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	INSTALLATION GUIDE DI 002 ENI CMA TRONIQUE	<u>Units of measure:</u> Length: mm Angle: degree (° + °) Temperature: °C
	This document is available at www.alma-alma.fr	Page 1 / 37

CONTENTS

1. GENERAL RECOMMENDATIONS	3
MECHANICAL RECOMMENDATIONS.....	3
ELECTRICAL RECOMMENDATIONS	4
PNEUMATIC RECOMMENDATIONS	6
2. GENERAL PRESENTATION	7
MEASURING SYSTEM INSTALLED ACCORDING TO MID CERTIFICATE	7
SPECIAL CONDITIONS FOR INSTALLATION IN ANY CASES	7
3. PART LIST	7
4. MICROCOMPT+ CMA TRONIQUE (NON ATEX)	10
5. MICROCOMPT+ CMA TRONIQUE (ATEX)	11
INSTALLATION RECOMMENDATIONS MICROCOMPT+	12
ELECTRICAL WIRING MICROCOMPT+	13
SPOOL VALVE CONTROL: ELECTRICAL AND HYDRAULIC WIRING.....	17
6. ADRIANE TURBINE METER	20
ADRIANE TURBINE METER DN50-50 243 100x100.....	20
ADRIANE TURBINE METER DN80-80 243 110x110.....	21
ADRIANE TURBINE METER DN80-80 373 PN16 ADBLUE	22
INSTALLATION RECOMMENDATIONS ADRIANE TURBINE METER	23
7. RELATIVE PRESSURE TRANSMITTER CPR3000 (NON ATEX)	24
INSTALLATION RECOMMENDATIONS CPR3000 (NON ATEX)	25
8. RELATIVE PRESSURE TRANSMITTER CPR3000 (ATEX)	26
INSTALLATION RECOMMENDATIONS CPR3000 (ATEX)	27
10. PRINTER.....	28
INSTALLATION RECOMMENDATIONS PRINTER	29
11. CONVERTER 24VDC/24VDC 2.1A 50W	30
12. NON RETURN VALVE KIT DN80	31
13. SIGHT GLASS DN80.....	32
14. NC/NO SOLENOID VALVES KIT (NON ATEX).....	33
15. NC/NO SOLENOID VALVES KIT (ATEX)	34
16. PT100 TEMPERATURE SENSOR – CT1001	35
INSTALLATION RECOMMENDATIONS TEMPERATURE SENSOR	36
17. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE	37

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
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	INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 2 / 37

1. GENERAL RECOMMENDATIONS

IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE, PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

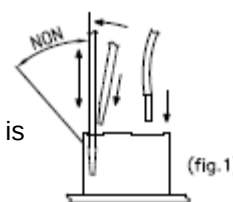
MECHANICAL RECOMMENDATIONS

- Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipments (instruction manual supplied with the equipments).
- Take care to place the equipments in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).
- Take care to position properly the equipment; the display must be readable without any difficulty.
- Apply a tightening torque suitable with size and material of the fixation element except particular specifications mentioned on the presentation drawing or in the installation guides.
- Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for "carriage of dangerous goods of road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903).
- Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.
- Respect cables and corrugated conduit radii of curvature.
- Leave enough flexibility to wires in order to avoid any risk of stripping.
- Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).

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	INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 3 / 37

ELECTRICAL RECOMMENDATIONS

- Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipments (instruction manual supplied with the equipments).
- Connect the supply of the equipments downstream cut-out, on the power supply reserved to the measured distribution.
- Put a delayed protection of 5A upstream the 24VDC supply to protect equipments in case of reverse polarity or overcurrent.
- Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for "carriage of dangerous goods by road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903).
- Take care not to damage the terminals of the different electronic boards while wiring.
 - Screw terminals: do not damage the screw heads of the terminals.
 - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
 - Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
 - Use flat screwdriver 0.4x2.5 (see fig.1).
 - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
 - Do not exceed the upright position when the screwdriver is down in order not to block the spring.
 - Insert or remove the wire and remove the screwdriver.
- Pass the power supply cores (24Vdc truck) through the ferrites by carrying out a loop (ALMA supply).
- Do not use wires of section higher than 1.5mm².
- Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).
- Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.
- Whenever possible, perform a wired test, after wiring and before powering.
- Whenever possible, respect the locations of the cables specified in the installation guide.
- Equipments must be connected to the frame ground (external ground connection).
- Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipments). Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss...).
- Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.
- Respect a homogeneous wire colour code.



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	This document is available at www.alma-alma.fr	Page 4 / 37

- Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No 3 on "ON" and the 7 others on "OFF".
- Current of the MICROCOMPT+ and printer:

ALMA equipment	Supply voltage	Current mini.	Current maxi.
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
IMPRIMANTE	24VDC +/-10%	0.1 A	5.5 A (switch-on)

- Colour code according to DIN 47100.
- Code for designation of colours according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
Blanc	Bc		WH	White	Bianco	Blanco	Weiß
Marron	Mr		BN	Brown	Marrone	Marrón	Braun
Vert	Vt		GN	Green	Verde	Verde	Grün
Jaune	Jn		YE	Yellow	Giallo	Amarillo	Gelb
Gris	Gr		GY	Grey	Grigio	Gris	Grau
Rose	Rs		PK	Pink	Rosa	Rosa	Lila
Bleu	Bl		BU	Blue	Blu	Azul	Blau
Rouge	Rg		RD	Red	Rosso	Rojo	Rot
Noir	Nr		BK	Black	Nero	Negro	Schwarz
Violet	Vi		VL	Violet	Viola	Violeta	Violett
Orange	Or		OG	Orange	Arancio	Naranja	Orange
Vert/Jaune	V/J		GYE	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

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INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

This document is available at www.alma-alma.fr

Page 5 / 37

PNEUMATIC RECOMMENDATIONS

- Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.
- The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.
- The air supply pressure to the inlet of the equipments must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.
- The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.
- Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.
- Use colored pneumatic pipes to ease maintenance operation.
- In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.
- The use of muffler is not allowed under any circumstances (fouling, frost...). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area (L = 100 mm min.).
- Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Unités	Bar	PSI	Pascal	kg/cm ²
1 Bar =	1	14,5	100 000 (1x10 ⁵)	1,0197
1 PSI =	0.069	1	6894,5	0,07031
1 Pascal =	1x10 ⁻⁵	14,5x10 ⁻⁵	1	1,0197x10 ⁻⁵
1 kg/cm ² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch (livre par pouce carré)
 1 bar = 100 kPa = 0.1 MPa (1 MPa = 10 bar)

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	INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 6 / 37

2. GENERAL PRESENTATION

MEASURING SYSTEM INSTALLED ACCORDING TO MID CERTIFICATE

The CMA TRONIQUE measuring system is covered by the EC type examination certificate N° LNE-14983. Refer to this certificate for any precision about its installation.

For the sealing plan, see Annex to EC type examination certificate N° LNE-14983.

SPECIAL CONDITIONS FOR INSTALLATION IN ANY CASES

ALMA CPR3000 pressure sensor is to be installed:

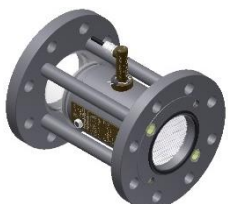
- ⇒ If possible by an equal distance between filter and pump entry, and in all cases with a minimal distance 200mm upstream from the pump entry
- ⇒ At the most vertical position regardless of the nipple on the pipe.

Any disruptive system (filter, valve, etc.) cannot be situated between the pressure entry and the pump entry. Connection pipework between the compartments and the pump must have a minimum gradient of 3%. In case of a manifold configuration, this requirement is limited to the following conditions:

- ⇒ 3% minimum gradient of the pipe between bottom flap and manifold
- ⇒ No reverse slope between manifold and pump entry.

If the measuring system is fitted with two delivery points, it needs to be equipped with a device allowing a liquid delivery by only one point at once.

3. PART LIST

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA				
Item	Equipment	Designation	Qty	Option*
1		CALCULATOR INDICATOR MICROCOMPT+ CMA TRONIQUE NON ATEX or ATEX (Provided with a magnetic supervisor key)	1	
2		ADRIANE TURBINE METER DN50-50 or DN80-80 (Depending on configuration)	1	
3		ADRIANE TURBINE METER DN80-80 373 PN16 AD-BLUE (Only for CMA Ad-Blue)	1	

Non-contractual pictures

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	INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 7 / 37

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA

Item	Equipment	Designation	Qty	Option*
4		RELATIVE PRESSURE SENSOR – CPR3000 NON ATEX or ATEX (Supplied with hydraulic shock absorber)	1	
5		PRINTER TMU-295 (Printer – power supply cable – serial link cable 10m)	1	
6		CONVERTER 24VDC/24VDC 2.1A 50W (Printer power supply 24VDC)	1	
7		NON-RETURN VALVE KIT DN50 or DN80 (Depending on configuration)	1	
8		SIGHT KIT DN50 or DN80 FOR ADRIANE TURBINE METER (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1	
9		NC/NO SOLENOID VALVES KIT NON ATEX or ATEX	1	●
10		PT100 TEMPERATURE SENSOR – CT1001 (Supplied with thermowell)	1	●

Non-contractual pictures

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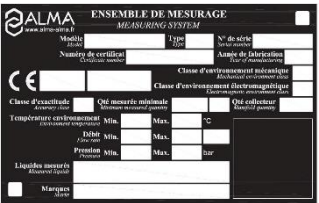
INSTALLATION GUIDE DI 002 EN I **CMA TRONIQUE**

Units of measure:
 Length: mm
 Angle: degree (° ' ")
 Temperature: °C

This document is available at www.alma-alma.fr

Page 8 / 37

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA

Item	Equipment	Designation	Qty	Option*
11		CONNECTION KIT DN50 or DN80 (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1	•
12		KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE (Plate and sealing device)	1	•
Option*: equipment sold as an option by ALMA must be installed on the measuring system if required by the certificate.				

Non-contractual pictures

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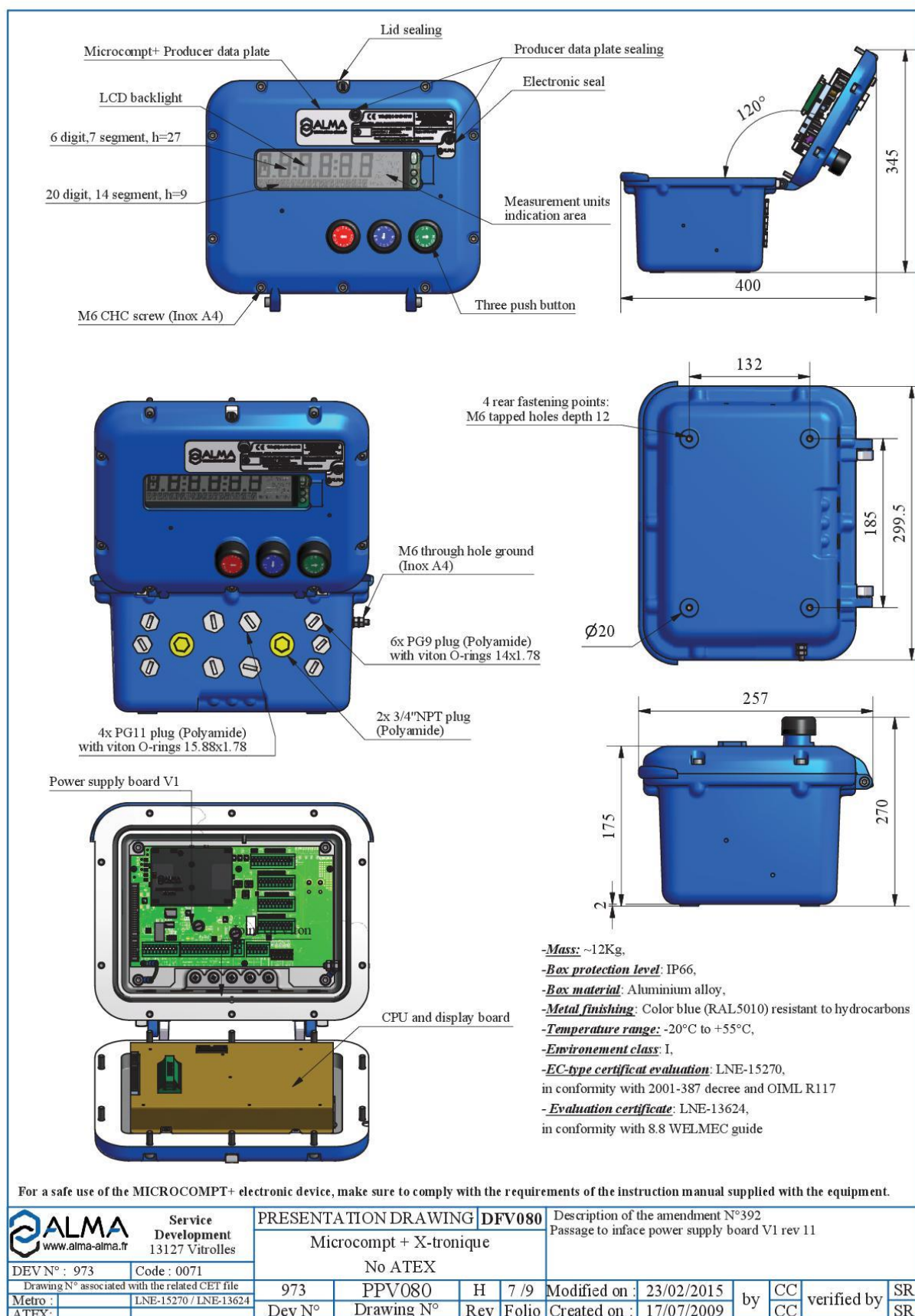
INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

This document is available at www.alma-alma.fr

Page 9 / 37

4. MICROCOMPT+ CMA TRONIQUE (NON ATEX)


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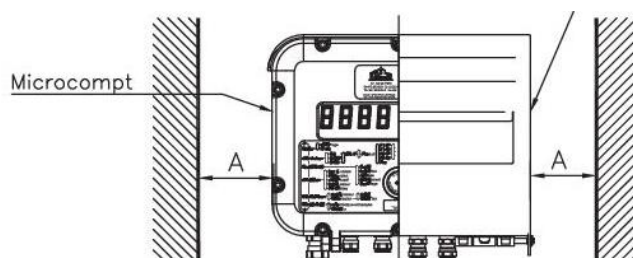
INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE

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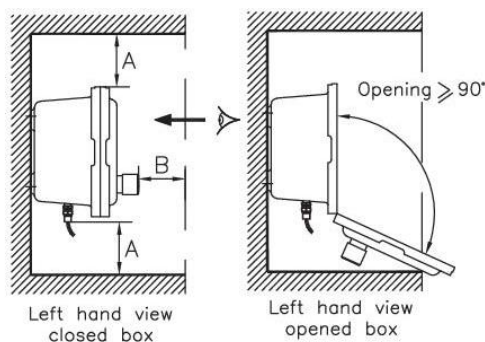
Page 10 / 37

INSTALLATION RECOMMENDATIONS MICROCOMPT+

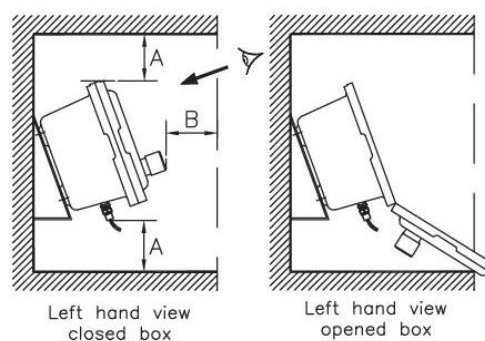
- Fasten the box with 4 M6 screws (holder suitable for vibrations and designed to support the MICROCOMPT). On the box: 4 M6 blind holes tapped length=12 over 185x132).
- Leave an open space around the box in order:
 - o To facilitate maintenance operation.
 - o To prevent any pressing on pushbuttons and on the glass.
- The space between the front face of the box and the cabinet door shall be sufficient.
- Dimensions: $A > 100\text{mm}$ and $B > 60\text{mm}$



- SOLUTION 1: straight box if it's a breast height.



- SOLUTION 2: 20° angle if it's not a breast height.



REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

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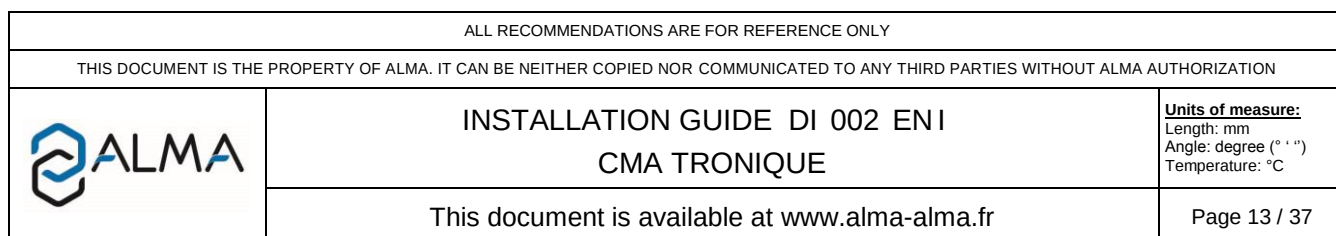


INSTALLATION GUIDE DI 002 EN I
CMA TRONIQUE

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Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

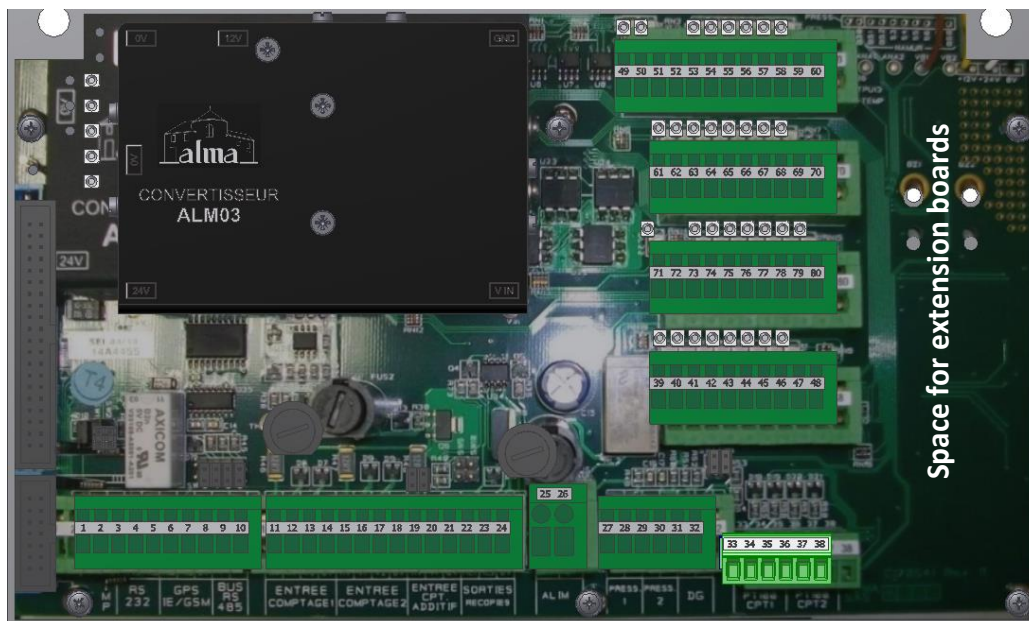
Page 12 / 37



Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

INTERFACE POWER SUPPLY BOARD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+								INTERFACE POWER SUPPLY BOARD			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	PRINTER	C1	1/2"NPT	●	ADR 4x0.34 sh.	Rx Printer	Bc	1	Tx	PRINTER	Connect the shielding
						Tx Printer	Mr	2	Rx		
						0V	Vt	3	0V		
•	EMBEDDED COMPUTING	C8	1/2"NPT		3x0.34 sh.	0V		3	0V	RS232	Connect the shielding
						Rx E.C.		4	Tx		
						Tx E.C.		5	Rx		
	REMOTE DISPLAY					Tx		9	+	RS485	Remote display type SREI TC5-10-24 Ext Use an RS485/RS232 converter
						Rx		10	-		
	TURBINE TRANSMITTER	C2	1/2"NPT	●	ADR 4x0.34 sh.	12V	Jn	11	12V	INPUT TURBINE EMA	Connect the shielding
						V1	Mr	12	V1		
						V2	Vt	13	V2		
						0V	Bc	14	0V	PULSES OUTPUT	
•	PULSES OUTPUT		1/2"NPT			PO EMA		22	PO EMA		
						PO EMB		23	PO EMB		
						0V		24	0V	POWER SUPPLY	24VDC truck battery (after battery switch and protected by a fuse)
	SUPPLY 24VDC	A1	1/2"NPT		2x1	Bat. (+)	1	25	24VDC		
						Bat. (-)	2	26	0V	PRESSURE	Connect the shielding
	PRESSURE SENSOR (NON ATEX)	C3	1/2"NPT	●	2x0.34 sh.	+	Mr	27	+		
						-	Bl	28	-	PT100	Connect the shielding
	PT100 TEMPERATURE PROBE	C4	1/2"NPT	●	ADR 3x0.6 sh.	+	Jn	33	+		
						-	Bc	34	-		
						-	Vt	35	-		

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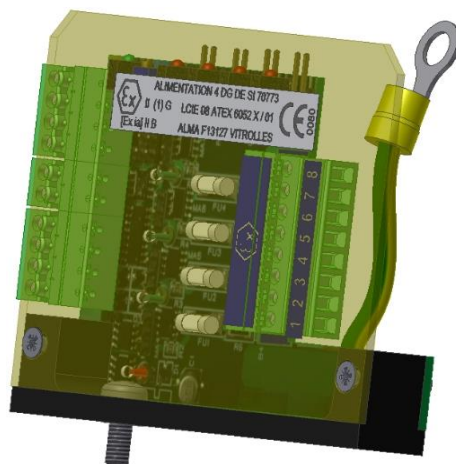
Page 14 / 37

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								INTERFACE POWER SUPPLY BOARD				
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation		
		No.	CG*	Alma	Type							
	MANIFOLD FLAP CONTROL OR PRODUCT RETURN AUTHORISATION (Cpt 4 and 5)				4 to 7x1	Flap 1	1	39	24VDC = opened flap (outputs FET 24V 5W max.) FET=Field Effect Transistor	EV Flaps or Product return authorisation		
						Flap 2	2	40				
						Flap 3	3	41				
						Flap 4	4	42				
						Flap 5	5	43				
						Flap 6	6	44				
					Flap 7	7	45			Or Product return compartment 4		
											Or Product return compartment 5	
								46				
					1x1	0V		47	0V			
								48				
	RC-HEATING OIL RECEIVER				2x1	Start/Stop	1	49	Start/Stop	RC- Oil_1		
						LF/HF	2	50	LF/HF	RC- Oil_2		
	COUNTED / PUMPED DISTRIBUTION WAY (with additional commands)				3x1	Gravi/Pmp	1	51	0V	Gravity / Pumped	Closed circuit=product pumped (end position)	
						Pct/Pnc	2	52	0V	Pumped counted/ no counted	Closed circuit=product counted	
						0V	3	59	0V	0V (GND)	51, 52 and 59 are shunted if manual valves are not instrumented	
	PTO CONTROL				1x1	PTO Ctrl		58		PTO control	Power- take- off engaged	
	FOOTVALVE CONTROL				1x1	Footvalve			24VDC= cde	FOOTVALVE	24VDC=opening (Outputs FET 24V 5W max.) FET=Field Effect Transistor	
	PRODUCT RETURN CONTROL				3 to 6X1	PR1	1	65	24VDC= author.	Return_1	Product return compartment 1to 3 (Outputs FET 24V 5W max.) FET=Field Effect Transistor	
						PR2	2	66		Return_2		
						PR3	3	67		Return_3		
						Chasse		68		Cde chasse		
	HOSES 1 AND 2 AUTHORISATION CONTROL	C6			3x1	0V	1	70	0V	0V (GND)	Hoses 1and 2 authorisation control (Outputs FET 24V 5W max.) FET=Field Effect Transistor	
						Hose 1	2	75	24VDC= distrib.	Hose_1ctrl		
						Hose 2	3	63		Hose_2 ctrl		
	ADDITIONAL COMMANDS				5X1	PTO	1	61	24VDC= pto	PTO	(Outputs FET 24V 5W max.) FET=Field Effect Transistor	
						Stop Mot.	2	62	24VDC= stop	Stop motor		
						Acc. Mot.	3	73	24VDC= acc.	Motor acceleration		
						Clutching	4	76	24VDC= clutchin	Clutching		
						Start Mot.	5	77	24VDC= start	Start motor		
	ADDITIVATION CONTROL				2x1	Power	1	71	NO free contact	Additivation control	Closed contact=additivation (Output: NO free potential relay)	
						Control	72	50				
	KIT SOLENOID VALVES • NC/NO (NON ATEX or ATEX)	C5			[3xG0.75]	NC valve	1 / [Mr]	74	24VDC	NC control	24VDC= opening NC solenoid valve	
						Pump bypass	2 / [NI]	80	0V		24VDC= closing NO solenoid valve	
							NO valve	1 / [Mr]	79	24VDC	NO control	[cable supplied by ALMA for ATEX version]
							Exhaust	2 / [NI]	80	0V		
	MANIFOLD VENT VALVE CONTROL				1x1	Vent valve		78	24VDC	Vent valve control	24VDC=opening (Outputs FET 24V 5W max.) FET=Field Effect Transistor	
SOME EXTENSION BOARDS MAY BE SET ON TO THE INTERFACE POWER SUPPLY BOARD												
*Refer to the Cable Glands Installation Instructions												

*Refer to the Cable Glands Installation Instructions

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	INSTALLATION GUIDE DI 002 EN I CMA TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 15 / 37

EXTENSION BOARD 4DG (SI)



EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD 4DG (SI)			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	RELATIVE PRESSURE TRANSMITTER CPR3000 (ATEX)	C3			ADR 4x0.34 sh.	PRESSURE	Bc	5	+	PRESSURE	
							Mr	6	-		

*Refer to the Cable Glands Installation Instructions

EXTENSION BOARD SI SONDE AD



EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD SI SONDE AD				
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation	
		No.	CG*	Alma	Type							
•	OVERFILL PREVENTION PROBE	C7			[6x1]	Common	[Nr]	1	-	OVERFILL PREVENTIO N PROBES	[If cable are supplied by ALMA]	
						Power	[Rg]	2	+			
						From probe	[Or]	3	From probe			
						To probe	[Jn]	4	To probe			

*Refer to the Cable Glands Installation Instructions

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INSTALLATION GUIDE DI 002 EN I
CMA TRONIQUE

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

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Page 16 / 37

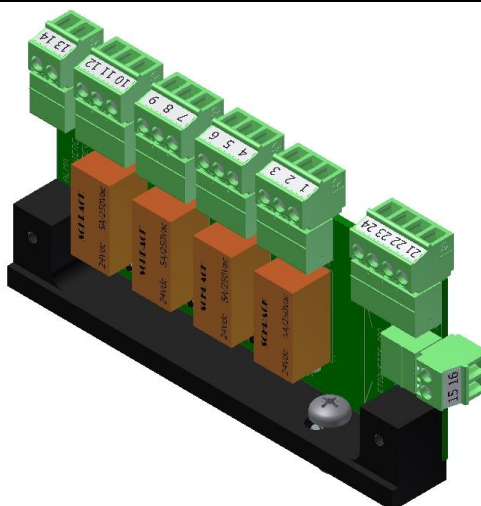
SPOOL VALVE CONTROL: ELECTRICAL AND HYDRAULIC WIRING

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								INTERFACE POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	MANIFOLD FLAP CONTROL OR PRODUCT RETURN AUTHORISATION (Cpt 4 and 5)				4 to 7x1	Flap 1	1	39	24VDC = opened flap (outputs FET 24V 5W max.) FET=Field Effect Transistor	EV Flaps or Product return authorisation	Or Product return compartment 4 Or Product return compartment 5
						Flap 2	2	40			
						Flap 3	3	41			
						Flap 4	4	42			
						Flap 5	5	43			
						Flap 6	6	44			
						Flap 7	7	45			
					1x1	0V		46			
	RC-HEATING OIL RECEIVER				2x1	Start/Stop	1	49	Start/Stop	RC-Oil_1	
						LF/HF	2	50	LF/HF	RC-Oil_2	
	COUNTED / PUMPED DISTRIBUTION WAY (with additional commands)				3x1	Gravi/Pmp	1	51	0V	Gravity / Pumped	Closed circuit=product pumped (end position)
						Pct/Pnc	2	52	0V	Pumped counted/ no counted	Closed circuit=product counted
						0V	3	59	0V	0V (GND)	51, 52 and 59 are shunted if manual valves are not instrumented
	PTO CONTROL				1x1	PTO Ctrl		58		PTO control	Power-take-off engaged
	FOOTVALVE CONTROL				1x1	Footvalve			24VDC=cde	FOOTVALVE	24VDC=opening (Outputs FET 24V 5W max.) FET=Field Effect Transistor
	PRODUCT RETURN CONTROL				3 to 6X1	PR1	1	65	24VDC=author.	Return_1	Product return compartment 1to 3 (Outputs FET 24V 5W max.) FET=Field Effect Transistor
						PR2	2	66		Return_2	
						PR3	3	67		Return_3	
						Chasse		68		Cde chasse	
	ADDITIONAL COMMANDS				5X1	PTO	1	61	24VDC=pto	PTO	(Outputs FET 24V 5W max.) FET=Field Effect Transistor
						Stop Mot.	2	62	24VDC=stop	Stop motor	
						Acc. Mot.	3	73	24VDC=acc.	Motor acceleration	
						Clutching	4	76	24VDC=clutchin	Clutching	
						Start Mot.	5	77	24VDC=start	Start motor	
	ADDITIVATION CONTROL				2x1	Power	1	71	NO free contact	Additivation control	Closed contact=additivation
						Control	72	50			(Output: NO free potential relay)
	SPOOL VALVE CONTROL				2x1	HF		74	HF solenoid valve	Spool valve (hydraulic motor)	
						Author.		75	Author. Solenoid valve		
	MANIFOLD VENT VALVE CONTROL				1x1	Vent valve		78	24VDC	Vent valve control	24VDC=opening (Outputs FET 24V 5W max.) FET=Field Effect Transistor
SOME EXTENSION BOARDS MAY BE SET ON TO THE INTERFACE POWER SUPPLY BOARD											

*Refer to the Cable Glands Installation Instructions

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	This document is available at www.alma-alma.fr	Page 17 / 37

RELAY EXTENSION BOARD (used to control a minimum 5W spool valve)



EQUIPEMENT CONNECTED TO THE MICROCOMPT+								RELAY EXTENSION BOARD		
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function	Observation
		No.	CG*	Alma	Type					
	AUTHORISATION SOLENOID VALVE					Author.		1	NC free contact	Hydraulic control of hydraulic pump
								2	0V/24VDC	
								3	NO free contact	
	HIGH FLOW SOLENOID VALVE					High flow		4	NC free contact	High flow control of hydraulic pump
								5	0V/24VDC	
								6	NO free contact	

*Refer to the Cable Glands Installation Instructions

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Angle: degree (° ' ")
Temperature: °C

Page 19 / 37



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	This document is available at www.alma-alma.fr	Page 20 / 37

ADRIANE TURBINE METER DN80-80 243 110x110

2H00 pulse emitter

2H00 pulse emitter well

Hole for downstream pipe sealing

4 holes M6 depth 10 to fix a holder for an electronic type UNI

3/8\" NPT nozzle for temperature sensor thermowell

162

130

60

110

2H00

4 holes M5 depth 10 and two wells to direct fix UNI electronic

126

65

180

Hole for upstream pipe sealing

Emitter sealing device

Sealing by Viton

O-rings 97.79 x 5.33 (R47)

Available in two version, FOD or Multi-products

ADRIANE DN80-80 Type 243 110x110

Flow direction

Stamping area

2B00 pulse emitter well

2B00 Pulse emitter

2B00 Pulse emitter

UNI electronic

3/8\" NPT CT1001 thermowell

CT1001 temperature sensor

Calculator holder

Non-return valve kit

Liquids measured

Liquid hydrocarbons except LPG, FAME, ethanol, aqueous urea solutions with a concentration of 32.5%

Service Development

www.alma-alma.fr

13127 Vitrolles

Code : 8115 / 8032

DEV N° : 906

Drawing N° associated with the related CET file

Metro : LNE-17513

ATEX : DCET ATEX 009X

Associated items

Designation	Codes	Plan
2H00 Pulse emitter	8145	PPV069
2B00 Pulse emitter	8147	PPV025
UNI electronic	8760 / 8948	C0101
3/8\" NPT CT1001 thermowell	8152	A0728
CT1001 temperature sensor	8151	A0730
Calculator holder	-	-
Non-return valve kit	8798	-

CET LNE-17513

CEV LNE 12393

ATEX II 2 G cII CT6

Mass : 4Kg

PRESENTATION DRAWING DFV021

Updating the date of CET

Modified fasteners axle holder

New axle holder

Add a 2H00 pulse emitter well

Adriane DN80-80 243 110x110

One-piece light alloy version

U 5 / 5

PPV021

Dev N°

906

Drawing N°

31/08/2012

Created on : 03/08/1999

by

CC

SR

SR

BM

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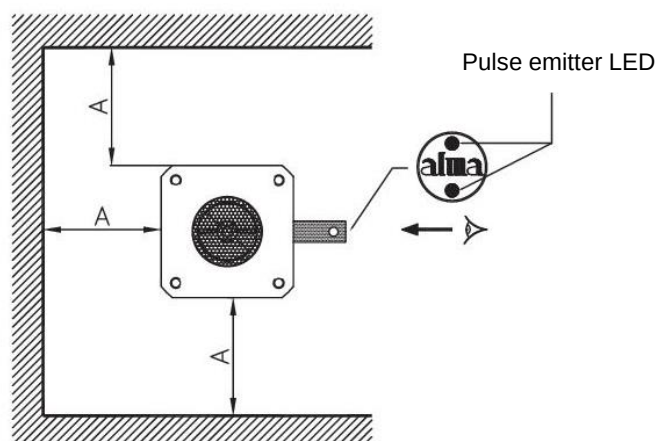
ADRIANE TURBINE METER DN80-80 373 PN16 ADBLUE

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	This document is available at www.alma-alma.fr	Page 22 / 37

INSTALLATION RECOMMENDATIONS ADRIANE TURBINE METER

- The identification plate and the led of the pulse emitter(s) shall be visible and accessible.



- The turbine must be installed with respect to the flow direction.
- Put sealing rings each other sides between the turbine and the backflanges.
- Leave an open space all around the turbine in order to ease maintenance.
- Install a 400 μ filter (mini) on the pipe upstream from the turbine meter.
- After installation or during the commissioning period, if the new or modified pipes have not been perfectly cleaned or pickled and passivated, the turbine should be protected by a honeycomb sieve – max. 1mm mesh. It must be placed between two flanges upstream from the turbine.
- Dimensions: A > 100mm.



The meter may be installed:

- Between two straight pipe sections that have the same nominal diameter as the meter and which lengths is at least equal to 10 times this diameter upstream and 5 time downstream.
- Between two pipes that have the same nominal diameter as the meter, with shorter or no straight sections, provided that no flowrate adjustment device (eg. a variable-opening valve) is located upstream at a distance less than 10 times the nominal diameter.

Provision contained in EC Type Examination or Evaluation Certificate.

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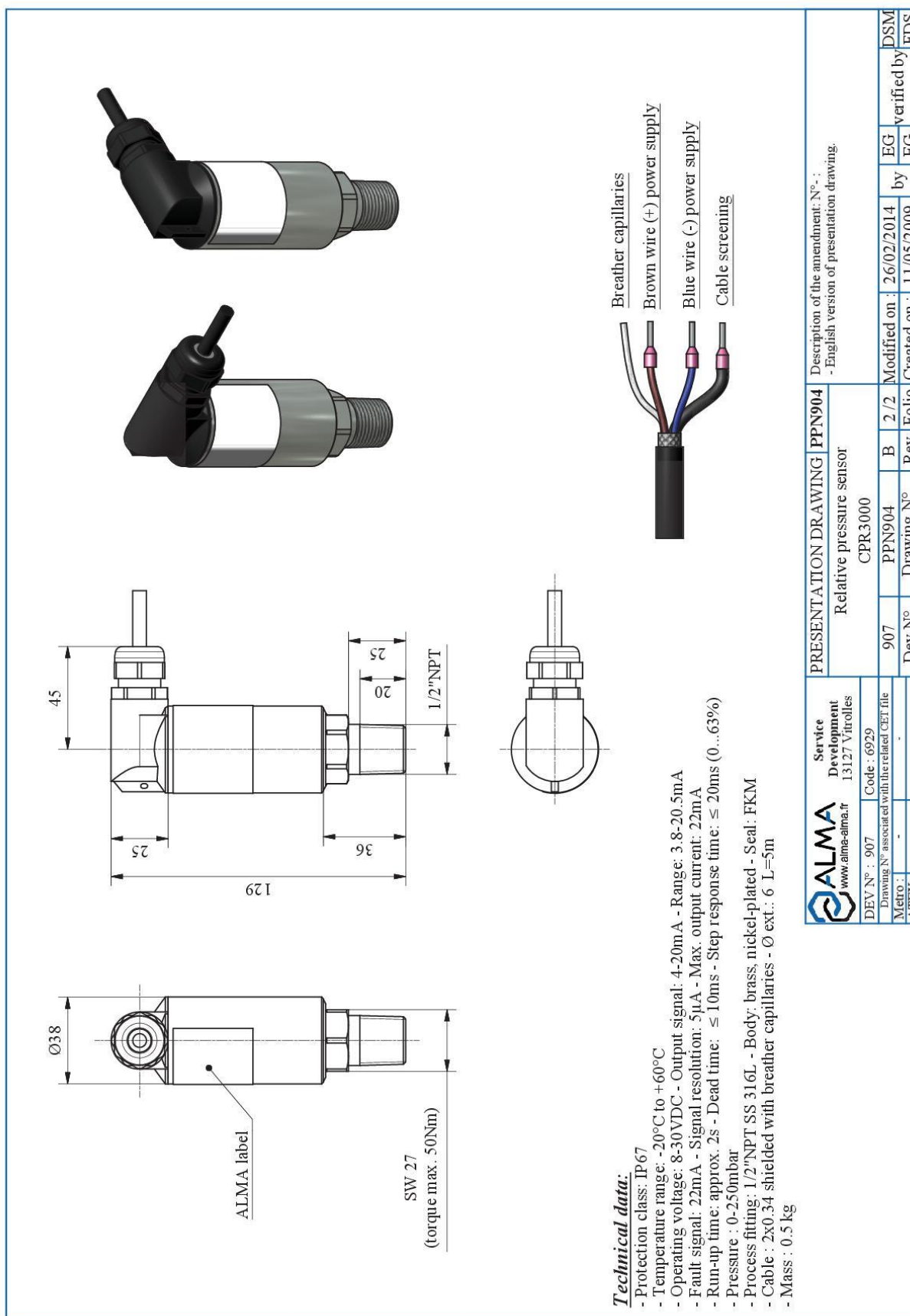
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Angle: degree (° ' ")
Temperature: °C

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Page 23 / 37

7. RELATIVE PRESSURE TRANSMITTER CPR3000 (NON ATEX)

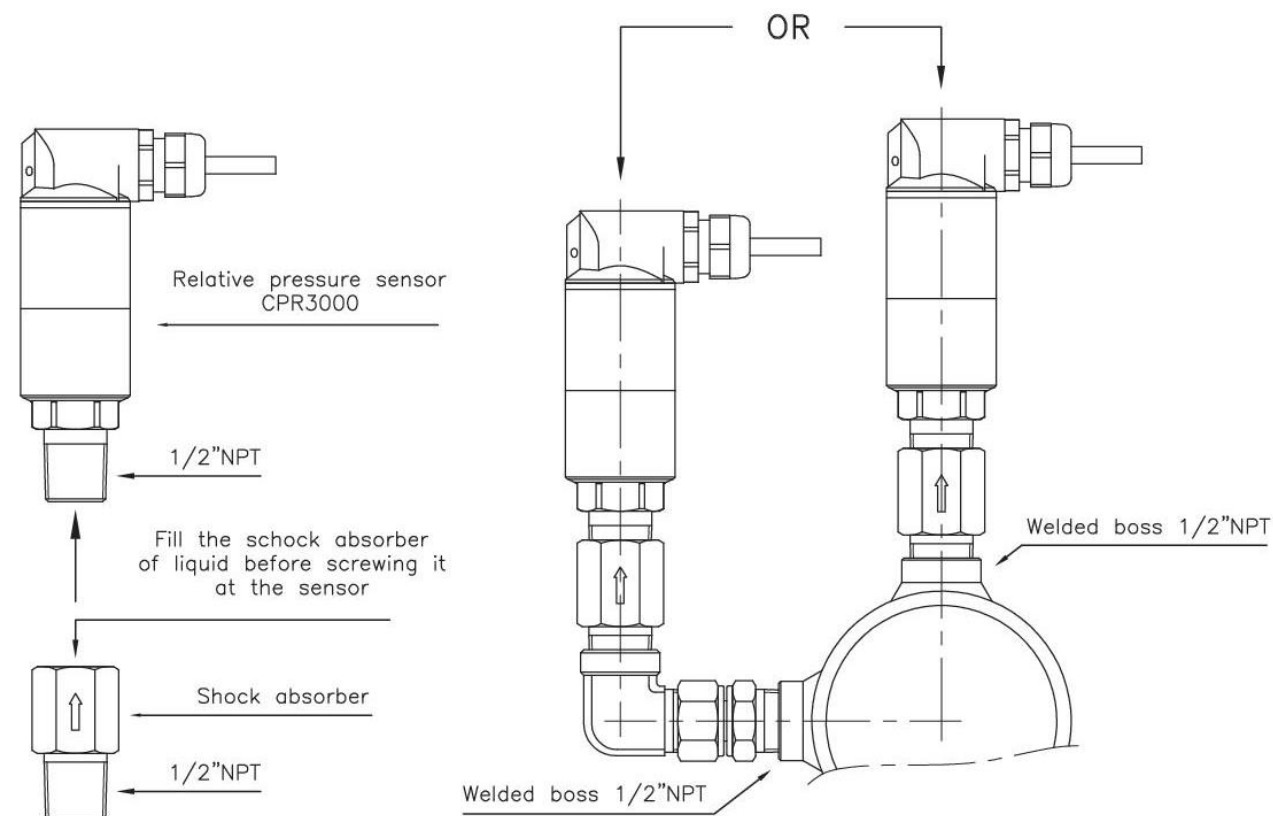


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	This document is available at www.alma-alma.fr	Page 24 / 37

INSTALLATION RECOMMENDATIONS CPR3000 (NON ATEX)

Install the pressure sensor
in upright position

- Mount the pressure sensor on a boss 1/2"NPT welded on the vertical or horizontal axis of the pipe.



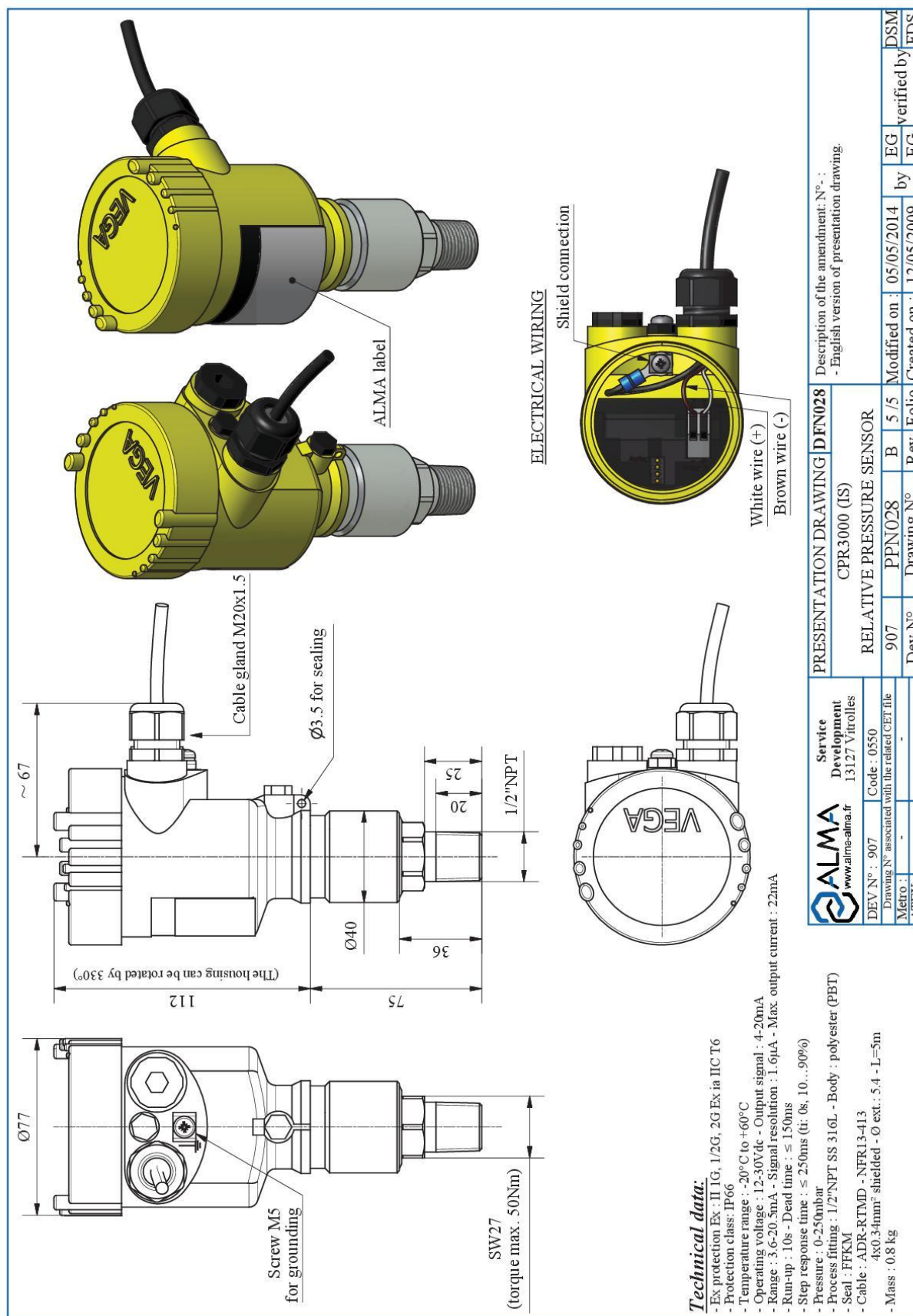
Screw the shock absorber and ensure the sealing
(Ex: Loctite tubetanche 577)

Connect the pressure sensor, equipped of the shock absorber, on the pipe via a welded boss 1/2"NPT and ensure a good sealing of the assembly.
(upright position of the sensor $\pm 10^\circ$)



DISTANCE BETWEEN THE PRESSURE SENSOR AND THE SUCTION FLANGE OF THE PUMP MUST BE AT LEAST 200mm.

8. RELATIVE PRESSURE TRANSMITTER CPR3000 (ATEX)



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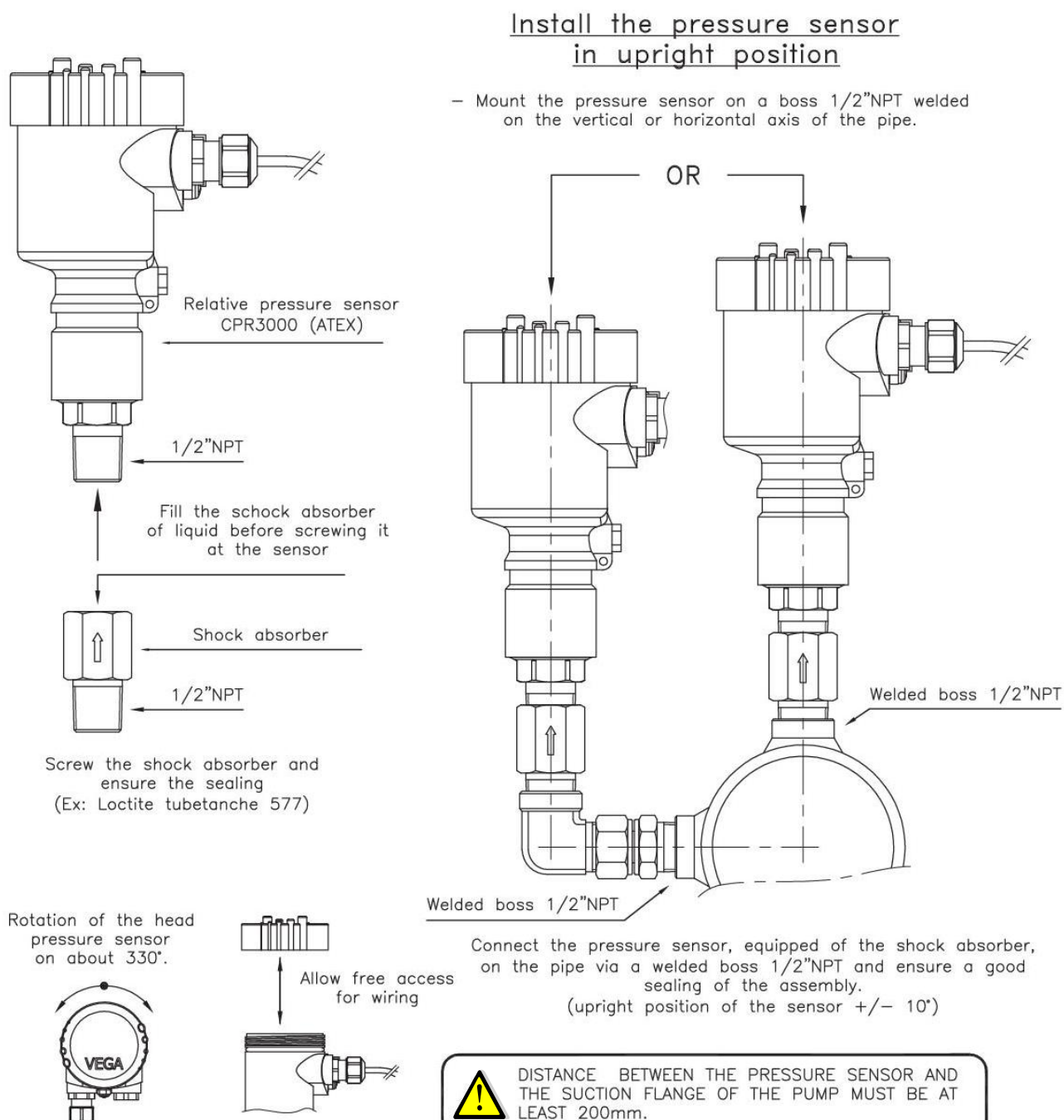
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Units of measure:
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Temperature: °C

Page 26 / 37

INSTALLATION RECOMMENDATIONS CPR3000 (ATEX)



REFER TO INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT AND AVAILABLE ON ALMA WEBSITE)

10. PRINTER

Printer kit
with **TM-U295 printer**
Code: 0284 (with 5 meters cable)
Code: 0765 (with 10 meters cable)
(Printer presentation drawing PPN901)

Printer kit
with **SP298MD printer**
Code: 0766 (with 5 meters cable)
Code: 0767 (with 10 meters cable)
(Printer presentation drawing PPN900)

* ADR-RTMD - NFR13-413 cable

Description of the amendment: N° :
- English version of presentation drawing.

PRINTER LINK CABLE		FUNCTION
TYPE	Shielded cable * 4x0.75mm ² Ø ext 8 L=5m / Code 4339 L=10m / Code 4578	24Vdc 0v Tx printer Rx printer Shielding

PRINTER KIT:
- 1 Printer.
- 1 Printer link cable (Length= 5 or 10m).
- 1 Printer holder (SS 304L thickness 2mm - Mass 1.5 kg).

Service Development
13127 Vitrolles
www.alma-alma.fr
Code : -
DEV N° : 907
Drawing N° associated with the related CEF file
Metro : -

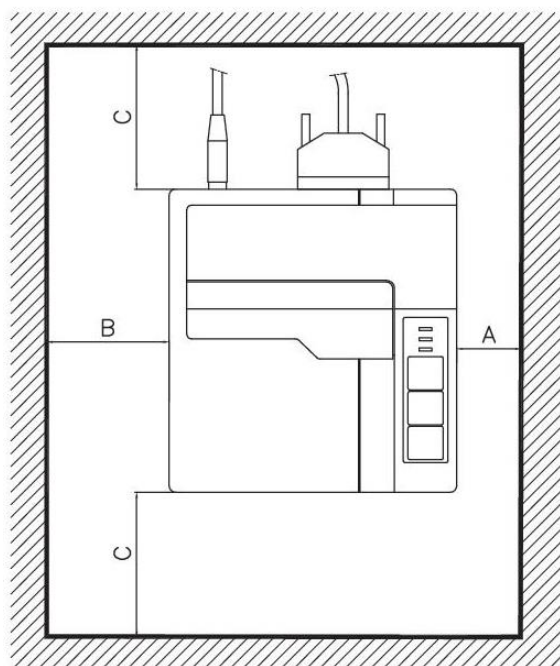
PRESENTATION DRAWING
PPN902
PRINTER KIT

907	PPN902	B	2 / 2	Modified on : 06/05/2014	EG verified by : EG	DSM
Dev N°	Drawing N°	Rev	Ecl	Created on : 25/03/2010	by	vs

DO NOT EXPOSE THE PRINTER
TO ANY HEAT-SOURCE,
AND PROTECT IT FROM VIBRATIONS
AND FROM WATER PROJECTIONS.

IF IT'S NOT IN THE TRUCK CABIN,
THE PRINTER MUST BE INSTALLED
IN A TIGHT BOX IN ORDER
TO FACILITATE INTRODUCTION AND
EXTRACTION OF PAPER

-



The printer must be installed in a tight box and be laid out so as not to obstruct the introduction and the extraction of paper.



DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE.
PROTECT IT FROM VIBRATIONS AND WATER PROJECTIONS.

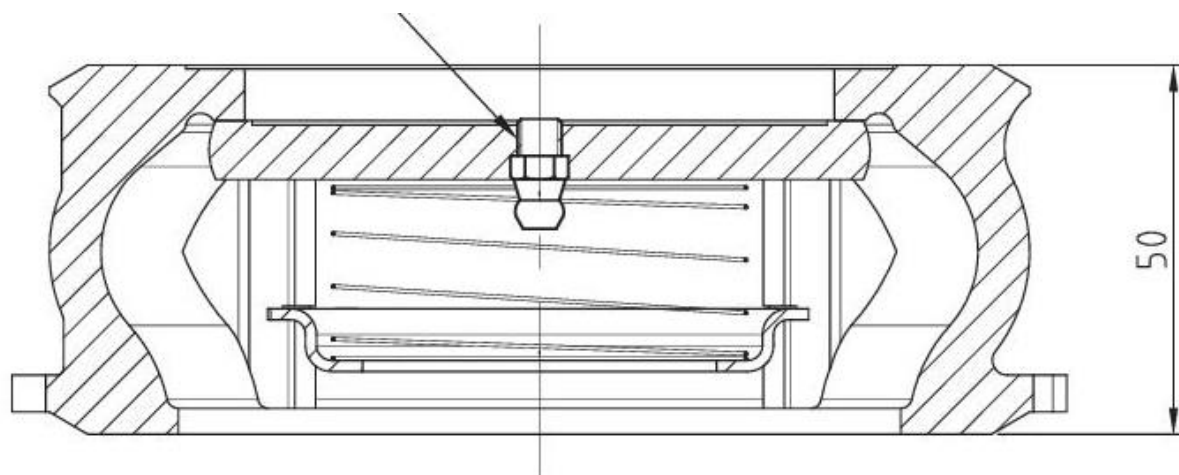


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	This document is available at www.alma-alma.fr	Page 30 / 37

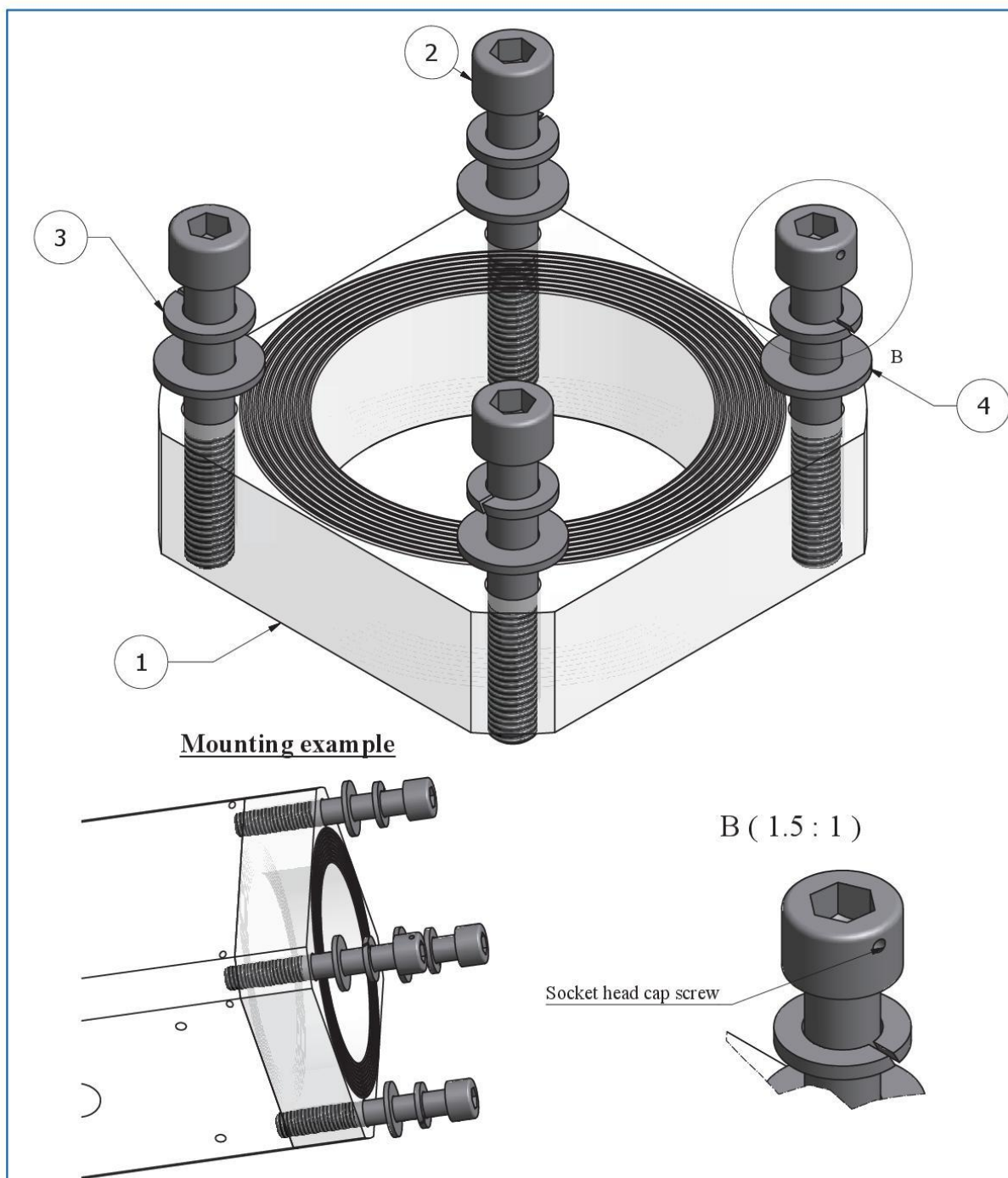
12. NON RETURN VALVE KIT DN80

OVERALL DIMENSIONS NON RETURN VALVE KIT DN80:

Ø144



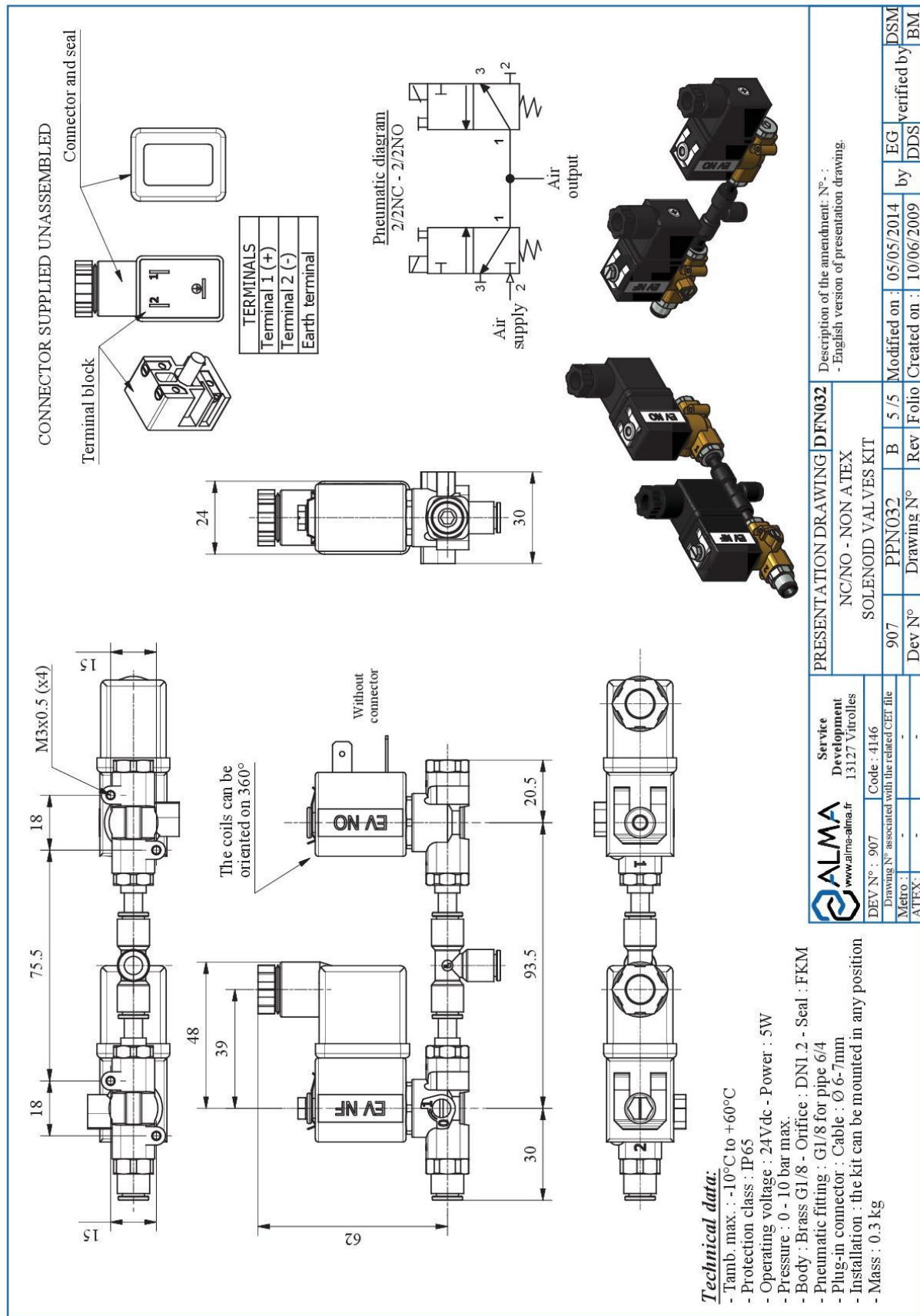
13. SIGHT GLASS DN80



Rep	Qty	Item description	Material	Reference	Rev.	Mdf	Code	Observation																																																											
1	1	Sightglass DN80 110X110	Moulded PMMA	A0533	B		0908																																																												
2	1	CHC screw M10 x 70 (ISO 4762)	Stainless A4-70				8595	1 socket head cap screw																																																											
3	1	Washer W M10 (DIN 127)	Stainless A4-70				8474																																																												
4	1	Washer M M10 (NFE 25-514)	Stainless A4-70				8430																																																												
 Service Development 13127 Vitrolles Sight kit 110 x 110 Adriane turbine meter DN80 24X Description of amendment N° <tr><td colspan="2">Mat:</td><td colspan="3"></td><td colspan="4"></td></tr> <tr><td colspan="2">Tol : ± 0.2</td><td colspan="2">Code : 1091</td><td colspan="5"></td></tr> <tr><td colspan="5">Drawing N° associated with the related CET file</td><td>905</td><td>PV1674</td><td>A</td><td>2 / 2</td><td>Modified on :</td><td></td><td>by</td><td></td><td></td><td></td></tr> <tr><td colspan="2">Metro :</td><td colspan="3"></td><td>Dev N°</td><td>Drawing N°</td><td>Rev</td><td>Folio</td><td>Created on :</td><td>23/01/2014</td><td></td><td>CC</td><td>verified by</td><td>SR</td></tr> <tr><td colspan="2">ATEX :</td><td colspan="3"></td><td colspan="10"></td></tr>					Mat:									Tol : ± 0.2		Code : 1091							Drawing N° associated with the related CET file					905	PV1674	A	2 / 2	Modified on :		by				Metro :					Dev N°	Drawing N°	Rev	Folio	Created on :	23/01/2014		CC	verified by	SR	ATEX :														
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Drawing N° associated with the related CET file					905	PV1674	A	2 / 2	Modified on :		by																																																								
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	This document is available at www.alma-alma.fr	Page 32 / 37

14. NC/NO SOLENOID VALVES KIT (NON ATEX)



15. NC/NO SOLENOID VALVES KIT (ATEX)

M4x0.7 Prof. 8 (x8)

116.5

24

24

12

24

57

21

92.5

76

124.5

32

41

20.8

89

Exhaust

Air supply

Air output

Solenoid valve 2/2 NC

Solenoid valve 2/2 NO

Technical data:

- Ex protection : II 2G Exmb IIC T4 Gb
- Tamb. max. : -10°C to +55°C
- Protection class : IP65
- Operating voltage : 24VDC ±10% - Power : 3W
- Pressure : 0 - 10 bar max. - Flow rate: 55 l/min (air)
- Body valve : brass G1/8 - Orifice : DN1.2 - Seal : FKM
- Pneumatic fitting : G1/8 and R1/8 for pipe 6/4
- Cable : moulded 3G0.75 L=3m
- Installation : free
- Mass : 1 kg

Pneumatic diagram

Solenoid valve 3/2NC configured 2/2NC

Solenoid valve 3/2NC configured 2/2NO

Service Development
13127 Vitrolles
www.alma-alma.fr

PRESENTATION DRAWING PPN903
Solenoid valves kit
NC/NO - ATEX

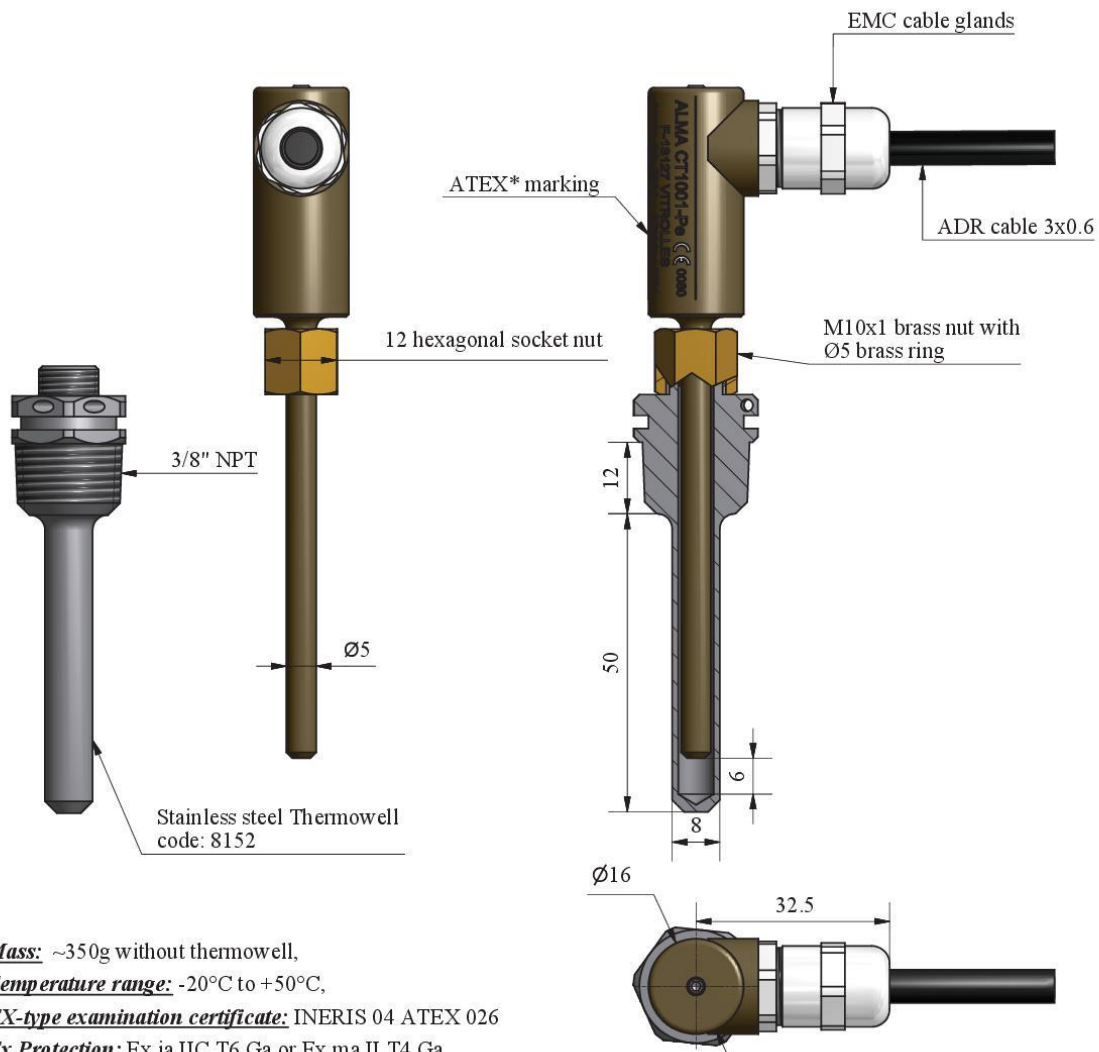
DEV N° : 907 Code : 4591
Drawing N° associated with the related CEF file
Metro : - - -
ATEX: - - -

907 Dev N° Drawing N° Rev C 2/2
Folio
Modified on : 07/01/2016
Created on : 29/04/2009
by EG
verified by SR
FDS

Description of the amendment: N°454 :
Mise à jour

Document available on website [alma-alma.fr](http://www.alma-alma.fr)

16. PT100 TEMPERATURE SENSOR – CT1001



- **Mass:** ~350g without thermowell,
- **Temperature range:** -20°C to +50°C,
- **EX-type examination certificate:** INERIS 04 ATEX 026
- **Ex Protection:** Ex ia IIC T6 Ga or Ex ma II T4 Ga

The sensor body is made of bronze color anodized aluminum alloy; The ring and the nut are made of brass. The probe can be mounted either on a ALMA thermowell or on a thimble connection 1/4 "BSP (M10x1 n5). Before installation, lubricate the parts in contact with the thermowell or the boss, to prevent corrosion

PT100 features:

- 3 wires
- 1/3 DIN

*ATEX "ia" and "ma" certification.
For installation and use in hazardous areas see Instruction manual

Also available with output connector according to IEC 60947-5-2

Connecting the cable		
<i>Function</i>	<i>Marking on the wire</i>	<i>Color wire</i>
PT100/1	1	Yellow
PT100/2	2	White
PT100/3	3	Green

 ALMA www.alma-aima.fr	Service Development 13127 Vitrolles		PRESENTATION DRAWING		DFV042		Description of the amendment N°312: Adding a strengthening part						
			Temperature probe										
			CT1001-Pe										
	DEV N° : 949c		Code : 8151										
	Drawing N° associated with the related CET file												
Metro : ATEX :		INERIS 04 ATEX 0026		949c	PPV042	I	5 / 7	Modified on :	13/06/2013	by	CC	verified by	SR
				Dev N°	Drawing N°	Rev	Folio	Created on :	13/09/2003		BM		BM

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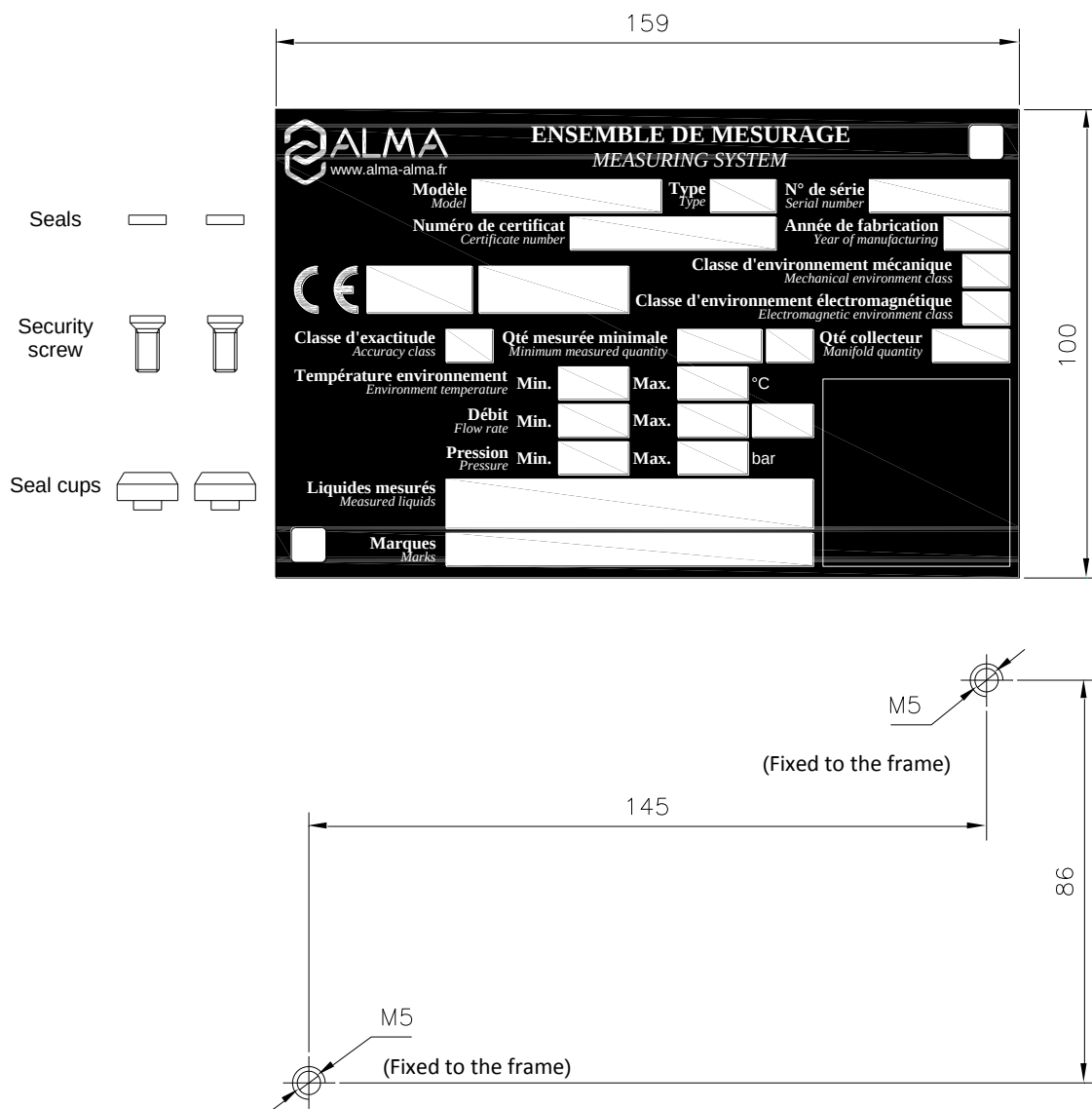
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	This document is available at www.alma-alma.fr	Page 35 / 37



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	This document is available at www.alma-alma.fr	Page 36 / 37

17. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE

The identification plate shall be clearly installed, near the associated indicator device, and of easy access in order to be able to read features and to stamp the regulatory marks



The security screws of the cups (provided by ALMA) must be screwed in the tap of the frame (do not use removable nuts).

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Page 37 / 37