




ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	<p>INSTALLATION GUIDE DI 002 ENQ</p> <p>CMA TRONIQUE types TC50 et TC80</p>	<p><u>Units of measure:</u></p> <p>Length: mm</p> <p>Angle: degree (° / °')</p> <p>Temperature: °C</p>
	<p>This document is available at www.alma-alma.fr</p>	<p>Page 1/50</p>

CONTENTS

1. GENERAL RECOMMENDATIONS.....	4
1.1. MECANICAL RECOMMENDATIONS	4
1.2. ELECTRICAL RECOMMENDATIONS	5
1.3. PNEUMATIC RECOMMENDATIONS	7
2. GENERAL PRESENTATION	8
2.1. USE ACCORDING TO MID CERTIFICATE	8
2.2. SPECIAL CONDITIONS FOR INSTALLATION	8
3. PART LIST	9
4. CALCULATOR-INDICATOR MICROCOMPT+ NON ATEX OR ATEX	11
4.1. CALCULATOR-INDICATOR MICROCOMPT+ NON ATEX.....	11
4.2. CALCULATOR-INDICATOR MICROCOMPT+ ATEX	12
4.3. INSTALLATION RECOMMENDATIONS REMOTE CALCULATOR-INDICATOR MICROCOMPT+	13
4.4. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+.....	14
Terminal assignment of the power supply board.....	15
Connection of plexmi electronic boards for manifold flaps and product returns	18
Connection of the network board – Ethernet, RS232/485, CANBus	20
Terminal assignment of the extension board 4DG (IS)	21
Terminal assignment of the extension board “sonde AD” 5 wires (IS)	22
Terminal assignment of the extension board “sonde AD” 2 wires (IS)	23
4.5. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX	24
Mounting and wiring of the GSM and GPS antennas.....	25
Mounting of the GSM/GPS cables into the cable glands.....	26
Wiring of the 2-antenna box to the MICROCOMPT+	26
4.6. ELECTRICAL WIRING SPOOL VALVE CONTROL	27
Terminal assignment of the power supply board.....	27
Terminal assignment of the relay extension board.....	27
5. ADRIANE TURBINE METER	28
5.1. ADRIANE TURBINE METER DN50-50 243 100x100.....	28
5.2. ADRIANE TURBINE METER DN80-80 243 110x110.....	29
5.3. ADRIANE TURBINE METER DN80-80 373 PN16 Ad BLUE®.....	30
5.4. INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.....	31
5.5. CONNECTION KIT ADRIANE DN50 OR DN80	32
6. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX OR ATEX.....	33
6.1. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX	33
6.2. RELATIVE PRESSURE TRANSMITTER CPR3000 ATEX.....	34
6.3. INSTALLATION RECOMMENDATIONS CPR3000	35
7. PRINTER KIT	36
7.1. INSTALLATION RECOMMENDATIONS PRINTER	37
7.2. ELECTRICAL WIRING PRINTER	38
Supply cable	38
Serial link cable	38
8. CONVERTER 24VDC/24VDC 2.1A 50W	39
9. NON-RETURN VALVE KIT DN50 OR DN80.....	40

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 2/50

9.1.	INSTALLATION RECOMMENDATIONS NON-RETURN VALVE KIT DN50 OR DN80	41
10.	SIGHTGLASS KIT DN50 OR DN80.....	42
10.1.	INSTALLATION RECOMMENDATIONS SIGHTGLASS KIT DN50 OR DN80.....	43
11.	CONTROL OF THE PUMP	44
11.1.	NC/NO SOLENOID VALVES KIT NON ATEX	44
11.2.	NC/NO SOLENOID VALVES KIT ATEX	45
11.3.	PNEUMATIC DIAGRAM PROPORTIONAL CONTROL OF THE BY-PASS	46
11.4.	HYDRAULIC SPOOL VALVE CONTROL DIAGRAM	47
12.	TEMPERATURE PROBE PT100 – CT1001 ATEX	48
12.1.	INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE.....	49
13.	KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE.....	50


ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 3/50


1. GENERAL RECOMMENDATIONS

**IN ORDER TO AVOID ALL THE PROBLEMS CONCERNING THE INSTALLATION, THE OPERATION AND THE MAINTENANCE OF THE EQUIPMENTS, BEING ABLE TO CREATE INOPPORTUNE FAILURE,
PLEASE RESPECT THE FOLLOWING RECOMMENDATIONS.**

BEFORE ANY WORK, MAKE SURE THAT THE EQUIPMENTS ARE NOT POWERED.

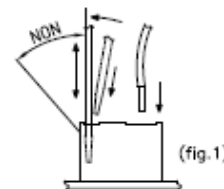
1.1. MECANICAL RECOMMENDATIONS


- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Take care to place the equipment in order to facilitate their installation, operation and maintenance by the technicians (working ergonomics).
- ⇒ Take care to position properly the equipment. The display must be readable without any difficulty.
- ⇒ Apply a tightening torque suitable with size and material of the fixation element except particular specifications mentioned on the presentation drawing or in the installation guides.
- ⇒ Mechanically protect the cables with the corrugated conduit if the cables are not ADR (corrugated conduit adapted to vehicles used for "carriage of dangerous goods of road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Ensure there are a good mechanical strength and a good sealing between cable glands and cables, and between cable glands and corrugated conduit.
- ⇒ Respect cables and corrugated conduit radii of curvature.
- ⇒ Leave enough flexibility to wires in order to avoid any risk of stripping.
- ⇒ Allow the drainage of the water in the lower loop (siphon) of the corrugated conduit (not water retention inside the corrugated conduit).
- ⇒  See § INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER.

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 4/50

1.2. ELECTRICAL RECOMMENDATIONS

- ⇒ According to the ATEX directive or any other regulations in force in the country of destination, the safety protection level of the equipment must agree with the installation area (potentially explosive atmospheres).
- ⇒ Respect the recommendations of the instruction manual specifying the installation, operation and maintenance conditions of the ATEX equipment (instruction manual supplied with the equipment).
- ⇒ Connect the supply of the equipment downstream cut-out, on the power supply reserved to the measured distribution.
- ⇒ Put a delayed protection of 5A upstream the 24VDC supply to protect equipment in case of reverse polarity or overcurrent.
- ⇒ Use ADR specific cable, if it is not the case, use at minimum a cable resisting to hydrocarbons. Mechanically protect this cable with a corrugated conduit (corrugated conduit adapted to vehicles used for "carriage of dangerous goods by road" - hydrocarbons, LPG ... - and meet the requirements of French standard NF R13-903. Refer to the regulations in force).
- ⇒ Take care not to damage the terminals of the different electronic boards while wiring.
 - Screw terminals: do not damage the screw heads of the terminals.
 - Use insulated lugs and insulated wire ferrules adapted to the section of wires.
 - Spring terminals: do not block the springs (if a spring is blocked, the electronic board must be replaced).
 - Use flat screwdriver 0.4x2.5 (see fig.1).
 - Insert the screwdriver slightly tilted, then push it perpendicularly to the terminal.
 - Do not exceed the upright position when the screwdriver is down in order not to block the spring.
 - Insert or remove the wire and remove the screwdriver.
- ⇒ Pass the power supply cores (24VDC truck) through the ferrites by carrying out a loop (ALMA supply).
- ⇒ Do not use wires of section higher than 1.5mm².
- ⇒ Do not insert more than two wires in a terminal, if necessary use an insulated twin wire ferrule (unless otherwise indicated).
- ⇒ Strictly respect the polarities of the input/output when wiring, in accordance with serigraphy on the cards and/or with the installation guide indications.
- ⇒ Whenever possible, perform a wired test, after wiring and before powering.
- ⇒ Whenever possible, respect the locations of the cables specified in the installation guide.
- ⇒ Equipment must be connected to the frame ground (external ground connection).
- ⇒ Whenever possible, use shielded cables with a 360° connection through the metal cable glands (see the documentation delivered with the equipment).
Otherwise, connect the shields to devices inside the equipment (ground terminal, earth bar, earth boss...).



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 5/50

- ⇒ Whenever possible, label the cables and cores according to the installation guide to facilitate the later maintenance operations.
- ⇒ Respect a homogeneous wire color code.
- ⇒ Printer TMU295: before positioning the printer on its support, check that configuration switches of the data link protocol, located under the printer, are well positioned: No3 on 'ON' and the 7 others on 'OFF'.
- ⇒ Current of the electrical devices:

Electrical devices	Supply voltage	Minimum current	Maximum current
MICROCOMPT+	24VDC +/-10%	0.7 A	1.5 A
PRINTER	24VDC +/-10%	0.1 A	5.5 A (switch-on)

- ⇒ Color code according to DIN 47100.
- ⇒ Code for designation of colours according to IEC 60757 (except FR codes):

FR				EN	IT	ES	DE
Couleurs	Codes		Standard codes CEI 60757	Colours	Colori	Colores	Farbe
White	Bc		WH	White	Bianco	Blanco	Weiß
Marron	Mr		BN	Brown	Marrone	Marrón	Braun
Vert	Vt		GN	Green	Verde	Verde	Grün
Jaune	Jn		YE	Yellow	Giallo	Amarillo	Gelb
Gris	Gr		GY	Grey	Grigio	Gris	Grau
Rose	Rs		PK	Pink	Rosa	Rosa	Lila
Bleu	Bl		BU	Blue	Blu	Azul	Blau
Rouge	Rg		RD	Red	Rosso	Rojo	Rot
Noir	Nr		BK	Black	Nero	Negro	Schwarz
Violet	Vi		VL	Violet	Viola	Violeta	Violett
Orange	Or		OG	Orange	Arancio	Naranja	Orange
Vert/Jaune	V/J		GNYE	Green/Yellow	Verde/Giallo	Verde/Amarillo	Grün/Gelb

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 6/50

1.3. PNEUMATIC RECOMMENDATIONS

- ⇒ Air must be filtered – from 40 to 20µm. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The air lubrication must be permanent and correct to avoid any damage on the pneumatic components.
- ⇒ The air supply pressure to the inlet of the equipment must be at least 6 bar and max 8 bar. Specific recommendations may be added in the installation guides or on the presentation drawings.
- ⇒ The pneumatic supply pipes (6/4) must be cut straight (no slanting cut) and should not be crushed after cutting to prevent leakage on fittings.
- ⇒ Respect the radii of curvature of the pneumatic pipes indicated by the manufacturer.
- ⇒ Use colored pneumatic pipes to ease maintenance operation.
- ⇒ In no case the exhaust holes of the pneumatic organs should be plugged, obstructed, unless if that is clearly specified in the installation guides or on presentation drawings.
- ⇒ The use of muffler is not allowed under any circumstances (fouling, frost...). Put a pneumatic pipe of sufficient length, pointed downwards, so that its end is placed in a protected area (L = 100 mm min.).
- ⇒ Pressure unit conversion:

PRESSURE UNIT CONVERSION				
Units	Bar	PSI	Pascal	kg/cm ²
1 Bar =	1	14,5	100 000 (1x10 ⁵)	1,0197
1 PSI =	0.069	1	6894,5	0,07031
1 Pascal =	1x10 ⁻⁵	14,5x10 ⁻⁵	1	1,0197x10 ⁻⁵
1 kg/cm ² =	0,98	14,22	98066,5	1

PSI = Pound per Square Inch (livre par pouce carré)

1 bar = 100 kPa = 0.1 MPa (1 MPa = 10 bar)

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 7/50

2. GENERAL PRESENTATION

2.1. USE ACCORDING TO MID CERTIFICATE

The measuring system CMA TRONIQUE type TC50 or TC80 is covered by the EU type examination certificate N° LNE-14983. Refer to this certificate for any precision about its installation.

For the sealing plan, see Annex to EU type examination certificate N° LNE-14983.

2.2. SPECIAL CONDITIONS FOR INSTALLATION

ALMA CPR3000 pressure sensor is to be installed:


- ⇒ If possible by an equal distance between filter and pump entry, and in all cases with a minimal distance 200mm upstream from the pump entry
- ⇒ At the most vertical position regardless of the nipple on the pipe.

Any disruptive system (filter, valve, etc.) cannot be situated between the pressure entry and the pump entry.

Connection pipework between the compartments and the pump must have a minimum gradient of 3%. In case of a manifold configuration, this requirement is limited to the following conditions:

- ⇒ 3% minimum gradient of the pipe between bottom flap and manifold
- ⇒ No reverse slope between manifold and pump entry.


If the measuring system is fitted with two delivery points, it needs to be equipped with a device allowing a liquid delivery by only one point at once.

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 8/50

3. PART LIST

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA				
Item	Equipment	Designation	Qty	Option*
1		CALCULATOR INDICATOR CALCULATOR INDICATOR MICROCOMPT+ CMA TRONIQUE WITH Bluetooth CONNECTION NON ATEX or ATEX version	1	•
		Wi-Fi CONNECTION (As an alternative to Bluetooth)		
		RFID SUPERVISOR KEY		
2	2a 	ADRIANE TURBINE METER DN50-50 or DN80-80 (Depending on configuration)	1	
	2b 	ADRIANE TURBINE METER DN80-80 373 PN16 Ad blue® (Only for CMA TRONIQUE Ad blue®)		
3		CONNECTION KIT ADRIANE DN50 OR DN80 (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1	•
4		RELATIVE PRESSURE SENSOR – CPR3000 NON ATEX or ATEX version (Supplied with hydraulic shock absorber)	1	
5		PRINTER TMU-295 (Printer – power supply cable – serial link cable 10m)	1	

Non-contractual pictures

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 9/50

EQUIPMENTS INCLUDED IN THE MEASURING SYSTEM DELIVERED BY ALMA

Item	Equipment	Designation	Qty	Option*
6		CONVERTER 24VDC/24VDC 2.1A 50W (Printer power supply 24VDC) (Supplied by Alma or Customer)	1	●
7		NON-RETURN VALVE KIT DN50 or DN80 (Depending on configuration)	1	
8		SIGHTGLASS KIT DN50 OR DN80 (Depending on configuration) (Supplied with pre-drilled screws for sealing)	1	
9		NC/NO SOLENOID VALVES KIT NON ATEX or ATEX version	1	●
10		Pt100 TEMPERATURE PROBE – CT1001-Pe ATEX (Supplied with thermowell)	1	●
11		2-ANTENNA BOX GSM AND GPS	1	●
12		KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE (Plate and sealing device)	1	●

Option*: equipment sold as an option by ALMA. It must be installed on the measuring system if required by the certificate.

Non-contractual pictures

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 10/50



4.2. CALCULATOR-INDICATOR MICROCOMPT+ ATEX

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
 Length: mm
 Angle: degree (° ' ' ')
 Temperature: °C


Page 12/50

-

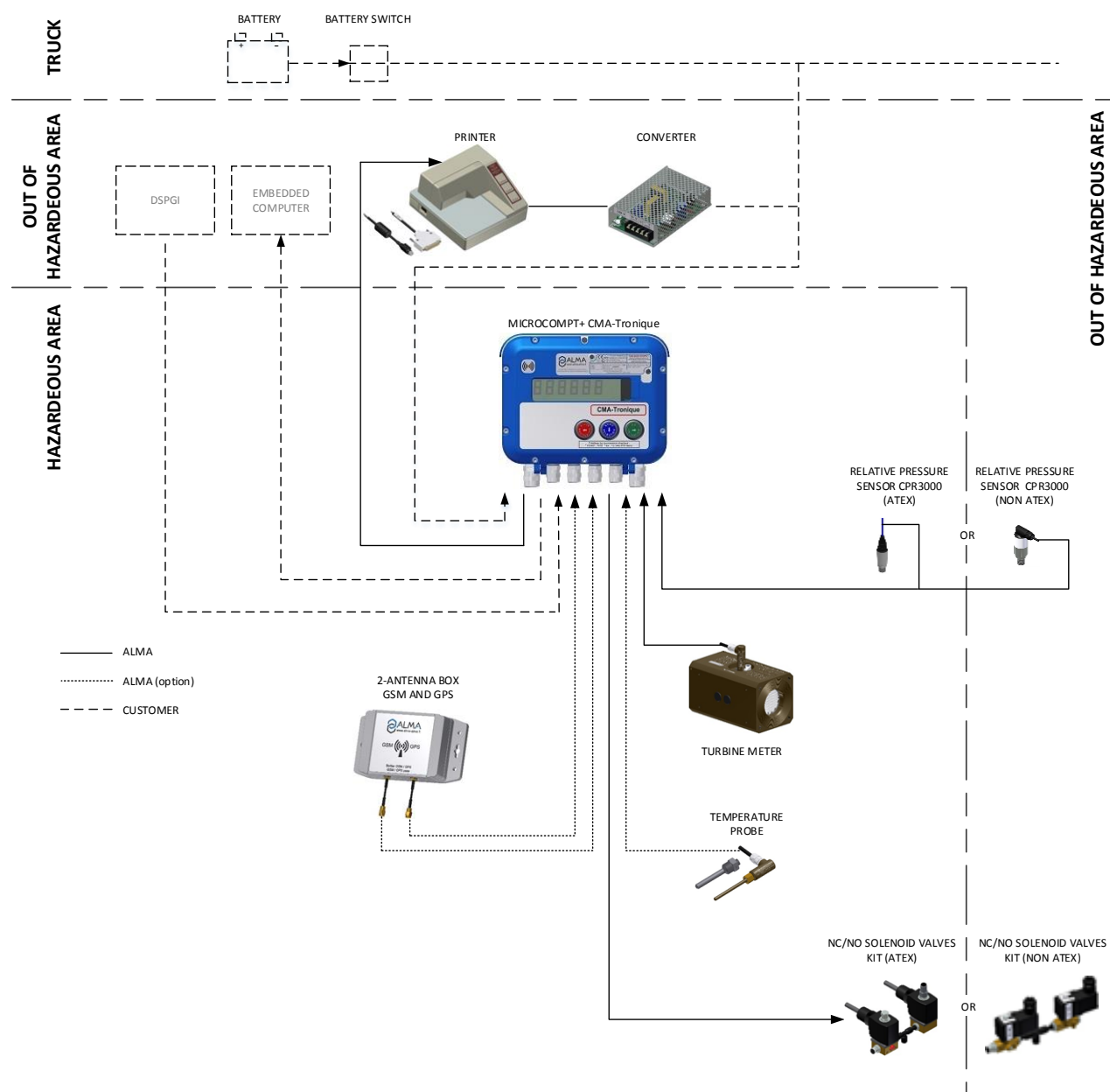
-
- A diagram of a blue rectangular object, possibly a battery or a component, with dimensions labeled. The width of the object is labeled 'A' at the top and bottom. The height of the object is labeled 'B' on the right side. The object has several pins or connectors on its bottom edge and a small circular feature on its right side.


A diagram of a blue valve actuator. Dimension A is indicated by two vertical double-headed arrows: one on the left side of the actuator and one on the right side. Dimension B is indicated by a horizontal double-headed arrow on the right side of the actuator.

REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	<u>Units of measure:</u> Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 13/50

4.4. ELECTRICAL WIRING CALCULATOR-INDICATOR MICROCOMPT+




ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	<u>Units of measure:</u> Length: mm Angle: degree (° / °") Temperature: °C
	This document is available at www.alma-alma.fr	Page 14/50

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	PULSES OUTPUT		1/2"NPT			PO EMA		22	EMA Pulses output	Pulses output	Control system / Display Put SW9 and SW10 to have a 0-24V signal
						PO EMB		23	EMB Pulses output		
						0V		24	0V		
	SUPPLY 24VDC	A1	1/2"NPT		2x1	Bat. (+)	1	25	24VDC	Power supply	24VDC truck battery (after battery switch and protected by a fuse)
						Bat. (-)	2	26	0V		
	RELATIVE PRESSURE SENSOR CPR3000 (NON ATEX)	C3	1/2"NPT	●	2x0.34 sh.	+	Mr	27	+	Pressure	Connect the shielding
						-	Bl	28	-		
●	TEMPERATURE PROBE	C4	1/2"NPT	●	ADR 3x0.6 sh	+	Jn	33	+	Pt100	Connect the shielding
						-	Bc	34	-		
						-	Vt	35	-		
	MANIFOLD FLAP, PRODUCT RETURN and-or INJECTOR 2 CONTROL				4 to 7x1	See tables	1	39	24VDC	See tables	Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
							2	40			
							3	41			
							4	42			
							5	43			
							6	44			
							7	45			
●	RC-HEATING OIL RECEIVER				1x1	Start/Stop	1	49	Start/Stop	RC-Oil_1	
					1x1	LF/HF	2	50	Low/High flow	RC-Oil_2	
	DISTRIBUTION WAY PUMPED COUNTED- NOT COUNTED				2x1	PC/PNC	2	52	0V	Pumped counted/ not counted	Closed circuit=Pumped counted (end position)
						0V	3	59	0V	0V (GND)	
	INJECTOR 1 LEVEL CONTROL				1x1	Ctrl INJ1		53		Injector 1 low level control	
	INJECTOR 2 LEVEL CONTROL				1x1	Ctrl INJ2		54		Injector 2 low level control	
	OVERFILL PROBE CONTROL				1x1	Ctrl AD truck		55		Truck overfill probe control	Wiring according to the relevant extension board (5 fils or 2 fils)
	INJECTOR 2 FEEDBACK CONTROL				1x1	Ctrl INJ2		56		Injector 2 feedback control	
	CUSTOMER TANK OVERFILL PROBE				1x1	Ctrl AD customer		57		Customer overfill probe control	

*Refer to the Cable Glands Installation Instructions

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								POWER SUPPLY BOARD			
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	POWER-TAKE-OFF CONTROL				1x1	PTO control		58		PTO control	Power-take-off engaged
	FOOTVALVE CONTROL				1x1	Footvale		64	24VDC	Footvalve	24VDC = opening
	PRODUCT RETURN CONTROL				3 to 6x1	PR1	1	65	24VDC	Return_1	Depending on configuration: direct connection or via plexmi electronic board. See the assignment table and the connection table of the relevant plexmi board (page 19)
						PR2	2	66		Return_2	
						PR3	3	67		Return_3	
						Drain		68		Drain control	
	INJECTOR 1 CONTROL					Supply		71	NO free contact	Injector 1 control	Closed contact=additivition (Output: NO free potential relay)
						Control		72			
						0V		70	0V	0V (GND)	
	HOSE 2							63	24VDC	Hose 2 control	Outputs Field Effect Transistor 24V 5W max.: applicable to any 24VDC- output (from 61 to 69 and from 73 to 79)
	HOSE 1							75	24VDC	Hose 1 control	
	KIT SOLEMOID VALVES NC/NO (NON ATEX or ATEX)	C5		●	[3xG0.75]	1 [Mr]	74	24VDC	NC control	24VDC=opening NC solenoid valve 24VDC=closing NO solenoid valve [Cable supplied by Alma for ATEX version only]	
						2 [Bl]	80	0V			
						1 [Mr]	79	24VDC	NO control		
						2 [Bl]	80	0V			
	POWER-TAKE-OFF					PTO	1	61	24VDC	PTO	
	STOP MOTOR					Stop Mot.	2	62	24VDC	Stop motor	
	ACCELERATION MOTOR					Acc. Mot.	3	73	24VDC	Motor acceleration	
	DECLUTCHING					Declut.	4	76	24VDC	Declutching	
	START MOTOR					Start Mot.	5	77	24VDC	Start motor	
	MANIFOLD VENT VALVE CONTROL				1x1	Vent valve		78	24VDC	Vent valve control	24VDC=opening
SOME EXTENSION BOARDS MAY BE SET ON TO THE POWER SUPPLY BOARD											

*Refer to the Cable Glands Installation Instructions

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 17/50

Assignments table according to the number of flaps, product returns and depending on the presence or not of a second additive injector:

PLEXMI board connection table for manifold flaps:

CONNECTED EQUIPMENT								PLEXMI ELECTRONIC BOARD								MICROCOMPT+										
CONNECTED EQUIPMENT								OUTPUTS				INPUTS				POWER SUPPLY BOARD										
Option	Equipment	Cable (for information)				Function	Colour or No	Termin	Function	Observation	Observation	Function		Termin	Termin	Function		Observation								
		No	CG*	Alma	Type																					
●	MANIFOLD FLAP CONTROL				4 to 7x1	Flap#1	1	1	Outputs 24VDC (24VDC = opened flap)	Flap#1	500 mA max	Multiplexing** for flap#1 to flap#7	Input 1	0-24 V	12	39	Outputs 24VDC (24VDC = opened flap) outputs FET 24V 5W max	Flap#1 to Flap#7								
						Flap#2	2	2					Input 2		13	40										
						Flap#3	3	3					Input 3		14	41										
						Flap#4	4	4				Flap#4														
						Flap#5	5	5				Flap#5														
						Flap#6	6	6				Flap#6														
						Flap#7	7	7				Flap#7														

*Refer to the Cable Glands installation instructions

**Refer to the multiplexing table

PLEXMI board connection table for product returns:

CONNECTED EQUIPMENT								PLEXMIELECTRONIC BOARD										MICROCOMPT+							
								OUTPUTS				INPUTS				POWER SUPPLY BOARD									
Option	Equipment	Cable (for information)			Function	Colour or No	Term in	Function		Observation	Observation	Function		Term in	Term in	Function		Observation							
		No	CG*	Alma				Type																	
●	PRODUCT RETURN CONTROL				4 to 7x1	Return#1	1	1	Outputs 24VDC (24VDC = opened return)	Return#1	500 mA max	Multiplexing** from return#1 to return#7	Input 1	0-24 V	12	65	24VDC = authorisation	Product return compartment 1 to 7	Output FET 24V 5W max						
						Return#2	2	2		Return#2			Input 2		13	66									
						Return#3	3	3		Return#3			Input 3		14	67									
						Return#4	4	4		Return#4															
						Return#5	5	5		Return#5															
						Return#6	6	6		Return#6															
						Return#7	7	7		Return#7															
															SUPPLY	24VDC	10	S2	24VDC (white)	Supply via Microcompt+					
										8	0V	GND			0V	11	S4	0V (black)							
										9	0V	GND			GND	0V	15	A7	0V						
										1x1	0V														

*Refer to the Cable Glands installation instructions

**Refer to the multiplexing table

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

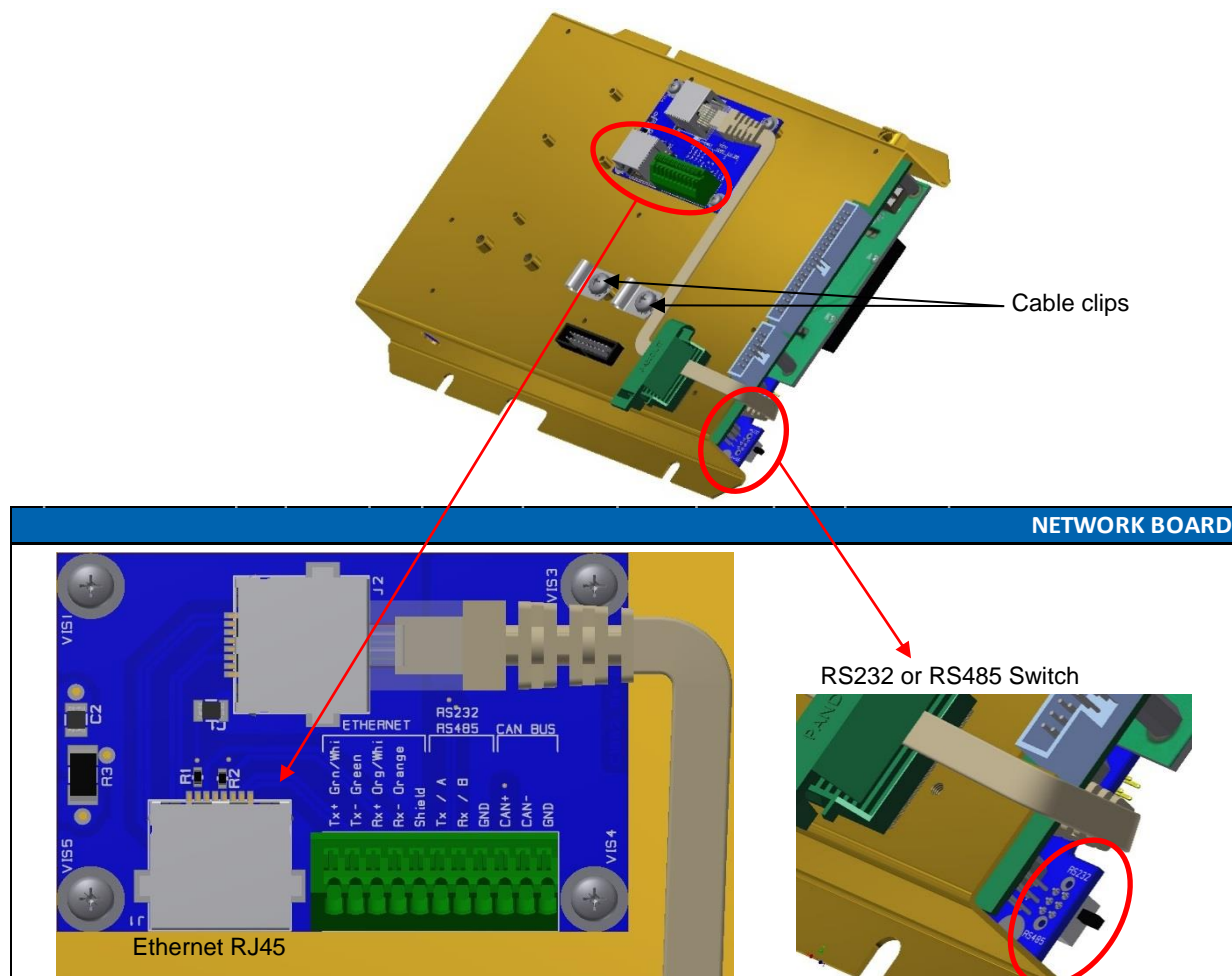
Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 19/50

Connection of the network board – Ethernet, RS232/485, CANBus

Connection to the Ethernet network:

- With the RJ45 connector according to the EIA/TIA-568 standard
- Or with the screw-terminal: see details in the table below.



NETWORK BOARD

Ethernet RJ45

RS232 or RS485 Switch

NETWORK CONNECTION TYPE								NETWORK BOARD			
Option	Connection	Cable (for information)				Function	Couleur or No.	Couleur	Function		Observation
		No.	CG*	Alma	Type						
	ETHERNET NETWORK							Vt/Bc	Tx+	Ethernet	Or connection with RJ45 according to EIA/TIA- 568
								Vt	Tx-		
								Or/Bc	Rx+		
								Or	Rx-		
	RS232 or RS485							Tx / A	RS232 or RS485	Depending on the switch configuration See above	
								Rx / B			
								GND			
	CANBus NETWORK							CAN+	CANBus		
								CAN-			
								GND			

*Refer to the Cable Glands Installation Instructions

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

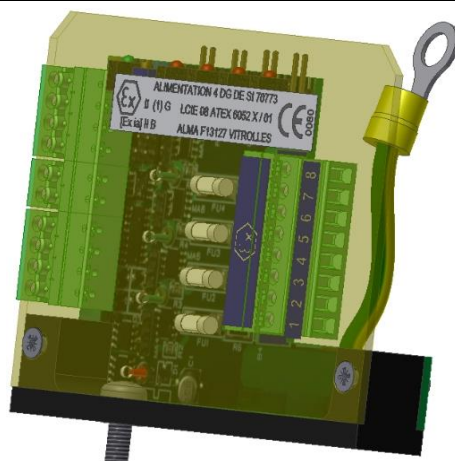
This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 20/50

Terminal assignment of the extension board 4DG (IS)

EXTENSION BOARD 4DG (IS)

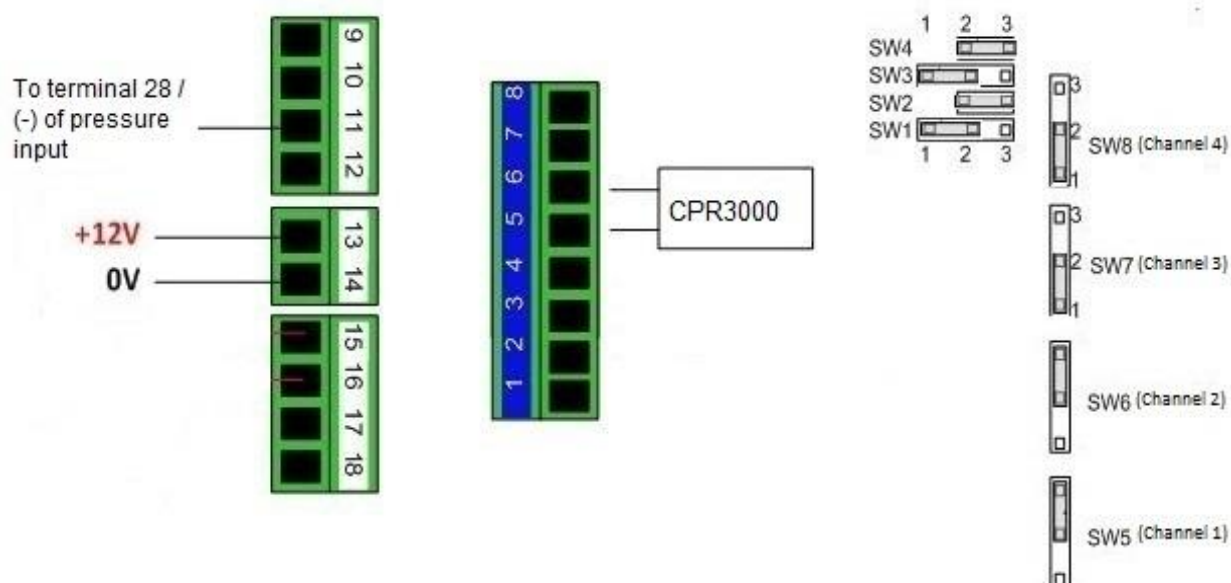


NT IN ATEX 506 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+							EXTENSION BOARD 4DG (IS)			
Option	Equipment	Cable (for information)				Function	Colour or No.	Terminal		
		No.	CG*	Alma	Type				Function	Observation
	RELATIVE PRESSURE SENSOR CPR3000 (ATEX)	C3			ADR 4x0.34 sh.	PRESSURE	Bc Mr	5 6	+ -	PRESSURE

*Refer to the Cable Glands Installation Instructions

Jumper configuration on the extension board 4DG:



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° '' ''')
Temperature: °C

Page 21/50

Terminal assignment of the extension board “sonde AD” 5 wires (IS)

EXTENSION BOARD SONDE AD 5 wires (IS)

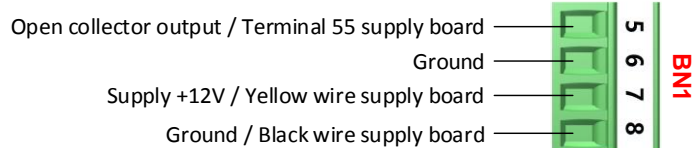
BN1

NT IN ATEX 510 C

EQUIPMENTS CONNECTED TO THE MICROCOMPT+								EXTENSION BOARD SONDE AD (IS)				
Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation	
		No.	CG*	Alma	Type							
●	OVERFILL PREVENTION PROBE	C7			[6x1]	Common	[Nr]	5	-	Overfill prevention probes	[If cable are supplied by ALMA]	
						Supply	[Rg]	6	+			
						From probe	[Or]	7	From probe			
						To probe	[Jn]	8	To probe			

*Refer to the Cable Glands Installation Instructions

Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



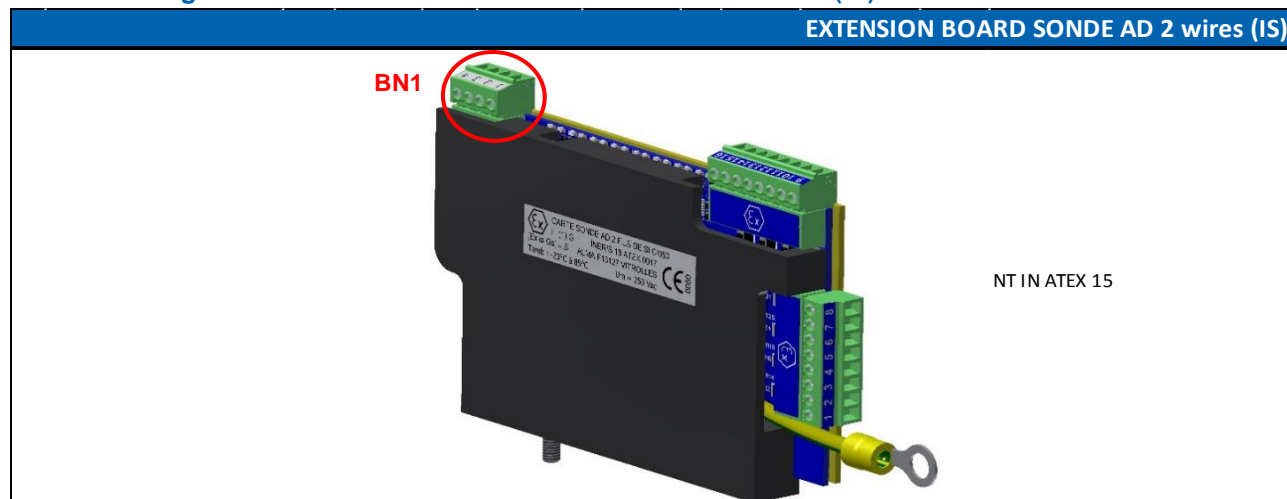
INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 22/50

Terminal assignment of the extension board "sonde AD" 2 wires (IS)



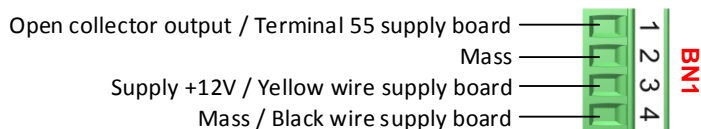
EQUIPMENT CONNECTED TO THE MICROCOMPT+							EXTENSION BOARD SONDE AD (IS)				
Option	Equipment	Cable (for information)				Function	Terminal	Function		Colour	Observation
		No.	CG*	Alma	Type						
•	OVERFILL PREVENTION PROBE 1					Supply	1	Supply +	SIGNAL PROBE 1	Mr	
						Common	2	Common		Bc	
•	OVERFILL PREVENTION PROBE 2					Supply	3	Supply +	SIGNAL PROBE 2	Rg	
						Common	4	Common		Bc	
•	OVERFILL PREVENTION PROBE 3					Supply	5	Supply +	SIGNAL PROBE 3	Or	
						Common	6	Common		Bc	
•	OVERFILL PREVENTION PROBE 4					Supply	7	Supply +	SIGNAL PROBE 4	Jn	
						Common	8	Common		Bc	
•	OVERFILL PREVENTION PROBE 5					Supply	9	Supply +	SIGNAL PROBE 5	Vt	
						Common	10	Common		Bc	
•	OVERFILL PREVENTION PROBE 6					Supply	11	Supply +	SIGNAL PROBE 6	Bl	
						Common	12	Common		Bc	
•	OVERFILL PREVENTION PROBE 7					Supply	13	Supply +	SIGNAL PROBE 7	Vi	
						Common	14	Common		Bc	
•	OVERFILL PREVENTION PROBE 8					Supply	15	Supply +	SIGNAL PROBE 8	Gr	
						Common	16	Common		Bc	

*Refer to the Cable Glands Installation Instructions



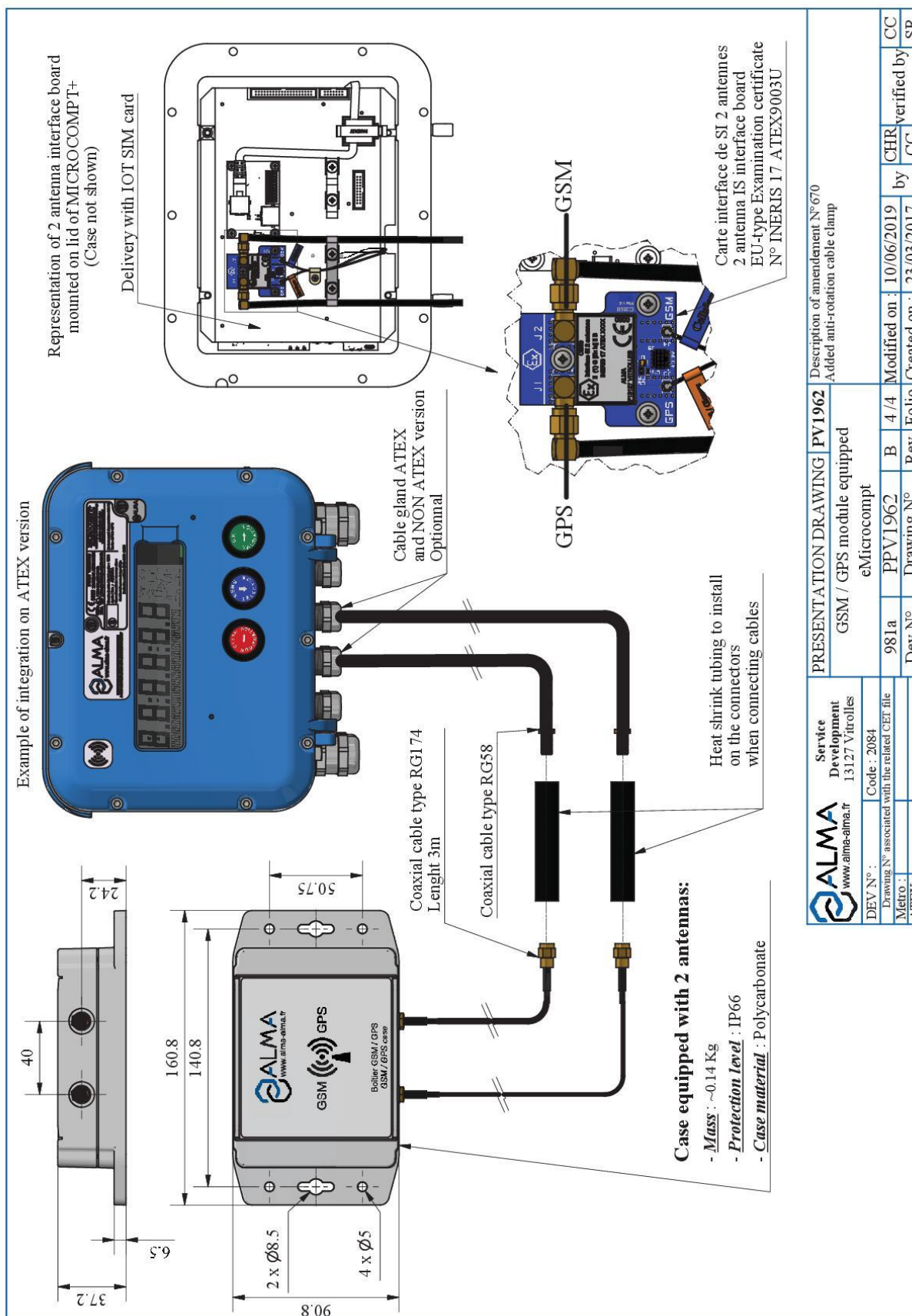
- This extension board only works with two-wire optic overfill prevention probes.
- A Dummy device is a two-wire dry probe simulator. Channels that are not connected to overfill prevention probes must be connected to a Dummy device. None of the 8 channels must be open.
- Do not install the Dummy into the MICROCOMPT housing.
- If the MICROCOMPT is off, the probes and the Dummy device shall be electrically isolated.

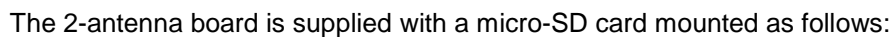
Connection of the BN1-terminal to the MICROCOMPT+ power supply board (non-IS area):




ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 23/50

4.5. GSM/GPS MODULE EQUIPPED – 2-ANTENNA BOX





ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	<u>Units of measure:</u> Length: mm Angle: degree (° / °") Temperature: °C
	This document is available at www.alma-alma.fr	Page 25/50

Mounting of the GSM/GPS cables into the cable glands

ALMA connects the GSM and GPS antenna to the MICROCOMPT+ (2-antenna board).



At the outlet of the MICROCOMPT+ box, you must pass both cables through cable glands. In case of an ATEX MICROCOMPT+, cable glands must be ATEX.



RECOMMENDED CABLE GLANDS
(FOR INFORMATION ONLY)

Into the MICROCOMPT+, adjust the cable length to easily open and close the cover. Tighten both cable glands.

Wiring of the 2-antenna box to the MICROCOMPT+

Fasten the box. You must install it in an area free of metallic cover to have a good reception and broadcasting of signal. You can install the box in a horizontal or vertical position.

Put each coaxial cable through the heat shrink sleeve.

Plug the RG58⁽¹⁾ cable from the MICROCOMPT+ with the RG174⁽²⁾ cable from the antenna box and tighten them. Isolate the male/female SMA connectors with the supplied heat shrink sleeve (both antennas in the box are the same, cables don't have to be labelled).

Position and heat up the sleeve on the connectors to prevent corrosion and humidity.



WARNING: The cables of this box can be **neither shortened nor extended**

⁽¹⁾ RG58: Semi-rigid coaxial cable, 5mm diameter

⁽²⁾ RG174: Flexible coaxial cable, 2.7mm diameter

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 26/50

4.6. ELECTRICAL WIRING SPOOL VALVE CONTROL

Terminal assignment of the power supply board

POWER SUPPLY BOARD

EQUIPMENTS CONNECTED TO THE MICROCOMPT+

POWER SUPPLY BOARD

Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	SPOOL VALVE CONTROL					High flow		74	EV HF	Spool valve	
						Authorization		79	EV Autor.		

*Refer to the Cable Glands installation instructions

*Refer to the Cable Glands installation instructions

Terminal assignment of the relay extension board

RELAY EXTENSION BOARD (used to control a minimum 5W spool valve)

EQUIPEMENT CONNECTED TO THE MICROCOMPT+

RELAY EXTENSION BOARD

Option	Equipement	Cable (for information)				Function	Colour or No.	Terminal	Function		Observation
		No.	CG*	Alma	Type						
	AUTHORIZATION SOLENOID VALVE					Author.		1	NC free contact	Relay R1	Hydraulic control of hydraulic pump
								2	0V/24VDC		
								3	NO free contact		
	HIGH FLOW SOLENOID VALVE					High flow		4	NC free contact	Relay R2	High flow control of hydraulic pump
								5	0V/24VDC		
								6	NO free contact		

*Refer to the Cable Glands Installation Instructions

*Refer to the Cable Glands installation instructions

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION




INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 27/50



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	<u>Units of measure:</u> Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 28/50

5.2. ADRIANE TURBINE METER DN80-80 243 110x110

2H00 pulse emitter
4 holes M5 depth 10 and two wells to direct fix UNI electronic to direct fix UNI electronic

2H00 pulse emitter well
Hole for downstream pipe sealing

Hole for temperature sensor sealing

3/8" NPT nozzle for temperature sensor thermowell

8 Inox helicoil M10x1.5 L=24mm on ø120

4 holes M6 depth 10 to fix a holder for an electronic type UNI

2B00 pulse emitter well

Sealing by Viton O-rings 97.79 x 5.33 (R47)

Available in two version, FOD or Multi-products

Emitter sealing device

Hole for upstream pipe sealing

Flow direction

Stamping area

Shielded ADR cable 4x0.35, length : 5m

Dimensions: 126, 180, 162, 110, 60, 130, 99

ADRIANE DN80-80 type : 243 110x110
Certified by Bureau Veritas
F-13127 VITROLLES
ALMA

It is advisable to install upstream of the turbine a filter minimum 400µ

Liquids measured
Liquid hydrocarbons except LPG, FAME, ethanol, aqueous urea solutions with a concentration of 32.5%

Associated items

Designation	Codes	Plan
2H00 Pulse emitter	8145	PPV069
2B00 Pulse emitter	8147	PPV025
UNI electronic	8760 / 8948	C0101
3/8"NPT CT1001 thermowell	8152	A0728
CT1001 temperature sensor	8151	A0730
Calculator holder	-	-
Non-return valve kit	8798	-

Service Development
www.alma-alma.fr
13127 Vitrolles

DEV N° : 905a
Code : 8115 / 8032
Drawing N° associated with the related CERT file
Metro : LNE-17513
ATEX : DCEI ATEX 009

PRESENTATION DRAWING DFV021
Adriane DN80-80 243 110x110
One-piece light alloy version

905a
PPV021
Drawing N°
Dev N°

Y 5 / 6
Folio
Rev

Modified on : 02/10/2020
by BEB

Created on : 03/08/1999
by SR

CHR
BM

Description of amendment N° 748
Replacement of pins by stainless spacers in ref PV1216, length of ADR cable

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION

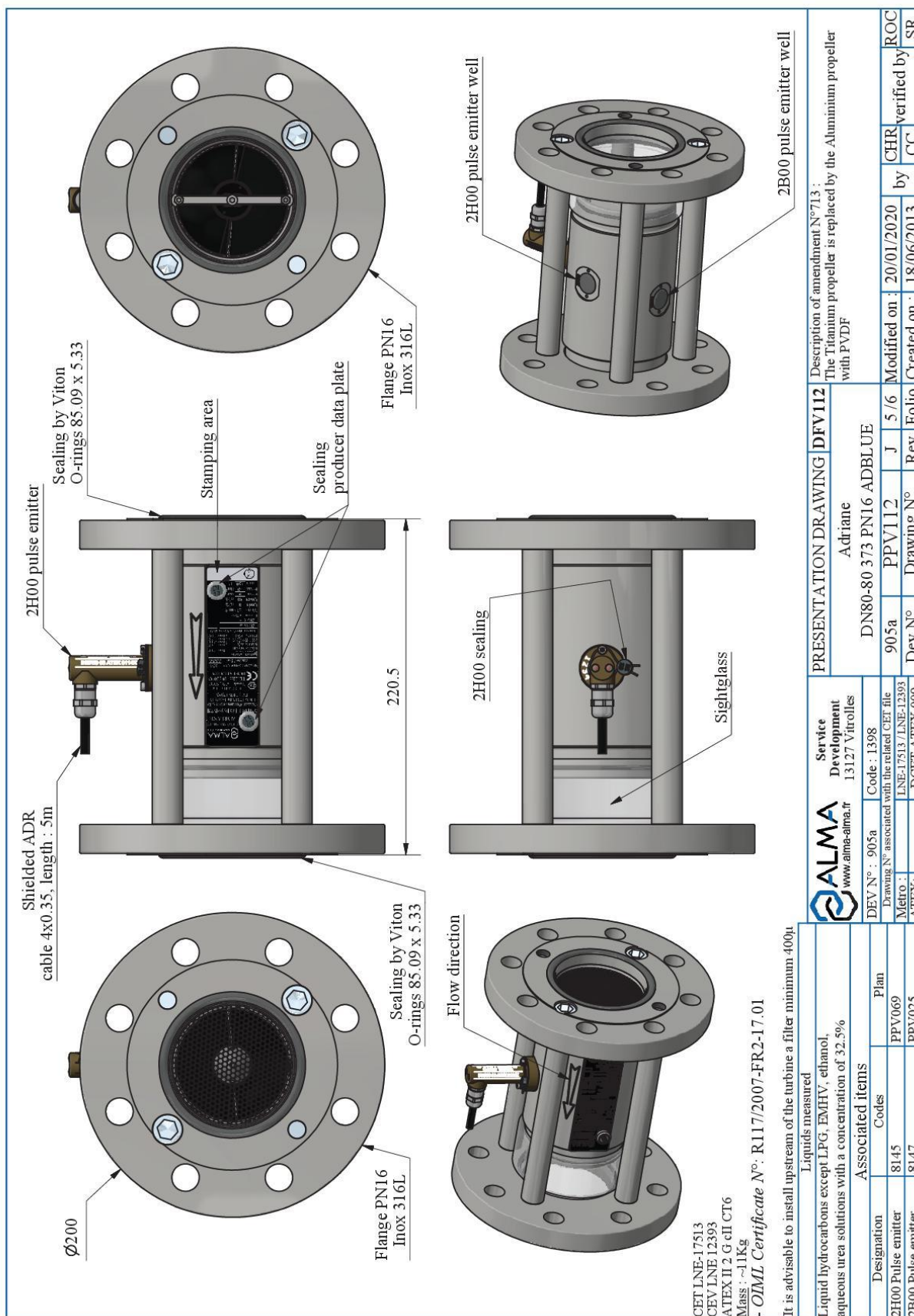



INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
 Length: mm
 Angle: degree (°)
 Temperature: °C

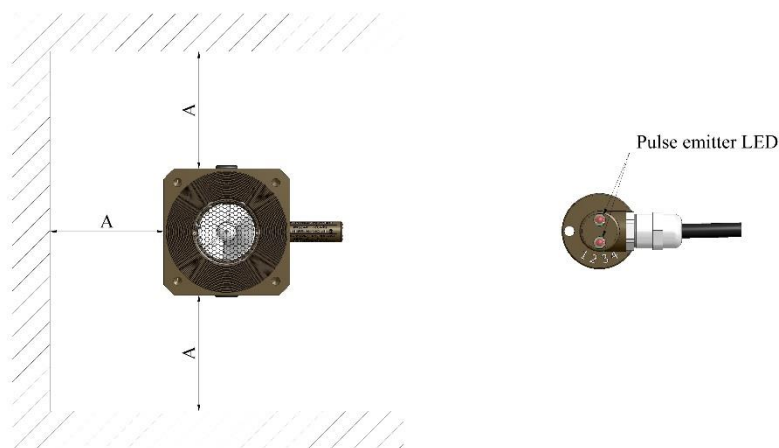
5.3. ADRIANE TURBINE METER DN80-80 373 PN16 Ad blue®

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	<u>Units of measure:</u> Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 30/50

5.4. INSTALLATION AND SEALING RECOMMENDATIONS ADRIANE TURBINE METER

- The identification plate and the led of the pulse emitter(s) shall be visible and accessible.
- The turbine must be installed with respect to the flow direction.
- Put sealing rings each other sides between the turbine and the backflanges.
- Leave an open space all around the turbine in order to ease maintenance.
- Install a 400 μ filter (mini) on the pipe upstream from the turbine meter.
- After installation or during the commissioning period, if the new or modified pipes have not been perfectly cleaned or pickled and passivated, the turbine should be protected by a honeycomb sieve – max. 1mm mesh. It must be placed between two flanges upstream from the turbine.
- Dimensions: A > 100mm.



- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



For accuracy class 0.5 and 1.0 measuring systems, the pipes and equipment upstream or downstream the turbine meter must have the same nominal diameter as the meter on a length at least equal to 10 times this diameter upstream and 5 times this diameter downstream.

These lengths can be straight or bent.

It is mandatory that no flowrate adjustment device (e.g. a variable-opening valve) is located upstream at a distance less than 10 times the nominal diameter of the meter. Do not create derivation circuits with sample or bypass, specially make sure that no nozzle is present on this pipe.

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



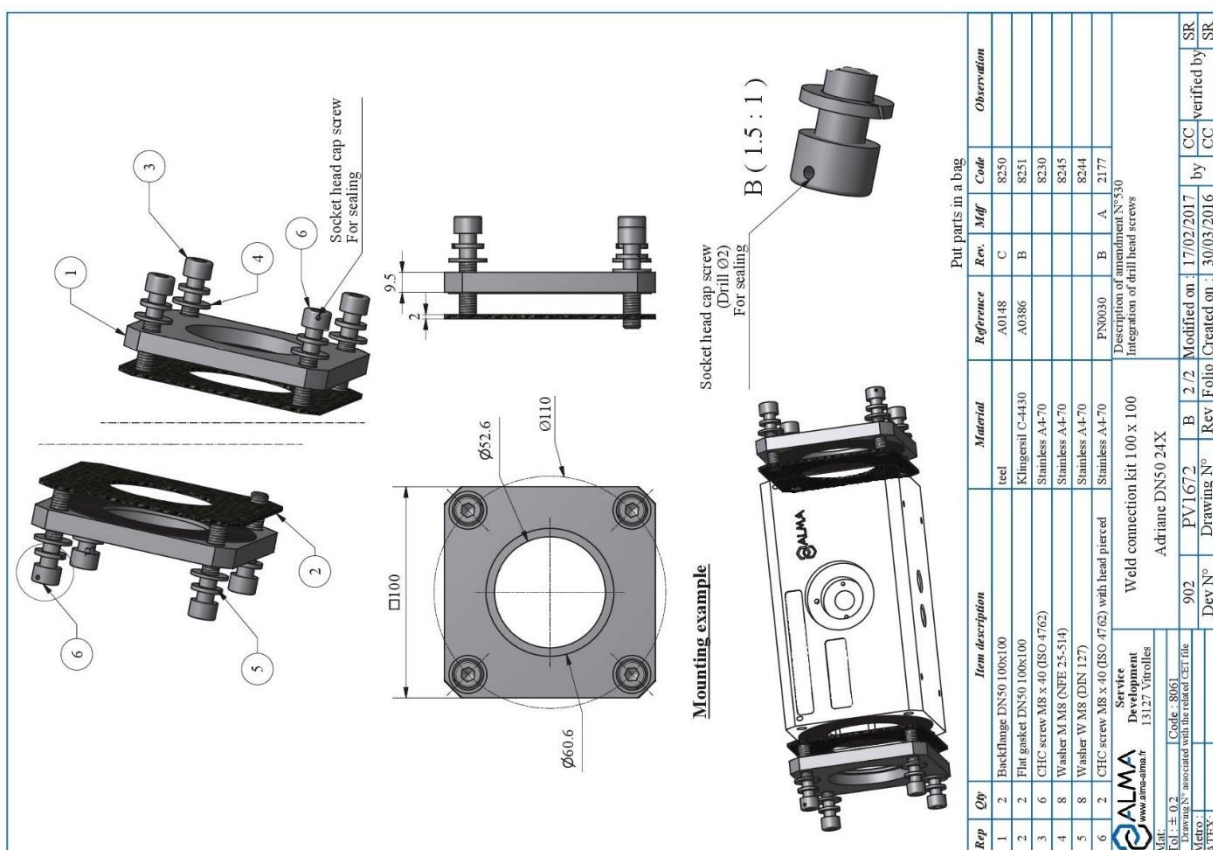
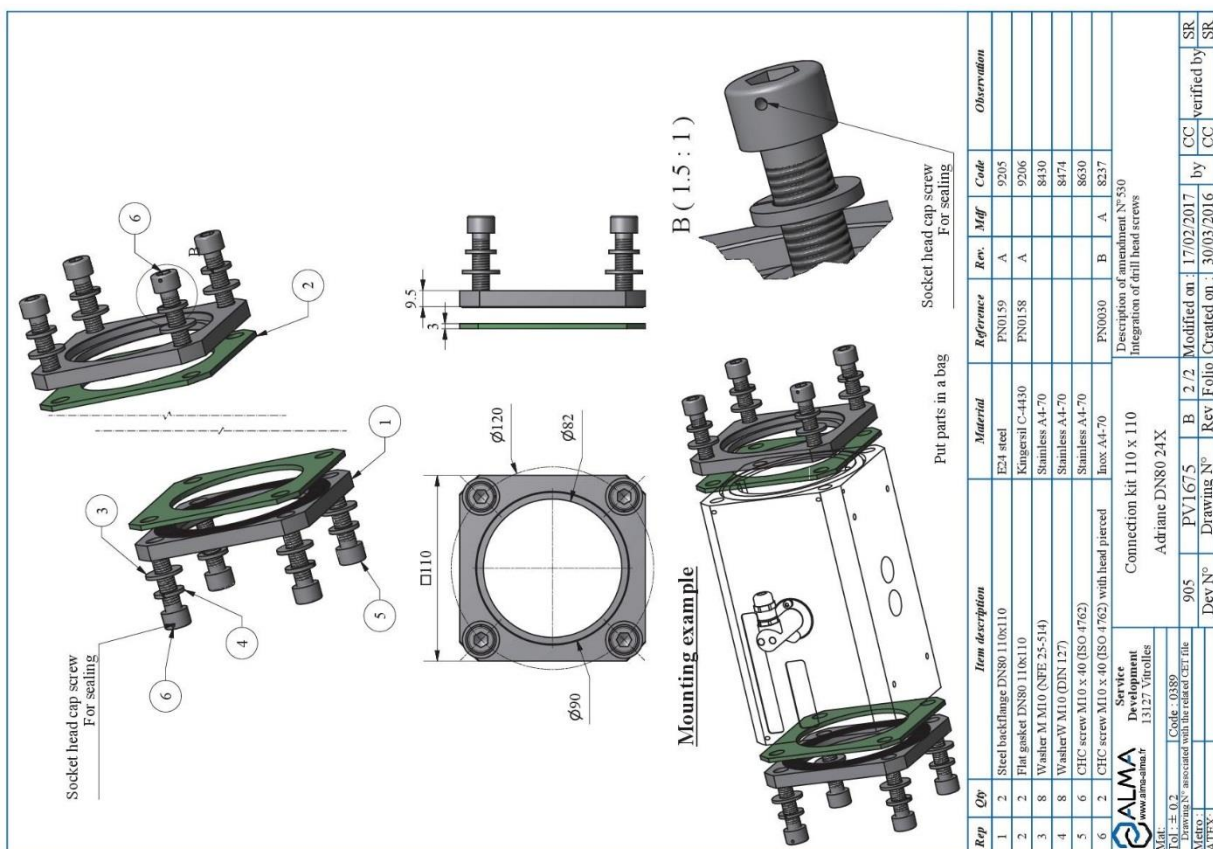
INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 31/50

5.5. CONNECTION KIT ADRIANE DN50 OR DN80



Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q

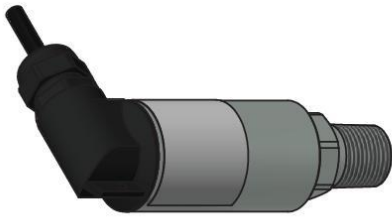
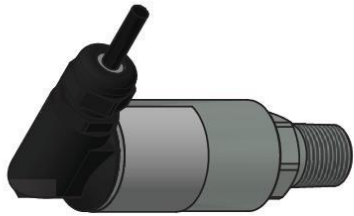
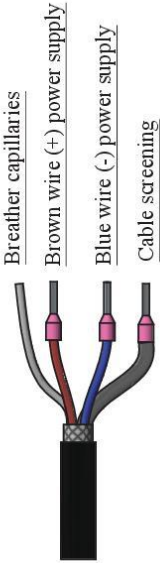
CMA TRONIQUE types TC50 et TC80

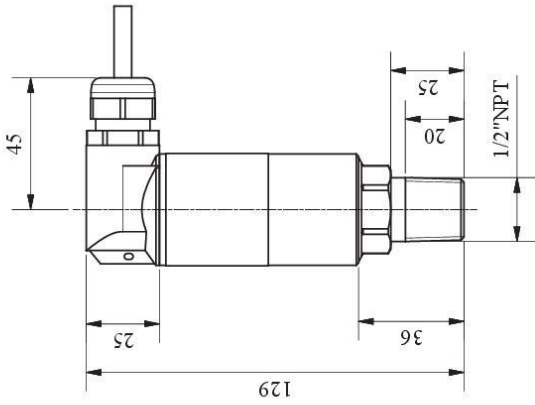
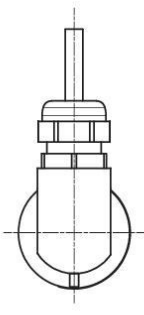
This document is available at www.alma-alma.fr

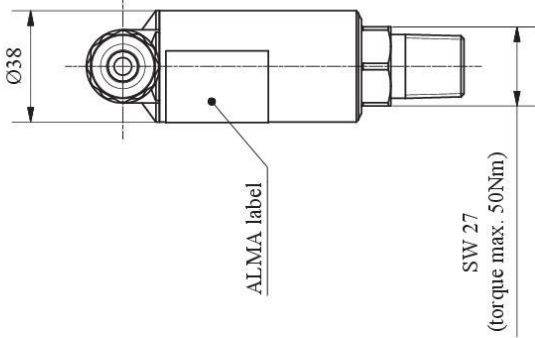
Units of measure:
Length: mm
Angle: degree ($^{\circ}$, $'$, $"$)
Temperature: $^{\circ}\text{C}$

6. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX OR ATEX

6.1. RELATIVE PRESSURE TRANSMITTER CPR3000 NON ATEX




ALMA label

SW 27
(torque max. 50Nm)

Technical data:

- Protection class: IP67
- Temperature range: -20°C to +60°C
- Operating voltage: 8-30VDC - Output signal: 4-20mA - Range: 3.8-20.5mA
- Fault signal: 22mA - Signal resolution: 5µA - Max. output current: 22mA
- Run-up time: approx. 2s - Dead time: ≤ 10ms - Step response time: ≤ 20ms (0...63%)
- Pressure: 0-250mbar
- Process fitting: 1/2"NPT SS 316L - Body: brass, nickel-plated - Seal: FKM
- Cable (no ADR) : 2x0.34 shielded with breather capillaries - Ø ext.: 6 L=5m
- Mass : 0.5 kg



Service Development
13127 Vitrolles
www.alma-alma.fr

PRESENTATION DRAWING PPN904
CPR3000


RELATIVE PRESSURE SENSOR

907 Dev N° Drawing N° Rev Folio

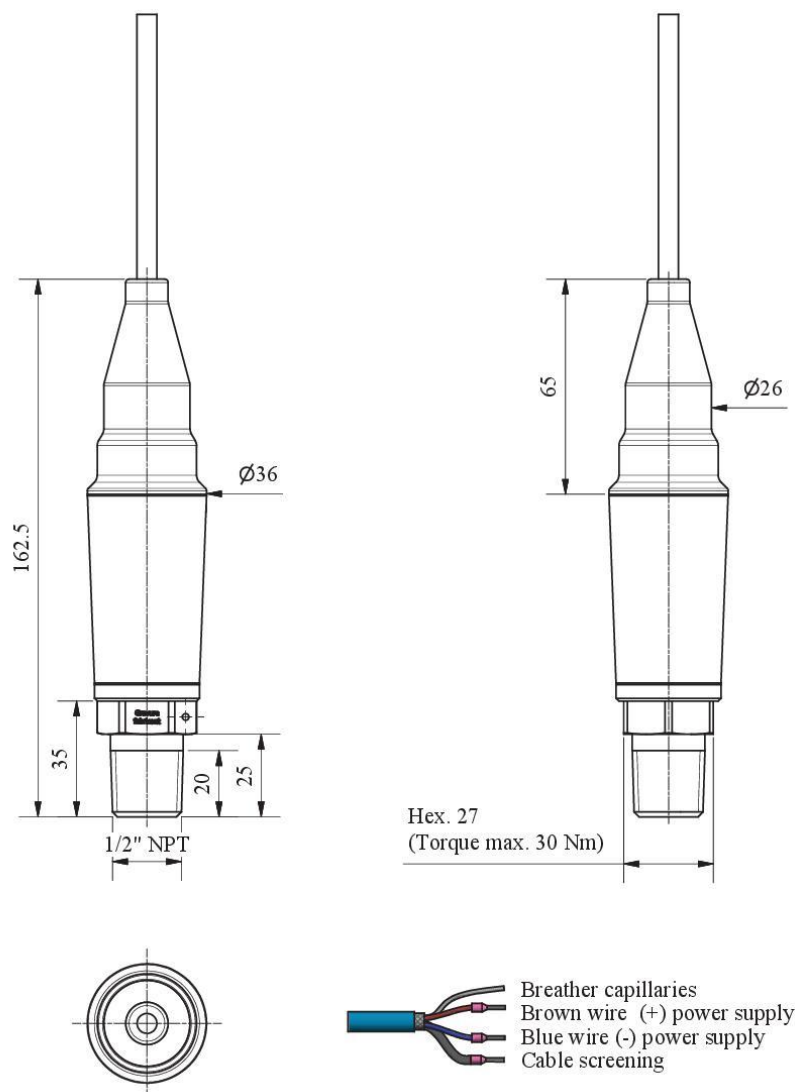
23/04/2021 Modified on :
11/05/2009 Created on :

SR FDS
CHR verified by
EG

Document available on website [alma-alma.fr](http://www.alma-alma.fr)


ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	<p>INSTALLATION GUIDE DI 002 EN Q</p> <p>CMA TRONIQUE types TC50 et TC80</p>	<p>Units of measure:</p> <p>Length: mm</p> <p>Angle: degree (° ' '')</p> <p>Temperature: °C</p>
	<p>This document is available at www.alma-alma.fr</p>	<p>Page 33/50</p>

6.2. RELATIVE PRESSURE TRANSMITTER CPR3000 ATEX

**Caractéristiques techniques:**

- Ex Protection : II 1 G Ex ia IIC T4 Ga
- Protection class : IP68
- Temperature range : -40°C to +70°C
- Operating voltage : 12-35 VCC - Output signal : 4-20 mA - Range : 3.8-20.5 mA
- Fault signal : $\leq 3.6 \text{ mA} \geq 21 \text{ mA}$ - Signal resolution : 5 μA - Max. output current : 21.5 mA
- Run-up time : $\leq 2 \text{ s}$ - Dead time : $\leq 2 \text{ ms}$ - Step response time : $\leq 6 \text{ ms}$ (0...63%)
- Pressure : -0.5 bar to +0.5 bar
- Process fitting : 1/2"NPT SS 316L
- Cable : 2x0.34 shielded with breather capillaries
- \varnothing ext. : 6 mm L=5 m in conformity with ISO 6722-1 2011/cor01 2012 (5.17/5.22)
- Mass : 0.6 kg



 www.alma-aima.fr		Service Development 13127 Vitrolles		PRESENTATION DRAWING		PPN904		Description de la modification N° :						
DEV N° : 907 Code : 3147 Drawing N° associated with the related CET file				CPR3000 ATEX RELATIVE PRESSURE SENSOR										
Metro :		-		907	PPN904		D	4 / 4	Modified on :	23/04/2021	by	CHR	verified by	SR
ATEX :		-		Dev N°	Drawing N°		Rev	Folio	Created on :	11/05/2009		EG		FDS

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q

CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
 Length: mm
 Angle: degree (° ' ")
 Temperature: °C

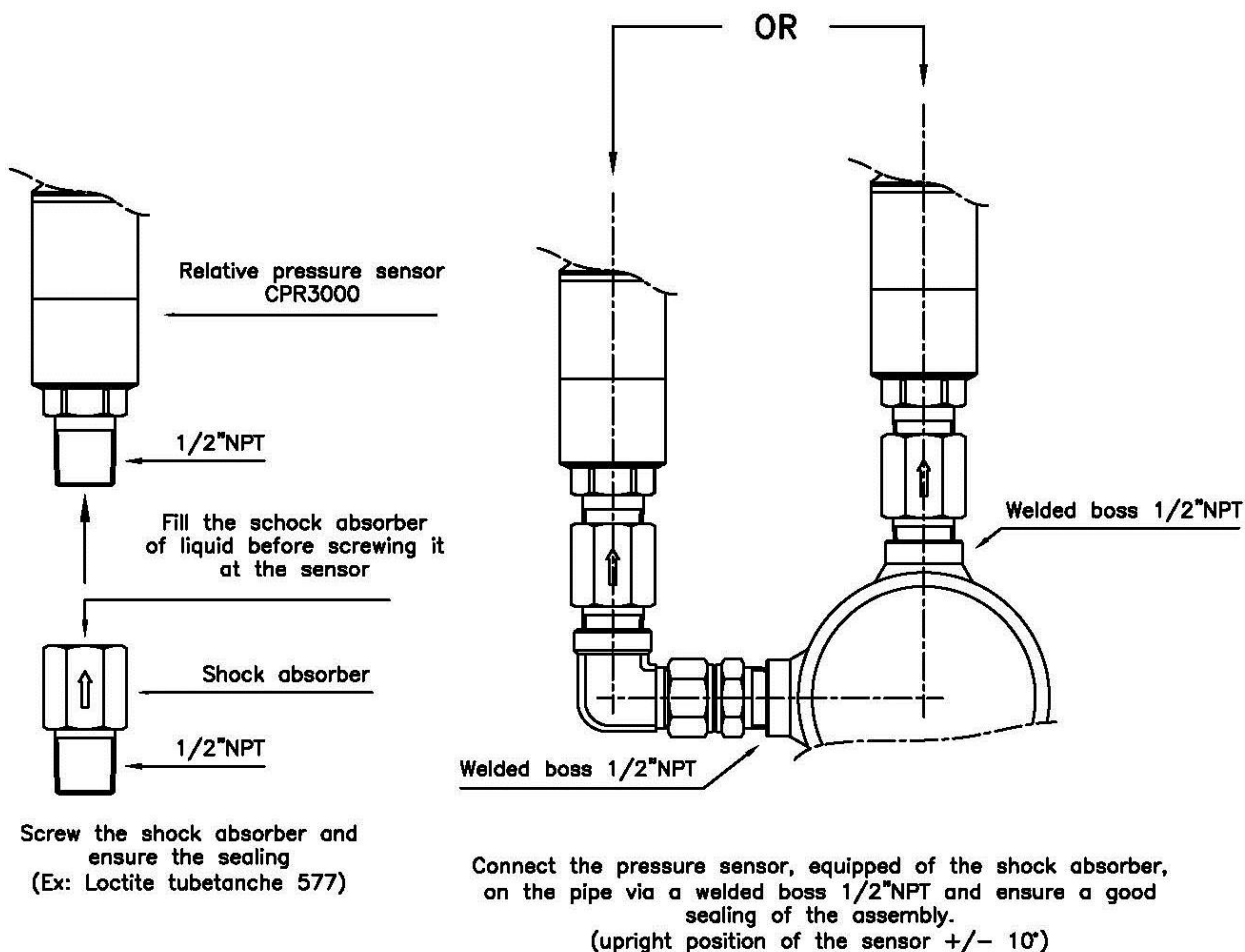
Page 34/50

6.3. INSTALLATION RECOMMENDATIONS CPR3000

Mounting of the CPR3000 pressure sensor:

Install the CPR3000 pressure sensor in the upright position

- Mount the pressure sensor on a boss 1/2"NPT welded on the vertical or horizontal axis of the pipe.



DISTANCE BETWEEN THE PRESSURE SENSOR AND THE SUCTION FLANGE OF THE PUMP MUST BE AT LEAST 200mm.

Sealing of the pressure transmitter CPR3000:

The CPR3000 relative pressure sensor must be sealed with a beaded wire on the pipe.

To achieve this sealing, no modification on the CPR3000 sensor is allowed (welding, drilling or any other modification is forbidden).

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 35/50

7. PRINTER KIT

Technical drawing details:

- Front View:** Shows the printer's profile with a width of 180 and a height of 101.5. A "Switch ON/OFF" is located on the right side.
- Side View:** Shows the printer's depth with a width of 190. A "Switch ON/OFF" is located on the right side.
- Top View:** Shows the printer's top surface with a width of 180 and a height of 101.5. A "Switch ON/OFF" is located on the right side.
- Control Panel:** A detailed view of the control panel showing a "Switch SW1 (under printer)" and a "D-Sub connector 25 pin female".
- 24Vdc connector:** A detailed view of the 24Vdc connector showing pins 1 (0V), 2 (Tx), 3 (Rx), 7 (0V), and 13.

Technical data:

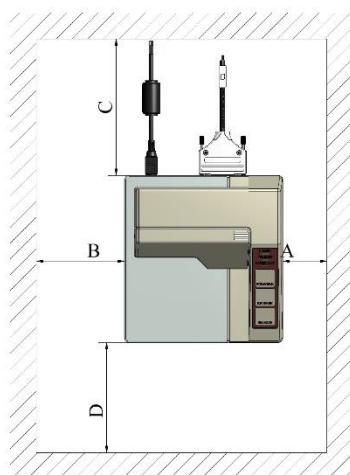
- Power supply : 24Vdc $\pm 10\%$
- Current consumption (at 24V) :
 - Mean : approx. 600mA
 - Peak : approx. 5.5A
- Standby : approx. 100mA
- Temperature : $+5^{\circ}\text{C}$ to $+40^{\circ}\text{C}$
- Mass: 1.6 kg

⚠ DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE, AND PROTECT IT FROM VIBRATIONS AND FROM WATER PROJECTIONS.

⚠ IF IT'S NOT IN THE TRUCK CABIN, THE PRINTER MUST BE INSTALLED IN A TIGHT BOX IN ORDER TO FACILITATE INTRODUCTION AND EXTRACTION OF PAPER.

ALMA Service Development www.alma-alma.fr 13127 Vitrolles	PRESENTATION DRAWING		PPN901		Description of the amendment: N° : Removing the wiring		SR
	Flatbed printer		TM-U295				verified by
DEV N° : 907	Code : 6176	PPN901	D	2 / 2	Modified on : 11/01/2019	CC	by
Metro : 13127		Drawing N°	Rev.	Folio	Created on : 24/03/2010	EG	VS

-



DO NOT EXPOSE THE PRINTER TO ANY HEAT-SOURCE.
PROTECT IT FROM VIBRATIONS AND WATER PROJECTIONS.

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION




Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 37/50

7.2. ELECTRICAL WIRING PRINTER


Supply cable

PRINTER SUPPLY CABLE



CONVERTER 220VAC/24VCC					PRINTER	
Option	Equipment	Function	Colour		Function	Observation
•	CONVERTER 220VCC/24VDC	24VDC	Nr	White- coated (Bc)	PRINTER SUPPLY	Cable: 2x9mm2 External diameter: 5mm Length : 1,50m
		0V	Bc	Red- coated (Rg)		
		Shielding	Braid			

Serial link cable

PRINTER SERIAL LINK CABLE									
									
Option	Equipment	Cable (for information)				Function	Colour or No.	PRINTER	
		No.	CG*	Alma	Type			Colour	Observation
					ADR 4x0.34 sh.			Bc	Rx
								Mr	Tx
								Vt	0V
								Jn	Not used
								Braid	Shielding
									PRINTER SERIAL LINK
									External diameter: 5.4mm Length: 10m or 25m

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



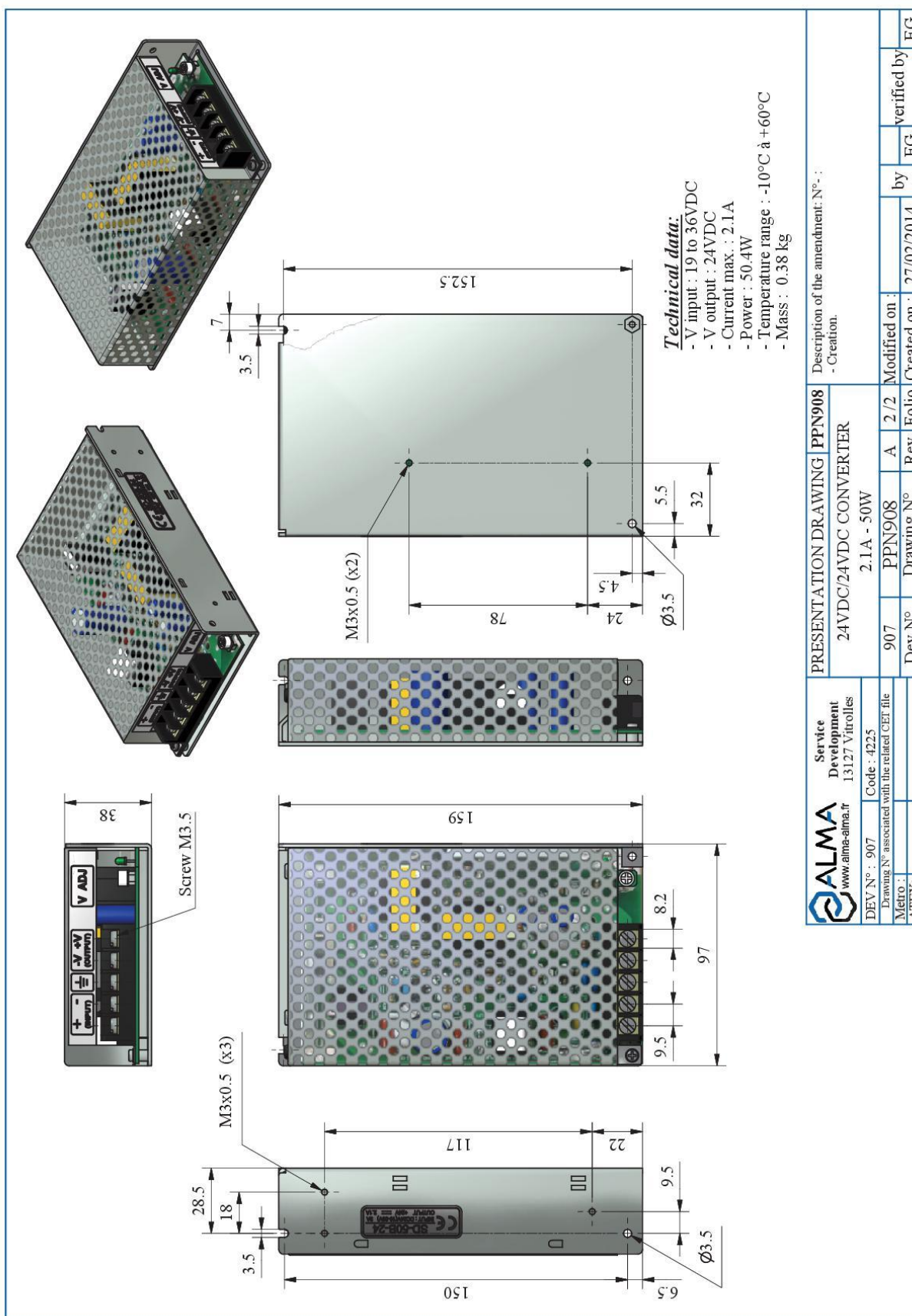
INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

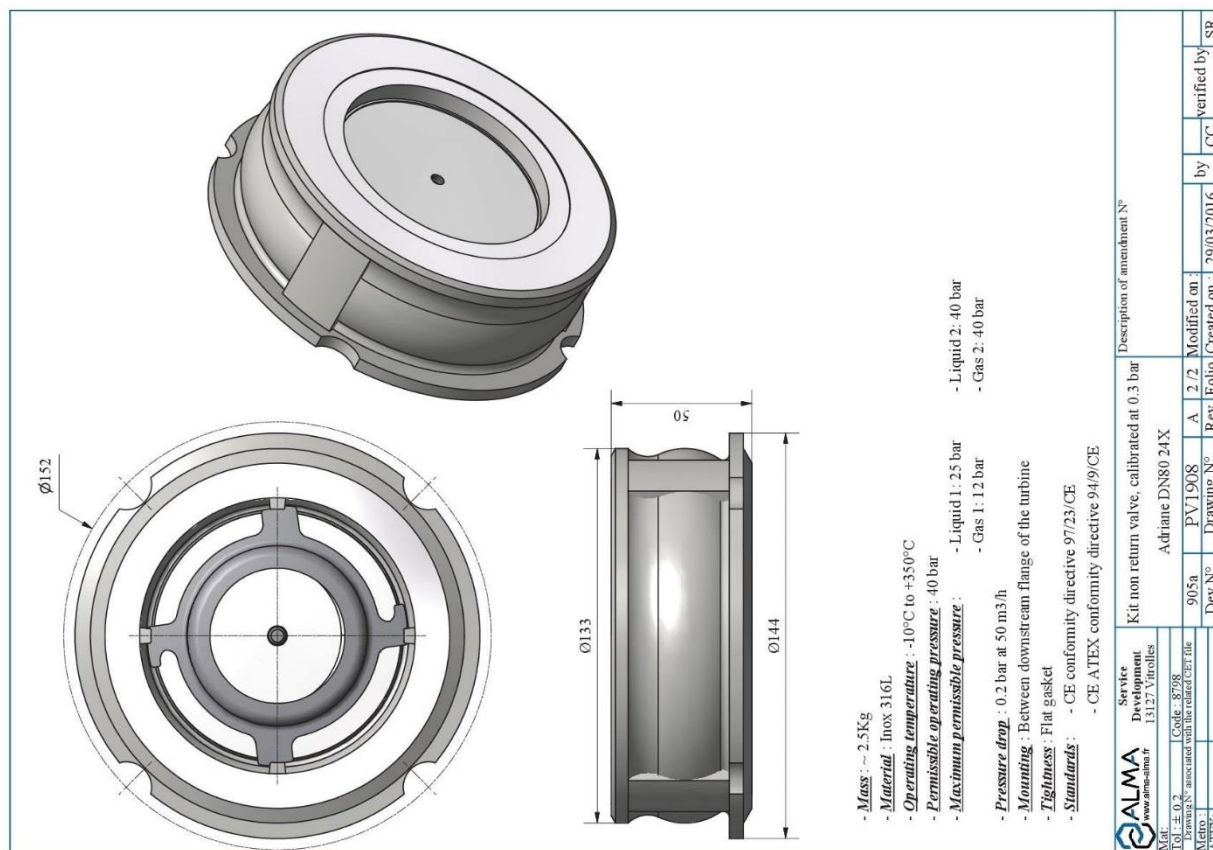
Page 38/50

8. CONVERTER 24VDC/24VDC 2.1A 50W



Document available on website alma-alma.fr

9. NON-RETURN VALVE KIT DN50 OR DN80



Document available on website.alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

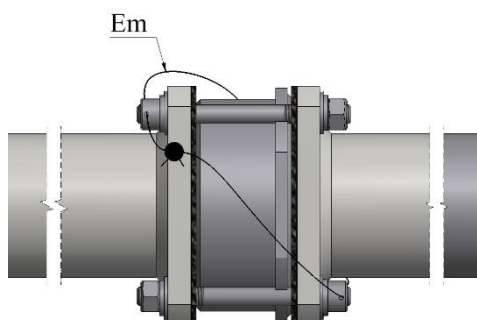
This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 40/50

9.1. INSTALLATION RECOMMENDATIONS NON-RETURN VALVE KIT DN50 OR DN80

- Refer to the certificate written on the identification plate of the measuring system to suit the sealing requirements
- No loose lead wire on the sealing devices



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



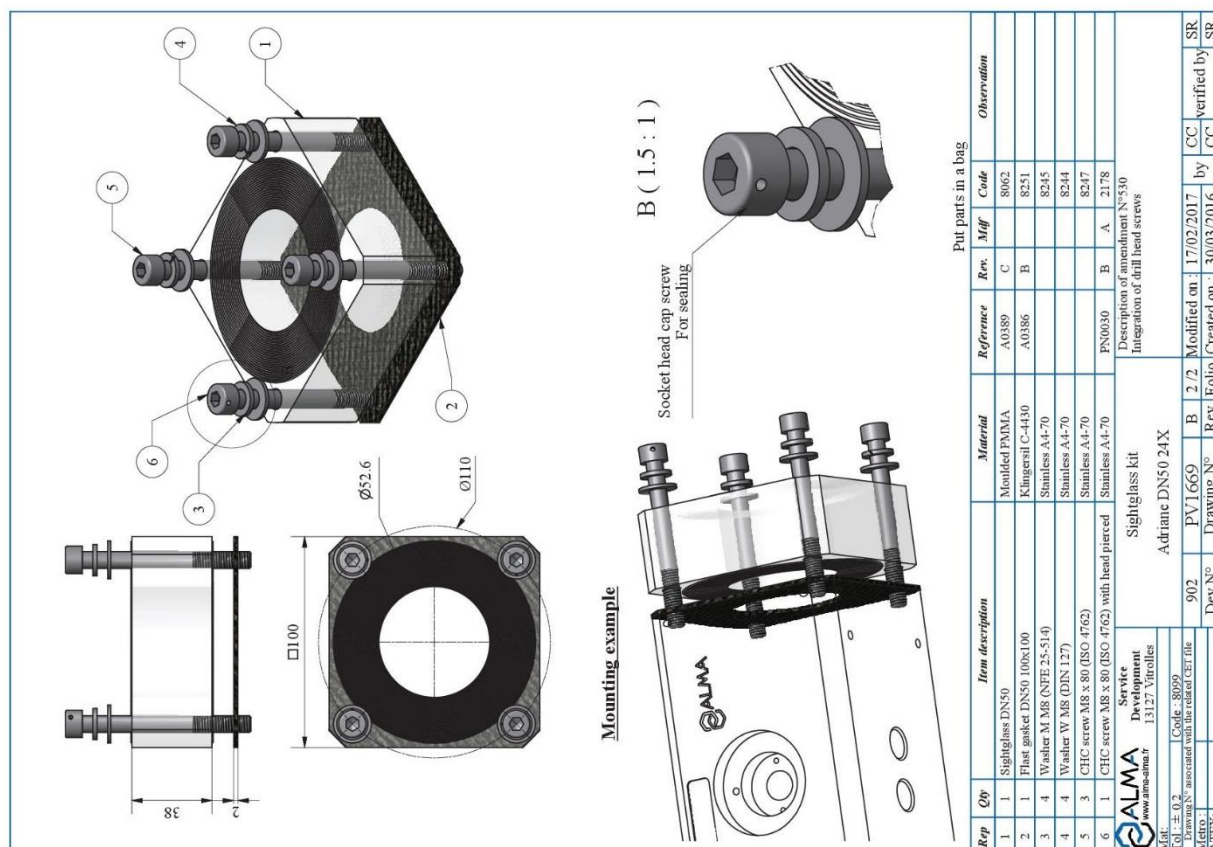
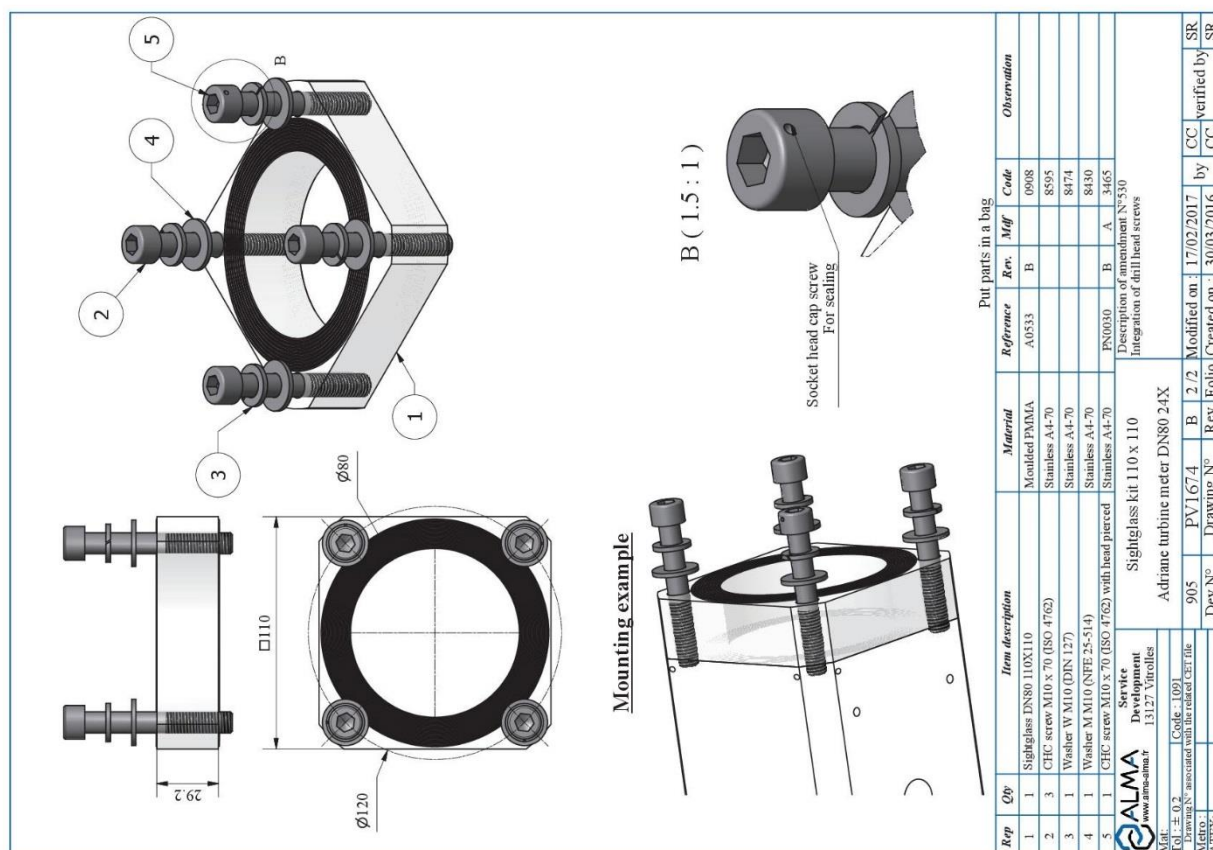
INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 41/50

10. SIGHTGLASS KIT DN50 OR DN80



Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 ENQ
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree ($^{\circ}$ ' ")
Temperature: $^{\circ}\text{C}$

Page 42/50

- [illegible]



Page 43/50

11. CONTROL OF THE PUMP

11.1. NC/NO SOLENOID VALVES KIT NON ATEX

CONNECTOR SUPPLIED UNASSEMBLED

Terminal block

Connector and seal

TERMINALS

Terminal 1 (+)
Terminal 2 (-)
Earth terminal

Pneumatic diagram

2/2NC - 2/2NO

Air supply

Air output

The coils can be oriented on 360°

Without connector

Technical data:

- Tamb. max. : -10°C to +60°C
- Protection class : IP65
- Operating voltage : 24Vdc - Power : 5W
- Pressure : 0 - 10 bar max.
- Body : Brass G1/8 - Orifice : DN1.2 - Seal : FKM
- Pneumatic fitting : G1/8 for pipe 6/4
- Plug-in connector : Cable : Ø 6-7mm
- Installation : the kit can be mounted in any position
- Mass : 0.3 kg

PRESENTATION DRAWING IDEN032

NC/NO - NON ATEX

SOLENOID VALVES KIT

DEV N° : 907

Drawing N° associated with the related CET file

Metro : -

ATEX : -

Description of the amendment N° : -

- English version of presentation drawing.

EG verified by : DSM

by : DDS

Modified on : 05/05/2014

Created on : 10/06/2009

 Document available on website [alma-alma.fr](http://www.alma-alma.fr)

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q

CMA TRONIQUE types TC50 et TC80

 This document is available at www.alma-alma.fr

Units of measure:

Length: mm

Angle: degree (°)

Temperature: °C

11.2. NC/NO SOLENOID VALVES KIT ATEX

CONNECTOR SUPPLIED UNASSEMBLED

Terminal block

Connector and seal

TERMINALS

Terminal 1 (+)
Terminal 2 (-)
Earth terminal

Pneumatic diagram

2/2NC - 2/2NO

Air supply

Air output

Technical data:

- Tamb. max. : -10°C to +60°C
- Protection class : IP65
- Operating voltage : 24Vdc - Power : 5W
- Pressure : 0 - 10 bar max.
- Body : Brass G1/8 - Orifice : DN1.2 - Seal : FKM
- Pneumatic fitting : G1/8 for pipe 6/4
- Plug-in connector : Cable : Ø 6-7mm
- Installation : the kit can be mounted in any position
- Mass : 0.3 kg

PRESENTATION DRAWING DFN032

NC/NO - NON ATEX

SOLENOID VALVES KIT

907 Dev N°

PPN032 Drawing N°

B 5 / 5 Rev

Folio

Description of the amendment. N° :
- English version of presentation drawing.

Modified on : 05/05/2014

Created on : 10/06/2009

by EG

verified by DSM

ALMA Service Development 13127 Vitrolles
www.alma-alma.fr
DEV N° : 907 Code : 4146
Drawing N° associated with the related CET file
Metro : -
ATEX : -

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION

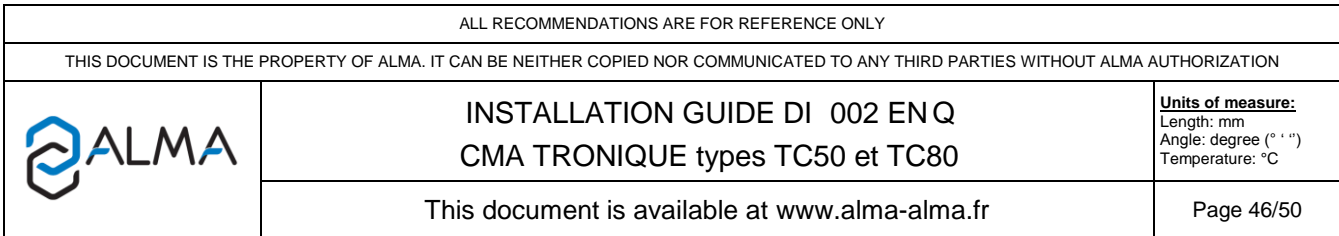


INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° '' ''')
Temperature: °C

Page 45/50

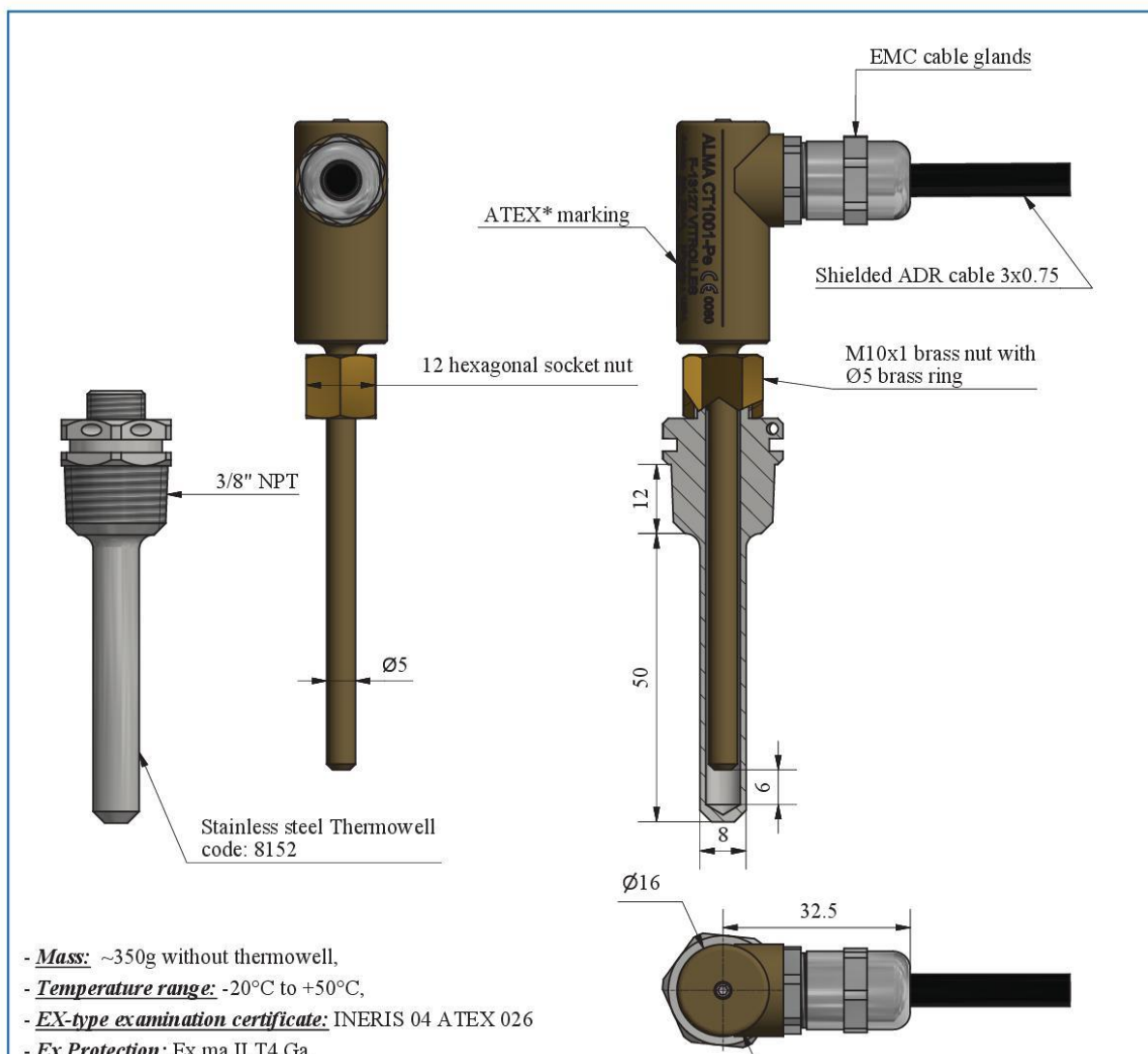




This document is available at www.alma-alma.fr

Page 47/50

12. TEMPERATURE PROBE Pt100 – CT1001 ATEX



The sensor body is made of bronze color anodized aluminum alloy;
The ring and the nut are made of brass.
The probe can be mounted either on a ALMA thermowell or on a
thimble connection 1/4 "BSP (M10x1 n5).
Before installation, lubricate the parts in contact with the thermowell or
the boss, to prevent corrosion.

PT100 features:


- 3 wires
- 1/3 DIN

*ATEX "ma" certification.


For installation and use in hazardous areas see Instruction manual

Also available with output connector according to IEC 60947-5-2

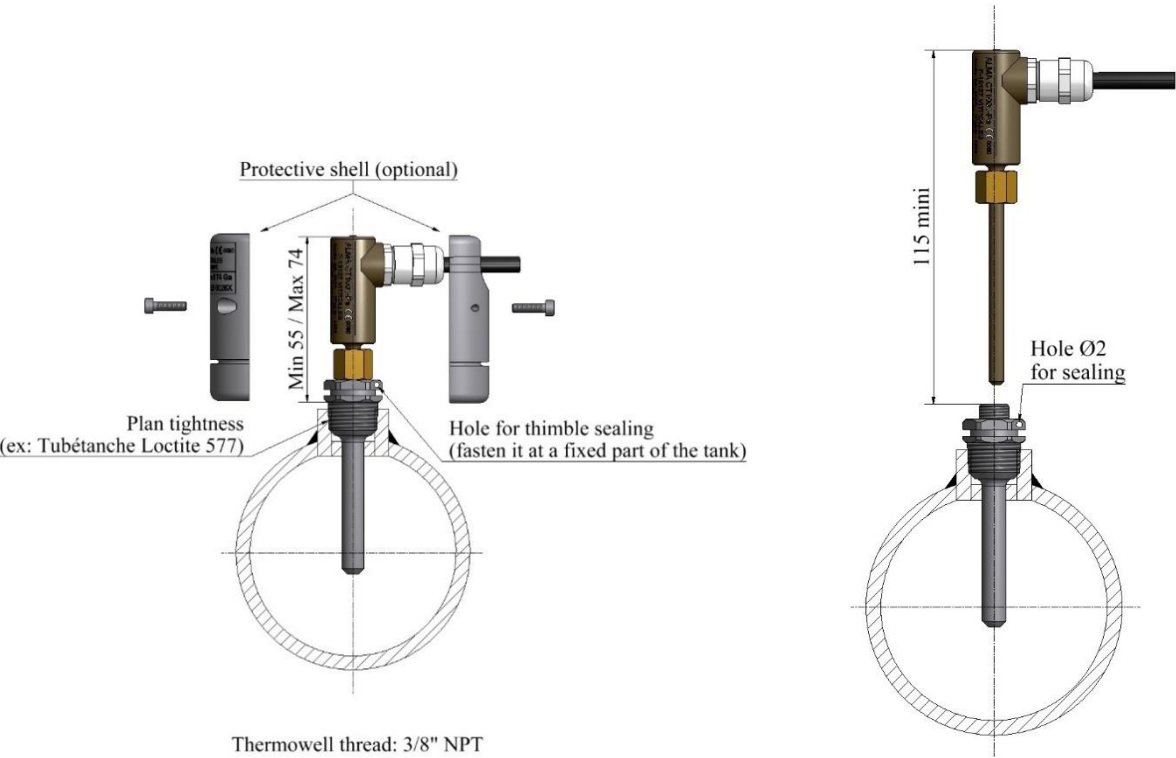
Connecting the cable		
Function	Marking on the wire	Color wire
PT100/1	1	Yellow
PT100/2	2	White
PT100/3	3	Green

 Service Development 13127 Vitrolles		PRESENTATION DRAWING DFV042		Description of the amendment N°662 Removal of the apparent 5mm requirement on the wiring	
DEV N° : 949d Code : 8151		Temperature probe CT1001-Pe			
Drawing N° associated with the related CET file		949d	PPV042	L	5 / 6
Metro :		Dev N°	Drawing N°	Rev	Folio
ATEX :		INERIS 04 ATEX 0026		Modified on :	29/03/2019
				Created on :	13/09/2003
				by	CHR
				BM	verified by
				BM	CC
				BM	

Document available on website alma-alma.fr

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	
	This document is available at www.alma-alma.fr	
		Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
		Page 48/50


12.1. INSTALLATION RECOMMENDATIONS TEMPERATURE PROBE



REFER TO THE INSTRUCTION MANUAL
(DELIVERED WITH THE EQUIPMENT OR AVAILABLE ON ALMA WEBSITE)

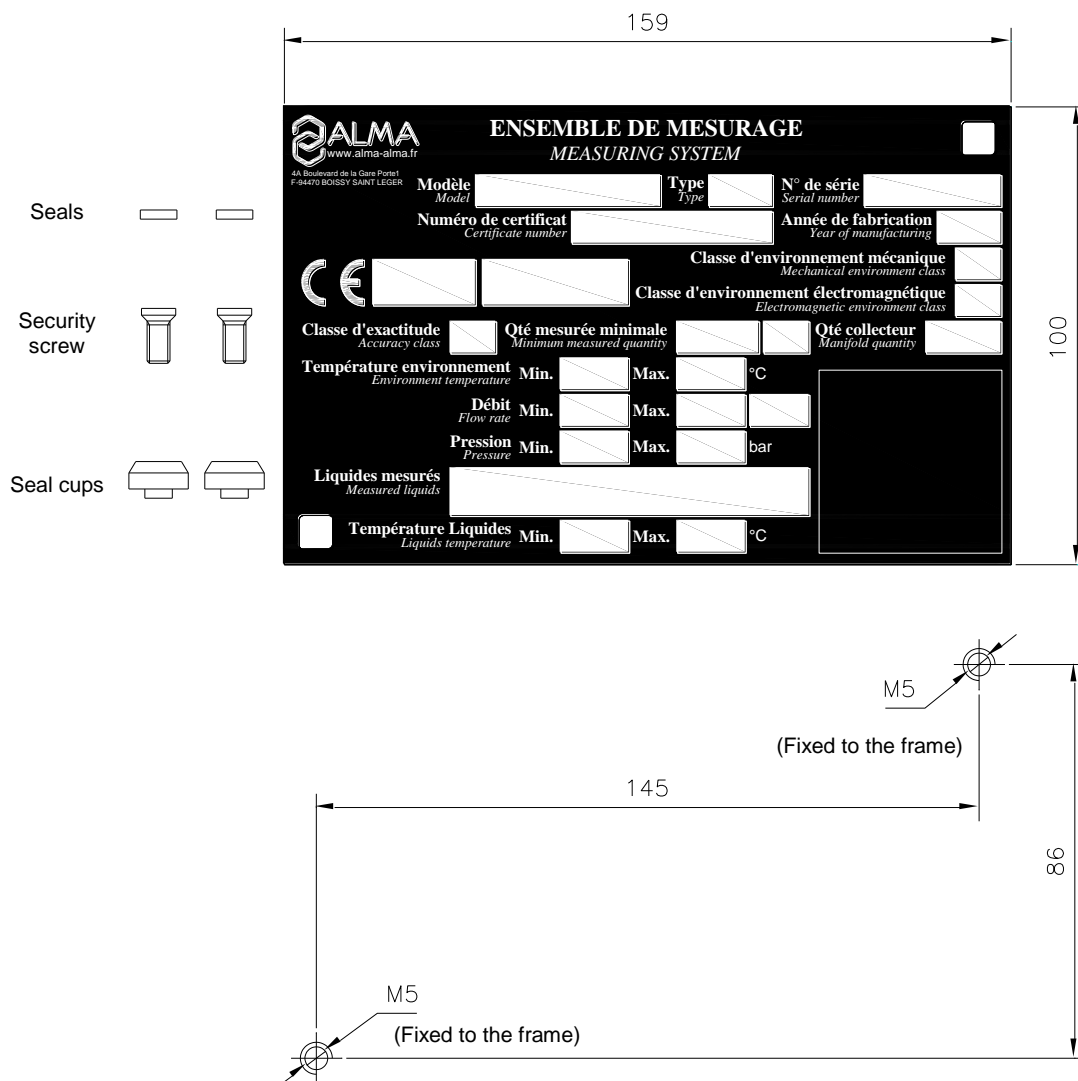
INSTALLATION OF THE TEMPERATURE SENSOR
ON THE ALMA TURBINE METER:



ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY		
THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION		
	INSTALLATION GUIDE DI 002 EN Q CMA TRONIQUE types TC50 et TC80	Units of measure: Length: mm Angle: degree (° ' ") Temperature: °C
	This document is available at www.alma-alma.fr	Page 49/50

13. KIT FOR MEASURING SYSTEM IDENTIFICATION PLATE

The identification plate shall be clearly installed, near the associated indicator device, and of easy access in order to be able to read features and to stamp the regulatory marks.



The security screws of the cups (provided by ALMA) must be screwed in the tap of the frame (do not use removable nuts).

ALL RECOMMENDATIONS ARE FOR REFERENCE ONLY

THIS DOCUMENT IS THE PROPERTY OF ALMA. IT CAN BE NEITHER COPIED NOR COMMUNICATED TO ANY THIRD PARTIES WITHOUT ALMA AUTHORIZATION



INSTALLATION GUIDE DI 002 EN Q
CMA TRONIQUE types TC50 et TC80

This document is available at www.alma-alma.fr

Units of measure:
Length: mm
Angle: degree (° ' ")
Temperature: °C

Page 50/50