV :

DSM
SR

CC
CC

by
by

06/05/2021
08/07/2016

Modified on :
Created on :

Description of amendment N°
The meter is delivered with the sealing screws and the connection kit

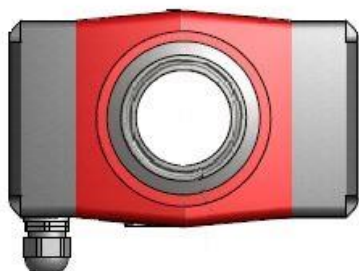
9.3. INSTALLATION RECOMMENDATIONS ELECTROMAGNETIC METER PD340



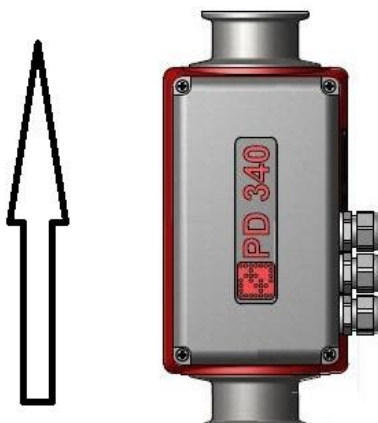
To function properly, the PD340 electromagnetic meter must be filled with liquid ; otherwise pulses are automatically generated.

To ensure a correct filling, ALMA recommends the installation of a sightglass nearby the meter.

- Turn the meter so that the identification plate is visible and accessible. The meter must be laid flat with horizontal pipe, and cable glands pointing downwards:



(Or optionally: the meter can be installed with vertical pipe with upward flow)



- Leave an open space all around the meter in order to ease wiring, maintenance and verification.
- In the unique situation using very hot products with large flowrate, the meter must be installed between straight pipe sections which length is at least equal to 3 times the nominal diameter of the meter. This is aimed at avoiding cavitation problems.

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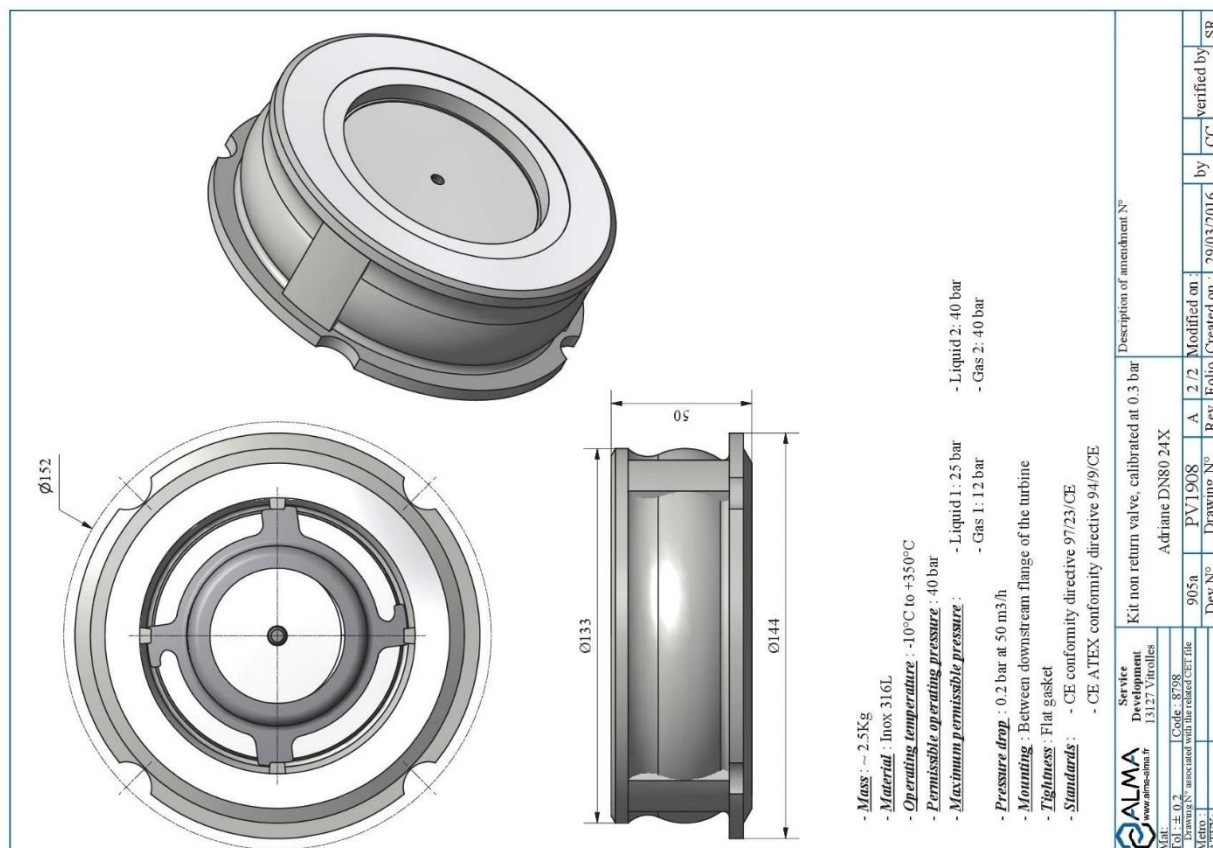
INSTALLATION GUIDE DI 025 EN B DUAL TRONIQUE

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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

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10. NON-RETURN VALVE KIT DN50 OR DN80

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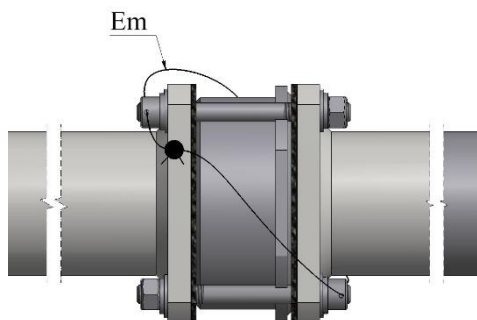
INSTALLATION GUIDE DI 025 EN B DUAL TRONIQUE

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

10.1. INSTALLATION RECOMMENDATIONS NON-RETURN VALVE KIT DN50 OR DN80

- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



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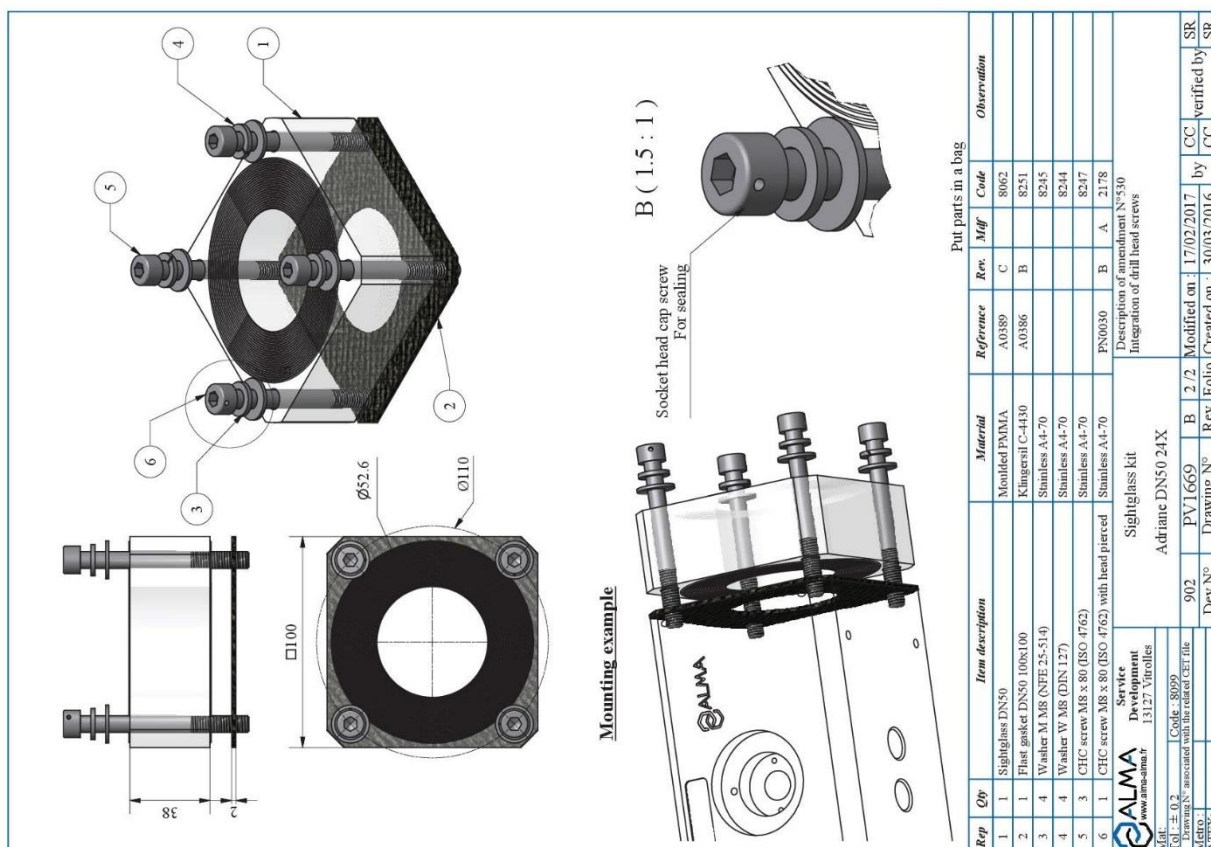
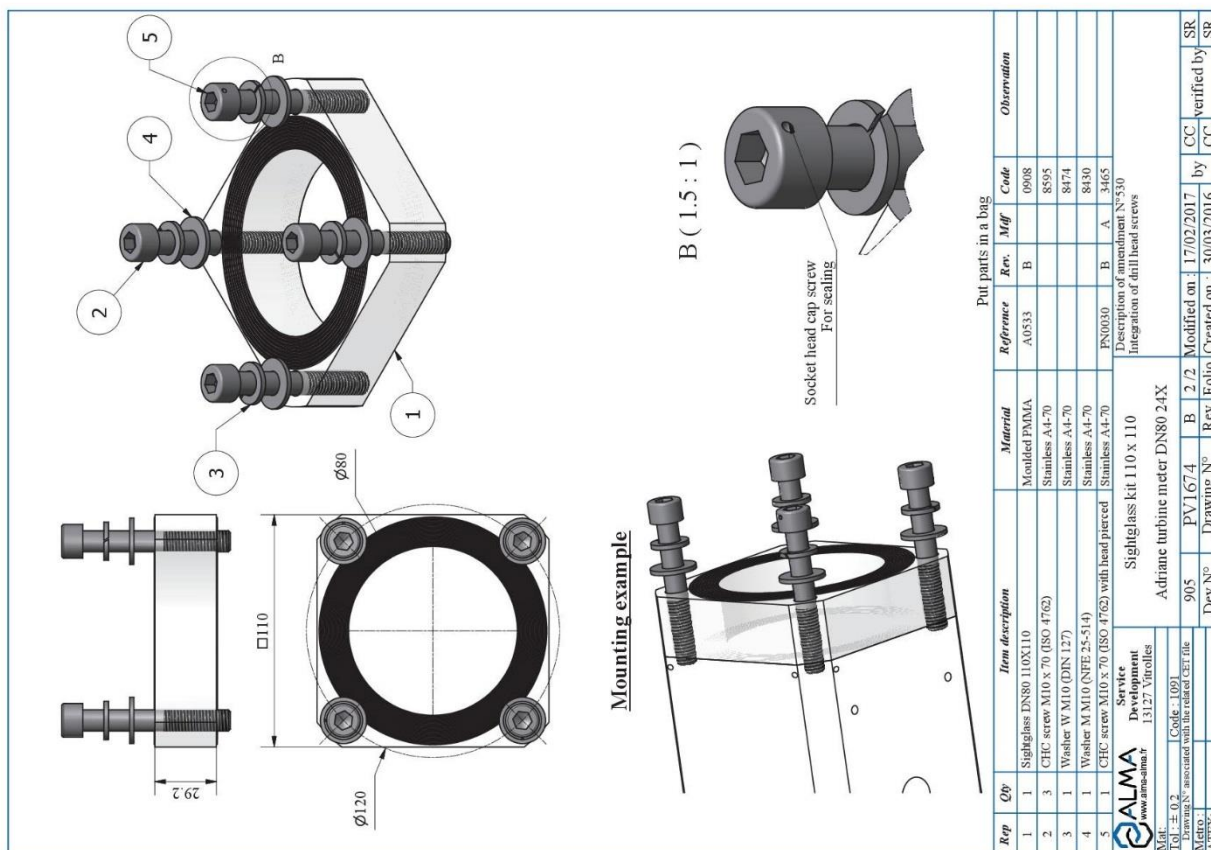
INSTALLATION GUIDE DI 025 EN B
DUAL TRONIQUE

Units of measure:
 Length: mm
 Angle: degree (° ' ")
 Temperature: °C

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11. SIGHTGLASS KIT DN50 OR DN80



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Units of measure:
Length: mm
Angle: degree ($^{\circ}$ ' ")
Temperature: $^{\circ}\text{C}$

11.1. INSTALLATION RECOMMENDATIONS SIGHTGLASS KIT DN50 OR DN80

- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

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12. CONTROL OF THE PUMP

12.1. NC/NO SOLENOID VALVES KIT NON ATEX

CONNECTOR SUPPLIED UNASSEMBLED

Terminal block

Connector and seal

TERMINALS

Terminal 1 (+)
Terminal 2 (-)
Earth terminal

Pneumatic diagram

2/2NC - 2/2NO

Air supply

Air output

Technical data:

- Tamb. max. : -10°C to +60°C
- Protection class : IP65
- Operating voltage : 24Vdc - Power : 5W
- Pressure : 0 - 10 bar max.
- Body : Brass G1/8 - Orifice : DN1.2 - Seal : FKM
- Pneumatic fitting : G1/8 for pipe 6/4
- Plug-in connector : Cable : Ø 6-7mm
- Installation : the kit can be mounted in any position
- Mass : 0.3 kg

PRESENTATION DRAWING IDEN032

NC/NO - NON ATEX

SOLENOID VALVES KIT

907

PPN032

Dev N°

Drawing N°

Rev

Folio

Modified on : 05/05/2014

Created on : 10/06/2009

by DDS

EG verified by DSM

BM

ALMA

Service Development

13127 Vitrolles

Code : 4146

DEV N° : 907

Drawing N° associated with the related CET file

Metro : -

ATEX : -

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INSTALLATION GUIDE DI 025 EN B

DUAL TRONIQUE

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Units of measure:

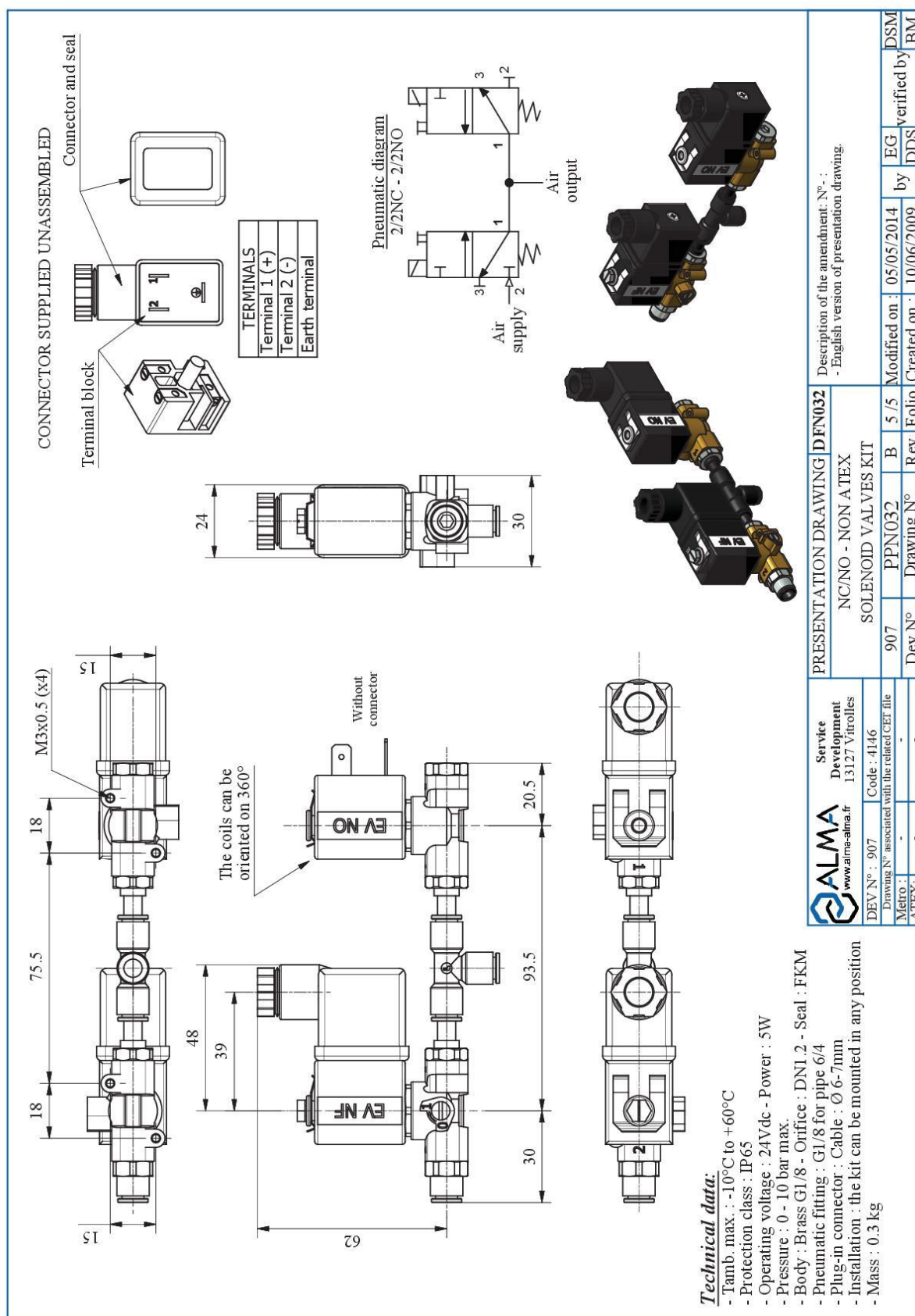
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Temperature: °C

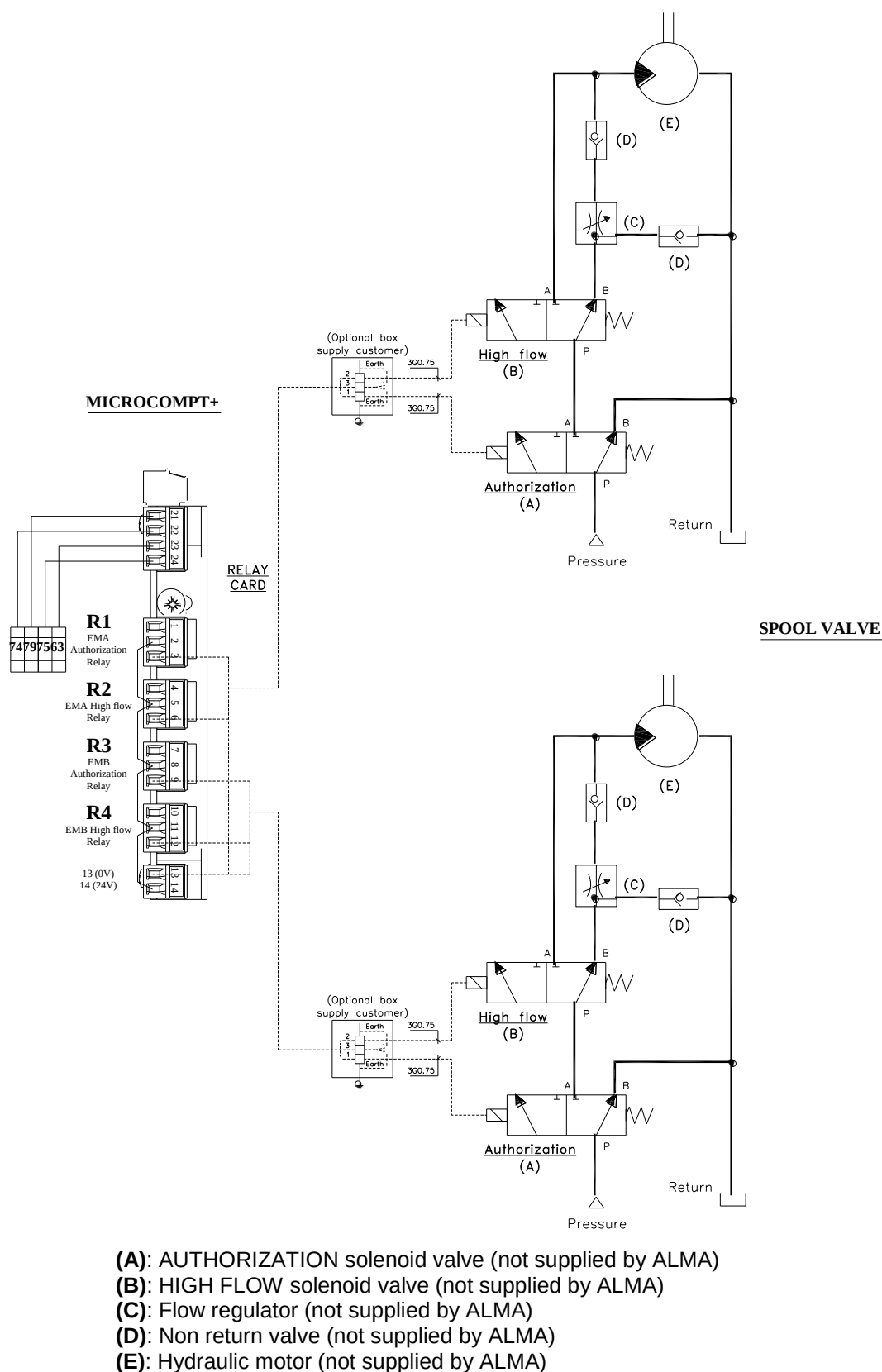
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12.2. NC/NO SOLENOID VALVES KIT ATEX



Document available on website alma-alma.fr

12.5. HYDRAULIC SPOOL VALVE CONTROL DIAGRAM



- (A): AUTHORIZATION solenoid valve (not supplied by ALMA)
(B): HIGH FLOW solenoid valve (not supplied by ALMA)
(C): Flow regulator (not supplied by ALMA)
(D): Non return valve (not supplied by ALMA)
(E): Hydraulic motor (not supplied by ALMA)

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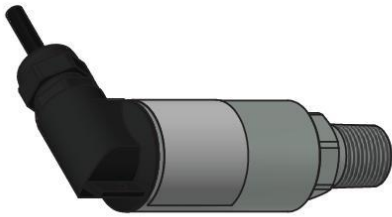
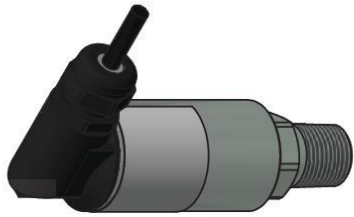
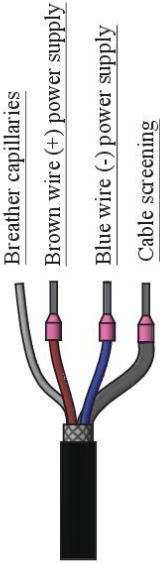
INSTALLATION GUIDE DI 025 EN B DUAL TRONIQUE

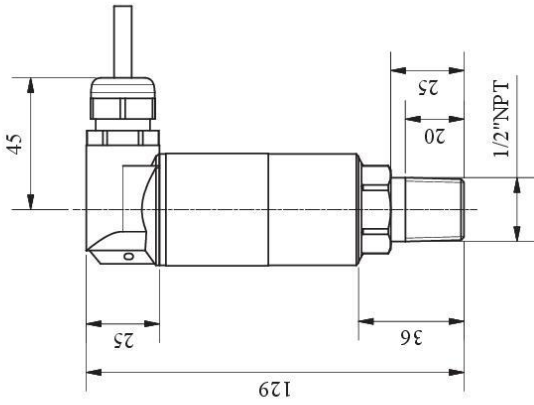
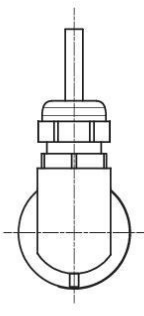
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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

13. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX OR ATEX

13.1. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX

Technical data:

- Protection class: IP67
- Temperature range: -20°C to +60°C
- Operating voltage: 8-30VDC - Output signal: 4-20mA - Range: 3.8-20.5mA
- Fault signal: 22mA - Signal resolution: 5µA - Max. output current: 22mA
- Run-up time: approx. 2s - Dead time: ≤ 10ms - Step response time: ≤ 20ms (0...63%)
- Pressure: 0-250mbar
- Process fitting: 1/2"NPT SS 316L - Body: brass, nickel-plated - Seal: FKM
- Cable (no ADR) : 2x0.34 shielded with breather capillaries - Ø ext.: 6 L=5m
- Mass : 0.5 kg



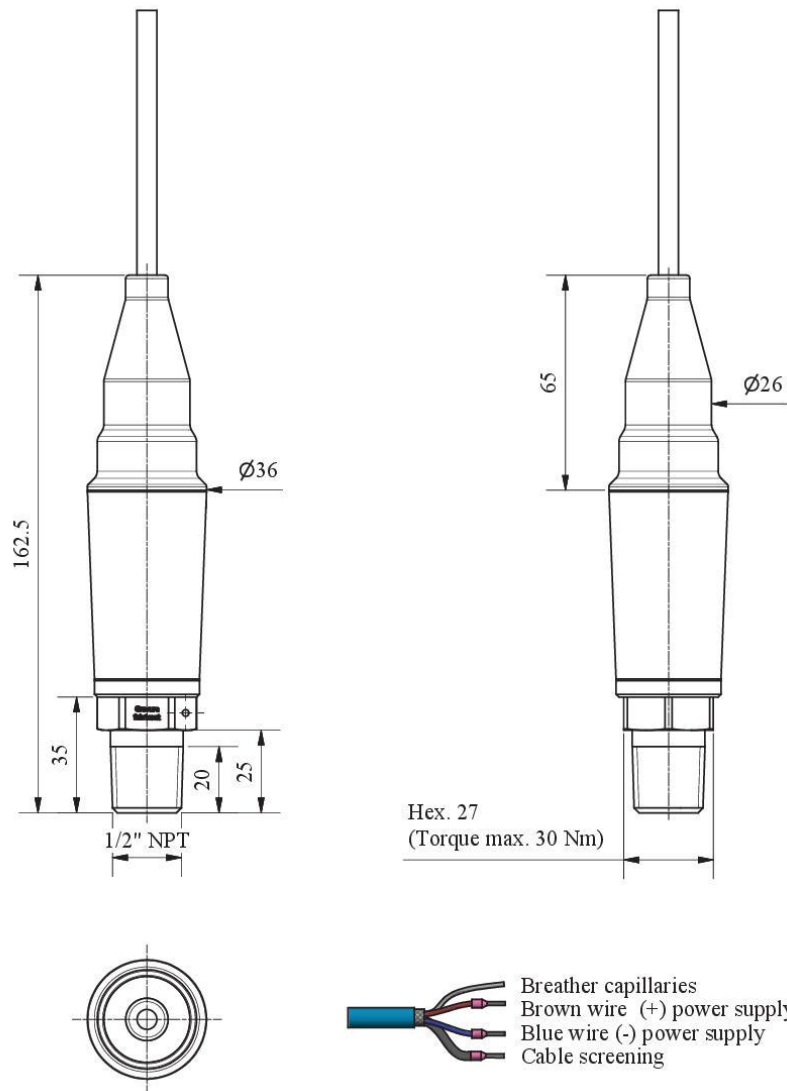
Service Development
13127 Vitrolles
www.alma-alma.fr

PRESENTATION DRAWING PPN904				Description of the amendment N° :			
CPR3000				RELATIVE PRESSURE SENSOR			
DEV N° : 907	Code : 2879	D	2 / 4	Modified on : 23/04/2021	by	CHR	SR
Drawing N° associated with the related CEF file	-	Rev	Folio	Created on : 11/05/2009	EG	verified by	FDS
Metro : -	-	Dev N°	907				
ATEX : -	-	Drawing N°	PPN904				

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13.2. RELATIVE PRESSURE TRANSMITTER CPR3000 ATEX



Caractéristiques techniques:

- Ex Protection : II 1 G Ex ia IIC T4 Ga
- Protection class : IP68
- Temperature range : -40°C to +70°C
- Operating voltage : 12-35 VCC - Output signal : 4-20 mA - Range : 3.8-20.5 mA
- Fault signal : $\leq 3.6 \text{ mA} \geq 21 \text{ mA}$ - Signal resolution : $5 \mu\text{A}$ - Max. output current : 21.5 mA
- Run-up time : $\leq 2 \text{ s}$ - Dead time : $\leq 2 \text{ ms}$ - Step response time : $\leq 6 \text{ ms}$ (0...63%)
- Pressure : -0.5 bar to +0.5 bar
- Process fitting : 1/2"NPT SS 316L
- Cable : 2x0.34 shielded with breather capillaries
- Ø ext. : 6 mm L=5 m in conformity with ISO 6722-1 2011/cor01 2012 (5.17/5.22)
- Mass : 0.6 kg



 ALMA www.alma-aima.fr		Service Development 13127 Vitrolles		PRESENTATION DRAWING		PPN904		Description de la modification N° :													
DEV N° : 907		Code : 3147		CPR3000 ATEX		RELATIVE PRESSURE SENSOR															
Drawing N° associated with the related CET file				907		PPN904		D		4 / 4		Modified on : 23/04/2021		by		CHR		verified by		SR	
Metro :		-		Dev N°		Drawing N°		Rev		Folio		Created on : 11/05/2009				EG				FDS	
ATEX :		-																			

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 Temperature: °C

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Install the CPR3000 pressure sensor in the upright position

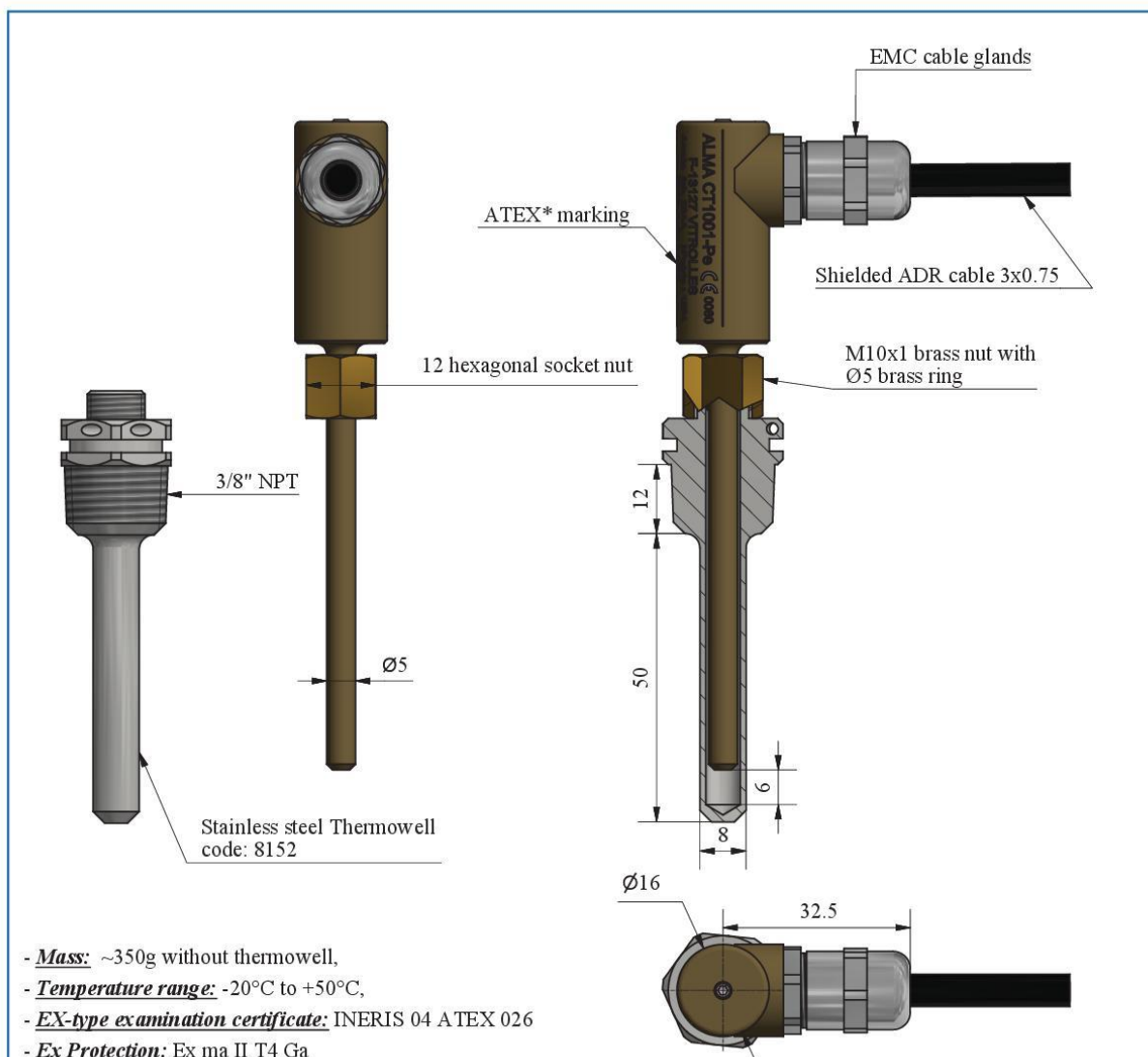
-
- Relative pressure sensor
CPR3000
- 1/2"NPT
- Fill the shock absorber of liquid before screwing it at the sensor
- Shock absorber
- 1/2"NPT
- Screw the shock absorber and ensure the sealing
(Ex: Loctite tubetanche 577)
- OR
- Welded boss 1/2"NPT
- Welded boss 1/2"NPT
- Connect the pressure sensor, equipped of the shock absorber, on the pipe via a welded boss 1/2"NPT and ensure a good sealing of the assembly.
(upright position of the sensor $\pm 10^\circ$)



DISTANCE BETWEEN THE PRESSURE SENSOR AND THE SUCTION FLANGE OF THE PUMP MUST BE AT LEAST 200mm.

The CPR3000 relative pressure sensor must be sealed with a beaded wire on the pipe. To achieve this sealing, no modification on the CPR3000 sensor is allowed (welding, drilling or any other modification is forbidden).

14. TEMPERATURE PROBE Pt100 – CT1001 ATEX



The sensor body is made of bronze color anodized aluminum alloy;
 The ring and the nut are made of brass.
 The probe can be mounted either on a ALMA thermowell or on a
 thimble connection 1/4 "BSP (M10x1 n5).
 Before installation, lubricate the parts in contact with the thermowell or
 the boss, to prevent corrosion.

PT100 features:

- 3 wires
- 1/3 DIN

*ATEX "ma" certification.

For installation and use in hazardous areas see Instruction manual

Also available with output connector according to IEC 60947-5-2

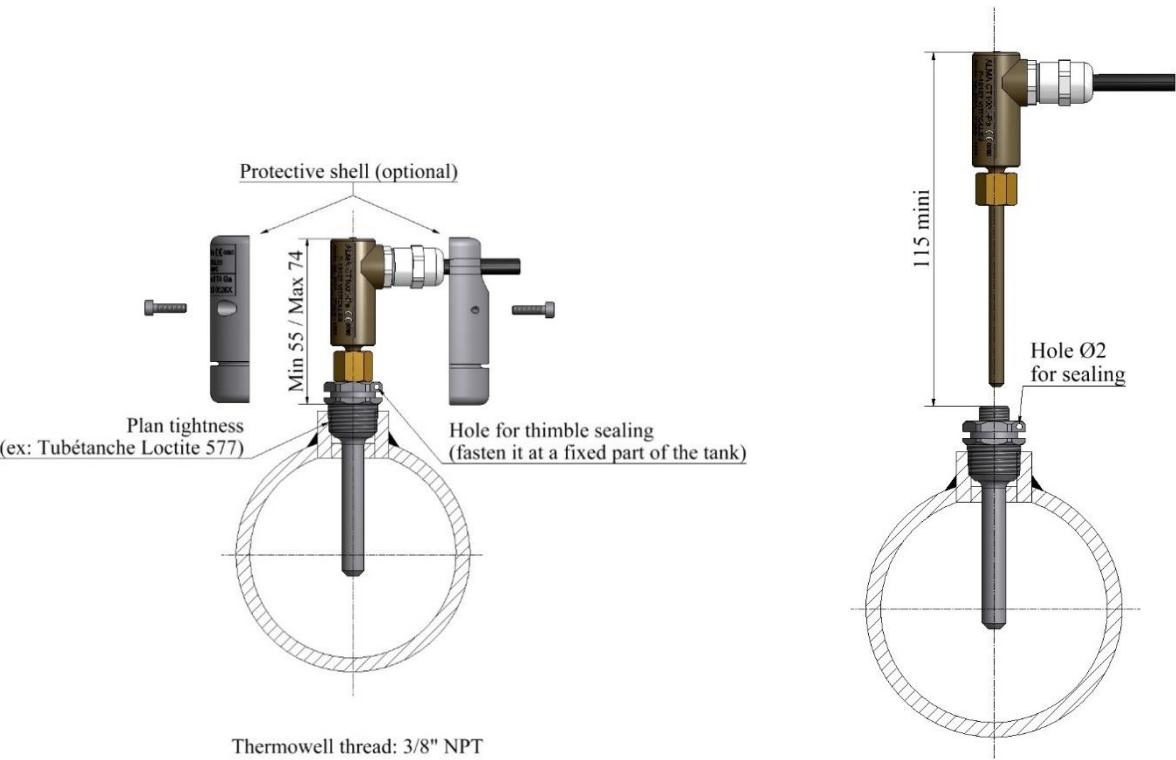
Connecting the cable		
Function	Marking on the wire	Color wire
PT100/1	1	Yellow
PT100/2	2	White
PT100/3	3	Green

ALMA Service Development 13127 Vitrolles www.alma-alma.fr		PRESENTATION DRAWING DFV042 Temperature probe CT1001-Pe		Description of the amendment N°662 Removal of the apparent 5mm requirement on the wiring	
DEV N° : 949d	Code : 8151	949d	PPV042	L	5 / 6
Drawing N° associated with the related CET file		Dev N°	Drawing N°	Rev	Folio
Metro :					
ATEX :	INERIS 04 ATEX 0026				
		Modified on :	29/03/2019	by	CHR
		Created on :	13/09/2003	BM	verified by
					CC
					BM

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14.1. INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE



REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

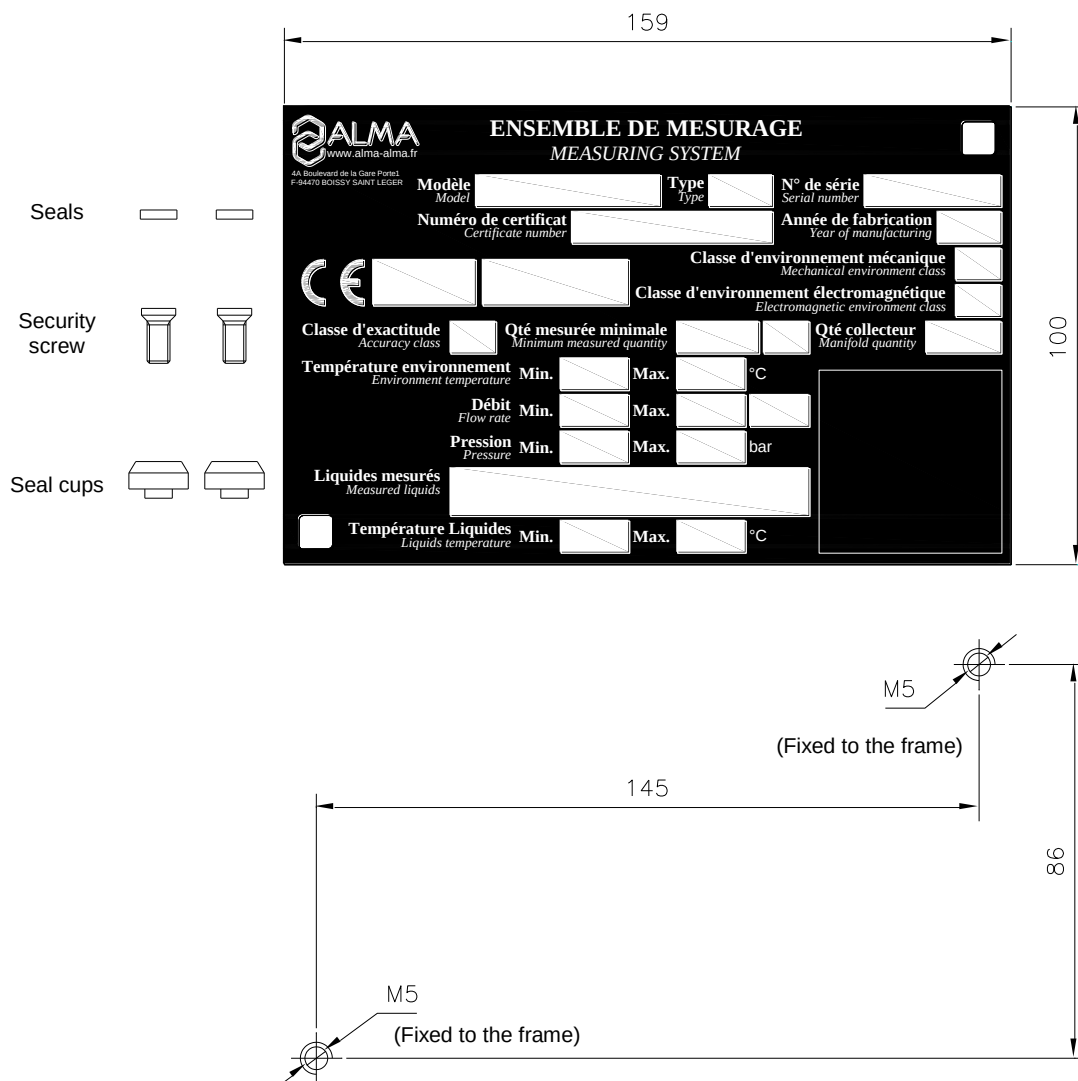
INSTALLATION OF THE TEMPERATURE SENSOR
ON THE ALMA TURBINE METER:



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15. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE

The identification plate shall be clearly installed, near the associated indicator device, and of easy access in order to be able to read features and to stamp the regulatory marks.



The security screws of the cups (provided by ALMA) must be screwed in the tap of the frame (do not use removable nuts).

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