

INSTALLATION GUIDE

DI 025 EN A
DUAL TRONIQUE

For applications other than Alma measuring systems



A	2021/02/22	Creation [PJV179]	DSM	FDS
Issue	Date	Nature of modifications	Written by	Approved by

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY				
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION				
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE			Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr			Page 1 / 28

CONTENTS

1. GENERAL RECOMMENDATIONS	3
1.1. MECHANICAL RECOMMENDATIONS	3
1.2. ELECTRICAL RECOMMENDATIONS	4
1.3. PNEUMATIC RECOMMENDATIONS	6
2. GENERAL PRESENTATION	7
3. PART LIST	7
4. MICROCOMPT+ DUAL	9
4.1. INSTALLATION RECOMMENDATIONS CALCULATOR-INDICATOR MICROCOMPT+	10
4.2. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+	11
Terminal assignment of the power supply board	12
Connection of plexmi electronic boards for manifold flaps and product returns	15
Connection of the network board – Ethernet, RS232/485, CANBus	17
Terminal assignment of the extension board “sonde AD” 5 wires (IS)	18
Terminal assignment of the extension board “sonde AD” 2 wires (IS)	19
4.3. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX	20
Mounting and wiring of the GSM and GPS antennas	21
Mounting of the GSM/GPS cables into the cable glands	22
Wiring of the 2-antenna box to the MICROCOMPT+	22
5. 2H00 KIT FOR PD-METER 24M³/H, 48M³/H	23
6. TEMPERATURE PROBE PT100 – CT1001 ATEX	24
6.1. INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE	25
7. PRINTER	26
7.1. INSTALLATION RECOMMENDATIONS PRINTER	27
8. CONVERTER 24VDC/24VDC 2.1A 50W	28

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 2 / 28

1. GENERAL RECOMMENDATIONS

IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE, PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

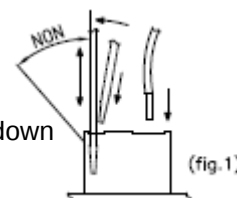
1.1. MECANICAL RECOMMENDATIONS

- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Take care to place the equipment in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).
- ⇒ Take care to position properly the equipment; the display must be readable without any difficulty.
- ⇒ Apply a tightening torque suitable with size and material of the fixation element except particular specifications mentioned on the presentation drawing or in the installation guides.
- ⇒ Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for "carriage of dangerous goods of road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.
- ⇒ Respect cables and corrugated conduit radii of curvature.
- ⇒ Leave enough flexibility to wires in order to avoid any risk of stripping.
- ⇒ Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).
- ⇒  See § INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 3 / 28

1.2. ELECTRICAL RECOMMENDATIONS

- ⇒ According to the ATEX directive or any other regulations in force in the country of destination, the safety protection level of the equipment must agree with the installation area (potentially explosive atmospheres).
- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Connect the supply of the equipment downstream cut-out, on the power supply reserved to the measured distribution.
- ⇒ Put a delayed protection of 5A upstream the 24VDC supply to protect equipment in case of reverse polarity or overcurrent.
- ⇒ Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for "carriage of dangerous goods by road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Take care not to damage the terminals of the different electronic boards while wiring.
 - Screw terminals: do not damage the screw heads of the terminals.
 - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
 - Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
 - Use flat screwdriver 0.4x2.5 (see fig.1).
 - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
 - Do not exceed the upright position when the screwdriver is down in order not to block the spring.
 - Insert or remove the wire and remove the screwdriver.
- ⇒ Pass the power supply cores (24VDC truck) through the ferrites by carrying out a loop (ALMA supply).
- ⇒ Do not use wires of section higher than 1.5mm².
- ⇒ Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).
- ⇒ Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.
- ⇒ Whenever possible, perform a wired test, after wiring and before powering.
- ⇒ Whenever possible, respect the locations of the cables specified in the installation guide.
- ⇒ Equipment must be connected to the frame ground (external ground connection).
- ⇒ Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipment).
Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss...).



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 4 / 28

- ⇒ Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.
- ⇒ Respect a homogeneous wire color code.
- ⇒ Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No3 on 'ON' and the 7 others on 'OFF'.
- ⇒ Current of the electrical devices:

Electrical devices	Supply voltage	Minimum current	Maximum current
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
PRINTER	24VDC +/-10%	0.1 A	5.5 A (switch-on)

- ⇒ Color code according to DIN 47100.
- ⇒ Code for designation of colours according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
Blanc	Bc		WH	White	Bianco	Blanco	Weiß
Marron	Mr		BN	Brown	Marrone	Marrón	Braun
Vert	Vt		GN	Green	Verde	Verde	Grün
Jaune	Jn		YE	Yellow	Giallo	Amarillo	Gelb
Gris	Gr		GY	Grey	Grigio	Gris	Grau
Rose	Rs		PK	Pink	Rosa	Rosa	Lila
Bleu	Bl		BU	Blue	Blu	Azul	Blau
Rouge	Rg		RD	Red	Rosso	Rojo	Rot
Noir	Nr		BK	Black	Nero	Negro	Schwarz
Violet	Vi		VL	Violet	Viola	Violeta	Violett
Orange	Or		OG	Orange	Arancio	Naranja	Orange
Vert/Jaune	V/J		GNYE	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 5 / 28

1.3. PNEUMATIC RECOMMENDATIONS

- ⇒ Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.
- ⇒ The air supply pressure to the inlet of the equipment must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.
- ⇒ Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.
- ⇒ Use colored pneumatic pipes to ease maintenance operation.
- ⇒ In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.
- ⇒ The use of muffler is not allowed under any circumstances (fouling, frost...). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area (L = 100 mm min.).
- ⇒ Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Unités	Bar	PSI	Pascal	kg/cm ²
1 Bar =	1	14,5	100 000 (1x10 ⁵)	1,0197
1 PSI =	0.069	1	6894,5	0,07031
1 Pascal =	1x10 ⁻⁵	14,5x10 ⁻⁵	1	1,0197x10 ⁻⁵
1 kg/cm ² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch (livre par pouce carré)

1 bar = 100 kPa = 0.1 MPa (1 MPa = 10 bar)

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 6 / 28

2. GENERAL PRESENTATION

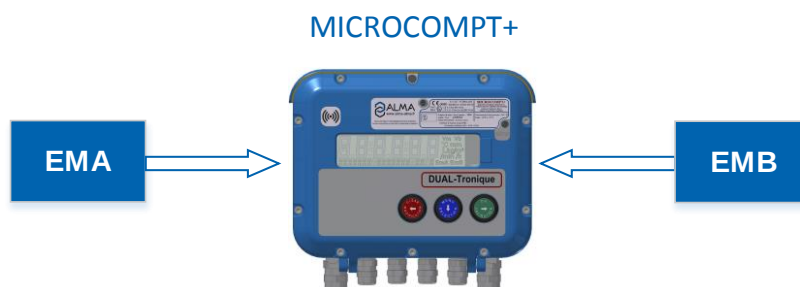
The DUAL TRONIQUE is a system that can manage one or two measuring systems based on a single calculator-indicator MICROCOMPT+.

These measuring systems are fitted on a road tanker. The maximum number of compartments is 9 with a single measuring system and 6 with two measuring systems. They measure liquids other than water.

They are:

- ⇒ Certified type (see the relevant EC-type or EU-type examination certificate)
- ⇒ Of same model or of different models

They are called EMA and EMB within this document.



3. PART LIST

EQUIPMENT DELIVERED BY ALMA				
Item	Matériel	Désignation	Qté	Option*
1		CALCULATOR INDICATOR MICROCOMPT+ DUAL WITH Bluetooth CONNECTION	1	
		Wi-Fi CONNECTION (As an alternative to Bluetooth)		•
		RFID SUPERVISOR KEY		
2		2H00 KIT FOR SATAM PD-METER 24m³/h, 48m³/h	1 or 2	
3		Pt100 TEMPERATURE PROBE – CT1001-Pe ATEX (Supplied with thermowell)	1 or 2	•

Non-contractual pictures

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 7 / 28

EQUIPMENT DELIVERED BY ALMA				
Item	Equipment	Designation	Qty	Option*
4		2-ANTENNA BOX GSM AND GPS	1	•
5		PRINTER TMU-295 (Printer – power supply cable – serial link cable 10m)	1	•
6		CONVERTER 24VDC/24VDC 2.1A 50W (Printer power supply 24VDC)	1	•
Option*: equipment sold as an option by ALMA, it must be installed on the measuring system if required by the certificate.				

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION

	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 8 / 28

4. MICROCOMPT+ DUAL



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

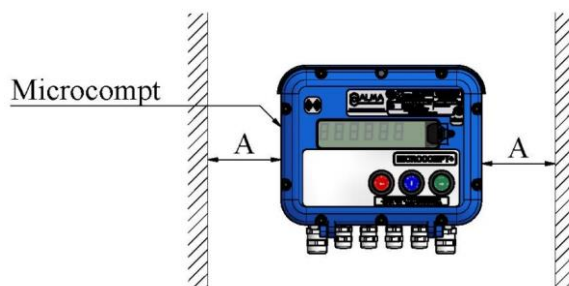
This document is available at www.alma-alma.fr

Units of measure:
 Length: mm
 Angle: degree (° '' ''')
 Temperature: °C

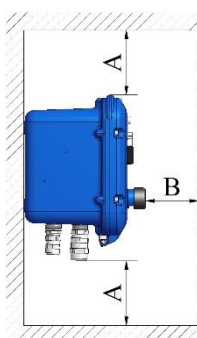
Page 9 / 28

4.1. INSTALLATION RECOMMENDATIONS CALCULATOR-INDICATOR MICROCOMPT+

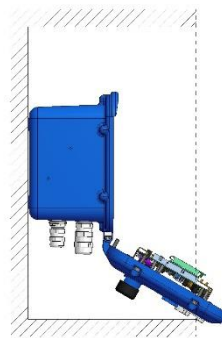
- Fasten the box with 4 M6 screws (holder suitable for vibrations and designed to support the MICROCOMPT). On the box: 4 M6 blind holes tapped length=12 over 185x132).
- Leave an open space around the box in order:
 - o To facilitate maintenance operation.
 - o To prevent any pressing on pushbuttons and on the glass.
- The space between the front face of the box and the cabinet door shall be sufficient.
- Dimensions: $A > 100\text{mm}$ and $B > 60\text{mm}$



- SOLUTION 1: straight box if it's a breast height.

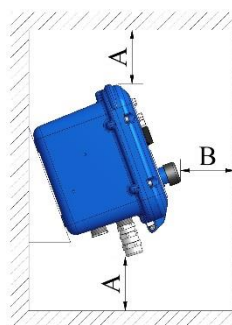


Left hand view
Closed box

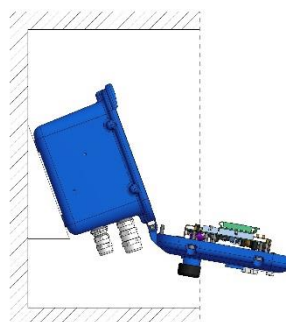


Left hand view
open box

- SOLUTION 2: 20° angle if it's not at breast height.



Left hand view
Closed box



Left hand view
open box

REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

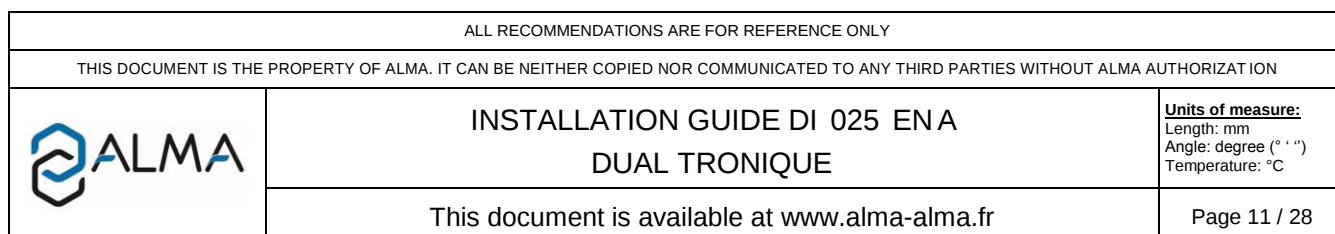
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

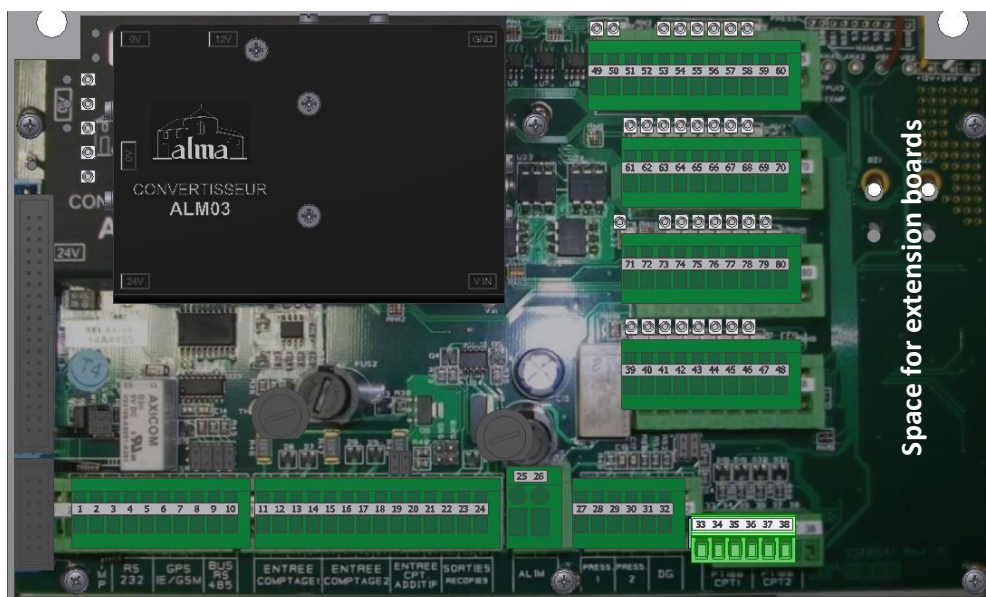


Terminal assignment of the power supply board

Any mass braids and shielding must be connected to the MICROCOMPT+ ground bar

TERMINAL ASSIGNMENT OF MICROCOMPT+ BOARDS

POWER SUPPLY BOARD



EQUIPMENT CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal			
		No.	CG*	Alma	Type				Function	Observation	
•	PRINTER	C1	1/2"NPT	•	ADR 4x0.34 sh.	Rx Printer	Bc	1	Tx	Printer	Connect the shielding
						Tx Printer	Mr	2	Rx		
						0V	Vt	3	0V		
•	EMBEDDED COMPUTING	C8	1/2"NPT		3x0.34 sh.	0V		3	0V	RS232	Connect the shielding ALMA or FTL Light Protocol
						Rx E.C.		4	Tx		
						Tx E.C.		5	Rx	DSPGI	Gauging system for product identification
•	DSPGI DEVICE					Rx	Vt	6	Tx		
						Tx	Bc	7	Rx		
						Ground	Nr	8	Ground		
	EMA METERING	C2	1/2"NPT	•	ADR 4x0.34 sh..	12V	Jn	11	12V	EMA Product metering input	Connect the shielding
						V1	Mr	12	V1		
						V2	Vt	13	V2		
						0V	Bc	14	0V	EMB Product metering input	Connect the shielding
	EMB METERING	C2	1/2"NPT	•	ADR 4x0.34 sh.	12V	Jn	15	12V		
						V1	Mr	16	V1		
						V2	Vt	17	V2	Additive metering input or Injector feedback ctrl	
						0V	Bc	18	0V		
								19	12V		
•	ADDITIVE METERING or INJECTOR FEEDBACK CONTROL							20	V1	Pulses output	Control system / Display Put SW9 and SW10 to have a 0-24V signal
								21	0V		
								22	PO EMA		
•	PULSES OUTPUT		1/2"NPT			PO EMA		22	PO EMA	Pulses output	
						PO EMB		23	PO EMB		
						0V		24	0V		

*Refer to the Cable Glands Installation Instructions

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	SUPPLY 24VCC	A1	1/2"NPT		2x1	Bat. (+)	1	25	24VDC	Power supply	24VDC truck battery (after battery switch and protected by a fuse)
						Bat. (-)	2	26	0V		
•	EMA Pt100 TEMPERATURE PROBE	C4	1/2"NPT	•	ADR 3x0.6 sh	+	Jn	33	+	EMA Pt100	Connect the shielding
						-	Bc	34	-		
						-	Vt	35	-		
•	EMB Pt100 TEMPERATURE PROBE	C4	1/2"NPT	•	ADR 3x0.6 sh	+	Jn	36	+	EMB Pt100	Connect the shielding
						-	Bc	37	-		
						-	Vt	38	-		
	MANIFOLD FLAP CONTROL OR PRODUCT RETURN AND/OR INJECTOR 2				4 to 7x1	Flap 1	1	39	24VDC = opened flap	EV Flaps	Maximum number of compartments: 9 with a single measuring system 6 with two measuring systems Depending on configuration: direct connection or via plexmi electronic board. Refer to the assignment table and the connection table of the relevant plexmi board
						Flap 2	2	40			
						Flap 3	3	41			
							4	42			
							5	43			
							6	44			
							7	45			
	REMOTE CONTROL 1 or INTERMEDIATE STOP				1x1			49			
	REMOTE CONTROL 2 or FINAL STOP				1x1			50			
	DISTRIBUTION WAY: EMA/EMB and PUMPED COUNTED / NOT COUNTED				3x1	EMA/EMB	1	51	0V	Manual valve on EMA or EMB	Open circuit=selection EMB Closed circuit=selection EMA
						PC/PNC	2	52	0V	Pumped counted/ no counted	Closed circuit=product counted
						0V	3	59	0V	0V (GND)	
	ADDITIVE 1 LEVEL CONTROL				1x1	Ctrl ADD1		53		Additive 1 low level ctrl	
	ADDITIVE 2 LEVEL CONTROL				1x1	Ctrl ADD2		54		Additive 2 low level ctrl	
	OVERFILL PROBE CONTROL				1x1	Ctrl AD		55		Overfill probe ctrl	
	INJECTOR 2 FEEDBACK CONTROL				1x1	Ctrl INJ2		56		Injector 2 feedback ctrl	
	CUSTOMER TANK OVERFILL PROBE CONTROL				1x1	Ctrl AD customer		57		Customer overfill probe ctrl	
	PTO CONTROL				1x1	Ctrl PTO		58		PTO Control	Power-take-off engaged (EMA or EMB or EMA+EMB)
	FOOTVALVE CONTROL				1x1	Footvalve		64	24VDC= cde	Footvalve	EMA or EMA+EMB according to configuration 24VDC=opening (Outputs FET Field Effect Transistor 24V 5W max.)
	PRODUCT RETURN CONTROL				3 to 6x1	PR1	1	65	24VDC= author.	Return_1	Depending on configuration: direct connection (Outputs FET Field Effect Transistor 24V 5W max.) or via plexmi electronic board. Refer to the assignment table and connection table of the relevant plexmi board
						PR2	2	66		Return_2	
						PR3	3	67		Return_3	
						Drain		68		Drain ctrl	

*Refer to the Cable Glands Installation Instructions

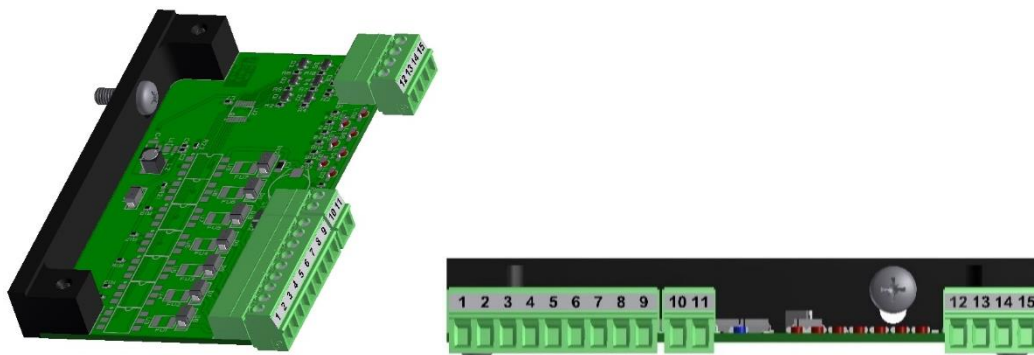
ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 13 / 28

Assignments table according to number of flaps, product returns and depending on the presence or not of a second additive injector:

				MICROCOMPT+ power supply board V1 REV11									
Nb of Flaps	Nb of Returns	Addit #1	Addit #2	45	44	43	42	41	40	39	67	66	65
5	0-4	yes	yes	addit#2	ret#4	flap#5	flap#4	flap#3	flap#2	flap#1	ret#3	ret#2	ret#1
5	5	yes	no	ret#5	ret#4	flap#5	flap#4	flap#3	flap#2	flap#1	ret#3	ret#2	ret#1
6	0-3	yes	yes	addit#2	flap#6	flap#5	flap#4	flap#3	flap#2	flap#1	ret#3	ret#2	ret#1
6	4	yes	no	ret#4	flap#6	flap#5	flap#4	flap#3	flap#2	flap#1	ret#3	ret#2	ret#1
6	5-7	yes	yes	addit#2	flap#6	flap#5	flap#4	flap#3	flap#2	flap#1	PLEXMI 1 (ret#1-ret#7)		
7	0-3	yes	no	flap#7	flap#6	flap#5	flap#4	flap#3	flap#2	flap#1	ret#3	ret#2	ret#1
7	4-7	yes	no	flap#7	flap#6	flap#5	flap#4	flap#3	flap#2	flap#1	PLEXMI 1 (ret#1-ret#7)		
8	0-6	yes	no	ret#6	ret#5	ret#4	flap#8	PLEXMI 1 (flap #1- flap#7)			ret#3	ret#2	ret#1
9	0-5	yes	no	ret#5	ret#4	flap#9	flap#8	PLEXMI 1 (flap#1- flap#7)			ret#3	ret#2	ret#1
9	6-9	yes	no	ret#9	ret#8	flap#9	flap#8	PLEXMI 1 (flap#1- flap#7)			PLEXMI 2 (ret#1-ret#7)		

If both PLEXMI electronic boards are useful, PLEXMI 1 is fixed to the MICROCOMPT+ frame and PLEXMI 2 (ret#1-ret#7) has to be installed in a 24VDC-supplied independent box.

Connection of plexmi electronic boards for manifold flaps and product returns



Multiplexing table:

MULTIPLEXING TABLE									
Input 1 (12)	Input 2 (13)	Input 3 (14)	Output 1 (1)	Output 2 (2)	Output 3 (3)	Output 4 (4)	Output 5 (5)	Output 6 (6)	Output 7 (7)
0	0	0	0	0	0	0	0	0	0
24V	0	0	24V	0	0	0	0	0	0
0	24V	0	0	24V	0	0	0	0	0
24V	24V	0	0	0	24V	0	0	0	0
0	0	24V	0	0	0	24V	0	0	0
24V	0	24V	0	0	0	0	24V	0	0
0	24V	24V	0	0	0	0	0	24V	0
24V	24V	24V	0	0	0	0	0	0	24V

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

Units of measure:
Length: mm
Angle: degree (° '' ''')
Temperature: °C

This document is available at www.alma-alma.fr

Page 15 / 28

PLEXMI board connection table for manifold flaps:

CONNECTED EQUIPMENT							PLEXMI ELECTRONIC BOARD							MICROCOMPT+						
CONNECTED EQUIPMENT							OUTPUTS				INPUTS			POWER SUPPLY BOARD						
Option	Equipment	Cable (for information)			Function	Colour or No	Term in	Function	Observation	Observation	Function	Term in	Term in	Function	Observation					
		No	CG*	Alma			Type													
●	MANIFOLD FLAP CONTROL				4 to 7x1	Flap#1	1	1	Outputs 24VDC (24VDC = opened flap)	Flap#1	500 mA max	Multiplexing** for flap#1 to flap#7	Input 1	0-24 V	12	39	Outputs 24VDC (24VDC = opened flap) outputs FET 24V 5W max	Flap#1 to Flap#7		
						Flap#2	2	2		Flap#2			Input 2		13	40				
						Flap#3	3	3		Flap#3			Input 3		14	41				
						Flap#4	4	4		Flap#4										
						Flap#5	5	5		Flap#5										
						Flap#6	6	6		Flap#6										
						Flap#7	7	7		Flap#7										
														SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+	
								8	0V	GND					0V	11	S4	0V (black)		
					1x1	0V		9	0V	GND					GND	0V	15	47	0V	

*Refer to the Cable Glands installation instructions

** Refer to the multiplexing table

PLEXMI board connection table for product returns:

							PLEXMIELECTRONIC BOARD							MICROCOMPT+							
CONNECTED EQUIPMENT							OUTPUTS				INPUTS			POWER SUPPLY BOARD							
Option	Equipment	Cable (for information)			Function	Colour or No	Termin	Function		Observation	Observation	Function		Termin	Termin	Function		Observation			
		No	CG*	Alma				Type													
●	PRODUCT RETURN CONTROL				Return#1	1	1	Outputs 24VDC (24VDC = opened return)	Return#1	500 mA max	Multiplexing** from return#1 to return#7	Input 1	0-24 V	12	65	24VDC = authorisation	Product return compartment 1 to 7	Output FET 24V 5W max			
					Return#2	2	2		Return#2			Input 2		13	66						
					Return#3	3	3		Return#3			Input 3		14	67						
					Return#4	4	4		Return#4												
					Return#5	5	5		Return#5												
					Return#6	6	6		Return#6												
					Return#7	7	7		Return#7												
														SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+		
								8	0V	GND					0V	11	S4	0V (black)			
					1x1	0V		9	0V	GND					GND	0V	15	47	0V		

*Refer to the Cable Glands installation instructions

** Refer to the multiplexing table

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

This document is available at www.alma-alma.fr

Page 16 / 28

Terminal assignment of the extension board “sonde AD” 5 wires (IS)

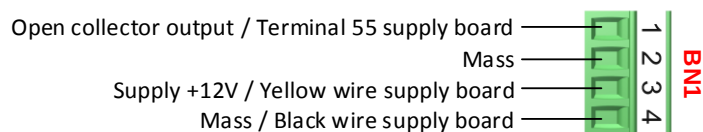
EXTENSION BOARD SONDE AD 5 wires (IS)

NT IN ATEX 510 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+							EXTENSION BOARD SONDE AD (IS)				
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
•	OVERFILL PREVENTION PROBE	C7			[6x1]	Common	[Nr]	1	-	OVERFILL PREVENTION PROBES	[If cable are supplied by ALMA]
						Supply	[Rg]	2	+		
						From probe	[Or]	3	From probe		
						To probe	[Jn]	4	To probe		

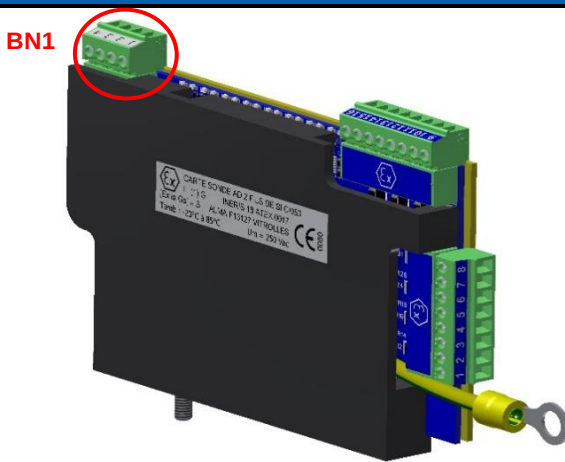
*Refer to the Cable Glands Installation Instructions

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 18 / 28

Terminal assignment of the extension board "sonde AD" 2 wires (IS)

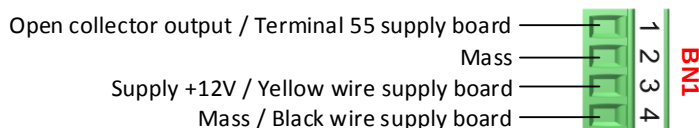
EXTENSION BOARD SONDE AD 2 wires (IS)											
											
EQUIPMENT CONNECTED TO THE MICROCOMPT+						EXTENSION BOARD SONDE AD (IS)					
Option	Equipment	Cable (for information)				Function	Terminal	Function		Colour	Observation
		No.	CG*	Alma	Type						
•	OVERFILL PREVENTION PROBE 1					Supply	1	Supply +	SIGNAL PROBE 1	Mr	
						Common	2	Common		Bc	
•	OVERFILL PREVENTION PROBE 2					Supply	3	Supply +	SIGNAL PROBE 2	Rg	
						Common	4	Common		Bc	
•	OVERFILL PREVENTION PROBE 3					Supply	5	Supply +	SIGNAL PROBE 3	Or	
						Common	6	Common		Bc	
•	OVERFILL PREVENTION PROBE 4					Supply	7	Supply +	SIGNAL PROBE 4	Jn	
						Common	8	Common		Bc	
•	OVERFILL PREVENTION PROBE 5					Supply	9	Supply +	SIGNAL PROBE 5	Vt	
						Common	10	Common		Bc	
•	OVERFILL PREVENTION PROBE 6					Supply	11	Supply +	SIGNAL PROBE 6	Bl	
						Common	12	Common		Bc	
•	OVERFILL PREVENTION PROBE 7					Supply	13	Supply +	SIGNAL PROBE 7	Vi	
						Common	14	Common		Bc	
•	OVERFILL PREVENTION PROBE 8					Supply	15	Supply +	SIGNAL PROBE 8	Gr	
						Common	16	Common		Bc	

*Refer to the Cable Glands Installation Instructions



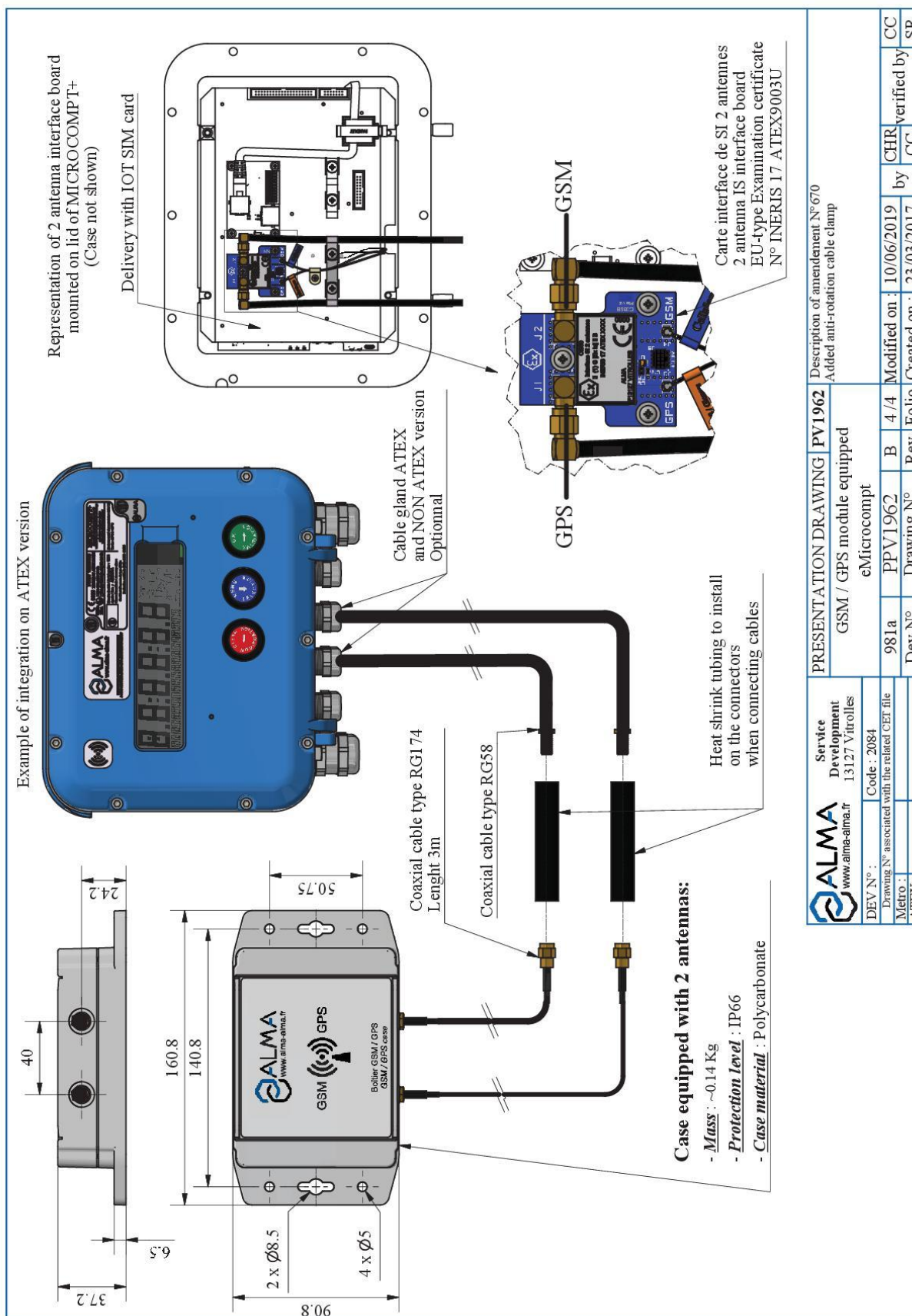
- This extension board only works with two-wire optic overfill prevention probes.
- A Dummy device is a two-wire dry probe simulator. Channels that are not connected to overfill prevention probes must be connected to a Dummy device. None of the 8 channels must be open.
- Do not install the Dummy into the MICROCOMPT housing.
- If the MICROCOMPT is off, the probes and the Dummy device shall be electrically isolated.

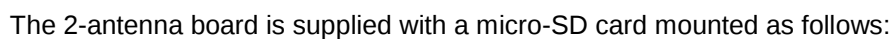
Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 19 / 28

4.3. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX





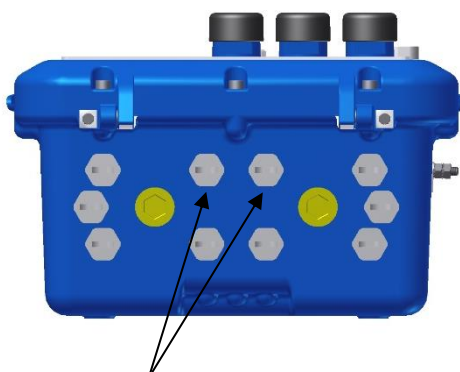
ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 EN A DUAL TRONIQUE	<u>Units of measure:</u> Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 21 / 28

Mounting of the GSM/GPS cables into the cable glands

ALMA connects the GSM and GPS antenna to the MICROCOMPT+ (2-antenna board).



At the outlet of the MICROCOMPT+ box, you must pass both cables through cable glands. In case of an ATEX MICROCOMPT+, cable glands must be ATEX.



RECOMMENDED CABLE GLANDS
(FOR INFORMATION ONLY)

Into the MICROCOMPT+, adjust the cable length to easily open and close the cover. Make sure to prevent damage to the cable.

Tighten both cable glands.

Wiring of the 2-antenna box to the MICROCOMPT+

Fasten the box. You must install it in an area free of metallic cover to have a good reception and broadcasting of signal. You can install the box in a horizontal or vertical position.

Put each coaxial cable through the heat shrink sleeve.

Plug the RG58⁽¹⁾ cable from the MICROCOMPT+ with the RG174⁽²⁾ cable from the antenna box and tighten them. Isolate the male/female SMA connectors with the supplied heat shrink sleeve (both antennas in the box are the same, cables don't have to be labelled).

Position and heat up the sleeve on the connectors to prevent corrosion and humidity.



WARNING: The cables of this box can be **neither shortened nor extended**

⁽¹⁾ RG58: Semi-rigid coaxial cable, 5mm diameter

⁽²⁾ RG174: Flexible coaxial cable, 2.7mm diameter

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



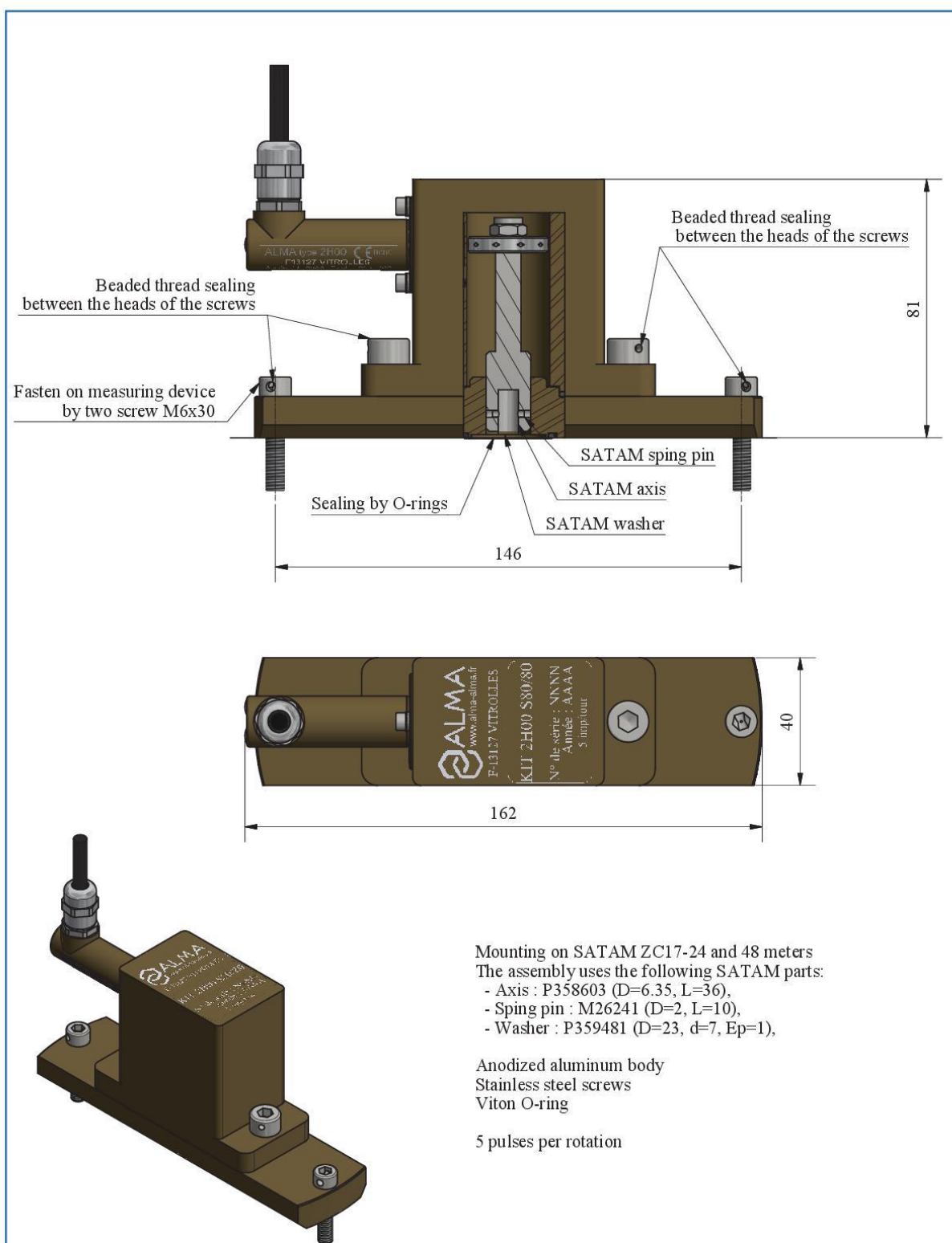
INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

This document is available at www.alma-alma.fr

Page 22 / 28

5. 2H00 KIT FOR PD-METER 24m³/h, 48m³/h



Mounting on SATAM ZC17-24 and 48 meters
The assembly uses the following SATAM parts:

- Axis : P358603 (D=6.35, L=36),
- Spring pin : M26241 (D=2, L=10),
- Washer : P359481 (D=23, d=7, Ep=1),

Anodized aluminum body
Stainless steel screws
Viton O-ring

5 pulses per rotation

ALMA www.alma-alma.fr Service Development 13127 Vitrolles		PRESENTATION DRAWING DFV043				Description of amendment N°			
DEV N° : 904c		Code : 8064		2H00					
				For Volutronique					
Drawing N° associated with the related CET file		904c	PPV043	I	4 / 4	Modified on :		by	
Metro :		Dev N°	Drawing N°	Rev	Folio	Created on :	07/01/2020	CC	verified by
ATEX :									SR

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 ENA DUAL TRONIQUE	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 23 / 28



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 025 EN A DUAL TRONIQUE	<u>Units of measure:</u> Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 25 / 28

7. PRINTER

PRINTER KIT:

- 1 Printer.
- 1 Printer link cable (Length= 5 or 10m).
- 1 Printer holder (SS 304L thickness 2mm - Mass 1.5 kg).

**Printer kit
with TM-U295 printer**
Code: 0284 (with 5 meters cable)
Code: 0765 (with 10 meters cable)
(Printer presentation drawing PPN901)

DO NOT EXPOSE THE PRINTER
TO ANY HEAT-SOURCE,
AND PROTECT IT FROM VIBRATIONS
AND FROM WATER PROJECTIONS.

IF IT'S NOT IN THE TRUCK CABIN,
THE PRINTER MUST BE INSTALLED
IN A TIGHT BOX IN ORDER
TO FACILITATE INTRODUCTION AND
EXTRACTION OF PAPER.

**Printer kit
with SP298MD printer**
Code: 0766 (with 5 meters cable)
Code: 0767 (with 10 meters cable)
(Printer presentation drawing PPN900)

* ADR-RTMD - NFR13-413 cable

PRINTER LINK CABLE		COLOUR WIRE	FUNCTION
TYPE	CABLE	White (WH) Brown (BN) Yellow (YE) Green (GN) Shielding	24Vdc 0v Tx printer Rx printer Shielding
Shielded cable* 4x0.75mm ² Ø ext. 8 L=5m / Code 4339 L=10m / Code 4578			

Service Development
13127 Vitrolles
www.alma-alma.fr

PRESENTATION DRAWING PPN902

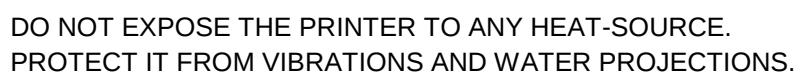
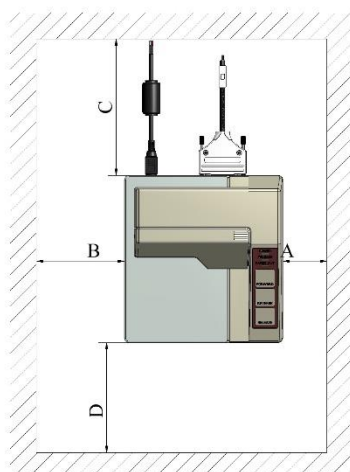
PRINTER KIT

DEV N° : 907	Code : -	907	PPN902	B	2 / 2	Modified on : 06/05/2014	EG verified by : DSM
Drawing N° associated with the related CEF file		Dev N°	Drawing N°	Rev	Folio	Created on : 25/03/2010	EG
Metro : ATEX:							XS

Description of the amendment: N° :
- English version of presentation drawing.

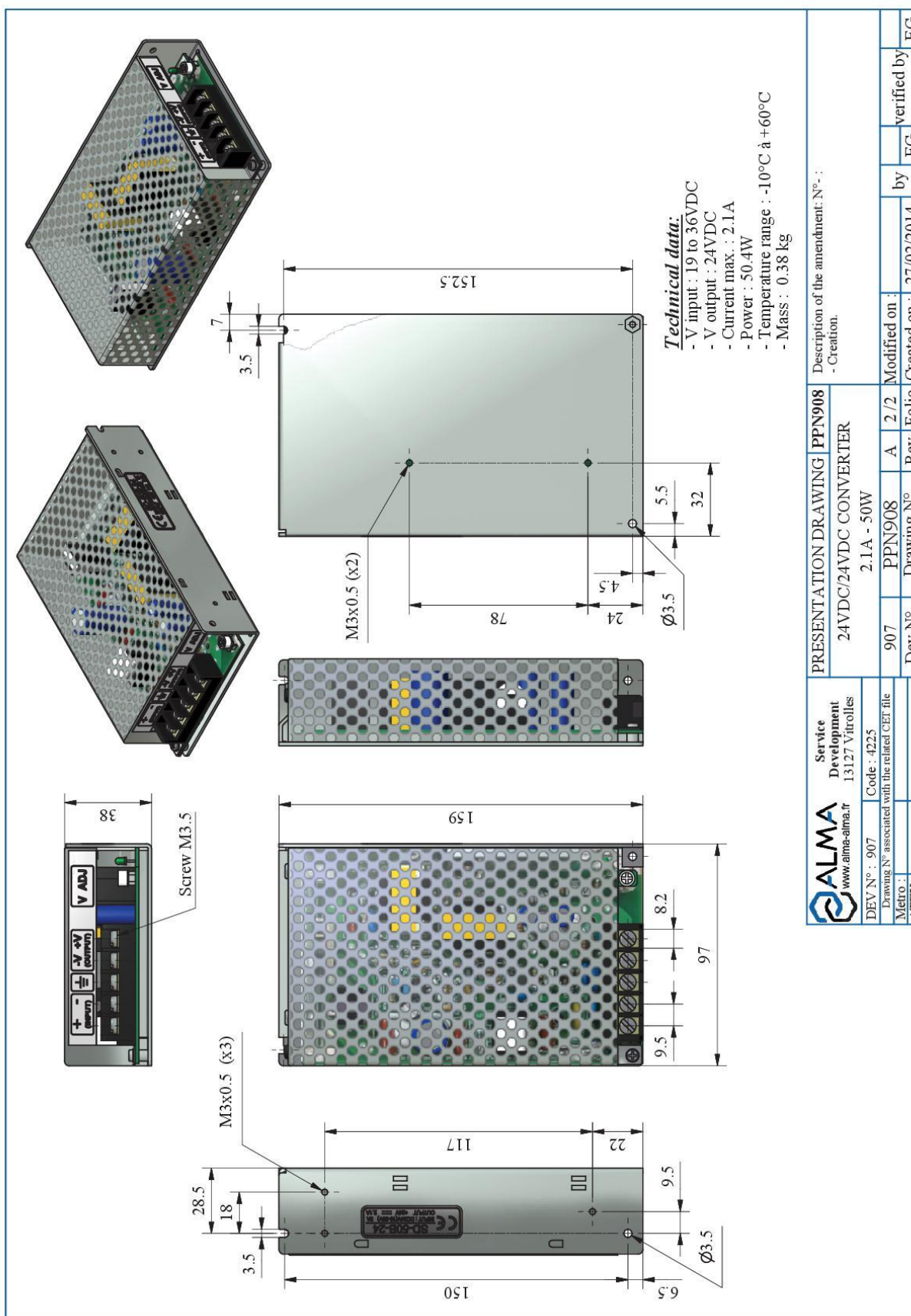
 Document available on website [alma-alma.fr](http://www.alma-alma.fr)

-



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT AUTHORIZATION		
	INSTALLATION GUIDE DI 025 EN A DUAL TRONIQUE	<u>Units of measure:</u> Length: mm Angle: degree (°) Temperature: °C
	This document is available at www.alma-alma.fr	Page 27 / 28

8. CONVERTER 24VDC/24VDC 2.1A 50W

Document available on website alma-alma.fr